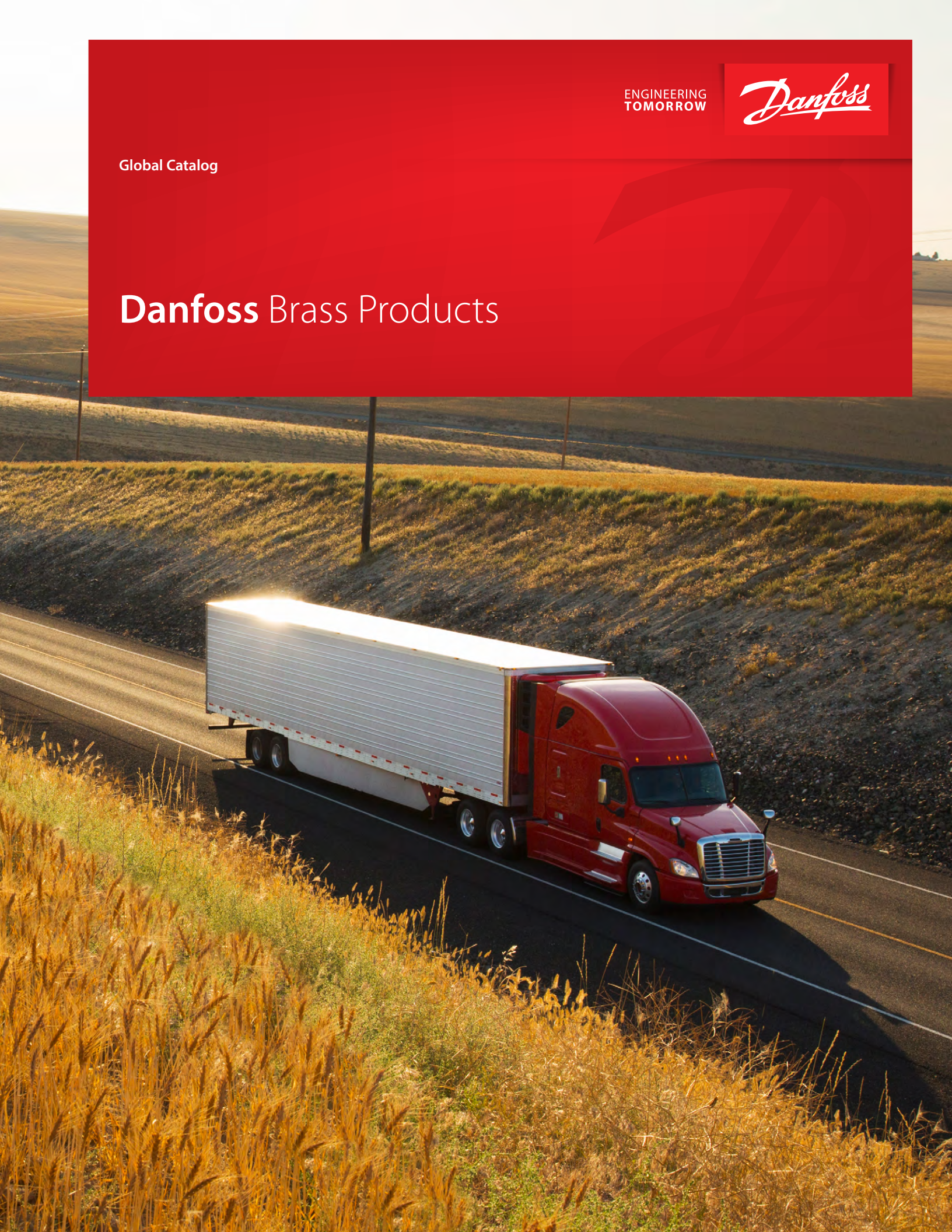
ENGINEERING
TOMORROW

Global Catalog

Danfoss Brass Products



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Important Safety Information

⚠ Warning

Selection of Tubing
Selecting the proper tubing for a given application is essential to the proper operation and safe use of the tubing and related equipment. Inadequate attention to the selection of the tubing for an application can result in leakage, bursting, or other failure which can cause serious bodily injury or property damage from spraying fluids or flying projectiles. In order to avoid serious bodily injury or property damage resulting from selection of the wrong tubing, carefully review the information in this catalog. Some of the factors that are involved in the selection of the proper tubing are:

- material of tubing
- bends
- tubing size
- temperature
- tubing length
- tubing pressure rating
- tubing end connections
- installation design
- fluid conveyed (compatibility)

These factors and the other information in this catalog should be considered when selecting the proper tubing for an application.

Proper Selection of Tube Fittings
Selection of the proper Danfoss tube products for the application is essential to the proper operation and safe use of tubing and related equipment. Inadequate attention to the selection of the products for your application can result in tube leakage, bursting, or other failure which can cause serious injury or property damage from spraying fluids or flying projectiles. In order to avoid serious bodily injury or property damage resulting from selection of the wrong tube end fitting, carefully review the information in this catalog. Some of the factors which are involved in the selection of the proper products are:

- tube end connections
- installation design
- compatibility with tubing
- tubing size
- temperature
- corrosion requirements

These factors and the other information in this catalog should be considered selecting the proper tube when for an application.

Tubing Installation
Proper installation of the tubing is essential to the proper operation and safe use of the tubing and related equipment. Improper installation of the tubing can result in serious injury or property damage. In order to avoid serious bodily injury or property damage resulting from improper installation of the tubing, carefully review the information in this catalog regarding tubing installation.

Some of the factors you must consider in installing the tubing properly are:

- proper installation procedures
- changes in length
- protection from high temperature sources
- twisting
- stress
- rubbing and abrasion

These factors and other information in this catalog regarding tubing installation should be considered before installing the tubing.

Tubing Assembly
Changes in materials, finishes, and assembly techniques may affect the sealing or holding capability of the joint. Due to the great variety of possible assembly scenarios, assembly procedures should be tested to determine if the joint is adequate for its intended use. Improper assembly or overtightening could result in leakage, tubing separation or other failures which could cause serious bodily injury or property damage from spraying fluids or flying projectiles.

These factors and other information in this catalog regarding tubing assembly should be considered before installing the tubing.

Dimensions
Dimensions given in this catalog are approximate and should be used for reference only. Exact dimensional information for a given product is subject to change and varying tolerances.

Application Data

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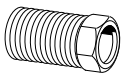
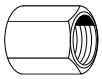
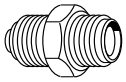
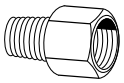
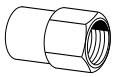
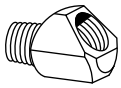
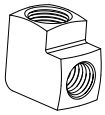
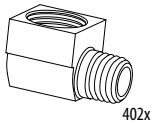
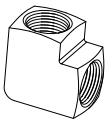
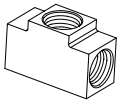
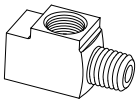
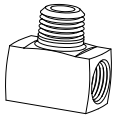
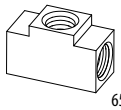
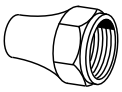
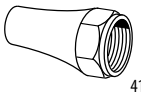
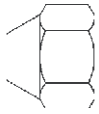
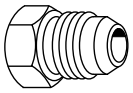
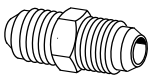
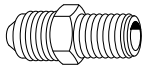
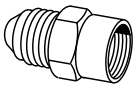
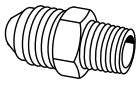
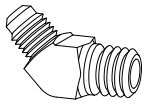
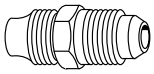
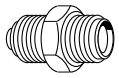
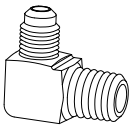
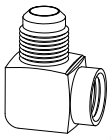
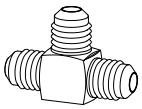
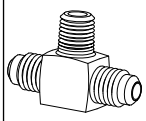
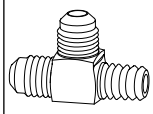
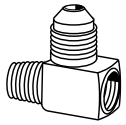
Tube Nut (Steel)  105x pg. 35	**Tube Nut (Brass)**  100x pg. 35	**Plug (Steel)**  131x pg. 35	**Tube Nut Long (Steel)**  7896x pg. 35	**Union**  302x pg. 35	**Adapter SAE 45° Flare to Inv. Flare**  pg. 36
Male Connector  202x pg. 36	**Female Connector**  252x pg. 36	**45° Male Elbow**  352x pg. 36	**90° Union Elbow**  502x pg. 37	**90° Male Elbow**  402x pg. 37	
90° Female Elbow  452x pg. 37	**Union Tee**  702x pg. 38	**Male Run Tee**  752x pg. 38	**Male Branch Tee**  602x pg. 38	**Female Branch Tee**  652x pg. 38	

SAE 45° Flare

Nut  1110x pg. 40	**Long Nut**  41x pg. 40	**Cap**  40x pg. 40	**Plug**  39x pg. 40	**Union**  42x pg. 40	**Male Connector**  48x pg. 41
Female Connector  46x pg. 41	**Male Ball Check Connector**  43x pg. 41	**45° Male Elbow**  54x pg. 41	**AC Type Adapter**  pg. 42	**Adapter SAE 45° Flare to Inv. Flare**  pg. 42	**90° Union Elbow**  55x pg. 42
90° Male Elbow  49x pg. 42	**90° Female Elbow**  50x pg. 42	**Union Tee**  44x pg. 43	**Male Run Tee**  51x pg. 43	**Male Branch Tee**  45x pg. 43	**Adapter Tee**  56x pg. 43

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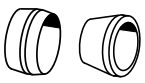
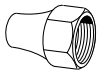
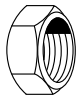
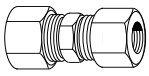
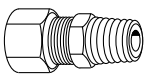
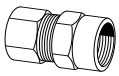
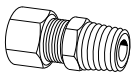
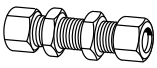
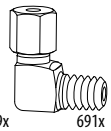
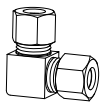
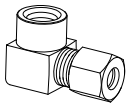
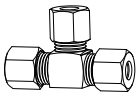
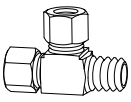
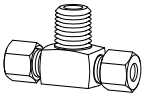
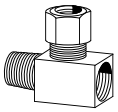
Tube Support for Plastic Tubing  2030x pg. 45	**Sleeve**  60x pg. 45 601x pg. 52	**Nut**  61x pg. 45 611x pg. 52	**Long Nut**  1611x pg. 46	**Bulkhead Nut**  0102x pg. 46	**Union**  62x pg. 46 621x pg. 53
Male Connector  68x pg. 46 681x pg. 53	**Female Connector**  66x pg. 47 661x pg. 53	**Male Ball Check Connector**  63x pg. 47 631x pg. 53	**Bulkhead Union**  74x pg. 47 741x pg. 54	**90° Male Elbow**  69x pg. 48 691x pg. 54	**90° Union Elbow**  65x pg. 48 651x pg. 54
90° Female Elbow  70x pg. 48 701x pg. 54	**Union Tee**  64x pg. 49 641x pg. 55	**Male Run Tee**  71x pg. 49 711x pg. 55	**Male Branch Tee**  72x pg. 49 721x pg. 55	**Adapter Tee**  76x pg. 49	

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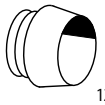
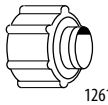
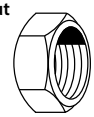
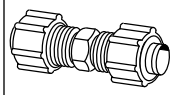
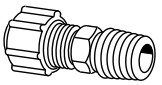
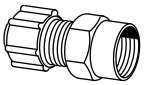
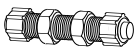
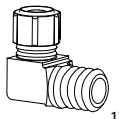
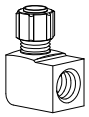
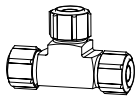
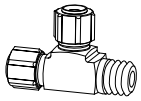
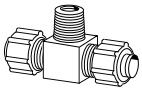
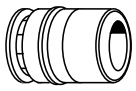
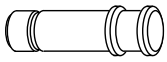
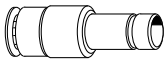
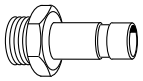
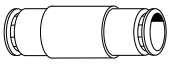
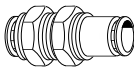
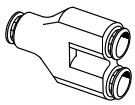
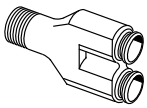
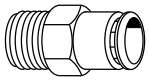
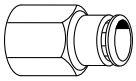
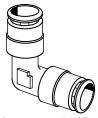
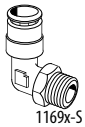
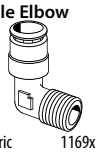
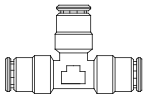
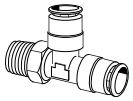
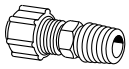
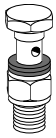
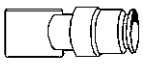
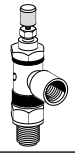
Polyline Flareless

Plastic Sleeve  1260x pg. 57	**Brass Nut**  1261x- pg. 57	**Brass Nut/Plastic Sleeve Assembly**  1261x-Ax pg. 57	**Brass Bulkhead Nut**  1202x-A pg. 57	**Union**  1262x pg. 57	**Male Connector**  1268x pg. 58
Female Connector  1266x pg. 58	**Bulkhead Union**  1274x pg. 58	**Male Elbow**  1269x pg. 59	**Female Elbow**  1270x pg. 59	**Union Tee**  1264x pg. 59	**Male Run Tee**  1271x pg. 59
Male Branch Tee  1272x pg. 59					

Push>Connect

Cartridge  Metric pg. 67 1161x pg. 62	**Plug (Plastic)**  Metric pg. 67 1129x pg. 62	**Double Union**  Metric pg. 67 1105x pg. 62	**Reducer**  Metric pg. 67 1109x pg. 62	**Stem Adapter**  Metric pg. 67 1180x pg. 63	**Union**  Metric pg. 67 1612x pg. 63
Bulkhead Union  Metric pg. 68 1174x pg. 63	**Union "Y"**  Metric pg. 68 1107x pg. 63	**Male "Y"**  Metric pg. 68 1108x pg. 64	**Male Connector**  Metric pg. 68 1168x pg. 64	**Female Connector**  Metric pg. 68 1166x pg. 64	**Union Elbow**  Metric pg. 69 1165x pg. 64
Swivel Male Elbow  Metric pg. 69 1169x-S pg. 65	**Male Elbow**  Metric pg. 69 1169x pg. 65	**Union Tee**  Metric pg. 70 1164x pg. 65	**Male Run Tee Swivel**  Metric pg. 70 1171x-S pg. 65	**Male Connector**  Metric pg. 68 1168x pg. 64	**Stud Manifolds**  pg. 66
Banjos  pg. 66	**Flow Controls**  pg. 72				

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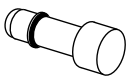
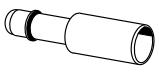
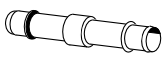
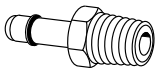
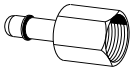
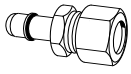
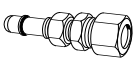
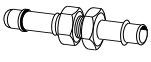
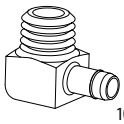
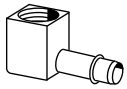
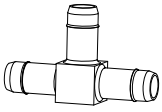
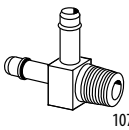
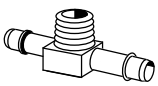
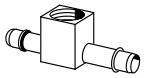
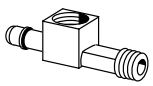
Mini-Barb

Plug  1073x pg. 76	**Solder Connector**  1079x pg. 76	**Union**  1062x pg. 76	**Male Connector**  1068x pg. 76	**Female Connector**  1066x pg. 76	**Compression Connector**  1078x pg. 76
Bulkhead Compression Connector  1067x pg. 77	**Bulkhead Union**  1074x pg. 77	**Union Elbow**  1065x pg. 77	**90° Male Elbow**  1069x pg. 77	**90° Female Elbow**  1070x pg. 77	**Union Tee**  1064x pg. 78
Male Run Tee  1071x pg. 78	**Male Branch Tee**  1072x pg. 78	**Female Branch Tee**  1077x pg. 78	**Adapter Tee**  1075x pg. 78		

Application Data
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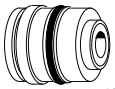
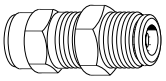
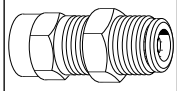
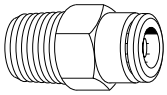
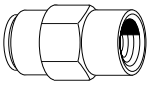
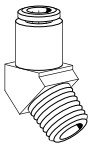
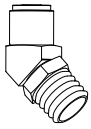
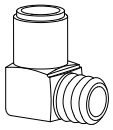
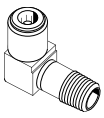
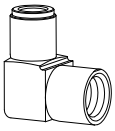
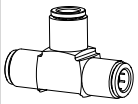
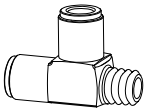
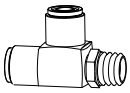
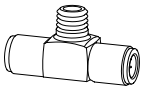
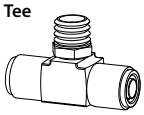
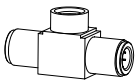
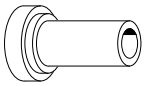
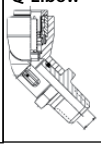
Quick>Connect Air Brake

Encapsulated Cartridge  1861x pg. 81	**Union**  1862x pg. 81	**Quick Connect Bulkhead Union**  1874x pg. 81	**Female Bulkhead Union**  1873x pg. 81	**Male Connector**  1868x pg. 82	**Female Connector**  1866x pg. 82
45˚ Male Elbow  1880x pg. 82	**45º Male Swivel Elbow**  1880x-S pg. 83	**90º Union Elbow**  1865x pg. 83	**90º Male Elbow**  1869x pg. 83	**90º Male Elbow Long**  1869x-L pg. 83	**90º Male Swivel Elbow**  1869x-S pg. 84
90º Female Elbow  1870x pg. 84	**Union Tee**  1864x pg. 84	**Male Run Tee**  1871x pg. 84	**Male Swivel Run Tee**  1871x-S pg. 85	**Male Branch Tee**  1872X pg. 85	**Swivel Male Branch Tee**  1872x-S pg. 85
Female Branch Tee  1877x pg. 85	**Adapter Tee**  1883x pg. 87	**Pressure Plug**  1829x pg. 87	**Composite 45˚ Q-Elbow**  217-30000 pg. 86	**Composite 90˚ Q-Elbow**  217-10000 pg. 86	

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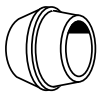
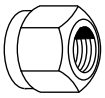
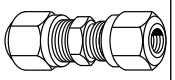
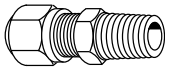
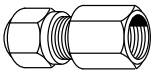
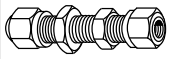
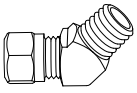
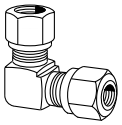
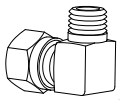
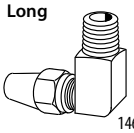
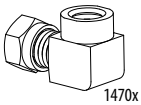
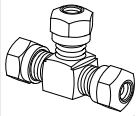
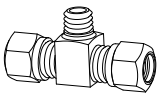
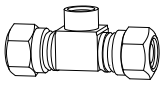
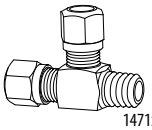
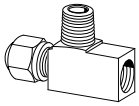
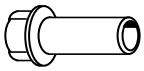
Sleeve  1460x pg. 89	**Nut**  1461x pg. 89	**Union**  1462x pg. 89	**Male Connector**  1468x pg. 90	**Female Connector**  1466x pg. 90	**Bulkhead Union**  1474x pg. 90
45º Male Elbow  1480x pg. 90	**Union Elbow**  1465x pg. 91	**90º Male Elbow**  1469x pg. 91	**90º Male Elbow Long**  1469x-L pg. 91	**90º Female Elbow**  1470x pg. 91	**Union Tee**  1464x pg. 92
Male Branch Tee  1472x pg. 92	**Female Branch Tee**  1477x pg. 92	**Male Run Tee**  1471x pg. 92	**Adapter Tee**  1482x pg. 93	**Insert**  1484x pg. 93	**Gauge Ring**  1485x pg. 93

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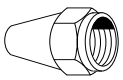
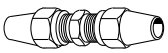
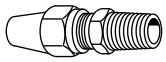
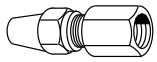
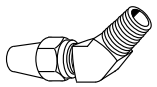
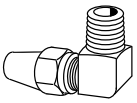
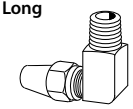
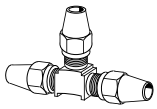
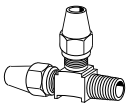
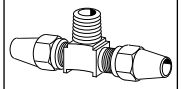
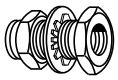
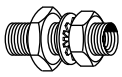
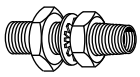
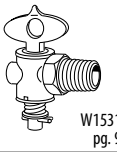
Air Brake Connectors for Copper Tubing

Sleeve  1360x pg. 95	Nut  1361x pg. 95	Union  1362x pg. 95	Male Connector  1368x pg. 95	Female Connector  1366x pg. 96	45° Male Elbow  1380x pg. 96
90° Male Elbow  1369x pg. 96	90° Male Elbow Long  1369x-L pg. 96	Union Tee  1364x pg. 97	Male Run Tee  1371x pg. 97	Male Branch Tee  1372x pg. 97	Bulkhead Coupling (brass)  pg. 97
Bulkhead Coupling (brass)  pg. 98	Bulkhead Coupling (brass)  pg. 98	Drain Cock  W15310 pg. 98	Shut-Off Valve  W2033L pg. 98	External Seat Draincock  145 pg. 98	

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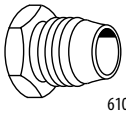
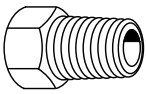
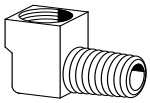
Nut  6100x pg. 100	Male Connector  6200x pg. 100	Male Elbow  6400x pg. 100

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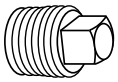
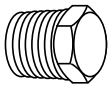
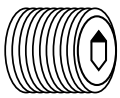
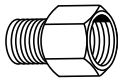
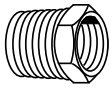
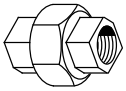
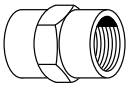
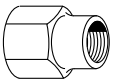
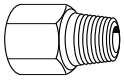
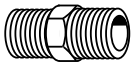
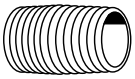
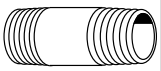
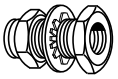
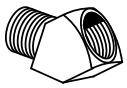
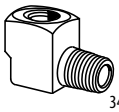
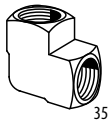
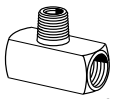
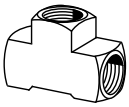
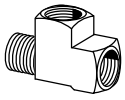
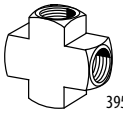
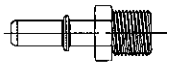
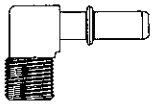
Cap  3129x pg. 102	Slotted Plug  3150x pg. 102	Square Head Plug  3151x pg. 102	Hex Head Plug  3152x pg. 102	Hex Socket Plug  3153x pg. 102	Adapter  3200x pg. 102
Bushing  3220x pg. 103	Union  3250x pg. 103	Coupling  3300x pg. 103	Reducer Coupling  3300x pg. 103	Restriction Pipe Adapter  pg. 103	Hex Nipple  3325x pg. 104
Close Nipple  3326x pg. 104	Long Nipple  pg. 104	Bulkhead Coupling (brass)  pg. 105	45° Street Elbow  3350x pg. 105	90° Street Elbow  3400x pg. 105	90° Elbow  3500x pg. 106
Male Branch Tee  3600x pg. 106	Tee  3700x pg. 106	Male Run Tee  3750x pg. 106	Cross  3950x pg. 106	Straight  pg. 107	90° Elbow  pg. 107

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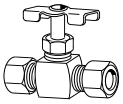
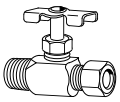
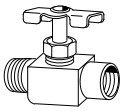
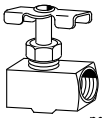
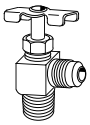
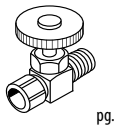
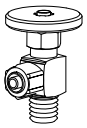
Needle Valves

Compression Double  pg. 108	Compression Straightway  pg. 108	Compression Angle  pg. 108	Inverted Straightway  pg. 108	Male Pipe Double  pg. 109	Male to Female Pipe  pg. 109
Female Pipe  pg. 109	SAE 45° Flare Straightway  pg. 110	SAE 45° Flare Angle  pg. 110	Polyline Straightway  pg. 110	Polyline Angle  pg. 110	

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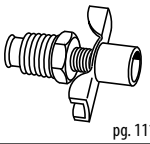
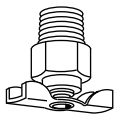
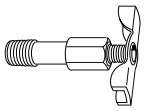
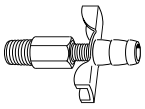
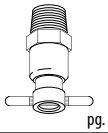
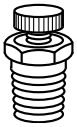
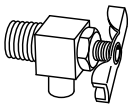
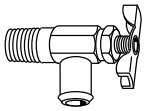
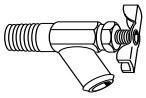
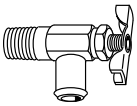
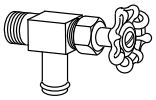
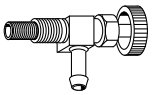
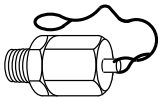
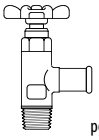
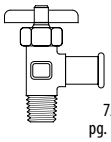
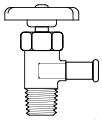
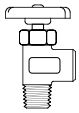
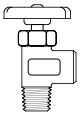
External Seat  pg. 111	External Seat  pg. 111	Internal Seat  pg. 111	Internal Seat (long)  pg. 111	Internal Seat  pg. 112	Internal Seat Drain Valve  pg. 112
Air Vent  pg. 112	Angle Bib Drain  pg. 112	Angle Bib Drain  pg. 112	Hose to Pipe (steel)  pg. 113	Hose to Pipe (steel)  pg. 113	Pipe to Hose Shut-Off  pg. 113
Gasoline Shut-Off with screen filter  pg. 113	Air Tank Drain Valve  pg. 113				

Truck Valves

Truck Valve  7502 pg. 114	Truck Valve  7504 pg. 114	Truck Valve  7506 pg. 114	Truck Valve  7508 pg. 114	Truck Valve  7509 pg. 114

Application Data
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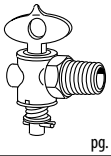
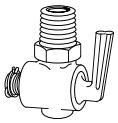
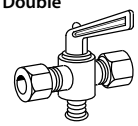
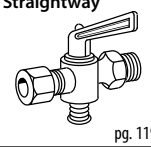
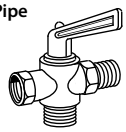
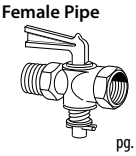
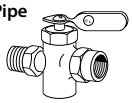
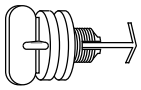
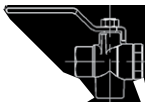
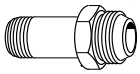
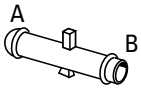
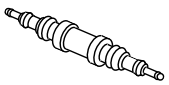
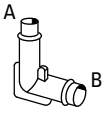
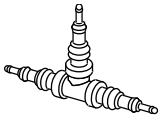
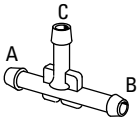
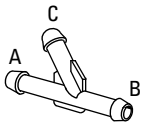
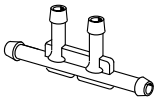
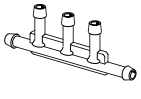
Ground Plug & Multiple Shut-Offs

Draincock  pg. 118	Ground Plug Drain  pg. 118	SAE 45° Flare Double  pg. 118	SAE 45° Flare Straightway  pg. 119	Compression Double  pg. 119	Compression Straightway  pg. 119
Male to Female Pipe  pg. 119	Truck Shut-Off to Female Pipe  pg. 119	Marine Shut-Off Male to Female Pipe  pg. 120	Female Pipe Double  pg. 120	3-Way Shut-Off  pg. 120	3-Way Multiple Shut-Off  pg. 120
4-Way Multiple Shut-Off  pg. 120	Plastic Drain Cocks  pg. 117	Brass Ball Valves  pg. 121-127	Special Adapters  pg. 125-128	BSPP Products  pg. 141	

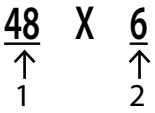
Molded Compression Tube Fittings

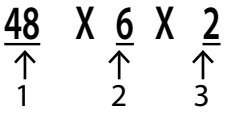
Male Connector  1568x pg. 134	Union Connector  1562x pg. 135	Bulkhead Union  1574x pg. 134	Female Connector  1566x pg. 135	Male Elbow  1569x pg. 136	Female Elbow  1570x pg. 136
Union Tee  1564x pg. 137	Union Elbow  1564x pg. 137	Male Branch Tee  1572x pg. 137	Male Run Tee  1571x pg. 138	Compression Nut  1561x pg. 138	Insert 1584x pg. 138
Cap Nut  1529x pg. 139	Bulkhead Nut  1502x pg. 139	KYNAR Check Valve  1531x pg. 139			

Plastic Barbed Fittings

Straight Connector  pg. 140	Universal Connector  pg. 140	Elbow Connector  pg. 140	Universal Tee  pg. 140	3 Way T  pg. 140	Y Connector  pg. 140
4 Way Tee  pg. 140	5 Way Tee  pg. 140				

Application Data
Numbering Systems





Parts in this catalog are identified by a series of numbers separated by the letter "X."

1. The number preceding the "X" is the Catalog "Base Number" and indicates the type of connector. See Table 1 for additional base number data (sometimes referred to as dash size).
2. The second number is the tube and/or pipe size in sixteenths of an inch. When a pipe thread for a given tube size follows the SAE standard as shown in Table 2, no other number is required. Example: 48X6 = SAE 45° Flare Male Connector–3/8" tube, 1/4" Male Pipe.
3. If the pipe size is not to the SAE standard, another "X" is added followed by the pipe size indicated in sixteenths of an inch. Example: 1/8" is equal to 2/16" or X2 suffix.

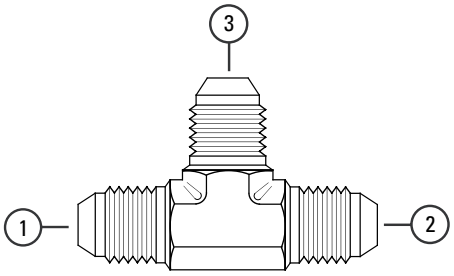
In designating tube and pipe sizes for tees and crosses that are not SAE standard, indicate the sizes in the sequence shown.

Table 1

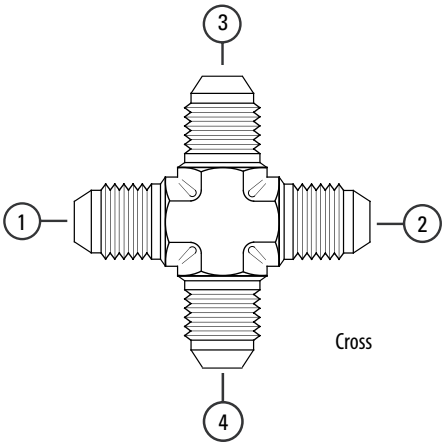
Type	Example Male Connector	Example Female Connector
45° Flare	48	46
Compression	68	66
Polyline	1268	1266
Selfalign	681	661
Air Brake (Nylon)	1468	1466
Air Brake (Copper)	1368	1366

Table 2

	Tube Size	Pipe Threads
X2	1/8"	1/8"
X3	3/16"	1/8"
X4	1/4"	1/8"
X5	5/16"	1/8"
X6	3/8"	1/4"
X7	7/16"	1/4"
X8	1/2"	3/8"
X10	5/8"	1/2"
X12	3/4"	1/2"
X14	7/8"	3/4"
X16	1"	1"
X20	1-1/4"	No Standard
X24	1-1/2"	No Standard
X32	2"	No Standard



Tee



Cross

Application Data
Tube Connector Selector Chart

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Connector Types	Mini-Barb	Polyline	Threaded Sleeve	Pipe	Inverted Flare	SAE 45° Flare	Compression	Selfalign	1400 Series Air Brake	1300 Series Air Brake	Push> Connect	Q-CAB®	Molded Compression
Material	Brass	Brass	Brass	Brass	Brass	Brass	Brass	Brass	Brass	Brass	Brass	Brass Comp.	Nylon Poly
Tube Size	1/8	1/8	1/8	1/8	1/8	1/8	1/8	1/8	1/4	1/4	1/8	1/8	1/8
(O.D. range in inches)	1/2	1/2	3/8	3/4	1	3/4	1	1	3/4	3/4	1/2	2	2
Maximum Working Pressure Depends on tubing material, wall thickness and connector size.	135	500	500	1200	2000	2000	2000	2000	150	150	250	150	50/220
Vibration (Comparative)													
Fair													
Good													
Excellent													
Tubing Types													
Copper													
Steel													
Aluminum													
Stainless Steel-Annealed													
Stainless Steel-1/8-Hard													
Polyethylene							w/insert	w/insert					
Nylon									w/insert				
Polyvinyl Chloride (PVC)							w/insert	w/insert					
Bundy							B	B					
Conforms													
SAE													
NSF Listed													
FDA Listed													N
UL				F	F	F	F						
ASA													
ASME													
Military									H				
DOT												H	
Typical Use													
Instrumentation													
Oil-Air-Water													
Refrigeration													
Hydraulic Systems													
Cooling Systems													
Lubrication Systems													
Air Brake													

Recommendation and Applicability

B — May be used if bundy is tin dipped

N — Nylon material

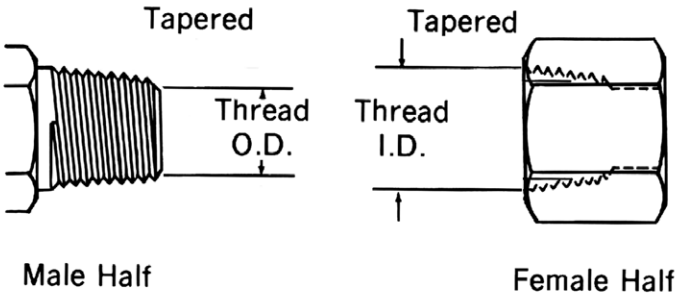
F — Available on special order

H — Available in most sizes

Application Data
Thread Identification

American Connections
NPTF (National Pipe Tapered Fuel)

This connection is still widely used in fluid power systems, even though it is not recommended by the National Fluid Power Association (NFPA) for use in hydraulic applications. The thread is tapered and the seal takes place by deformation of the threads.



NPTF Threads

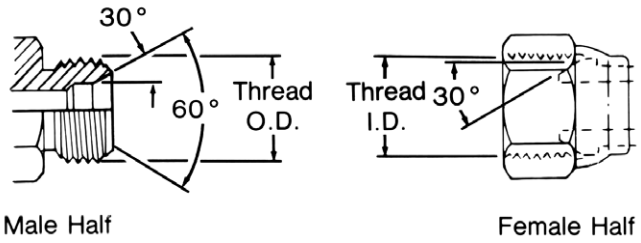
Measure thread diameter and subtract 1/4-inch to find the nominal pipe size.

Inch Size	Dash Size	Nominal Thread Size	Male Thread O.D. Inch		Female Thread I.D. Inch	
			Fraction	Decimal	Fraction	Decimal
1/8	02	1/8-27	13/32	0.41	3/8	0.38
1/4	04	1/4-18	17/32	0.54	1/2	0.49
3/8	06	3/8-18	11/16	0.68	5/8	0.63
1/2	08	1/2-14	27/32	0.84	25/32	0.77
3/4	12	3/4-14	1-1/16	1.05	1	0.98
1	16	1-11-1/2	1-5/16	1.32	1-1/4	1.24
1-1/4	20	1-1/4-11-1/2	1-21/32	1.66	1-19/32	0.58
1-1/2	24	1-1/2-11-1/2	1-29/32	1.90	1-13/16	1.82
2	32	2-11-1/2	2-3/8	2.38	2-5/16	2.30

NPSM (National Pipe Straight Mechanical)

This connection is sometimes used in fluid power systems. The female half has a straight thread and an inverted 30° seat. The male half of the connection has a straight thread and a 30° internal chamfer. The seal takes place by compression of the 30° seat on the chamfer. The threads hold the connection mechanically.

Note: A properly chamfered NPTF male will also seal with the NPSM female.



Inch Size	Dash Size	Nominal Thread Size	Male Thread O.D. Inch		Female Thread I.D. Inch	
			Fraction	Decimal	Fraction	Decimal
1/8	02	1/8-27	13/32	0.41	3/8	0.38
1/4	04	1/4-18	17/32	0.54	1/2	0.49
3/8	06	3/8-18	11/16	0.68	5/8	0.63
1/2	08	1/2-14	27/32	0.84	25/32	0.77
3/4	12	3/4-14	1-1/16	1.05	1	0.98
1	16	1-11-1/2	1-5/15	1.32	1-1/4	1.24
1-1/4	20	1-1/4-11-1/2	1-21/32	1.66	1-19/32	0.58
1-1/2	24	1-1/2-11-1/2	1-29/32	1.90	1-13/16	1.82
2	32	2-11-1/2	2-3/8	2.38	2-5/16	2.30

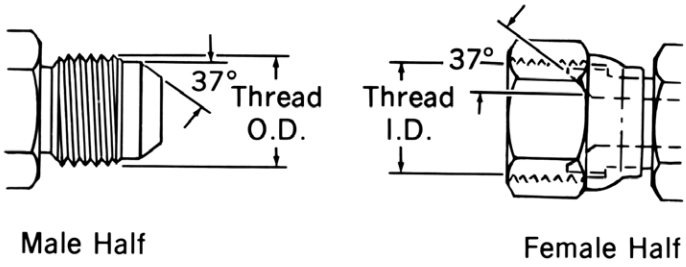
Application Data
Thread Identification

American ConnectionsSAE J514 37° Hydraulic

This connection is very common in fluid power systems. Both the male and female halves of the connections have 37° seats. The seal takes place by establishing a line contact between the male flare and the female cone seat.

The threads hold the connection mechanically.

Caution:
In the –02, –03, –04, –05, –08 and –10 sizes, the threads of the SAE 45° flare and the SAE 37° flare are the same. However, the sealing surface angles are not the same.

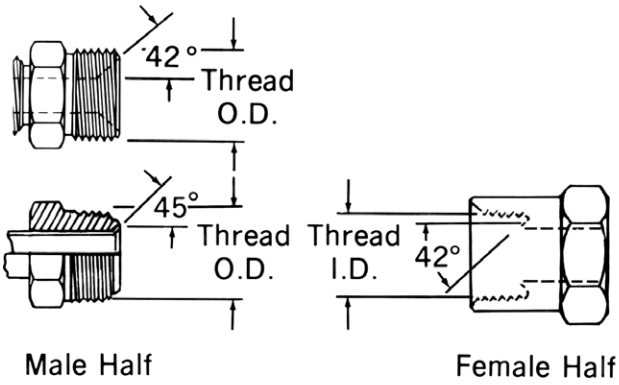


Inch Size	Dash Size	Nominal Thread Size	Male Thread O.D. Inch		Female Thread I.D. Inch	
			Fraction	Decimal	Fraction	Decimal
1/8	02	5/16-24	5/16	0.31	9/32	0.27
3/16	03	3/8-24	3/8	0.38	11/32	0.34
1/4	04	7/16-20	7/16	0.44	13/32	0.39
5/16	05	1/2-20	1/2	0.50	15/32	0.45
3/8	06	9/16-18	9/16	0.56	17/32	0.51
1/2	08	3/4-16	3/4	0.75	11/16	0.69
5/8	10	7/8-14	7/8	0.88	13/16	0.81
3/4	12	1-1/16-12	1-1/16	1.06	1	0.98
7/8	14	1-3/16-12	1-3/16	1.19	1-1/8	1.13
1	16	1-5/16-12	1-5/16	1.31	1-1/4	1.23
1-1/4	20	1-5/8-12	1-5/8	1.63	1-9/16	1.54
1-1/2	24	1-7/8-12	1-7/8	1.88	1-13/16	1.79
2	32	2-1/2-12	2-1/2	2.50	2-7/16	2.42

Application Data
Thread Identification

American Connections SAE J512 Inverted

This connection is frequently used in automotive systems. The male connector can either be a 45° flare in the tube fitting form or a 42° seat in the machined adapter form. The female has a straight thread with a 42° inverted flare. The seal takes place on the flared surfaces. The threads hold the connection mechanically.



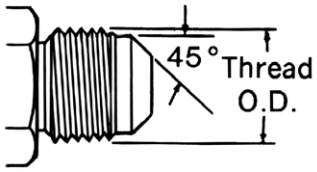
Inch Size	Dash Size	Nominal Thread Size	Male Thread O.D. Inch		Female Thread I.D. Inch	
			Fraction	Decimal	Fraction	Decimal
1/8	02	5/16-28	5/16	0.32	9/32	0.28
3/16	03	3/8-24	3/8	0.38	11/32	0.34
1/4	04	7/16-24	7/16	0.44	13/32	0.40
5/16	05	1/2-20	1/2	0.50	15/32	0.45
3/8	06	5/8-18	5/8	0.63	9/16	0.57
7/16	07	11/16-18	11/16	0.69	5/8	0.63
1/2	08	3/4-18	3/4	0.75	23/32	0.70
5/8	10	7/8-18	7/8	0.88	13/16	0.82
3/4	12	1-1/16-16	11/16	1.06	1	1.00

Application Data
Thread Identification

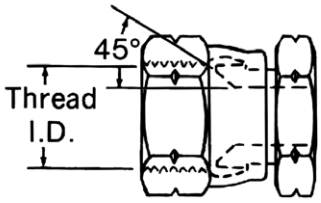
American Connections SAE J512 45°

This connection is commonly used in refrigeration, automotive and truck piping systems. The connector is frequently made of brass. Both the male and female connectors have 45° seats. The seal takes place between the male flare the female cone seat. The threads hold the connection mechanically.

Caution:
In the –02, –03, –04, –05, –08 and –10 sizes, the threads of the SAE 45° flare and the SAE 37° flare are the same. However, the sealing surface angles are not the same.



Male Half



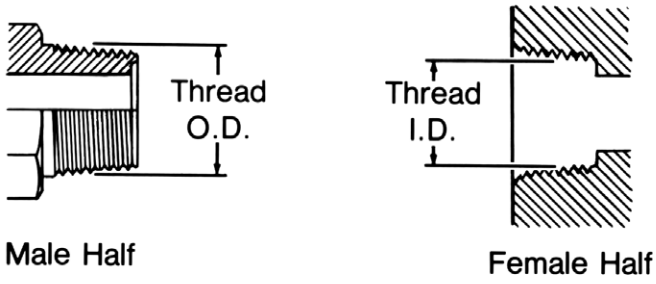
Female Half

Inch Size	Dash Size	Nominal Thread Size	Male Thread O.D. Inch		Female Thread I.D. Inch	
			Fraction	Decimal	Fraction	Decimal
1/8	02	5/16-24	5/16	0.31	9/32	0.27
3/16	03	3/8-24	3/8	0.38	11/32	0.34
1/4	04	7/16-20	7/16	0.44	13/32	0.39
5/16	05	1/2-20	1/2	0.50	15/32	0.45
3/8	06	5/8-18	5/8	0.63	9/16	0.57
1/2	08	3/4-16	3/4	0.75	11/16	0.69
5/8	10	7/8-14	7/8	0.88	13/16	0.81
3/4	12	1-1/16-14	1-1/16	1.06	1	0.99
7/8	14	1-1/4-12	1-1/4	1.25	1-5/32	1.16
1	16	1-3/8-12	1-3/8	1.38	1-9/32	1.29

Application Data
Thread Identification

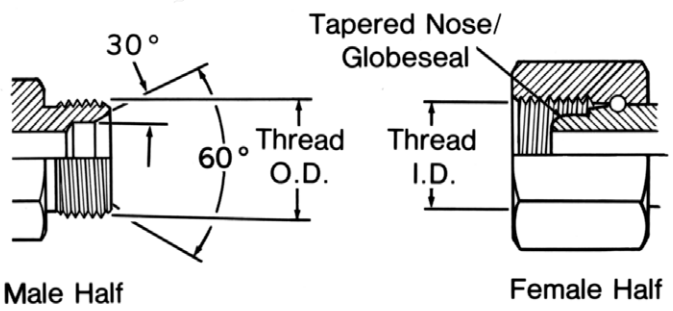
British Connections
British Standard Pipe (BSP)

This BSPT (tapered) connection is similar to the NPT, except that the thread pitches are different in most sizes, and the thread form and O.D.s are close but not the same. Sealing is accomplished by thread distortion. A thread sealant is recommended.



The BSP (parallel) male is similar to the NPSM male except the thread pitches are different in most sizes.

The female swivel BSPP has a tapered nose/Globeseal flareless swivel which seals on the cone seat of the male.



BSPT/BSPP Threads

Inch Size	Dash Size	Nominal Thread Size*	Male Thread O.D. Inch		Female thread I.D. Inch	
			Fraction	Decimal	Fraction	Decimal
1/8	02	1/8–28	3/8	0.38	11/32	0.35
1/4	04	1/4–19	33/64	0.52	15/32	0.47
3/8	06	3/8–19	21/32	0.65	19/32	0.60
1/2	08	1/2–14	13/16	0.82	3/4	0.75
5/8	10	5/8–14	7/8	0.88	13/16	0.80
3/4	12	3/4–14	11/32	1.04	31/32	0.97
1	16	1–11	15/16	1.30	1-7/32	1.22
1-1/4	20	1-1/4–11	1-21/32	1.65	1-9/16	1.56
1-1/2	24	1-1/2–11	1-7/8	1.88	1-25/32	1.79
2	32	2–11	2-11/32	2.35	2-1/4	2.26

*Frequently, the thread size is expressed as a fractional dimension preceded by the letter "G" or the letter "R".
The "G" represents a parallel thread and the "R" indicates a tapered thread.
For example, BSPP 3/8–19 may be expressed as G 3/8, and BSPT 3/8–19 may be expressed as R3/8.

Application Data
Tubing Selection

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

To select tubing for a particular installation, two factors must be determined…

Tubing Types

1. Tubing Type:
   material and construction
2. Size:
   Inside diameter (I.D.) and wall thickness. Information listed below will aid in your tubing selection. Commercial tubing is available in a wide variety of materials, types of construction and quality. Each is best suited for certain specific applications.

Aluminum Tubing
Seamless annealed is approved by SAE for low pressure applications.

Copper Tubing:
Seamless fully annealed coils and fully annealed or quarter-hard straight lengths can be used for systems that do not use petroleum based fluids (copper acts as an oil-oxidation catalyst, causing sludge). Copper also tends to work harden when flared or bent and has poor resistance to vibration. Therefore, the use of copper tubing is limited to low-pressure stationary applications and air circuits.

Special Alloy Tubing:
May be required for specific corrosion problems. Information on these applications can be obtained from your tubing supplier or from tubing manufacturers.

Tubing Size
The two variables in tubing size are the inside diameter (ID) and the wall thickness. Each of these is dependent upon a number of factors.

Inside Diameter –

The tubing I.D. will determine the flow and velocity of the fluid in the system.

Flow is the volume of fluid that is to be moved through the line to perform a given job within a specified time. Flow rate is expressed in gallons per minute (gpm).

Velocity is the rate of speed at which the fluid passes through the line. It is expressed in feet per second (fps). With a given flow rate, the velocity will increase as the inside diameter of the tubing decreases.

Note:
To determine the appropriate tubing I.D. for specific flow rate and velocity, refer to the Velocity vs. Flow chart on page 21.

Wall Thickness
The required wall thickness of the tubing depends upon operating pressure, safety factor, temperatures, and tubing material.

Operating Pressure is the pressure of the fluid in the system. It is expressed in pounds per square inch (psi).

Safety Factor is a multiplier applied to the wall thickness that compensates for additional mechanical strains and hydraulic shocks to which the tubing may be subjected during operation.

Note:
To determine the appropriate wall thickness, refer to the data on page 22.

Pressure Drop
Total pressure supplied to a line must equal usable pressure (or output) plus the pressure that is lost through fluid transmission, which is referred to as pressure drop. These pressure drops cause loss of energy and should be kept to a minimum. Elements which cause pressure drop in the transmission of fluids include sudden enlargements or contractions, bends, fittings and valves. Mathematical analysis of pressure drop, although possible, is not precise because of the interrelationship of factors such as fluid velocity, density, flow area and friction coefficients. Therefore, to obtain optimum efficiency, the system (or the questionable portions of the system) should be mocked-up to obtain empirical pressure drop data.

Application Data
Tubing Selection

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Problem

Following is a typical problem that illustrates, step by step, the procedure for determining tube size.

Select Bundyweld tubing with the appropriate I.D. and wall thickness for the following conditions:

Flow - 5 gpm

Velocity - not to exceed 10 fps

Pressure - 2000 psi

Safety Factor - 4:1

Solution

1. Using the Flow/Velocity chart on Page 21, follow the horizontal flow line (5 gpm) until it intersects the vertical velocity line (10fps). From this point, follow the diagonal line upward to get the required tube I.D. (.444). If the horizontal flow line and the vertical velocity line intersect between two diagonal lines, normally the larger inside diameter would be selected since it would mean less velocity.
2. Refer to the chart of Standard Size Hydraulic Tubing, below. Note that .444 I.D. tubing is not listed. If you want to use standard tubing, select one with a larger I.D. Do not select a smaller size since this would increase the velocity to over the 10 fps limit. Therefore, by going to the next largest size, you would select the 5/8" O.D. tubing having an I.D. of .459 and a wall thickness of .083.
3. To determine whether this tubing will meet the pressure and safety factor requirements, refer to the Recommended Wall Thickness data on page 18. For 5/8" O.D. tubing at 2000 psi, the chart for Bundyweld indicates that the minimum wall thickness with a safety factor of 4:1 is .05952. Since you have selected a tubing with a .083 wall, this would easily fulfill the requirements. However, for savings on weight and cost, you can select another tubing with a thinner wall that will still meet the performance requirements. Therefore, refer again to the chart on standard size tubing and select a tubing with a wall thickness closer to the minimum requirements. This would be the 5/8" O.D. tubing with a .509 I.D. and a .058 wall. This tubing will handle the pressure requirements of 2000 psi with a safety factor of 4:1, and also provides the required flow while keeping the velocity within the 10 fps limitation.

Standard Size Hydraulic Tubing

Tube O.D.	Tube I.D.	Wall	Tube O.D.	Tube I.D.	Wall	Tube O.D.	Tube I.D.	Wall	Tube O.D.	Tube I.D.	Wall
1/8"	.055	.035	**3/8"**	.245	.065	**5/8"**	.435	.095	**7/8"**	.657	.109
	.061	.032		.259	.058		.459	.083		.685	.095
	.065	.030		.277	.049		.481	.072		.709	.083
	.069	.028		.291	.042		.495	.065		.731	.072
3/16"	.117	.035		.305	.035		.509	.058		.745	.065
	.123	.032		.311	.032		.527	.049		.759	.058
	.127	.030	**1/2"**	.310	.095		.541	.042		.777	.049
1/4"	.120	.065		.334	.083		.555	.035	**1"**	.760	.120
	.134	.058		.358	.072	**3/4"**	.532	.109		.782	.109
	.152	.049		.370	.065		.560	.095		.810	.095
	.166	.042		.384	.058	**3/4"**	.584	.083		.834	.083
	.180	.035		.402	.049		.606	.072		.856	.072
	.190	.030		.416	.042		.620	.065		.870	.065
5/16"	.182	.065		.430	.035		.634	.058		.884	.058
	.196	.058		.436	.032		.652	.049		.902	.049
	.214	.049					.680	.035			
	.228	.042									
	.242	.035									
	.248	.032									

Application Data
Tubing Selection

Flow/Velocity Chart

To Find Required Tube I.D.

Flow–20 gpm
Velocity–9 fps

Follow horizontal flow line (20 gpm) until it intersects vertical velocity line (9 fps). From this point follow diagonal line to get required Tube I.D. –(.944).

To Find Permissible Flow

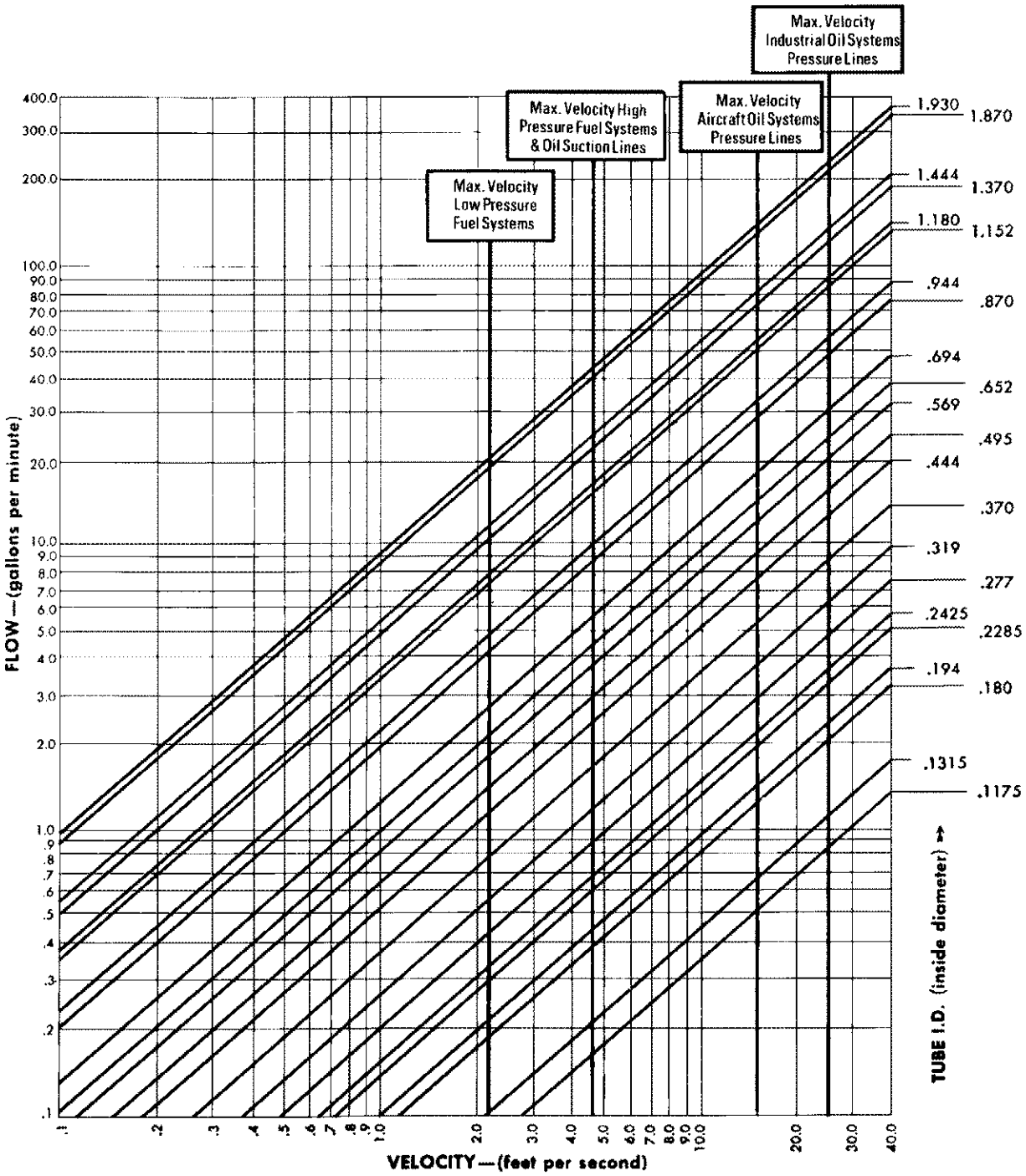
Velocity–15 fps
Tube I.D.–.495

Follow vertical velocity line (15 fps) until it intersects diagonal line representing .495 tube I.D. Then project this point horizontally to get the permissible flow–(9 gpm).

To Find Velocity of Fluid in System

Flow–6 gpm
Tube I.D.–.694

Follow horizontal flow line (6 gpm) until it intersects diagonal line representing .694 tube I.D. Then project this point vertically downward to get the velocity of fluid –(5 fps).



Application Data
Tubing Selection

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

With the following recommended wall thickness tables the tubing wall can be selected that is best suited for a particular application. The data given in these tables are raw figures based on the equation:

$$t = \frac{Dp(FS)}{2S}$$

t – wall thickness (inches)

D – O.D. of tube (inches)

p – pressure (psi)

FS – Safety Factor

S – tensile strength of tubing material

Therefore, many of the wall thicknesses given in these tables are not found on standard tubing, but serve to establish the minimum wall required.

Safety Factor

The standard safety factors indicate three grades of severity of service:

4:1 – mechanical and hydraulic shocks not excessive

6:1 – considerable mechanical strain and hydraulic shock

8:1 – hazardous applications with severe service conditions

The wall thickness shown in these tables are based on ultimate strength of material and a safety factor of 4:1.

To obtain the recommended wall for a specific pressure based on a safety factor of 6:1, multiply the wall thickness indicated in the table by 1.5. For a safety factor of 8:1, multiply by 2

Temperature

The wall thickness found by using these tables can be corrected for temperature by multiplying the wall thickness by the appropriate correction factor given in the chart below. The table is based on strength reduction due to increased temperature.

Recommended Wall Thickness

Temperature	Copper	Aluminum
+100F.	1.00	1.00
+200F.	1.08	1.00
+300F.	1.22	1.08
+400F.	2.30	1.41
+500F.	–	2.10
+600F.	–	–
+700F.	–	–
+800F.	–	–
+900F.	–	–
+1000F.	–	–

Bundyweld
Based on 42,000#/IN.^{2} Strength (F S=4)

O.D.	Tube 1,000	Working Pressure (psi) 2,000	3,000	4,000	5,000
1/8	.00595	.01190	.01786	.02381	.02976
3/16	.00893	.01786	.02679	.03571	.04464
1/4	.01190	.02381	.03571	.04762	.05952
5/16	.01488	.02976	.04464	.05952	.07440
3/8	.01786	.03571	.05357	.07143	.08929
1/2	.02381	.04762	.07143	.09524	.11905
5/8	.02976	.05952	.08929	.11905	.14881

Aluminum 3003 (H-14)
Based on 20,000#/IN.2, Strength (F.S. –4)

Tube O.D.	Working Pressure (psi) 1,000	2,000	3,000	4,000	5,000
1/8	.01250	.02500	.3750	.05000	
3/16	.01875	.03750	.05650	.07500	
1/4	.02500	.05000	.07500	.10000	
5/16	.03125	.06250	.09375	.12500	
3/8	.03750	.07500	.11250	.15000	
1/2	.05000	.10000	.15000	.20000	
5/8	.06250	.12500	.18750	.25000	
3/4	.07500	.15000	.22500	.30000	
7/8	.08750	.17500	.26250	.35000	
1	.10000	.20000	.30000	.40000	
1-1/4	.12500	.25000	.37500	.50000	
1-1/2	.15000	.30000	.45000	.60000	
2	.20000	.40000	.60000	.80000	

Aluminum 5052 (H-32)
Based on 31,000#/IN.2, Strength (F.S. –4)

Working Pressure (psi) 1,000	2,000	3,000	4,000	5,000
.00806	.01613	.02419	.03226	.04032
.01210	.02419	.03629	.04839	.06048
.01613	.03226	.04839	.06452	.08065
.02016	.04032	.06048	.08065	.10081
.02419	.04839	.07258	.09677	.12097
.03227	.06452	.09677	.12903	.16129
.04032	.08065	.12097	.16129	.20161
.04839	.09677	.14516	.19355	.24194
.05645	.11290	.16935	.22581	.28226
.06452	.12903	.19355	.25806	.32258
.08065	.16129	.24194	.32258	.40323
.09677	.19355	.29032	.38710	.48387
.12903	.25806	.38710	.51613	.64516

Annealed Copper
Based on 30,000#/IN.2, Strength (F.S. –4)

Tube O.D.	Working Pressure (psi) 1,000	2,000	3,000	4,000	5,000
1/8	.00833	.01667	.02500	.03333	.04167
3/16	.01250	.02499	.03750	.04999	.06250
1/4	.01667	.03333	.05000	.06666	.08333
5\16	.02083	.04167	.06250	.08333	.10417
3\8	.02499	.04999	.07500	.09999	.12499
1\2	.03333	.06667	.10000	.13333	.16667
5\8	.04167	.08333	.12500	.16666	.20883
3\4	.04999	.09999	.15000	.19999	.24999
7/8	.05833	.11667	.17500	.23333	.29166
1	.06667	.13333	.20000	.26666	.33333
1-1/4	.08333	.16667	.25000	.33333	.41667
1-1/2	.09999	.19999	.30000	.39999	.49999
2	.13333	.26667	.40000	.53333	.66667

Copper (UNS C12200 Light Drawn)
Based on 40,000#/IN.2, Strength (F.S. –4)

Working Pressure (psi) 1,000	2,000	3,000	4,000	5,000
.00625	.01250	.01875	.02500	.03125
.00938	.01875	.02812	.03750	.04688
.01250	.02500	.03750	.05000	.06250
.01562	.03125	.04688	.06250	.07812
.01875	.03750	.05625	.07500	.09375
.02500	.05000	.07500	.10000	.12500
.03125	.06250	.09375	.12500	.15625
.03750	.07500	.11250	.15000	.18750
.04375	.08750	.13125	.17500	.21875
.05000	.10000	.15000	.20000	.25000
.06250	.12500	.18750	.25000	.31250
.07500	.15000	.22500	.30000	.37500
.10000	.20000	.30000	.40000	.50000

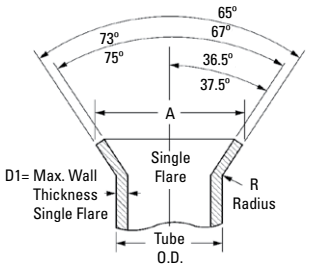
Shaded Areas

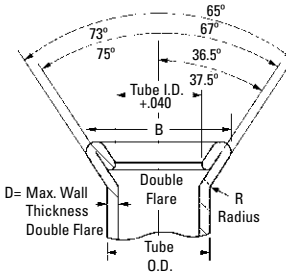
Tubing wall thickness listed in the shaded areas are generally either too light or too heavy for practical applications, and are listed only to provide data for accurate computation.

Application Data
Flare Dimensions

JIC 37° Flare Tubes
(SAE J533)

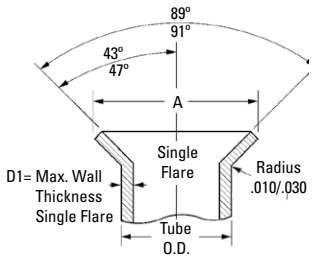
Tube Size O.D.	Single Flare A Diameter Max.	Min.	Double Flare B Diameter Max.	Min.	R Radius ±.020	Maximum Wall Thickness Single Flare D	Double Flare D
1/8	0.200	0.180	0.200	0.180	0.030	0.035	0.025
3/16	0.280	0.260	0.280	0.260	0.030	0.035	0.028
1/4	0.360	0.340	0.360	0.340	0.030	0.065	0.035
5/16	0.430	0.400	0.430	0.400	0.030	0.065	0.035
3/8	0.490	0.460	0.490	0.460	0.040	0.065	0.049
1/2	0.660	0.630	0.660	0.630	0.060	0.083	0.049
5/8	0.790	0.760	0.790	0.760	0.060	0.083	0.049
3/4	0.950	0.920	0.960	0.920	0.080	0.109	0.049
7/8	1.070	1.040	1.070	1.040	0.080	0.109	0.065
1	1.200	1.170	1.200	1.170	0.090	0.120	0.065
1 1/4	1.510	1.480	1.510	1.480	0.090	0.120	0.065
1 1/2	1.730	1.700	1.730	1.700	0.110	0.120	0.065
2	2.360	2.330	2.360	2.330	0.110	0.134	0.065

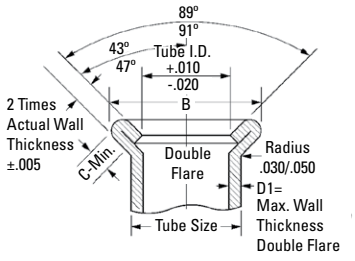




SAE 45° Flare Tubes
(SAE J533)

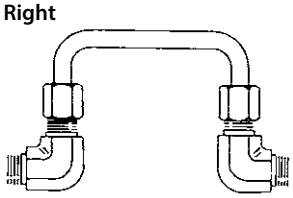
Tube Size	Single Flare A Diameter Max.	Min.	Single Flare B Diameter Max.	Min.	Double Coined Flare Seat Length C	Maximum Wall Thickness Single Flare D	Double Flare D_1
1/8	0.171/	0.181	0.198/	0.213	0.040	0.035	0.025
3/16	0.239/	0.249	0.265/	0.280	0.040	0.035	0.028
1/4	0.315/	0.325	0.345/	0.360	0.040	0.049	0.035
5/16	0.388/	0.404	0.410/	0.425	0.062	0.049	0.035
3/8	0.471/	0.487	0.485/	0.500	0.062	0.065	0.049
7/16	0.545/	0.561	0.555/	0.570	0.062	0.065	0.049
1/2	0.607/	0.623	0.625/	0.640	0.062	0.083	0.049
9/16	0.660/	0.676	0.697/	0.712	0.062	0.083	0.049
5/8	0.732/	0.748	0.757/	0.772	0.062	0.095	0.049
3/4	0.900/	0.916	0.897/	0.912	0.062	0.109	0.049
7/8	1.025/	1.041		––	–	0.109	–
1	1.141/	1.157		––	–	0.120	–





Application Data
Tubing Installation

Right



Wrong

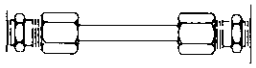
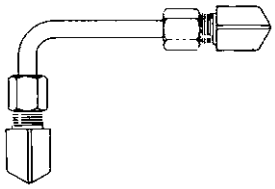


Figure 1

Right



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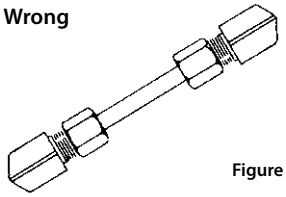
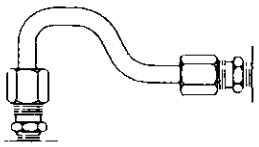


Figure 2

Right



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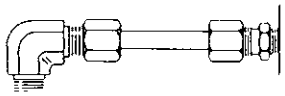


Figure 3

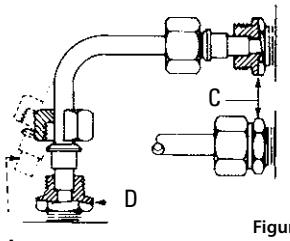


Figure 4

Note:
Springing the tubing to force alignment places strain on fitting joints.

Nearly all industrial equipment now in service makes some use of fluid lines. From an economic point of view, the best fluid lines system is that which is easiest to maintain at the lowest original cost. The use of tubing and tube connectors on lines up to 2" diameter is usually more economical than the use of pipe and pipe connectors in modern installations. A few of the more important reasons follow:

1. Size for size, tubing is lighter weight, easier to handle and can be bent more easily than iron pipe.
2. Ductile hydraulic tubing reduces the number of connections required, thus reducing material and labor costs. Bent tubing also reduces pressure drop and turbulence in the system.
3. Fewer joints means lower costs and fewer points of potential leakage.
4. The use of tube connectors makes every joint a union, permitting easier, faster maintenance and repair work.
5. Modern flared and flareless tube fittings eliminate the need for threading, soldering, or welding.

Tube Bending
Tubing should be bent wherever possible to reduce the number of connectors.

Copper tubing can be bent easily with a hand bender. Steel tubing can be bent in sizes 1/8" to 5/8" O.D. by using a hand bender designed for steel tubing. For production quantities, or for sizes larger than 5/8" O.D., a power bender is generally used.

Tubing should be bent accurately. Tubing manufacturers will advise the correct radii for various types and wall thicknesses of tubing. Kinks, flattened bends, wrinkles and tube breakage or loss should be avoided by the use of proper tube bending equipment.

Precautions
Avoid straight line connections wherever possible, especially in short runs.

Design piping systems symmetrically. They are easier to install and present a neat appearance.

Care should be taken to eliminate stress from tubing lines. Long tubing runs should be supported by brackets or clips. All parts installed on tubing lines such as heavy fittings, valves, etc., should be bolted down to eliminate tubing fatigue.

Before installing tubing, inspect the tube to see that it conforms to the required specifications, is of the correct diameter and wall thickness and is not out of round.

Cut tube ends reasonably square and lightly deburr inside and outside edge. Chamfer on outside edge will destroy bearing of tube end on the connector seat.

To avoid difficulty in assembly and disconnecting, a sufficient straight length of tube must be allowed from the end of the tube to the start of the bend. Allow twice the length of the nut as a minimum.

Tubes should be formed to assemble with true alignment to the center line of the fittings, without distortion or tension.
Tubing which has to be sprung from position, "A", (see Fig. 4), to be inserted into the connector has not been properly fabricated, and when so installed and connected, places the tubing under stress.

When assembling the tubing, insert the longer leg to the connector as at "C" (Fig. 4). With the nut free, the short leg of the tubing can be easily moved and brought to proper position with and inserted into the seat in connector "D". The nuts can then be tightened as required.

Application Data
Chemical Compatibility Chart

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

These tables alphabetically list commonly used materials of various chemical composition. After each agent listing you will find the basic tubing and connector materials rated according to their chemical resistance to each individual agent. The chart is intended to be used as a guide only. Many factors (concentration, temperature, intermittent or continuous exposure, etc.) have a bearing upon the suitability of any tubing or connector for any specific application, and these factors must be considered by you as you review the chemical compatibility chart.

Where unusual conditions exist or where questions arise, consult Danfoss for expert assistance on your tubing application requirements.

Note: All data given herein is believed to be accurate and reliable but presented without guarantee, warranty, or responsibility of any kind, express or implied, on our part. Chemical resistance will vary with the wide diversity of possible mixtures and service conditions. It is not therefore possible to give any guarantee whatsoever in individual cases. Danfoss Eclipse® and Solstice™ tubing should only be used in air brake applications.

Fluid	Nylon 11 MTP160	Nylon 6/6 PT230	PVC PT200	Polyethylene PT240 (LDPE)	Brass
Acetaldehyde	G	F	X	X	G
Acetic Acid (Concentrated)	X	X	X	X	X
Acetic Acid (Dilute)	F	X	F	G	X
Acetic Anhydride	X	X	X	X	X
Acetone	G	F	X	G	G
Acrylonitrile	G	—	G	—	—
Air	G	G	G	G	G
Alcohols					
Amyl Alcohol	G	G	X	G	G
Butyl Alcohol, Butanol	G	G	X	G	G
Ethyl Alcohol, Ethanol	G	G	F	G	G
Isopropyl Alcohol, Isopropanol	G	G	G	G	G
Methyl Alcohol, Methanol	G	G	X	G	G
Aluminum Chloride	X	X	G	G	X
Aluminum Fluoride	X	X	G	G	X
Aluminum Hydroxide	G	G	G	G	X
Aluminum Nitrate	G	F	G	G	X
Aluminum Sulfate	G	F	G	G	X
Alums	F	G	G	G	X
Ammonia, Anhydrous	Use approved anhydrous ammonia hose				X
Ammonia Solution (10%)	G	X	G	G	X
Ammonium Chloride	X	X	G	G	X
Ammonium Hydroxide	G	X	X	G	X
Ammonium Nitrate	G	G	G	G	X
Ammonium Phosphate	G	G	F	G	X
Ammonium Sulfate	G	G	G	G	X
Amyl Acetate	G	G	X	X	G
Amyl Alcohol	G	G	X	G	G
Aniline	X	X	X	X	X
Aniline Dyes	X	X	X	X	X
Animal Oils and Fats	G	—	G	X	G
Anti-Freeze (Glycol Base)	G	—	G	F	G
Aqua Regia	X	X	X	X	—
Aromatic Hydrocarbons	G	G	X	G	G
Asphalt Emulsion	G	—	X	—	G
Barium Chloride	G	—	G	G	G
Barium Hydroxide	G	G	G	G	X
Barium Sulfate	G	G	G	G	G
Barium Sulfide	X	—	G	G	X
Beet Sugar Liquors	G	G	G	G	X
Benzaldehyde	G	G	X	X	F

Codes:

G = Good Resistance
F = Fair Resistance
X = Incompatible
– = No data available
+ = Call Technical Support for specific application

Application Data
Chemical Compatibility Chart

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Fluid	Nylon 11 MTP 160	Nylon 6/6 PT230	PVC PT200	Polyethylene PT240 (LDPE)	Brass
Benzene, Benzol	G	G	X	X	G
Benzoic Acid	X	X	X	G	G
Black Sulfate Liquor	X	X	X	G	X
Bleach Solution	X	X	F	G	X
Borax Solution	G	—	G	G	G
Boric Acid	G	G	G	G	G
Brake Fluid (Glycol Ether Base)	G	—	X	X	G
Brine	G	—	G	G	G
Bromine	X	X	X	X	X
Butane		Use Butane approved hose			
Butyl Acetate	G	—	X	X	G
Butyl Alcohol, Butanol	G	G	X	G	G
Calcium Bisulfite	G	X	G	G	X
Calcium Chloride	G	X	G	G	X
Calcium Hydroxide	G	G	G	G	G
Calcium Hypochlorite	X	X	G	G	G
Cane Sugar Liquors	G	--	G	G	G
Carbon Dioxide (Dry)	G	G	G	G	G
Carbon Dioxide (Wet)	G	G	G	G	F
Carbon Disulfide (Bisulfide)	X	X	X	X	G
Carbon Monoxide (Hot)	X	X	X	X	G
Carbon Tetrachloride	G	G	X	X	G
Carbonic Acid	G	—	G	G	X
Castor Oil	G	—	G	X	G
Cellosolve Acetate	G	—	X	—	X
Chlorinated Solvents	F	G	X	X	G
Chloroacetic Acid	X	X	X	X	X
Chlorobenzene	X	X	X	X	F
Chlorine Gas (Dry)	X	X	X	X	G
Chlorine Gas (Wet)	X	X	X	X	X
Chloroform	F	G	X	X	G
Chlorosulfonic Acid	X	X	X	X	X
Chromic Acid (under 25%)	X	X	F	F	X
Chromic Acid (over 25%)	X	X	X	X	X
Citric Acid	X	F	G	G	X
Coke Oven Gas	G	—	X	G	F
Copper Chloride	X	X	G	G	X
Copper Cyanide	G	G	G	G	X
Copper Sulfate	G	G	G	G	X
Corn Syrup (Non-food)	G	—	G	G	—
Cottonseed Oil	G	—	F	G	G
Creosote	X	X	X	X	F
Cresol	X	X	X	X	—
Cyclohexanol	G	G	X	F	G
Dextrose (Food Grade)	X	X	X	G	—
Dichlorobenzene	G	—	X	X	—
Diesel Fuel	G	—	X	X	G
Diethanolamine	G	—	X	—	X
Diethylenetriamine	X	X	X	G	—
Dowtherm A	X	X	X	X	X
Enamel (Solvent Base)	G	—	X	G	G
Ethanolamine	G	—	X	G	X
Ethers (Ethyl Ether)	G	—	X	X	G
Ethyl Alcohol	G	G	F	G	G
Ethyl Acetate	G	G	X	G	G
Ethyl Acrylate	X	—	X	—	—
Ethyl Methacrylate	X	—	X	—	—
Ethylamine	X	X	X	G	G

Codes:

G = Good Resistance
F = Fair Resistance
X = Incompatible
– = No data available
+ = Call Technical Support for specific application

Application Data
Chemical Compatibility Chart

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Fluid	Nylon 11 MTP 160	Nylon 6/6 PT230	PVC PT200	Polyethylene PT240 (LDPE)	Brass
Ethyl Cellulose	F	—	X	G	G
Ethyl Chloride	G	—	X	X	G
Ethylenediamine	X	X	X	G	G
Ethylene Dibromide	F	—	X	—	—
Ethylene Dichloride	F	—	X	X	F
Ethylene Glycol	G	G	G	G	G
Ethylene Oxide	G	—	X	X	X
Fatty Acids	G	G	G	G	F
Ferric Chloride 5%	G	G	G	G	X
Ferric Sulfate	G	G	G	G	X
Fertilizer Salts Solution	F	—	G	G	—
Formaldehyde	G	G	X	G	G
Formic Acid	X	X	X	G	F
Freon 12	Use approved Freon 12 hose				G
Freon 134a	Use approved Freon 134a hose				—
Fuel Oil	G	—	F	X	G
Furfural	X	X	X	X	G
Gasoline (Refined)	G	G	X	X	G
Gasoline (Unleaded)	G	G	X	X	G
Gasoline (10% Ethanol)	G	G	X	X	G
Gasoline (10% Methanol)	G	G	X	X	G
Glucose (non-food)	G	G	G	G	G
Glycerine, Glycerol (Non-food)	G	G	G	G	G
Greases	G	G	G	G	G
Green Sulfate Liquor	X	X	G	G	X
Heptane	G	G	X	X	G
Hexane	G	G	X	X	G
Houghto Safe 273 to 640	G	—	F	G	G
Houghto Safe 5046, 5047F	G	—	G	G	G
Houghto Safe 1000 Series	G	—	X	X	G
Hydraulic Oils					
Straight Petroleum Base	G	G	G	G	G
Water Petroleum Emulsion	G	—	—	F	G
Water Glycol	G	G	X	—	G
Straight Phosphate Ester	G	G	X	X	G
Phos. Ester/Petroleum Blend	G	G	X	X	G
Polyol Ester	G	—	—	—	G
Hydrobromic Acid (under 48%)	X	X	G	G	X
Hydrochloric Acid	X	X	G	G	X
Hydrocyanic Acid	X	X	G	G	G
Hydrofluoric Acid (under 50%)	X	X	F	F	X
Hydrofluoric Acid (over 50%)	X	X	X	X	X
Hydrofluosilicic Acid	X	X	G	G	X
Hydrogen	Use approved hydrogen hose or metal tubing				G
Hydrogen Peroxide	X	X	—	G	X
Hydrogen Sulfide	X	X	G	G	G
Hydrolube	G	—	G	G	G
Iodine	X	X	X	X	X
Isocyanates	X	X	X	X	—
Isopropyl Alcohol, Isopropanol	G	G	G	G	G
Isopropylamine	X	—	X	—	G
Iso-Octane	G	G	X	X	G
Jet Fuel (Transfer Only)	G	G	X	X	G
Kerosene	G	G	X	X	G
Lacquer	G	G	X	F	G
Lacquer Solvents	G	G	X	F	G
Lactic Acid	G	G	G	G	F
Lime Sulfur	G	F	G	G	X

Codes:

G = Good Resistance
F = Fair Resistance
X = Incompatible
– = No data available
+ = Call Technical Support for specific application

Application Data
Chemical Compatibility Chart

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

FLUID	Nylon 11 MTP 160	NYLON 6/6 PT230	PVC PT200	POLYETHYLENE PT240 (LDPE)	BRASS
Lindol	G	G	—	—	F
Linseed Oil	G	G	G	G	G
Lubricating Oils	G	G	G	G	G
Lye	G	F	G	G	F
Magnesium Chloride	G	G	G	G	F
Magnesium Hydroxide	G	G	G	G	G
Magnesium Sulfate	G	G	G	G	G
Mercuric Chloride	X	X	F	G	X
Mercury	G	G	F	G	X
Methyl Alcohol, Methanol	G	G	X	G	G
Methyl Acrylate	X	X	X	—	G
Methyl Bromide	G	F	X	X	G
Methyl Chloride	G	G	X	X	G
Methylene Chloride	F	F	X	X	G
Methyl t-Butyl Ether (MTBE)	G	G	X	—	—
Methyl Ethyl Ketone	G	G	X	G	G
Methyl Isobutyl Ketone	G	G	X	G	G
Methyl Isopropyl Ketone	G	G	X	G	G
Methyl Methacrylate	X	—	X	—	—
Mineral Oil	G	G	F	X	G
Mineral Spirits	G	G	X	G	G
Naphtha	G	G	X	G	—
Napthalene	G	G	X	X	G
Nickel Acetate	G	G	G	G	F
Nickel Chloride	G	G	G	G	X
Nickel Sulfate	G	G	G	G	G
Nitric Acid (under 35%)	X	X	G	F	X
Nitric Acid (35% to 60%)	X	X	F	X	X
Nitric Acid (over 60%)	X	X	X	X	X
Nitrobenzene	X	—	X	X	G
Nitrogen Gas	G	G	G	G	G
Nitrous Oxide	F	F	X	X	G
Oleic Acid	G	G	F	G	G
Oleum (Fuming Sulfuric Acid)	X	X	X	X	X
Oxalic Acid	X	X	G	G	F
Oxygen (non-breathing,non-welding) +	G	G	G	G	G
Ozone (300 pphm)	X	X	X	X	—
Paint (Solvent Base)	G	G	X	F	G
Palmitic Acid	G	G	F	G	X
Paper Mill Liquors	X	X	X	X	—
Pentane	G	—	X	X	G
Perchloroethylene	F	G	X	X	G
Petroleum Ether	G	G	X	X	G
Petroleum Oils	G	G	G	G	G
Phenol	X	X	X	X	G
Phosphoric Acid (to 85%)	X	X	G	G	G
Picric Acid (Molten)	X	X	X	X	X
Picric Acid (Solution)	X	X	X	X	X
Potassium Chloride	G	G	G	G	F
Potassium Cyanide	G	G	G	G	X
Potassium Dichromate	F	—	G	G	F
Potassium Hydroxide	G	F	G	G	F
Potassium Permanganate	X	X	G	G	—
Potassium Sulfate	G	G	G	G	F
Propane Liquid	Use hose approved for Propane Liquid				G
Propylene Glycol	G	—	F	G	F
Pyridine	X	X	X	G	F
Sea Water	G	G	G	G	G

Codes:

G = Good Resistance
F = Fair Resistance
X = Incompatible
– = No data available
+ = Call Technical Support for specific application

Application Data
Chemical Compatibility Chart

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Fluid	Nylon 11 MTP 160	Nylon 6/6 PT230	PVC PT200	Polyethylene PT240 (LDPE)	Brass
Silver Nitrate	G	G	G	G	X
Skydrol	G	G	X	X	G
Soap Solution					
Sodium Bicarbonate	G	G	G	X	G
Sodium Bisulfate	G	G	G	G	G
Sodium Bisulfite	G	G	G	G	F
Sodium Borate	G	G	G	G	G
Sodium Carbonate	G	G	G	G	G
Sodium Chloride	G	G	G	G	X
Sodium Cyanide	G	G	G	G	X
Sodium Hydroxide	G	F	G	G	F
Sodium Hypochlorite	X	X	G	G	X
Sodium Nitrate	G	G	G	G	F
Sodium Perborate	G	F	G	G	X
Sodium Peroxide	X	X	X	X	X
Sodium Phosphates	G	G	G	G	G
Sodium Silicate	G	G	G	G	G
Sodium Sulfate	G	G	G	G	G
Sodium Sulfide	G	G	G	G	X
Sodium Thiosulfate	G	G	G	G	X
Soybean Oil	G	—	F	G	G
Stannic Chloride	F	X	G	G	X
Steam 450° F	X	X	X	X	F
Stearic Acid	G	G	F	G	X
Stoddard Solvent	G	G	X	X	G
Styrene	G	G	X	X	G
Sulfur 70º F	G	G	F	G	X
Sulfur 200º F	X	X	X	X	X
Sulfur Chloride	X	X	X	G	X
Sulfur Dioxide	X	X	X	X	G
Sulfuric Acid (under 50%)	X	X	G	G	X
Sulfuric Acid (51% to 70%)	X	X	G	X	X
Sulfuric Acid (71% to 95%)	X	X	X	X	X
Sulfuric Acid (96% to 98%)	X	X	X	X	X
Tannic Acid	X	X	G	G	G
Tar	G	G	X	X	G
Tartaric Acid	G	G	G	G	F
Tetrachloroethane	F	—	X	F	—
Tetrahydrofuran (THF)	G	—	X	X	—
Toluene	G	G	X	G	G
Transmission Oil (Petrol. Base)	G	G	G	G	G
Trichloroethane	F	G	X	G	G
Trichloroethylene	F	G	X	G	G
Tung Oil	G	—	—	—	G
Turpentine	G	G	X	G	G
Urea (Water Solution)	G	G	G	G	—
Uric Acid	G	G	G	G	—
Varnish	G	G	X	G	G
Vegetable Oil (Non-food)	G	G	F	G	G
Vinegar	G	X	G	G	X
Vinyl Acetate	G	—	X	—	F
Water (non-potable)	G	G	G	G	G
Water-Glycol Mixture	G	G	X	—	G
Water-Petroleum Mixture	G	G	—	F	G
Xylene	G	G	X	G	G
Zinc Chloride	X	X	G	G	X
Zinc Sulfate	G	G	G	G	X

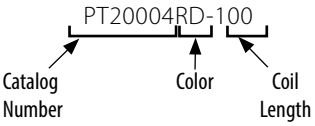
Codes:

G = Good Resistance
F = Fair Resistance
X = Incompatible
– = No data available
+ = Call Technical Support for specific application

Tubing
Plastic Tubing

Note:
For plastic tube cutter, see page 141.

Part Number Key:



PT200 Polyvinyl Chloride

Typical Application:
Soft, pliable, plasticized PVC Resin Tubing, for practically any low pressure laboratory, industrial, agricultural or domestic application.

Temperature Range:
-5°F to +105°F
(-20°C to +41°C)

Available Colors:
Clear (suffix NA)

Connectors:
Polyline pgs. 58-61

SelfAlign pgs. 52-57 with 2030x insert

Compression pgs. 46-51 with 2030x insert

Molded Compression pgs. 132-139

Catalog Number	Tube O.D. (in)	Tube Wall (in)	Max. Work. Pres. PSI 75°	Min. Burst Pres. PSI 75°	Min. Bend Radius 70° F	Lbs. Per 100 Ft.	Coil Length(s) (Ft)
PT20004	1/4 (.250)	.062	65	195	1.0"	2.00	100
PT20044	1/4 (.250)	.040	55	165	1.0"	2.00	100
PT20005	5/16 (.312)	.062	55	165	1.25"	2.60	100
PT20006	3/8 (.375)	.062	55	165	1.5"	3.30	100
PT20008	1/2 (.500)	.062	45	135	2.0"	4.60	100
PT20010	5/8 (.625)	.062	30	90	2.5"	5.90	100
PT20012	3/4 (.750)	.094	40	120	3.0"	10.3	100
PT20016	1(1.00)	.125	35	105	4.0"	18.5	100

PT230 Polyamide "Nylon 6/6"

Natural off-white compound covered under 21CFR177.1500 regulations for food contact.

Typical Application:
Semi-rigid general purpose tubing.

Temperature Range:
-40°F to +180°F
(-40°C to + 82°C)

Available Colors:
Natural off-white (NA) and black (BK). FDA colors available on request.

Contains:
Ultra-Violet Stabilizer in black tubing.

Connectors:

SelfAlign pgs. 52-57

Compression pgs. 46-51

Push>Connect pgs. 62-72

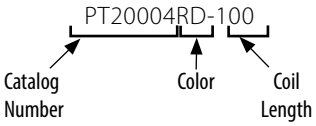
Push>Connect Flow Controls pgs. 73-74

Push>Connect Plus pgs. 75-76

Catalog Number	Tube O.D. (in)	Tube Wall (in)	Max. Work. Pres. PSI 70°	Min. Burst Pres. PSI 70°	Min. Bend Radius 70° F	Lbs. Per 100 Ft.	Coil Length(s) (Ft)
PT23002	1/8 (.125)	.015	300	1,000	0.75"	0.3	100, 1,000
PT23003	3/16 (.188)	.023	300	1,000	1.25"	0.6	100, 1,000
PT23004	1/4 (.250)	.030	300	1,000	1.50"	1.0	100, 1,000
PT23005	5/16 (.312)	.036	300	1,000	2.00"	1.5-1.6	100, 1,000
PT23006	3/8 (.375)	.040	300	1,000	2.25"	2.1	100, 1,000

Note:
For plastic tube cutter, see page 141.

Part Number Key:



PT240 Polyethylene

Meets FDA for food contact. Natural off-white compound covered under 21CFR177.1520 regulations for food contact.

Typical Application:
Economical, flexible, low density Polyethylene has a wide range of uses in industrial and agricultural applications.

Temperature Range:
-40°F to +135°F
(-40°C to +57°C)

Available Colors:
Natural off-white (NA), black (BK), yellow (YW), orange (OR), blue (BU), red (RD), green (GN). FDA colors available on request. Refer to current price list for availability of colors.

Contains:
Ultra-Violet Stabilizer in black tubing.

Connectors:
Minibarb pgs. 77-80

Polyline pgs. 58-61

SelfAlign pgs. 52-57 with 2030 insert

Compression pgs. 46-51 with 2030 insert

Push>Connect pgs. 62-72

Push>Connect Flow Controls pgs. 73-74

Push>Connect Plus pgs. 75-76

Molded Compression pgs. 132-139

Catalog Number	Tube O.D. (in)	Tube Wall (in)	Max. Work. Pres. PSI 70°	Min. Burst Pres. PSI 70°	Min. Bend Radius 70° F	Lbs. Per 100 Ft.	Coil Length(s) (Ft)
PT24004	1/4 (.250)	.062	200	600	0.75″	1.50	100, 1,000
PT24044	1/4 (.250)	.040	133	400	0.62″	1.00	100, 1,000
PT24005	5/16 (.312)	.062	135	480	1.00″	1.90	100, 1,000
PT24006	3/8 (.375)	.062	135	400	1.50″	2.40	100, 1,000
PT24008	1/2 (.500)	.062	100	300	2.00″	3.40	100, 500
PT24010	5/8 (.625)	.062	80	240	2.50″	4.40	100
PT24012	3/4 (.750)	.094	70	210	3.00″	7.60	100
PT24016	1 (1.000)	.125	100	300	5.00″	13.4	100

TP160 Polyamide "Nylon 11"

Typical Application:
Flexible nylon tubing. Used for instrumentation; lubrication and air lines; gas, chemical and oil processing; low pressure hydraulics.

Temperature Range:
-40°F to +200°F
(-40°C to +93°C)

Available Colors:
Black (BK) or natural (NA).

Contains:
Ultra-Violet Stabilizer

Connectors:
SelfAlign pgs. 52-57

Compression pgs. 46-51

Connectors (cont.):

Push>Connect pgs. 62-72

Push>Connect Flow Controls pgs. 58, 73-74

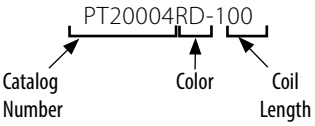
Push>Connect Plus pgs. 75-76

Molded Compression pgs. 132-139

Catalog Number	Tube O.D. (in)	Tube Wall (in)	Max. Work. Pres. PSI 70°	Min. Burst Pres. PSI 70°	Min. Bend Radius 70° F	Lbs. Per 100 Ft.	Coil Length(s) (Ft)
TP16002	1/8 (.125)	.023	250	1,000	.62″	.30	100, 1,000
TP16025	5/32 (.156)	.029	250	1,000	1″	.75	100, 1,000
TP16004	1/4 (.250)	.040	250	1,000	1.25″	1.2	100, 1,000
TP16005	5/16 (.312)	.040	250	1,000	2″	2.0	100, 1,000
TP16006	3/8 (.375)	.062	250	1,000	3″	2.7	100, 1,000
TP16008	1/2 (.500)	.062	250	1,000	4.5″	3.8	100, 500

Note:
For plastic tube cutter, see page 143.

Part Number Key:



MTP160 Polyamide "Nylon 11" Metric Tubing

Typical Application:
Flexible nylon tubing. Used for instrumentation; lubrication and air lines; gas, chemical and oil processing; low pressure hydraulics.

Temperature Range:
-40°F to +200°F
(-40°C to +93°C)

Available Colors:
Natural (NA).

Contains:
Ultra-Violet Stabilizer

Connector:
Metric Push>Connect
pgs. 69-72

Catalog Number	Tube O.D. (mm)	Tube Wall (mm)	Max. Work. Pres. PSI 75°	Min. Burst Pres. PSI 75°	Min. Bend Radius 75° F	Lbs. Per 100 Ft.	Coil Length(s) (Ft)
MTP16004	4	.65	250	1,000	.75"	0.6	100
MTP16005	5	1	250	1,000	1"	0.9	100
MTP16006	6	1	250	1,000	1.5"	1.1	100
MTP16008	8	1	250	1,000	2.25"	1.5	100
MTP16010	10	1	200	800	3"	1.9	100
MTP16012	12	1	112	450	3.5"	2.3	100

Tubing
Air Brake Tubing

Eclipse® Air Brake Tubing

Meets SAE J844, 1131, J2494-3 and DOT FMVSS106

Synflex Eclipse Type A Air Brake Tubing

Part Number	Nominal O.D.		Nominal I.D.		Minimum Bend Radius		Nominal Wall Thickness		Minimum Burst Pressure		Weight	
	mm	in	mm	in	mm	in	mm	in	kpa	psi	kg/100 m	lbs/100 ft
4245-022	3.18	1/8	2.01	.079	6.35	1/4	0.58	.023	6,900	1,000	.49	.33
4245-025	3.96	5/32	2.34	.092	12.70	1/2	0.79	.031	8,300	1,200	.83	.56
4245-03	4.77	3/16	2.97	.117	19.05	3/4	0.89	.035	8,300	1,200	1.06	.71
4245-05	7.95	5/16	5.89	.232	28.58	1-1/8	1.02	.040	6,900	1,000	2.29	1.54

Synflex Eclipse Type B Air Brake Tubing

Part Number	Nominal O.D.		Nominal I.D.		Minimum Bend Radius		Nominal Wall Thickness		Minimum Burst Pressure		Weight	
	mm	in	mm	in	mm	in	mm	in	kpa	psi	kg/100 m	lbs/100 ft
3270-06	9.53	3/8	6.38	.251	38.10	1.5	1.57	.062	9,700	1,400	4.2	2.8
3270-08	12.70	1/2	9.55	.376	50.80	2.0	1.57	.062	6,600	950	5.8	3.8
3270-10	15.88	5/8	11.20	.441	63.50	2.5	2.34	.092	6,200	900	10.4	7.0
3270-12	19.05	3/4	14.38	.566	76.20	3.0	2.34	.092	5,500	800	12.8	8.6

Features

- Superior abrasion resistance
- East of cutting
- Enhanced flexibility and extension
- Flow performance

Applications

- Truck air brake systems
- Trailer air brake systems
- Auxiliary air systems
- Formed tubes
- Formed and straight air brake harness assemblies

Construction

- Distinctive patented construction
- 100% polyamide construction with polyester yarn reinforcement
- UV stabilized
- Thermoformable
- Available in standard and custom colors
- Available in all standard sizes

Temperature Range

- -65°F to 200°F (-54°C to 93°C).

Connectors:

QCAB pages 81-89 1400 series Air Brake pages 90-95

For 1/8" Tubing use Selfalign.

Note: SelfAlign Connectors are not designed to meet DOT standards.

Solstice™ Type A Air Brake Tubing

Meets or exceeds the performance requirements SAE J844, J1131, J2494-3, and DOT FMVSS106 Synflex Solstice Type Air Brake Tubing

Part Number	Nominal O.D.		Nominal I.D.		Minimum Bend Radius		Nominal Wall Thickness		Minimum Burst Pressure		Weight	
	mm	in	mm	in	mm	in	mm	in	kpa	psi	kg/100m	lbs/100 ft
4247-041	6.35	¼	4.32	.170	25.40	1	1.02	0.04	8,300	1,200	2.20	1.50

Applications

- Truck air brake systems
- Trailer air brake systems
- Auxiliary air systems
- Formed tubes
- Formed and straight air brake harness assemblies

Features

- Highly engineered thermoplastic material
- Monowall tubing
- UV stabilized
- Thermoformable
- Available in standard and custom colors

Temperature Range

(-40°F to 200°F)
-40°C to 93°C

Connectors:

QCAB pages 81-89
1400 Series Air Brake pages 88-93

Tubing
Air BrakeTubing

Eclipse ABT Part #	O.D.	Master Pack Color	Master Pack Quantities	Configuration
4245-02207	1/8″	black	12,000 ft	6 reels of 2000 ft
4245-02227	1/8″	red	12,000 ft	6 reels of 2000 ft
4245-02257	1/8″	green	12,000 ft	6 reels of 2000 ft
4245-02267	1/8″	blue	12,000 ft	6 reels of 2000 ft
4245-02506	5/32″	black	6,000 ft	6 reels of 1000 ft
4245-02526	5/32″	red	6,000 ft	6 reels of 1000 ft
4245-02546	5/32″	yellow	6,000 ft	6 reels of 1000 ft
4245-02556	5/32″	green	6,000 ft	6 reels of 1000 ft
4245-02566	5/32″	blue	6,000 ft	6 reels of 1000 ft
4245-03306	3/16″	black	6,000 ft	6 reels of 1000 ft
4245-03326	3/16″	red	6,000 ft	6 reels of 1000 ft
4245-03356	3/16″	green	6,000 ft	6 reels of 1000 ft
4247-04106	1/4″	Black	6,000 ft	6 reels of 1000 ft
4247-04156	1/4″	Green	6,000 ft	6 reels of 1000 ft
4247-04126	1/4″	Red	6,000 ft	6 reels of 1000 ft
4247-04166	1/4″	Blue	6,000 ft	6 reels of 1000 ft
4247-041C6	1/4″	Brown	6,000 ft	6 reels of 1000 ft
4247-04146	1/4″	Yellow	6,000 ft	6 reels of 1000 ft
4247-04136	1/4″	Orange	6,000 ft	6 reels of 1000 ft
4247-041D6	1/4″	Purple	6,000 ft	6 reels of 1000 ft
4247-04116	1/4″	White	6,000 ft	6 reels of 1000 ft
4247-041F6	1/4″	Silver	6,000 ft	6 reels of 1000 ft
4245-05204	5/16″	black	3,000 ft	6 reels of 500 ft
4245-05224	5/16″	red	3,000 ft	6 reels of 500 ft
4245-05244	5/16″	yellow	3,000 ft	6 reels of 500 ft
4245-05254	5/16″	green	3,000 ft	6 reels of 500 ft
4245-05264	5/16″	blue	3,000 ft	6 reels of 500 ft
3270-06104	3/8″	black	3,000 ft	6 reels of 500 ft
3270-06124	3/8″	red	3,000 ft	6 reels of 500 ft
3270-06134	3/8″	orange	3,000 ft	6 reels of 500 ft
3270-06144	3/8″	yellow	3,000 ft	6 reels of 500 ft
3270-06154	3/8″	green	3,000 ft	6 reels of 500 ft
3270-06164	3/8″	blue	3,000 ft	6 reels of 500 ft
3270-08104	1/2″	black	1,500 ft	3 reels of 500 ft
3270-08124	1/2″	red	1,500 ft	3 reels of 500 ft
3270-08134	1/2″	orange	1,500 ft	3 reels of 500 ft
3270-08144	1/2″	yellow	1,500 ft	3 reels of 500 ft
3270-08154	1/2″	green	1,500 ft	3 reels of 500 ft
3270-08164	1/2″	blue	1,500 ft	3 reels of 500 ft
3270-10103	5/8″	black	750 ft	3 reels of 250 ft
3270-10123	5/8″	red	750 ft	3 reels of 250 ft
3270-10133	5/8″	orange	750 ft	3 reels of 250 ft
3270-10143	5/8″	yellow	750 ft	3 reels of 250 ft
3270-10153	5/8″	green	750 ft	3 reels of 250 ft
3270-10163	5/8″	blue	750 ft	3 reels of 250 ft
3270-12103	3/4″	black	750 ft	3 reels of 250 ft
3270-12123	3/4″	red	750 ft	3 reels of 250 ft
3270-12133	3/4″	orange	750 ft	3 reels of 250 ft
3270-12153	3/4″	green	750 ft	3 reels of 250 ft
3270-12163	3/4″	blue	750 ft	3 reels of 250 ft

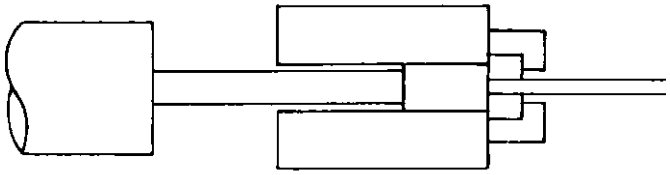
Brass Products
Introduction

Danfoss brass tube fittings are made from high quality UNS CA-360 brass bar. Danfoss brass connectors are precision machined to meet SAE standards and specifications. Large, uniform wrench pad areas have standard dimensions for easy assembly and disassembly using standard open-end wrenches. On fittings where pipe threads are used, the fittings are standardized on Dryseal American National Standard Taper. Danfoss offers the only complete line of brass connectors with these outstanding advantages.

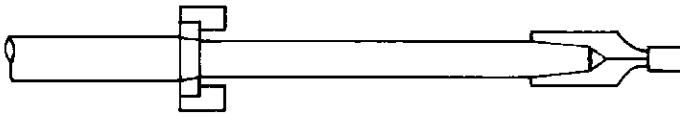
Hot Extrusion
A cast billet is heated and extruded through a die containing the desired configuration. This process recrystallizes the weaker cast structure into the stronger pressed structure of the shaped extrusion.

Cold Draw
The hot extruded shape is pulled through a die with the same configuration but less cross sectional area. This further recrystallizes and refines the structure while increasing the strength and elongation. In addition, the dimensions are brought to close tolerances.

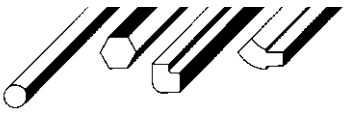
Hot Extrusion



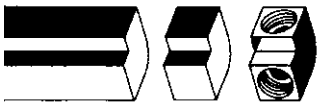
Cold Draw



Shapes
The dies through which the billets are forced may be one of hundreds of shapes. Four of the most common shapes, used in the manufacture of Danfoss connectors, are illustrated.



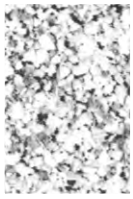
Saw and Machine
The cold bar stock is then cut into individual pieces for precision machining. After the part is machined, it is ready for the market as a strong, tough, high quality connector. Only by using this process is it possible to get the big all-flat sides on elbows and tees, instead of the usual small wrench pads, or lack of flats all together.



Microstructure
The photomicrographs illustrate the change in microstructure from the low strength low ductility dendritic structure of the cast billet, to the recrystallized structure of the hot extrusion, to the refined structure of the high strength high ductility cold drawn rod.

As Cast – 50x

Hot Extruded – 200x

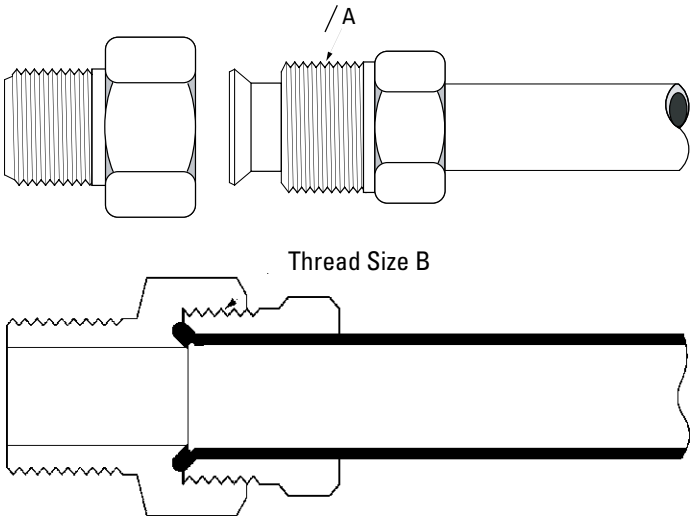


Cold Drawn – 200x

Brass Products
Inverted Flare

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Tube O.D.	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4	7/8	1
Thread Size-B	5/16-28	3/8-24	7/16-24	1/2-20	5/8-18	11/16-18	3/4-18	7/8-18	1-1/16-16	1-3/16-16	1-5/16-16

Typical Application:
Hydraulic brake, power steering, fuel lines and transmission cooler lines, LP and natural gas (special order).

Pressure:
Working pressure up to 2000 psi depending on tube size. Will withstand burst pressure of standard tubing - up to 5000 psi with bundy-weld (double flared) and 3500 psi with copper tubing, depending on size.

Vibration:
Excellent resistance.

Temperature Range:
-65°F to +250°F (-53°C to +121°C) range at maximum operating pressures.

Material:
CA360 Brass.

Used With:
Copper, brass, aluminum and steel hydraulic tubing that can be flared. See pages 25-29 for material compatibility.

Advantages:
Very low cost and reusable. Seats and threads are internal and protected. Compact, excellent vibration life. Short nut affords very close tube bends. Steel or brass tube nut.

Conformance:
Listed by Underwriter's Laboratories (available on special order) for fuel equipment, refrigeration and gas. Meets specifications and standards of ASA, ASME, SAE and MS (Military Standards).

How to Order:
Order individually by catalog number.

Note:
Refer to current price list for availability of cataloged items. Configurations and dimensions subject to change without notice. Additional information can
be found in SAE J512.

Label Set:
W-8022 (adhesive)
CL-490 (non-adhesive)

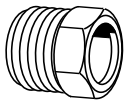
Assembly Instructions:

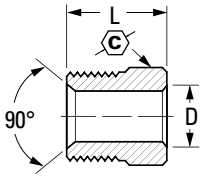
1. Cut tubing to desired length. Make sure all burrs are removed and the ends are cut square.
2. Slide nut on tube. Threaded end "A" of nut must face out.
3. Flare end of tube with a 45° flaring tool. See page 23 for flare data.
   a. Measure flare diameter.
   b. Examine flare for excessive thin out.
   c. On thin wall, welded or brazed tubing, use double flare to prevent pinch-off and cracked flares.
4. Lubricate threads and assemble to connector body. Nut should be turned hand tight.
5. Tighten assembly with a wrench until a solid feeling is encountered. From that point, apply a one-sixth turn.

Note:
Do not over-torque as it may damage the connectors or split the tubing at the flare.

Brass Products
Inverted Flare

Tube Nut
(Steel)
(Ref. SAE No. 040110)

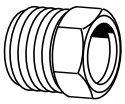


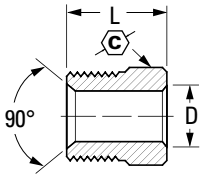


Tube O.D.	Catalog Number	C	D	L
1/8	105x2	5/16	0.132	0.52
3/16	105x3	3/8	0.196	0.56
1/4	105x4	7/16	0.259	0.56
5/16	105x5	1/2	0.321	0.62
3/8	105x6	5/8	0.384	0.66
3/8	105x6x7*	11/16	0.387	0.66
7/16	105x7	11/16	0.444	0.68
1/2	105x8	3/4	0.508	0.74
5/8	105x10	7/8	0.632	0.80
3/4	105x12	1-1/16	0.757	0.88
7/8	105x14	1-3/16	0.882	1.06
1	105x16	1-3/8	1.008	1.18

*3/8" Tube to 11/16-18 Male Thread

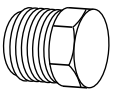
Tube Nut
(Brass)
(Ref. SAE No. 040110)

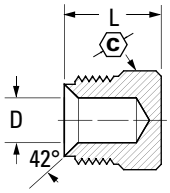




Tube O.D.	Catalog Number	C	D	L
3/16	100x3	3/8	.196	0.56
1/4	100x4	7/16	.259	0.56
5/16	100x5	1/2	.321	0.62
3/8	100x6	5/8	.384	0.66
1/2	100x8	3/4	.508	0.74

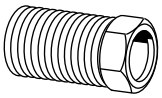
Plug
(Steel)
(Ref. SAE No. 040109)



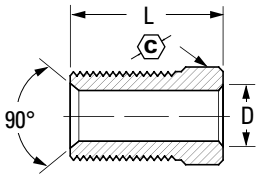


Tube O.D.	Catalog Number	C	D	L
3/16	131x3	3/8	.188	0.53
1/4	131x4	7/16	.188	0.54
5/16	131x5	1/2	.250	0.59
3/8	131x6	5/8	.312	0.66

Tube Nut Long
(Steel)

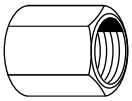


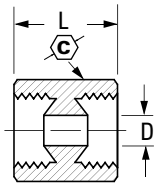
Required for wheel cylinders with deep port connection.



Tube O.D.	Catalog Number	C	D	L
3/16	7896x3	3/8	.196	.844
1/4	7896x4	7/16	.257	.812

Union
(Ref. SAE No. 040101)





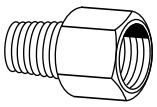
Tube O.D.	Catalog Number	C	D	L
1/8	302x2	13/32	.078	.59
3/16	302x3	15/32	.125	.62
1/4	302x4	17/32	.188	.62
5/16	302x5	19/32	.219	.70
3/8	302x6	3/4	.281	.80
1/2	302x8	29/32	.406	.91
5/8	302x10 ♦	1-1/16	.531	.97

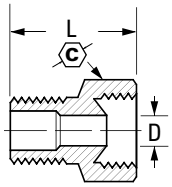
♦ MTO - Made To Order

Brass Products
Inverted Flare

Male Connector

(Ref. SAE No. 040102)





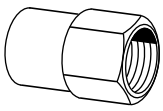
Pipe end drill may be reduced or increased from seat dimension 'D'.

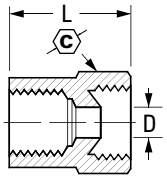
Tube O.D.	Male Pipe Thread	Catalog Number	C	D	L
1/8	1/8	202x2	13/32	.078	0.62
3/16	1/8	202x3	15/32	.125	0.70
1/4	1/8	202x4	17/32	.188	0.74
1/4	1/4	202x4x4	9/16	.188	0.89
5/16	1/8	202x5	19/32	.219	0.79
5/16	1/4	202x5x4	19/32	.220	0.98
3/8	1/8	202x6x2	3/4	.281	0.89
3/8	1/4	202x6	3/4	.281	1.03
3/8	3/8	202x6x6	3/4	.281	1.01
1/2	1/4	202x8x4	29/32	.406	1.08
1/2	3/8	202x8	29/32	.406	1.07
1/2	1/2	202x8x8	29/32	.406	1.26
5/8	1/2	202x10	1-1/16	.531	1.32
3/4	3/4	202x12	1-1/4	.625	1.39
7/8	3/4	202x14	1-3/8	.750	1.38
1	1	202x16 ♦	1-1//2	.812	1.62

♦ MTO - Made To Order

Female Connector

(Ref. SAE No. 040103)



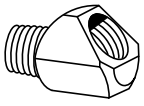


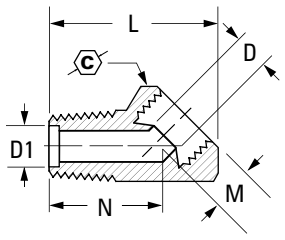
Tube O.D.	Fem. Pipe Thread	Catalog Number	C	D	L
3/16	1/8	252x3	1/2	.125	0.75
1/4	1/8	252x4	17/32	.188	0.75
5/16	1/8	252x5	19/32	.219	0.78
3/8	1/4	252x6 ♦	3/4	.281	1.03
1/2	3/8	252x8 ♦	29/32	.406	1.09

♦ MTO - Made To Order

45° Male Elbow

(Ref. SAE No. 040302)





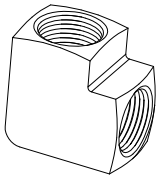
Tube O.D.	Male Pipe Thread	Catalog Number	C	D	D1	L	M	N
3/16	1/8	352x3	17/32	.125	.156	0.88	0.25	0.55
1/4	1/8	352x4	9/16	.188	.188	0.94	0.27	0.58
5/16	1/8	352x5	5/8	.219	.203	1.00	0.34	0.56
5/16	1/4	352x5x4 ♦	5/8	.219	.203	1.16	0.23	0.83
3/8	1/4	352x6	25/32	.281	.219	1.34	0.41	0.84
1/2	3/8	352x8 ♦	7/8	.406	.375	1.44	0.38	0.91

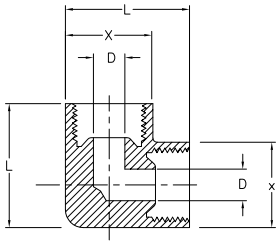
♦ MTO - Made To Order

Brass Products
Inverted Flare

90° Union Elbow

(Ref. SAE No. 040201)



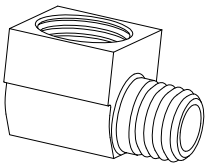


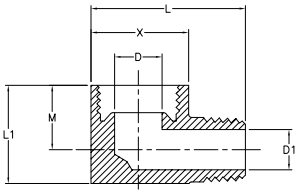
Tube O.D.	Catalog Number	D	L	X
1/4	502x4	.188	0.77	0.53
5/16	502x5 ♦	.219	0.87	0.60
3/8	502x6 ♦	.281	1.04	0.72

♦MTO - Made To Order

90° Male Elbow

(Ref. SAE No. 040202)





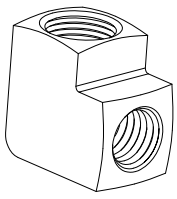
Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	L	L1	M	X
1/8	1/8	402x2	.078	.116	0.80	0.47	0.27	0.42
3/16	1/8	402x3	.125	.125	0.85	0.47	0.27	0.47
1/4	1/8	402x4	.188	.177	0.92	0.55	0.33	0.53
1/4	1/8	431x4*	.188	.062	0.91	0.53	0.33	0.53
1/4	1/4	402x4x4	.188	.188	1.09	0.58	0.28	0.56
5/16	1/8	402x5	.219	.219	0.98	0.67	0.47	0.59
5/16	1/4	402x5x4	.219	.219	1.16	0.75	0.45	0.59
3/8	1/8	402x6x2	.281	.219	1.14	0.75	0.54	0.76
3/8	1/4	402x6	.281	.281	1.32	0.82	0.53	0.76
3/8	3/8	402x6x6	.281	.312	1.32	0.84	0.50	0.75
11/2	3/8	402x8	.406	.375	1.48	0.94	0.59	0.92
1/2	1/2	402x8x8	.406	.406	1.67	1.09	0.66	0.91
5/8	3/8	402x10x6 ♦	.531	.437	1.62	1.11	0.67	1.06
5/8	1/2	402x10 ♦	.531	.500	1.82	1.11	0.67	1.06
3/4	1/2	402x12x8	.626	.531	2.09	1.30	0.85	1.25
7/8	3/4	402x14	.750	.750	2.12	1.46	0.94	1.38
1	1	402x16	.812	.812	2.44	1.70	1.02	1.50

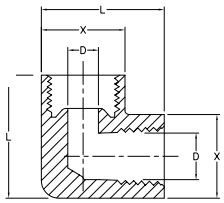
*.062 dia. restricted hole through pipe end. Available on special order with any restricted hole size up to .172 dia.

♦ MTO - Made To Order

90° Female Elbow

(Ref. SAE No. 040203)





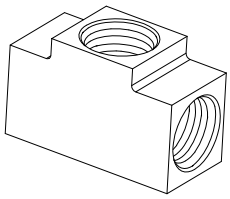
Tube O.D.	Fem. Pipe Thread	Catalog Number	D	L	X
3/16	1/8	452x3 ♦	.125	0.81	0.50
1/4	1/8	452x4	.188	0.81	0.53
5/16	1/8	452x5	.219	0.88	0.60
3/8	1/4	452x6	.281	1.05	0.75

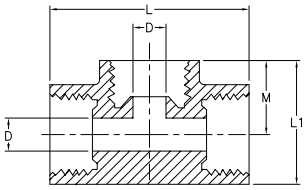
♦ MTO - Made To Order

Brass Products
Inverted Flare

Union Tee

(Ref. SAE No. 040401)

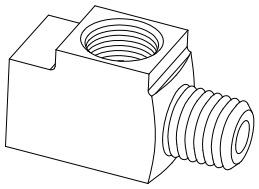


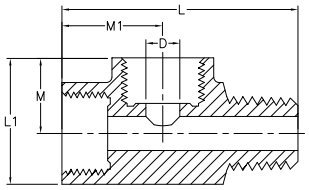


Tube O.D.	Catalog Number	D	L	L1	M
1/8	702x2	.078	0.94	0.53	.330
3/16	702x3	.125	1.09	0.64	.390
1/4	702x4	.189	1.13	0.70	.420
5/16	702x5	.219	1.25	0.75	.450
3/8	702x6	.282	1.48	0.95	.560

Male Run Tee

(Ref. SAE No. 040424)



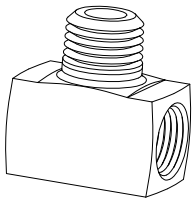


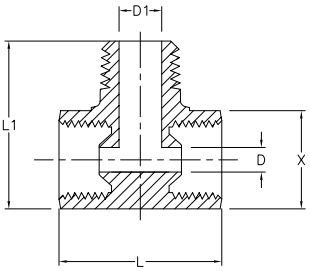
Tube O.D.	Male Pipe Thread	Catalog Number	D	L	L1	M	M1
3/16	1/8	752x3 ♦	.125	1.25	0.62	0.39	0.53
1/4	1/8	752x4	.189	1.31	0.70	0.42	0.56
5/16	1/8	752x5 ♦	.219	1.47	0.75	0.45	0.62
3/8	1/4	752x6 ♦	.281	1.83	0.94	0.56	0.75
1/2	3/8	752x8 ♦	.406	.406	1.39	1.47	0.91

♦ MTO - Made To Order

Male Branch Tee

(Ref. SAE No. 040425)



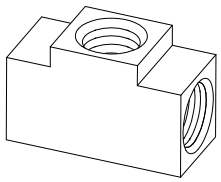


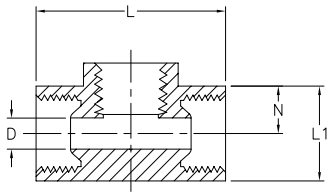
Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	L	L1	X
3/16	1/8	602x3	.125	.219	0.83	0.86	0.50
1/4	1/8	602x4	.189	.219	0.84	0.96	0.57
5/16	1/8	602x5	.219	.219	0.96	0.96	0.58
3/8	1/4	602x6	.281	.344	1.16	1.33	0.78
1/2	3/8	602x8 ♦	.406	.406	1.39	1.47	0.91

♦ MTO - Made To Order

Female Branch Tee

(Ref. SAE No. 040427)





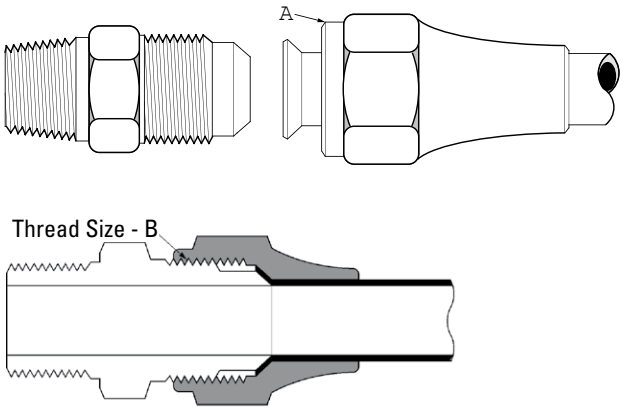
Tube O.D.	Fem. Pipe Thread	Catalog Number	D	L	L1	N
3/16	1/8	652x3	.125	1.10	0.62	0.39
1/4	1/8	652x4 ♦	.189	1.13	0.70	0.42

♦ MTO - Made To Order

Brass Products
SAE 45° Flare

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Tube O.D.	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4
Thread Size-B	5/16-24	3/8-24	7/16-20	1/2-20	5/8-18	11/16-18	3/4-16	7/8-14	1-1/16-14

Typical Application:
LP and natural gas, flammable liquids (special order), instrumentation, refrigeration, power steering, hydraulic and pneumatic systems.

Pressure:
Working pressure up to 2000 psi depending on tube size. Will withstand burst pressure of standard tubing - up to 5000 psi with bundy-weld (double flared) and 3500 psi with copper tubing, depending on size.

Vibration:
Good resistance - use long nut when greater vibration resistance is required.

Temperature Range:
-65°F to +250°F (-53°C to +121°C) range at maximum operating pressures.

Material:
CA360 Brass.

Used With:
Copper, brass, aluminum and steel hydraulic tubing that can be flared.
See pages 25-29 for material compatibility.

Advantages:
Low cost and reusability, long or short nut. Good resistance to vibration.

Conformance:
Listed by Underwriter's Laboratories (available on special order) for flammable liquids, refrigeration and gas. Meets specifications and standards of ASA, ASME, SAE and MS (Military Standards).

How to Order:
Order individually by catalog number.

Note:
Refer to current price list for availability of cataloged items. Configurations and dimensions subject to change without notice. Quotations of non-stock items available upon request. Additional information can be found in SAE J512.

Assembly Instructions:
1. Cut tubing to desired length. Make sure all burrs are removed and the ends are cut square.
2. Slide nut on tube. Threaded end "A" of nut must face out.
3. Flare end of tube with a 45° flaring tool. See page 23 for flare data.
   a. Measure flare diameter.
   b. Examine flare for excessive thin out.
4. Lubricate threads and assemble to connector body. Nut should be turned hand tight.
5. Tighten assembly with a wrench until a solid feeling is encountered. From that point, apply a one-sixth turn.

Note:
Do not over-torque as it may damage the connector or split the tubing at the flare.

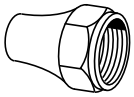
Label Set:
W-8022 (adhesive)
CL-490 (non-adhesive)

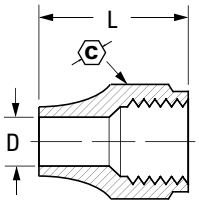
Brass Products
SAE 45° Flare

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Nut
(Ref. SAE No. 010110)

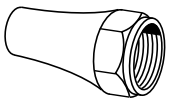


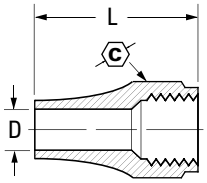


Tube O.D.	Catalog Number	C	D	L
1/8	1110x2	3/8	.133	0.50
3/16	1110x3	7/16	.195	0.62
1/4	1110x4	9/16	.258	0.75
5/16	1110x5	5/8	.320	0.88
3/8	1110x6 ♦	3/4	.383	1.00
7/16	1110x7	13/16	.445	1.06
1/2	1110x8	7/8	.508	1.12
5/8	1110x10 ♦	1-1/16	.633	1.31
3/4	1110x12	1-1/4	.758	1.50

♦ MTO - Made To Order

Long Nut
(Ref. SAE No. 010111)





Tube O.D.	Catalog Number	C	D	L
3/16	41x3	7/16	.195	0.81
1/4	41x4	9/16	.258	0.94
5/16	41x5	5/8	.320	1.12
3/8	41x6	3/4	.383	1.31
1/2	41x8	7/8	.508	1.62
5/8	41x10 ♦	1-1/16	.633	1.88

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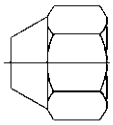
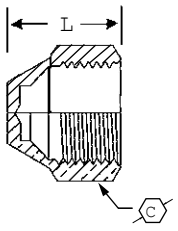
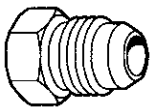
Cap

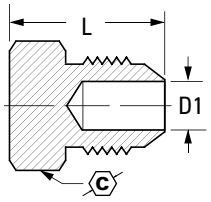




Tube O.D.	Catalog Number	C	L
1/8	40x2	7/16	0.40
3/16	40x3	1/2	0.47
1/4	40x4	7/16	0.53
5/16	40x5	5/8	0.62
3/8	40x6	3/4	0.69
1/2	40x8	7/8	0.84
5/8	40x10	1-1/16	0.97
3/4	40x12	1-5/16	1.09

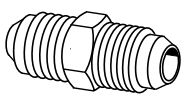
Plug
(Ref. SAE No. 010109)

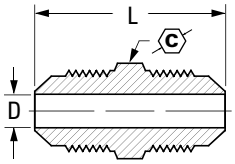




Tube O.D.	Catalog Number	C	L	D1 (opt.)
1/8	39x2	5/16	0.47	.079
3/16	39x3	3/8	0.58	.126
1/4	39x4	7/16	0.69	.189
5/16	39x5	1/2	0.79	.220
3/8	39x6	5/8	0.88	.282
1/2	39x8	3/4	1.06	.408
5/8	39x10	7/8	1.19	.502
3/4	39x12	1-1/16	1.31	.627

Union
(Ref. SAE No. 010101)





Tube O.D.	Catalog Number	C	D	L
1/8	42x2 ♦	5/16	.078	0.92
3/16	42x3	3/8	.125	1.06
1/4	42x4	7/16	.188	1.19
5/16	42x5	1/2	.219	1.34
3/8	42x6	5/8	.281	1.50
1/2	42x8	3/4	.406	1.81
5/8	42x10	7/8	.500	2.12
3/4	42x12	1-1/16	.625	2.44

MTO - Made To Order ♦

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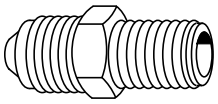
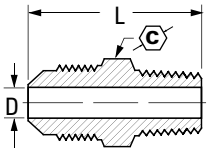
Brass Products
SAE 45° Flare

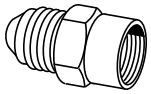
Male Connector
(Ref. SAE No. 010102)

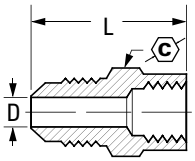




Tube O.D.	Male Pipe Thread	Catalog Number	C	D	L1	D1
1/8	1/8	48x2	7/16	.078	0.90	.219
3/16	1/8	48x3	7/16	.125	1.00	.219
1/4	1/8	48x4	7/16	.188	1.06	.219
1/4	1/4	48x4x4	9/16	.188	1.26	.312
5/16	1/8	48x5	1/2	.219	1.16	.219
5/16	1/4	48x5x4	9/16	.219	1.34	.281
3/8	1/8	48x6x2	5/8	.281	1.25	.406
3/8	1/4	48x6	5/8	.281	1.44	.562
3/8	3/8	48x6x6	11/16	.281	1.44	.312
3/8	1/2	48x6x8	7/8	.281	1.69	.219
1/2	1/4	48x8x4	3/4	.406	1.62	.281
1/2	3/8	48x8	3/4	.406	1.62	.406
1/2	1/2	48x8x8	7/8	.406	1.81	.562
5/8	3/8	48x10x6	7/8	.500	1.81	.406
5/8	1/2	48x10	7/8	.500	2.00	.500
3/4	1/2	48x12	1-1/16	.562	2.18	.562
3/4	3/4	48x12x12	1-1/16	.625	2.18	.751

Female Connector
(Ref. SAE No. 010103)

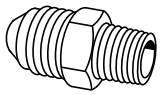




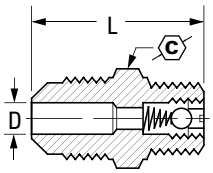
Tube O.D.	Fem. Pipe Thread	Catalog Number	C	D	L
3/16	1/8	46x3 ♦	9/16	.125	0.97
1/4	1/8	46x4	9/16	.188	1.03
1/4	1/4	46x4x4	11/16	.188	1.25
5/16	1/8	46x5	9/16	.219	1.06
5/16	1/4	46x5x4 ♦	11/16	.219	1.28
3/8	1/4	46x6	11/16	.281	1.31
3/8	3/8	46x6x6	13/16	.281	1.38
3/8	1/2	46x6x8 ♦	1	.281	1.62
1/2	3/8	46x8	13/16	.406	1.50
1/2	1/2	46x8x8 ♦	1	.406	1.75
5/8	3/8	46x10x6 ♦	7/8	.500	1.59
5/8	1/2	46x10w	1	.500	1.81
5/8	3/4	46x10x12 ♦	1-1/4	.500	1.90

♦MTO - Made To Order

Male Ball Check Connector

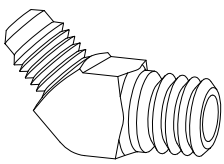


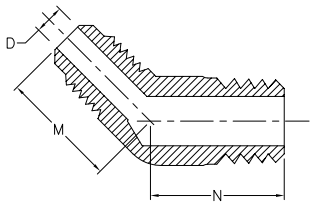
Ball & Spring position may be reversed to change flow/ check direction. Min pressure 3 psi.



Tube O.D.	Male Pipe Thread	Catalog Number	C	D	L
1/4	1/8	43x4	7/16	.125	1.06
3/8	1/4	43x6	5/8	.219	1.31

45° Male Elbow
(Ref. SAE No. 010302)

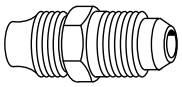


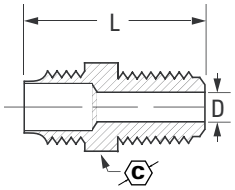


Tube O.D.	Male Pipe Thread	Catalog Number	D	M	N
1/4	1/8	54x4	.188	0.67	0.64
1/4	1/4	54x4x4	.188	0.73	0.87
5/16	1/8	54x5	.219	0.78	0.64
3/8	1/4	54x6	.283	0.89	0.86
1/2	3/8	54x8	.407	1.06	0.96
1/2	1/2	54x8x8	.406	1.12	1.17
5/8	3/8	54x10x6	.500	1.23	0.98
5/8	1/2	54x10	.500	1.23	1.17

Brass Products
SAE 45° Flare

AC Type Adapter

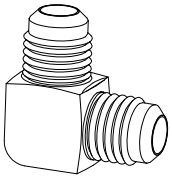


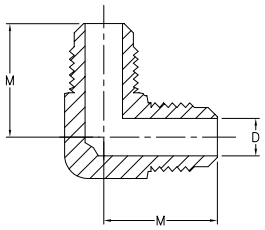


Tube Size	SAE Tube Size	Catalog Number	C	D	L
1/4	1/4	1521	7/16	.188	1.094

90° Union Elbow

(Ref. SAE No. 010201)



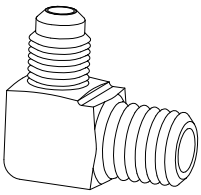


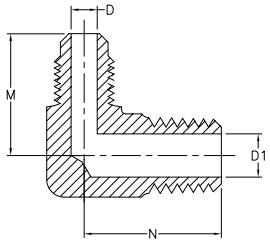
Tube O.D.	Catalog Number	D	M
1/2	55x8	.406	1.23
3/4	55x12 ♦	.625	1.64

♦MTO - Made To Order

90° Male Elbow

(Ref. SAE No. 010202)

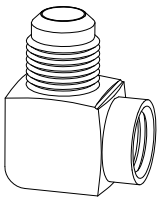


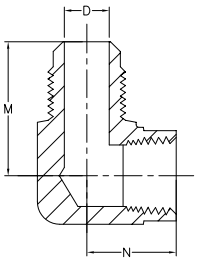


Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
1/8	1/8	49x2	.078	.219	0.62	0.69
3/16	1/8	49x3	.125	.219	0.75	0.75
1/4	1/8	49x4	.188	.219	0.81	0.76
1/4	1/4	49x4x4	.188	.312	0.88	0.99
1/4	3/8	49x4x6	.188	.406	0.94	1.03
5/16	1/8	49x5	.219	.219	0.91	0.78
5/16	1/4	49x5x4	.219	.312	0.95	0.92
3/8	1/8	49x6x2	.283	.219	1.03	0.91
3/8	1/4	49x6	.281	.312	0.97	1.06
3/8	3/8	49x6x6	.281	.406	1.06	1.09
3/8	1/2	49x6x8	.281	.438	1.16	1.28
1/2	1/4	49x8x4	.406	.312	1.23	1.19
1/2	3/8	49x8	.406	.406	1.23	1.12
1/2	1/2	49x8x8	.406	.406	1.25	1.32
5/8	3/8	49x10x6	.502	.406	1.42	1.23
5/8	1/2	49x10	.502	.562	1.42	1.37
3/4	1/2	49x12	.626	.562	1.62	1.48
3/4	3/4	49x12x12	.625	.750	1.59	1.62

90° Female Elbow

(Ref. SAE No. 010203)





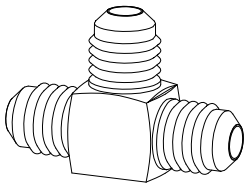
Tube O.D.	Fem. Pipe Thread	Catalog Number	D	M	N
1/4	1/8	50x4	.189	0.88	0.47
1/4	1/4	50x4x4	.188	0.97	0.66
3/8	1/4	50x6	.283	1.09	0.69

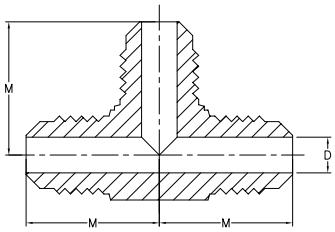
♦MTO - Made To Order

Brass Products
SAE 45° Flare

Union Tee

(Ref. SAE No. 010401)



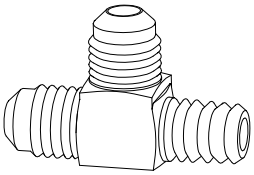


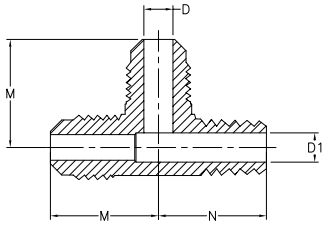
Tube O.D.	Catalog Number	D	M
3/16	44x3 ♦	.125	0.73
1/4	44x4	.188	0.88
3/8	44x6 ♦	.283	1.06
1/2	44x8	.407	1.20

♦MTO - Made To Order

Male Run Tee

(Ref. SAE No. 010424)



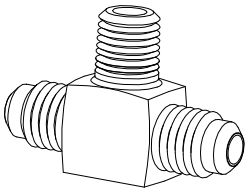


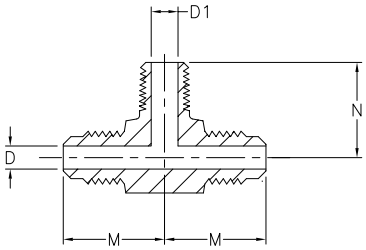
Tube O.D.	Male Pipe Thread	Catalog Number	D	D1 Opt.	M	N
1/4	1/8	51x4	.188	.219	0.88	0.76

♦MTO - Made To Order

Male Branch Tee

(Ref. SAE No. 010425)



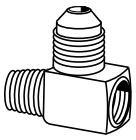


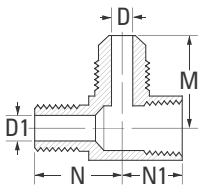
Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
1/4	1/8	45x4	.188	.222	0.83	0.78
1/2	3/8	45x8 ♦	.407	.406	1.22	1.12
1/2	1/2	45x8x8x8 ♦	.406	.562	1.28	1.38

♦MTO - Made To Order

Adapter Tee

(Female to Male Pipe on Run)



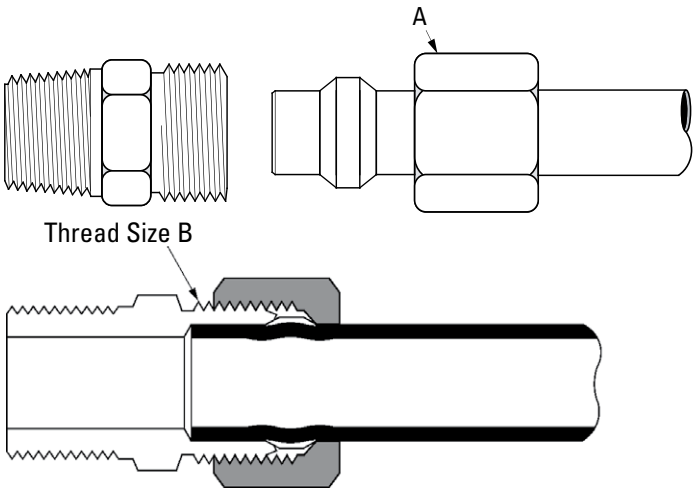


Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N	N1
1/4	1/8	56x4w	.188	.188	0.78	0.76	0.46

♦MTO - Made To Order

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Tube O.D.	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4	1
Thread Size-B	5/16-24	3/8-24	7/16-24	1/2-24	9/16-24	5/8-24	11/16-20	13/16-18	1-18	1-1/4-18

Typical Application:
Instrumentation, hydraulic and pneumatic systems.

Pressure:
Working pressure up to 2000 psi with a 4:1 safety factor depending on tube size. When using plastic tubing, use the working pressure for type used.

Vibration:
Fair resistance - use long nut when greater vibration resistance is needed.

Temperature Range:
65°F to +250°F (-53°C to +121°C) with metal tubing. When using compatible plastic tubing do not exceed the tubing temperature range. (Refer to tubing temperature range.)

Material:
CA360 Brass.

Used With:
Aluminum, copper and plastic tubing.

Plastic tubing, except for PT230 and TP160, requires 2030x insert. Not recommended for steel tubing. See pages 25-29 for material compatibility, and pages 30-33 for plastic tubing.

Advantages:
Low cost. Easy to assemble, no flaring. Available with long or short nut. Broad selection of styles and sizes.

Conformance:
Meets specifications and standards of ASA, ASME and SAE.

How to Order:
Compression connectors are ordered as complete assemblies (body, nut and sleeve). To order assembly supplied with long nuts, simply add the prefix "1" to the catalog number. Example: 68x4 with long nut becomes 168x4. Nuts and sleeves can be ordered separately by catalog number. To order bodies only (less nut and sleeve). prefix catalog number with letter "B". Example: B68x4.

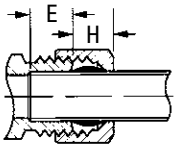
Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice. Additional information can be found in SAE J512.

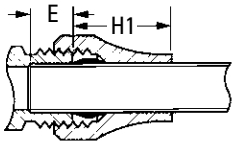
Assembly Instructions:
1. Cut tubing to desired length.
2. Slide nut and then sleeve on tube. Threaded end "A" of nut must face toward connector.
3. Insert tubing into connector body. Be sure tubing is bottomed on connector shoulder.
4. Lubricate threads and assemble nut to connector body.
5. Tighten nut hand tight. From that point, tighten with a wrench the number of turns indicated in the chart below.

Tube Size	Additional turns From Hand Tight
1/8" thru 1/4"	1-1/4
5/16"	1-3/4
3/8" thru 1"	2-1/4

Label Set:
W-8022 (adhesive)
CL-490 (non-adhesive)

Brass Products
Compression

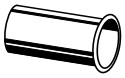


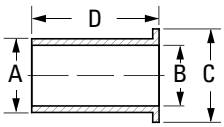


H and H1 are hand tight dimensions.

Tube O.D.	E Tube Stop Depth	H	H1 (Long Nut)
1/8	0.19	0.23	–
3/16	0.22	0.25	0.47
1/4	0.25	0.29	0.56
5/16	0.28	0.30	0.66
3/8	0.31	0.27	0.70
1/2	0.38	0.42	0.88
5/8	0.38	0.42	0.92
3/4	0.44	0.49	1.18

Tube Support for Plastic Tubing



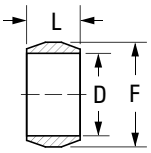


Use only with PT200 and PT240 Tubing.

Tube O.D.	Catalog Number	DIA. A	DIA. B	DIA. C	Length D
1/4	2030x4*	1/8	3/32	11/64	19/32
1/4	2030x44**	11/64	9/64	7/32	17/32
5/16	2030x5	3/16	5/32	15/64	5/8
3/8	2030x6	1/4	7/32	11/32	41/64
1/2	2030x8	3/8	11/32	7/16	13/16
5/8	2030x10	1/2	29/64	35/64	13/16
3/4	2030x12	9/16	33/64	11/16	1-1/32

* For Tubing with .126 I.D./.062 wall thickness.
** For tubing with .170 I.D./.040 wall thickness.

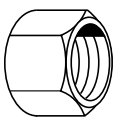
Compression Sleeve
(Ref. SAE No. 060115)

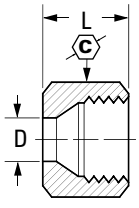


Tube O.D.	Catalog Number	D	F	L
1/8	60x2	0.13	0.19	0.19
3/16	60x3	0.19	0.27	0.22
1/4	60x4	0.26	0.34	0.25
5/16	60x5	0.32	0.41	0.25
3/8	60x6	0.38	0.47	0.25
7/16	60x7	0.44	0.53	0.31
1/2	60x8	0.51	0.59	0.38
5/8	60x10	0.63	0.72	0.38
3/4	60x12 ♦	0.76	0.88	0.44

♦MTO - Made To Order

Nut
(Ref. SAE No. 060110)





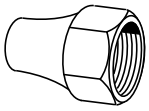
Tube O.D.	Catalog Number	C	D	L
1/8	61x2	3/8	0.13	0.38
3/16	61x3	7/16	0.19	0.41
1/4	61x4	1/2	0.26	0.44
5/16	61x5	9/16	0.32	0.44
3/8	61x6	5/8	0.38	0.47
7/16	61x7	11/16	0.44	0.50
1/2	61x8	13/16	0.51	0.62
5/8	61x10	15/16	0.63	0.62
5/8	61x12 ♦	1-3/16	0.76	0.69

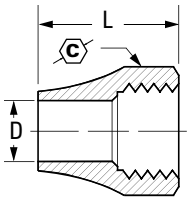
♦MTO - Made To Order

Brass Products
Compression

Long Nut

(Ref. SAE No. 060111)

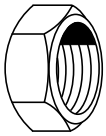




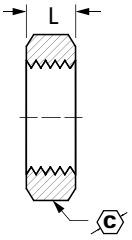
Tube O.D.	Catalog Number	C	D	L
3/16	1611x3	7/16	.193	0.62
1/4	1611x4	9/16	.260	0.75
5/16	1611x5 ♦	5/8	.320	0.84
3/8	1611x6	11/16	.380	0.88
1/2	1611x8 ♦	13/16	.510	1.06
5/8	1611x10 ♦	15/16	.637	1.08
3/4	1611x12 ♦	1-1/8	.760	1.38

♦MTO - Made To Order

Bulkhead Nut



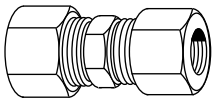
Used on 74x Bulkhead Unions.
Ref. page 47.



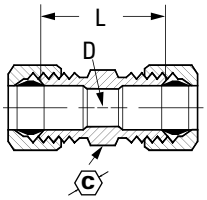
Tube O.D.	Catalog Number	C	L	Thread size
1/4	0102x4	9/16	0.25	7/16–24
3/8	0102x6	11/16	0.25	9/16–24
1/2	0102x8	15/16	0.38	11/16–20

Union

(Ref. SAE No. 060101BA)



Assembly with long nut 162x.
Not available in the x3 style.

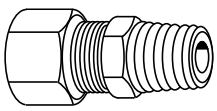


Tube O.D.	Catalog Number	C	D	L
1/8	62x2	5/16	.094	0.66
3/16	62x3	3/8	.125	0.76
1/4	62x4	7/16	.188	0.79
5/16	62x5	1/2	.250	0.88
3/8	62x6	9/16	.312	0.97
1/2	62x8	11/16	.406	1.10
5/8	62x10	13/16	.500	1.25
3/4	62x12 ♦	1	.562	1.44

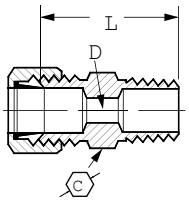
♦MTO - Made To Order

Male Connector

(Ref. SAE No. 060102BA)



Assembly with long nut 168x.

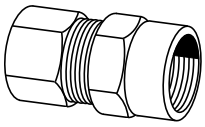


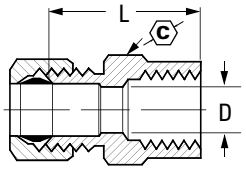
Tube O.D.	Male Pipe Thread	Catalog Number	C	D	D1 OPT.	L
1/8	1/16	68x2x1	3/8	.094	–	0.78
1/8	1/8	68x2	7/16	.094	.094	0.78
3/16	1/8	68x3	7/16	.125	.125	0.84
1/4	1/8	68x4	7/16	.188	.188	0.88
1/4	1/4	68x4x4	9/16	.188	.312	1.06
5/16	1/8	68x5	1/2	.250	.234	0.91
5/16	1/4	68x5x4	9/16	.250	.250	1.09
3/8	1/8	68x6x2	9/16	.312	.250	0.97
3/8	1/4	68x6	9/16	.312	.312	1.17
3/8	3/8	68x6x6	11/16	.312	.312	1.16
3/8	1/2	68x6x8	7/8	.312	.562	1.34
1/2	1/4	68x8x4	11/16	.406	.281	1.22
1/2	3/8	68x8	11/16	.406	.406	1.22
1/2	1/2	68x8x8	7/8	.406	.406	1.41
5/8	1/2	68x10	7/8	.500	.500	1.50
3/4	1/2	68x12 ♦	1	.562	.562	1.62
3/4	3/4	68x12x12 ♦	1-1/16	.562	.875	1.62

♦MTO - Made To Order

Brass Products
Compression

Female Connector
(Ref. SAE No. 060103BA)



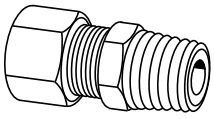


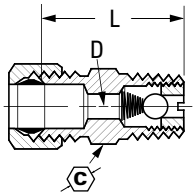
Assembly with long nut 166x.

Tube O.D.	Fem. Pipe Thread	Catalog Number	C	D	L
1/8	1/8	66x2	9/16	.094	0.75
3/16	1/8	66x3	9/16	.125	0.78
1/4	1/8	66x4	9/16	.188	0.78
1/4	1/4	66x4x4	11/16	.188	1.03
5/16	1/8	66x5	9/16	.250	0.81
5/16	1/4	66x5x4 ♦	11/16	.250	1.03
3/8	1/8	66x6x2	9/16	.312	0.84
3/8	1/4	66x6	11/16	.312	1.06
1/2	3/8	66x8	13/16	.406	1.12

♦MTO - Made To Order

Male Ball Check Connector

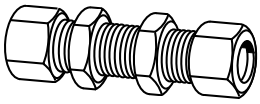


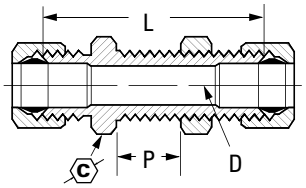


Assembly with long nut 163x. Min. working pressure 3 psi. Ball and spring position may be reversed to change flow/ check direction. Ball check valves are neither tested nor adjusted prior to sale.

Tube O.D.	Male Pipe Thread	Catalog Number	C	D	L
1/4	1/8	63x4	7/16	.125	0.88
3/8	1/4	63x6	9/16	.219	1.16

Bulkhead Union





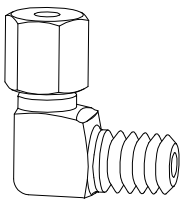
Assembly with long nut 174x. For Bulkhead Nuts, ref. page 48, included with assembly.

Tube O.D.	Catalog Number	C	D	L	Max. P
1/4	74x4	9/16	.188	1.57	0.52
3/8	74x6 ♦	11/16	.312	1.76	0.55

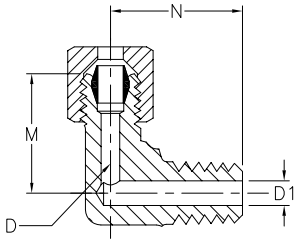
♦MTO - Made To Order

Brass Products
Compression

90° Male Elbow
(Ref. SAE No. 060202BA)



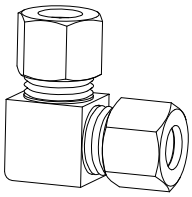
Assembly with long nut 169x.



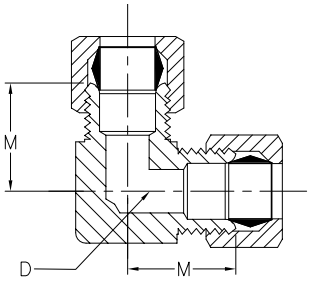
Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
1/8	1/16	69x2x1	.104	.125	0.54	0.66
1/8	1/8	69x2	.094	.219	0.60	0.67
3/16	1/8	69x3	.125	.219	0.62	0.69
1/4	1/8	69x4	.188	.219	0.62	0.75
1/4	1/4	69x4x4	.188	.188	0.63	0.84
5/16	1/8	69x5	.250	.234	0.62	0.75
5/16	1/4	69x5x4	.202	.344	0.69	0.84
3/8	1/8	69x6x2	.312	.234	0.69	0.69
3/8	1/4	69x6	.312	.344	0.75	0.93
3/8	3/8	69x6x6	.312	.437	0.85	0.94
3/8	1/2	69x6x8	.312	.562	1.04	1.14
7/16	1/4	69x7 ♦	.312	.312	0.84	1.00
1/2	1/4	69x8x4	.406	.312	0.84	0.94
1/2	3/8	69x8	.406	.407	0.94	1.12
1/2	1/2	69x8x8	.406	.531	0.94	1.31
5/8	1/2	69x10	.500	.564	1.06	1.31
3/4	1/2	69x12 ♦	.562	.562	1.19	1.50
3/4	3/4	69x12x12 ♦	.562	.562	1.19	1.31

♦ MTO - Made To Order

90° Union Elbow
(Ref. SAE No. 060201BA)

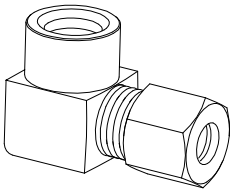


Assembly with long nut 165x.

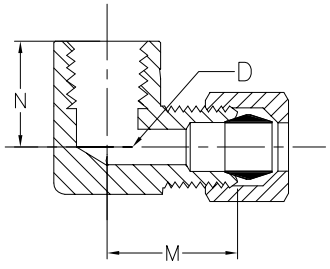


Tube O.D.	Catalog Number	D	M
1/4	65x4	.188	0.60
5/16	65x5	.250	0.62
3/8	65x6	.312	0.75
1/2	65x8	.406	0.94

90° Female Elbow
(Ref. SAE No. 060203BA)



Assembly with long nut 170x.



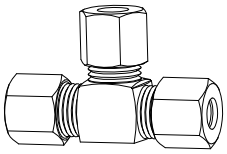
Tube O.D.	Fem. Pipe Thread	Catalog Number	D	M	N
3/16	1/8	70x3	.125	0.69	0.56
1/4	1/8	70x4	.188	0.69	0.56
3/8	1/4	70x6 ♦	.312	0.81	0.75
1/2	3/8	70x8 ♦	.406	1.00	0.88

♦MTO - Made To Order

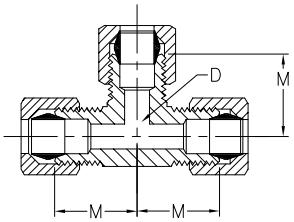
Brass Products
Compression

Union Tee

(Ref. SAE No. 060401BA)



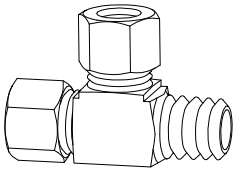
Assembly with long nut 164x.



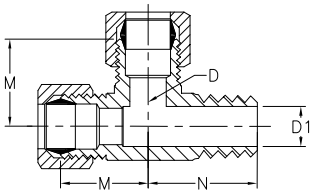
Tube O.D.	Catalog Number	D	M
3/16	64x3	.125	0.60
1/4	64x4	.188	0.62
5/16	64x5	.250	0.67
3/8	64x6	.312	0.73
1/2	64x8	.406	0.94

Male Run Tee

(Ref. SAE No. 060424BA)



Assembly with long nut 171x.

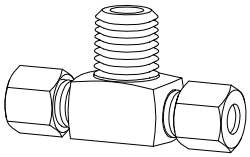


Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
3/16	1/8	71x3	.125	.219*	0.64	0.68
1/4	1/8	71x4	.188	.219*	0.63	0.75
3/8	1/4	71x6	.312	.344*	0.75	0.94

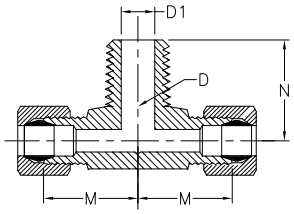
*Optional Counterbore.

Male Branch Tee

(Ref. SAE No. 060425BA)



Assembly with long nut 172x.

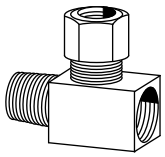


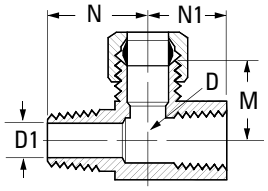
Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
3/16	1/8	72x3 ♦	.125	.219	0.62	0.69
1/4	1/8	72x4	.188	.219	0.63	0.74
1/4	1/4	72x4x4x4	.188	.281	0.78	0.85
5/16	1/8	72x5	.250	.234	0.66	0.70
3/8	1/4	72x6	.312	.344	0.78	0.91
1/2	3/8	72x8	.406	.406	0.96	1.08

♦ MTO - Made To Order

Adapter Tee

(Female to Male Pipe on Run)



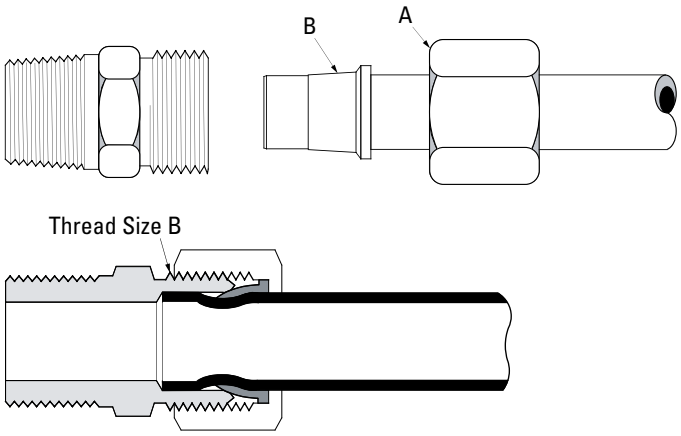


Tube O.D.	M&F Pipe Thread	Catalog Number	D	D1	M	N	N1
1/4	1/8	76x4 ♦	.188	.219	0.59	0.63	0.47

♦ MTO - Made To Order

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Tube O.D.	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4	1
Thread Size-B	5/16-24	3/8-24	7/16-24	1/2-24	9/16-24	5/8-24	11/16-20	13/16-18	1-18	1-1/4-18

Typical Application:
Instrumentation, hydraulic and pneumatic systems.

Pressure:
Working pressure up to 2000 psi with a 4:1 safety factor depending on tube size. When using plastic tubing, use the working pressure for type used.

Vibration:
Good resistance - use long nut when greater vibration resistance is needed.

Temperature Range:
-65°F to +250°F (-53°C to +121°C) with metal tubing. When using compatible plastic tubing do not exceed the tubing temperature range. (Refer to tubing temperature range.)

Material:
CA360 Brass.

Used with:
Aluminum, copper and plastic tubing.

Plastic tubing, except for PT230 and TP160, requires 2030x insert. Not recommended for steel tubing. See pages 25-29 for material compatibility, and pages 30-33 for plastic tubing.

Advantages:
Very low cost and reusable. Self aligning - no need to disassemble fitting to line up sleeve on tube. Low cost. Easy to assemble, no flaring. Available with long or short nut. Broad selection of styles and sizes.

Conformance:
An exclusive product design, user approvals only.

How to Order:
Selfalign connectors are ordered as complete assemblies (body, nut and sleeve). To order assembly supplied with long nuts, simply add the prefix "1" to the catalog number. Example: 681x4 with long nut becomes 1681x4. Nuts and sleeves can be ordered separately by catalog number. To order bodies only (less nut and sleeve), prefix catalog number with the letter "B" and drop suffix number. Example: B68x4.

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice.

Assembly Instructions:
1. Cut tubing to desired length.
2. Slide nut and then sleeve on tube. Threaded end of nut "A" and small end of sleeve "B" must face toward fitting.
3. Insert tubing into connector body. Be sure tubing is bottomed on connector shoulder.
4. Lubricate threads and assemble nut to connector body.
5. Tighten with wrench to the "ring grip" point.

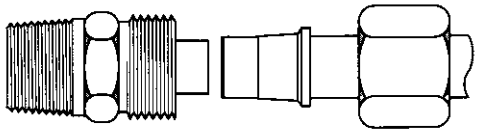
a. Ring Grip is the point when the cutting edge of the sleeve grips the tube. This is determined by turning tube slowly but firmly by hand while tightening the nut with a wrench until tube can no longer be turned by hand and a sharp increase in torque is noticed.

6. Tighten additional turns past "ring grip" as indicated on chart. Refer to page 53.

Label Set:
CL-500 (non-adhesive)

Brass Products
SelfAlign

SelfAlign Assembly



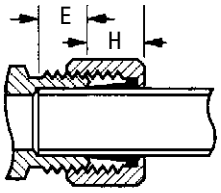
Ring Grip is the point when the cutting edge of the sleeve grips the tube. This is determined by turning tube slowly but firmly by hand while tightening the nut with a wrench until tube can no longer be turned by hand and a sharp increase in torque is noted.

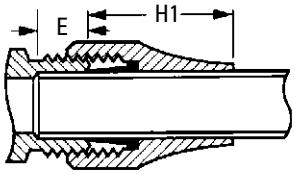
SelfAlign Assembly Data Chart

Fitting Size	Annealed Copper and Soft Aluminum Tubing Wall	Turns*	Nylon Tubing Type "T" Thin Wall	Turns*	Type "H" Thick Wall	Turns*
2	.030	1-1/3	–	–	–	–
3	.030	1-1/3	.023	1-2/3	.039	1-1/3
4	.030	1-2/3	.030	2	.050	1-2/3
5	.032	1-2/3	.036	1-2/3	.062	2-2/3
6	.032	2	.040	1-2/3	.075	2
8	.032	2	–	–	–	–
10	.035	2	–	–	–	–
12	.049	2	–	–	–	–
16	.065	2-1/4	–	–	–	–

*Turns from "Ring Grip"

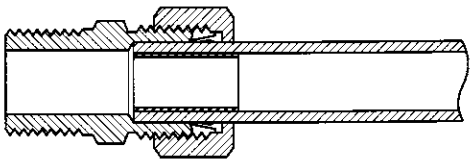
Nut Assembly Comparison



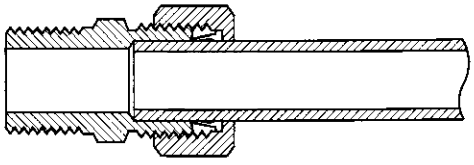


H and H1 are hand tight dimensions.

Tube O.D.	E Tube Stop H Depth (Std. Nut)	H1 (Long Nut)
1/8	0.19	0.24	–
3/16	0.22	0.25	0.49
1/4	0.25	0.35	0.61
5/16	0.28	0.30	0.70
3/8	0.31	0.31	0.75
1/2	0.38	0.36	0.83
5/8	0.38	0.41	0.92
3/4	0.44	0.41	1.14



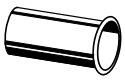
Selfalign fitting used with soft plastic tubing and brass insert.

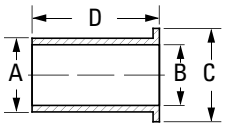


Selfalign fitting used on rigid plastic tubing, no insert.

Brass Products
SelfAlign

Tube Supports for Plastic Tubing



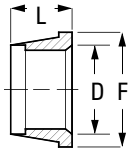


Use only with PT200 and PT240 Tubing.

Tube O.D.	Catalog Number	Dia. A	Dia. B	Dia. C	Length D
1/4	2030x4*	1/8	3/32	11/64	19/32
1/4	2030x44**	11/64	9/64	7/32	17/32
5/16	2030x5	3/16	5/32	15/64	5/8
3/8	2030x6	1/4	7/32	11/32	41/64
1/2	2030x8	3/8	11/32	7/16	13/16
5/8	2030x10	1/2	29/64	35/64	13/16
3/4	2030x12	9/16	33/64	11/16	1-1/32

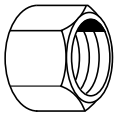
*For tubing with .126 I.D./.062 wall.
**For tubing with .170 I.D./.040 wall.

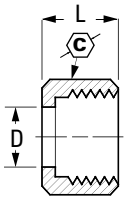
Sleeve



Tube O.D.	Catalog Number	D	F	L
1/8	601x2	0.130	0.25	0.20
3/16	601x3	0.193	0.31	0.20
1/4	601x4	0.256	0.38	0.26
5/16	601x5	0.318	0.44	0.26
3/8	601x6	0.381	0.50	0.26
1/2	601x8	0.507	0.62	0.30
5/8	601x10	0.630	0.72	0.36
3/4	601x12	0.755	0.88	0.38
1	601x16	1.005	1.19	0.50

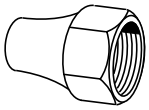
Nut

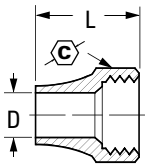




Tube O.D.	Catalog Number	C	D	L
1/8	611x2	3/8	0.14	0.38
3/16	611x3	7/16	0.19	0.38
1/4	611x4	1/2	0.26	0.44
5/16	611x5	9/16	0.32	0.44
3/8	611x6	5/8	0.38	0.44
1/2	611x8	13/16	0.51	0.52
5/8	611x10	15/16	0.64	0.56

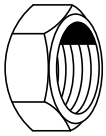
Long Nut

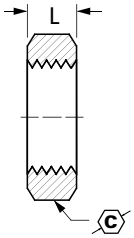




Tube O.D.	Catalog Number	C	D	L
3/16	1611x3	7/16	.193	0.62
1/4	1611x4	9/16	.260	0.75
3/8	1611x6	11/16	.380	0.88

Bulkhead Nut



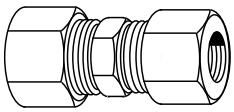


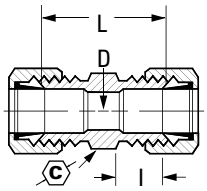
Use on 741x Bulkhead Unions.
Ref. page 54.

Tube O.D.	Catalog Number	C	L
1/4	0102x4	9/16	.25
3/8	0102x6	11/16	.25
1/2	0102x8	15/16	.38

Brass Products
SelfAlign

Union

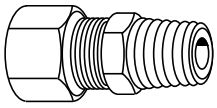


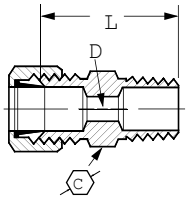


Assembly with long nut 1621x.

Tube O.D.	Catalog Number	C	D	I	L
1/8	621x2	5/16	.094	0.25	0.66
3/16	621x3	3/8	.125	0.28	0.76
1/4	621x4	7/16	.188	0.31	0.79
5/16	621x5	1/2	.250	0.34	0.88
3/8	621x6	9/16	.312	0.38	0.97
1/2	621x8	11/16	.406	0.44	1.10
5/8	621x10	13/16	.500	0.50	1.25

Male Connector

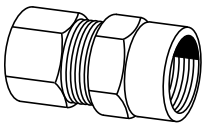


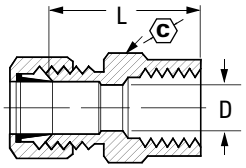


Assembly with long nut 1681x.

Tube O.D.	Male Pipe Thread	Catalog Number	C	D	L
1/8	1/16	681x2x1	3/8	.094	0.78
1/8	1/8	681x2	7/16	.094	0.78
3/16	1/8	681x3	7/16	.125	0.84
1/4	1/8	681x4	7/16	.188	0.88
1/4	1/4	681x4x4	9/16	.188	1.06
5/16	1/8	681x5	1/2	.234	0.91
5/16	1/4	681x5x4	9/16	.250	1.09
3/8	1/8	681x6x2	9/16	.250	0.97
3/8	1/4	681x6	9/16	.312	1.17
3/8	3/8	681x6x6	11/16	.312	1.16
3/8	1/2	681x6x8	7/8	.312	1.34
1/2	1/4	681x8x4	11/16	.281	1.22
1/2	3/8	681x8	11/16	.406	1.22
1/2	1/2	681x8x8	7/8	.406	1.41
5/8	1/2	681x10	7/8	.500	1.50

Female Connector

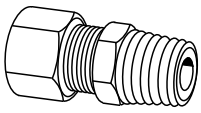


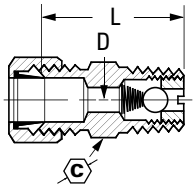


Assembly with long nut 1661x.

Tube O.D.	Fem. Pipe Thread	Catalog Number	C	D	L
1/8	1/8	661x2	9/16	.094	0.75
3/16	1/8	661x3	9/16	.125	0.78
1/4	1/8	661x4	9/16	.188	0.78
1/4	1/4	661x4x4	11/16	.188	1.03
5/16	1/8	661x5	9/16	.250	0.81
3/8	1/8	661x6x2	9/16	.312	0.84
3/8	1/4	661x6	11/16	.312	1.06
1/2	3/8	661x8	13/16	.406	1.12

Male Ball Check Connector



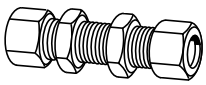


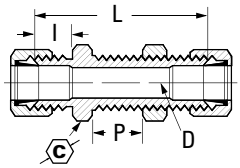
Assembly with long nut 1631x.
Min. pressure 3 psi. Ball and spring position may be reversed to change flow/check direction. Ballcheck valves are neither tested nor adjusted prior to sale.

Tube O.D.	Male Pipe Thread	Catalog Number	C	D	L
1/4	1/8	631x4	7/16	.125	0.88
3/8	1/4	631x6	9/16	.219	1.16

Brass Products
SelfAlign

Bulkhead Union

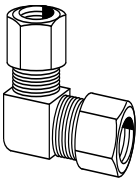


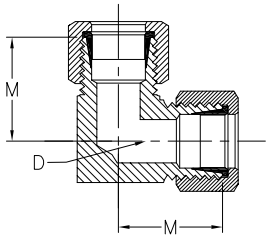


Assembly with long nut 1741x.

Tube O.D.	Catalog Number	C	D	I	L	Max. P
1/4	741x4	9/16	.188	0.33	1.58	0.52

90° Union Elbow

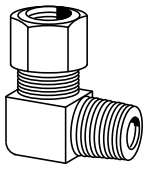


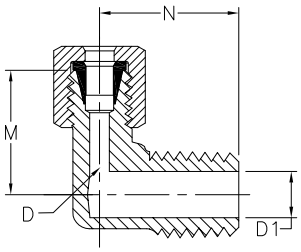


Assembly with long nut 1651x.

Tube O.D.	Catalog Number	D	M
1/4	651x4	.188	0.60
3/8	651x6	.312	0.75

90° Male Elbow

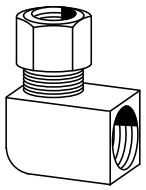


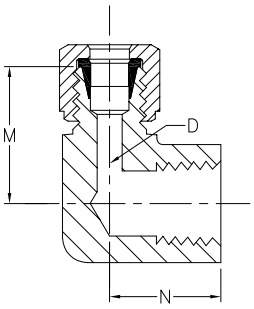


Assembly with long nut 1691x.

Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
1/8	1/16	691x2x1	.109	.125	0.54	0.66
1/8	1/8	691x2	.094	.219	0.60	0.67
3/16	1/8	691x3	.125	.188	0.62	0.69
1/4	1/8	691x4	.188	.219	0.62	0.75
1/4	1/4	691x4x4	.188	.219	0.63	0.84
5/16	1/8	691x5	.250	.250	0.62	0.75
5/16	1/4	691x5x4	.250	.344	0.69	0.84
3/8	1/8	691x6x2	.312	.235	0.69	0.69
3/8	1/4	691x6	.312	.344	0.75	0.93
3/8	3/8	691x6x6	.312	.437	0.85	0.94
3/8	1/2	691x6x8	.312	.562	1.04	1.14
1/2	1/4	691x8x4	.406	.312	0.84	0.94
1/2	3/8	691x8	.406	.407	0.94	1.12
1/2	1/2	691x8x8	.406	.531	0.94	1.31
5/8	1/2	691x10	.500	.564	1.06	1.31

90° Female Elbow



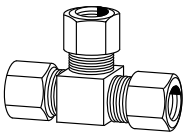


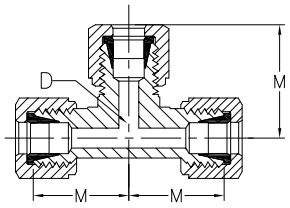
Assembly with long nut 1701x.

Tube O.D.	Fem. Pipe Thread	Catalog Number	D	M	N
3/16	1/8	701x3	.125	0.69	0.56
1/4	1/8	701x4	.188	0.69	0.56

Brass Products
SelfAlign

Union Tee

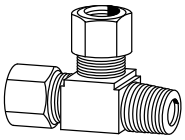


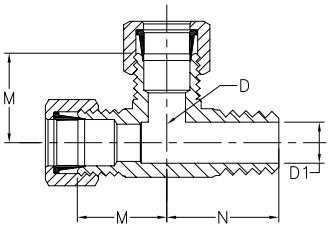


Tube O.D.	Catalog Number	D	M
3/16	641x3	.125	0.60
1/4	641x4	.188	0.62
5/16	641x5	.250	0.67
3/8	641x6	.312	0.73
1/2	641x8	.406	0.94

Assembly with long nut 1641x.

Male Run Tee

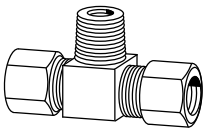


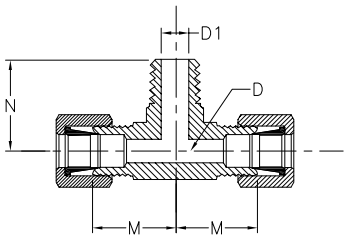


Tube O.D.	Male Pipe Thread	Catalog Number	D	D1 Opt.	M	N
3/16	1/8	711x3	.125	.219	0.62	0.69
1/4	1/8	711x4	.188	.219	0.63	0.75
3/8	1/4	711x6	.312	.344	0.75	0.94

Assembly with long nut 1711x.

Male Branch Tee

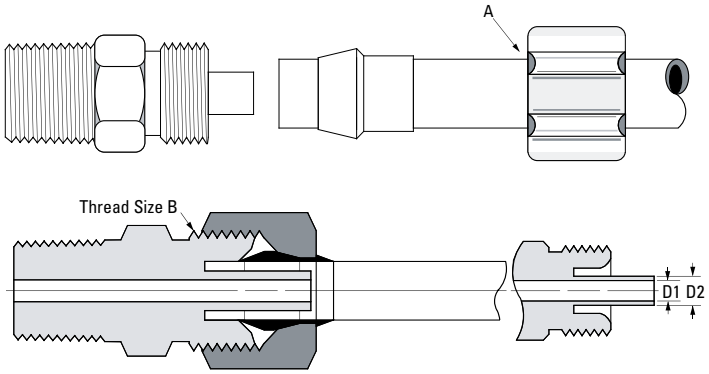




Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
1/4	1/8	721x4	.188	.219	0.63	0.74
1/4	1/4	721x4x4x4	.188	.281	0.78	0.85
3/8	1/4	721x6	.312	.344	0.75	0.94
1/2	3/8	721x8	.406	.406	0.94	1.12

Assembly with long nut 1721x.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Size	x46	x4	x5	x6	x8
Tube O.D.	1/4	1/4	5/16	3/8	1/2
Thread Size-B	3/8–24	3/8–24	7/16–24	1/2–24	11/16–20
Flow Dia. (D1)	.078	.125	.141	.203	.312
Support Dia. (D2)	.120	.166	.180	.245	.370

Typical Application:
Pneumatic instrumentation circuits, lubricant and cooling lines.

Pressure:
Working pressure up to 500 psi with a 4:1 safety factor depending on tubing. When using plastic tubing, use the working pressure for type used.

Vibration:
Excellent resistance.

Temperature Range:
When using compatible plastic tubing do not exceed the tubing temperature range. (Refer to tubing temperature range.)

Material:
CA360 Brass body, plastic sleeve.

Note:
Not recommended for use with PT230, TP160 or Air Brake tubing.

Used With:
PT200 and PT240 plastic tubing. Not recommended for metal tubing. See pages 25-29 for material compatibility and pages 30-33 for plastic tubing.

Advantages:
No flaring of tubing required. Easy installation, captive sleeve, pre-assembled for installation and can be reassembled.

Conformance:
An exclusive product design. User approvals only.

How to Order:
Order 1/4" O.D. tubing with .040 wall, use suffix x4. Example: 1262x4. When .062 wall is desired, use suffix x46. Example: 1262x46.

Ordered as complete assemblies (body, nuts and sleeves) by catalog number. Nuts, sleeves and nut/sleeve assemblies can be ordered separately by catalog number.

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice.

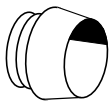
Assembly Instructions:
1. Cut tubing to desired length.
2. Slide nut/sleeve assembly on tube. Threaded end "A" of nut must face toward connector.
3. Bottom tubing into the connector.
4. Tighten nut, hand tight.

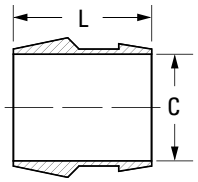
Label Set:
FS-2100 (adhesive)
CL-498 (non-adhesive)

Questions:
For additional technical questions, contact Technical Support at 1-888-258-0222.

Brass Products
Polyline Flareless

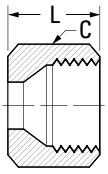
Plastic Sleeve





Tube O.D.	Catalog Number	C	L
1/4	1260x4	.259	0.34
5/16	1260x5	.321	0.39
3/8	1260x6	.384	0.41
1/2	1260x8	.509	0.44

Brass Nut

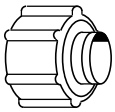


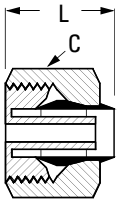
1/8" and 3/16" Nuts are flat Hex type.

Tube O.D.	Catalog Number	Dia. C	L
1/4	1261x4	7/16	0.34
5/16	1261x5 ♦	1/2	0.34
3/8	1261x6	9/16	0.38
1/2	1261x8 ♦	13/16	0.44

♦MTO - Made To Order

Brass Nut/Plastic Sleeve Assembly

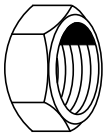


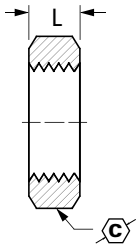


Tube O.D.	Catalog Number	Dia. C	L
1/4	1261x4A	7/16	0.43
5/16	1261x5A ♦	1/2	0.45
3/8	1261x6A	9/16	0.49
1/2	1261x8A ♦	13/16	0.46

♦MTO - Made To Order

Brass Bulkhead Nut



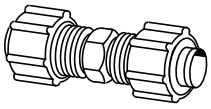


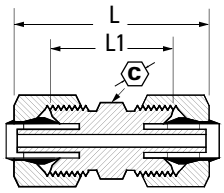
For use with 1274x Bulkhead Unions, ref. page 58.

Tube O.D.	Catalog Number	C	L
1/4	1202x4 ♦	9/16	0.19
3/8	1202x6 ♦	11/16	0.19
1/2	1202x8 ♦	7/8	0.19

♦MTO - Made To Order

Union



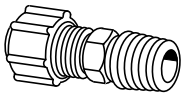


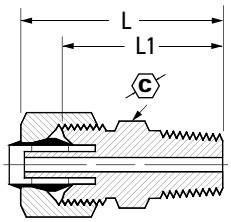
Tube O.D.	Catalog Number	C	L	L1
1/4	1262x4	3/8	1.00	0.69
3/8	1262x6	1/2	1.03	0.72
1/2	1262x8 ♦	11/16	1.28	0.84

♦MTO - Made To Order

Brass Products
Polyline Flareless

Male Connector

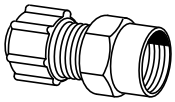


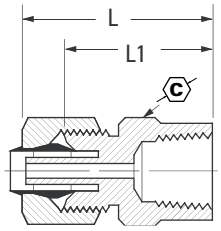


Tube O.D.	Male Pipe Thread	Catalog Number	C	L	L1
1/4	1/16	1268x4x1	7/16	0.97	0.81
1/4	1/8	1268x4	7/16	0.97	0.81
1/4	1/4	1268x4x4	9/16	1.15	1.00
1/4	3/8	1268x4x6 ♦	11/16	1.18	1.03
5/16	1/8	1268x5w	7/16	0.97	0.81
5/16	1/4	1268x5x4 ♦	9/16	1.16	1.00
3/8	1/8	1268x6x2	1/2	1.00	0.84
3/8	1/4	1268x6	9/16	1.19	1.03
3/8	3/8	1268x6x6	11/16	1.19	1.03
1/2	1/4	1268x8x4 ♦	11/16	1.31	1.09
1/2	3/8	1268x8	11/16	1.31	1.09
1/2	1/2	1268x8x8 ♦	11/16	1.62	1.03

♦ MTO - Made To Order

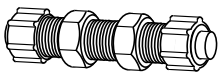
Female Connector



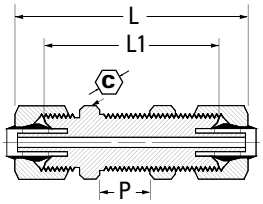


Tube O.D.	Fem. Pipe Thread	Catalog Number	C	L	L1
1/4	1/8	1266x4	1/2	0.87	0.72
1/4	1/4	1266x4x4	5/8	1.09	0.93
3/8	1/4	1266x6	5/8	1.09	0.94

Bulkhead Union



For Bulkhead Nuts, ref. page 57.

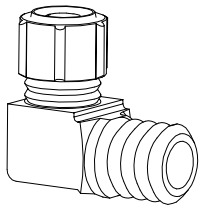


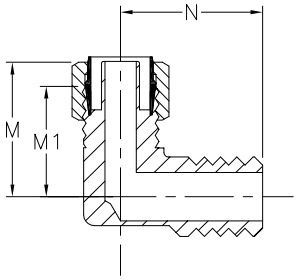
Tube O.D.	Catalog Number	C	L	L1	Max. P
1/4	1274x4 ♦	9/16	1.56	1.25	0.38
3/8	1274x6 ♦	11/16	1.68	1.38	0.47
1/2	1274x8 ♦	7/8	2.09	1.66	0.63

♦ MTO - Made To Order

Brass Products
Polyline Flareless

Male Elbow

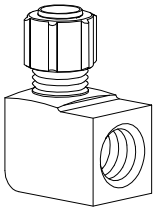


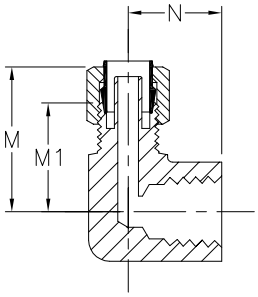


Tube O.D.	Male Pipe Thread	Catalog Number	M	M1	N
1/4	1/16	1269x4x1	0.75	0.59	0.72
1/4	1/8	1269x4	0.75	0.59	0.72
1/4	1/4	1269x4x4	0.81	0.66	0.94
1/4	3/8	1269x4x6	0.84	0.69	1.08
5/16	1/8	1269x5 ♦	0.75	0.59	0.72
3/8	1/8	1269x6x2	0.86	0.72	0.75
3/8	1/4	1269x6	0.86	0.72	0.92
3/8	3/8	1269x6x6	0.86	0.72	1.08

♦ MTO - Made To Order

Female Elbow

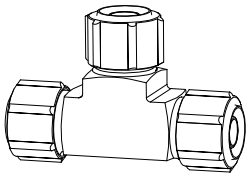


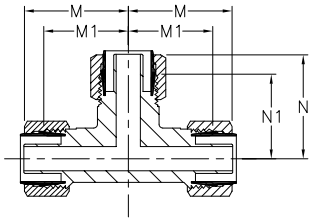


Tube O.D.	Fem. Pipe Thread	Catalog Number	M	M1	N
1/4	1/8	1270x4	0.81	0.71	0.56
1/4	1/4	1270x4x4	0.96	0.75	0.69
3/8	1/4	1270x6 ♦	0.86	0.75	0.69

♦ MTO - Made To Order

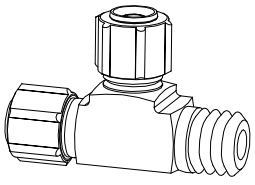
Union Tee

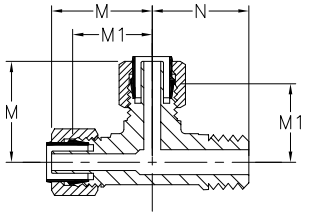




Tube O.D.	Catalog Number	M	M1	N	N1
1/4	1264x4	0.75	0.59	0.75	0.59
3/8	1264x6	0.87	0.72	0.87	0.72

Male Run Tee

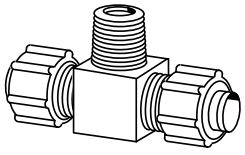


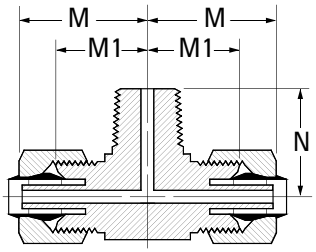


Tube O.D.	Male Pipe Thread	Catalog Number	M	M1	N
1/4	1/8	1271x4	0.75	0.59	0.72
1/4	1/4	1271x4x4x4 ♦	0.81	0.66	0.94
3/8	1/4	1271x6 ♦	0.87	0.72	1.00

♦ MTO - Made To Order

Male Branch Tee





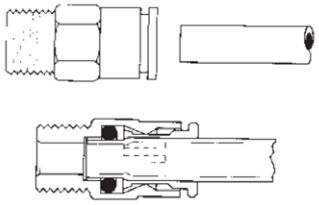
Tube O.D.	Male Pipe Thread	Catalog Number	M	M1	N
1/4	1/8	1272x4 ♦	0.75	0.59	0.72
1/4	1/4	1272x4x4x4 ♦	0.81	0.66	0.94
3/8	1/4	1272x6 ♦	0.87	0.72	1.00
1/2	3/8	1272x8 ♦	1.06	0.84	1.12

♦ MTO - Made To Order

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Push>Connect



See Push>Connect Products on pages 57-61.

Typical Application:
Compressed air, pneumatic instrumentation, circuit, lubricant and cooling lines.

Pressure:
Up to 250 psi depending on tube size.

Sealing Method:
O-Ring of Buna-N Construction.

Temperature Range:
When using compatible plastic tubing do not exceed the tubing temperature range (Refer to tubing temperature range).

Material:
Brass, Nickel Plated.

Vacuum:
Fittings rated at 29.5 inches of mercury vacuum.

Used With:
PT230 and TP160 nylon, and PT240 Polyethylene tubing. See pages 25-29 for material compatibility and pages 30-33 for plastic tubing.

Advantages:
Ease of assembly. No tools required, reusability of connectors and the time savings of assembly and disassembly.

Hex Dimensions:
All hexes are in inches.

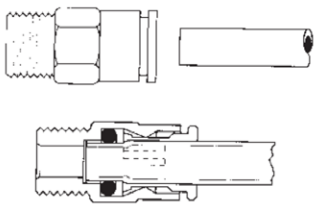
How to Order:
Individually by catalog number.

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice.

Assembly Instructions:
1. To connect, simply push the tubing into the connector.
2. To disconnect, depress the collet ring with two fingers and withdraw.

Label Set:
CL-499 (non-adhesive)

Push>Connect Metric



See Push>Connect Products on pages 62-65.

Nominal Size	2	4	5MM	6	8
Thread					
MM			M5 x .8		
BSPT	1/8 (2PT)	1/4 (4PT)		3/8 (6PT)	1/2 (8PT)
BSPP	1/8 (2PP)	1/4 (4PP)		3/8 (6PP)	1/2

Typical Application:
Compressed air, pneumatic instrumentation, circuit, lubricant and cooling lines.

Pressure:
Up to 250 psi depending on tube size.

Sealing Method:
O-Ring of Buna-N Construction.

Temperature Range:
-40°F to 200°F
(-40°C to 93°C).

Material:
Brass, Nickel Plated.

Used With:
MTP160 nylon tubing. See pages 25-29 for material compatibility and pages 30-32 for plastic tubing.

Advantages:
Ease of assembly. No tools required, reusability of fittings and the time savings of assembly and disassembly.

Hex Dimensions:
All hexes are metric.

How to Order:
Individually by catalog number.

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice.

Assembly Instructions:
1. To connect, simply push the tubing into the connector.
2. To disconnect, depress the collet ring with two fingers and withdraw.

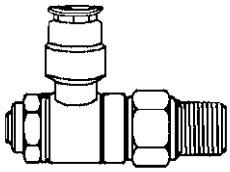
Suffix Chart:

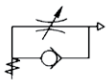
MM - Metric Screw Thread
MMS - Metric Screw Thread Swivel
MRP - Metric Red Plug
PP - British Parallel Plug
PPS - British Parallel Pipe Swivel
PT - British Tapered Pipe
PTS - British Tapered Pipe Swivel

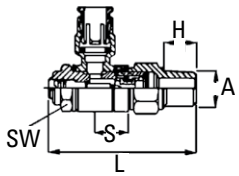
Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Push>Connect Flow Controls







See Push>Connect Products on pages 71-72.

Typical Application:
Compressed air, pneumatic instrumentation, circuit, lubricant and cooling lines. Also excellent for assembly equipment and cylinder control.

Pressure:
Up to 250 psi depending on tube size.

Sealing Method:
O-Ring of Buna-N Construction. (Viton
available on request by special order.)

Temperature Range:
0°F to +160°F
(-17.8°C to +71°C)

Material:
Brass, Nickel Plated.

Used With:
PT230 and TP160 nylon, and PT240 Polyethylene tubing. See pages 25-29 for material compatibility and pages 30-33 for plastic tubing.

Advantages:
Ease of assembly. No tools required, reusability of connectors and the time savings of assembly and disassembly. These flow controls have a simple design, but offer excellent ability to control the speed of a cylinder or motor.

Hex Dimensions:
All hexes are in inches.

How to Order:
Individually by catalog number.

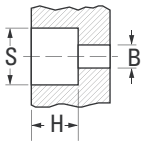
Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice.

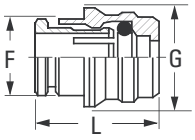
Assembly Instructions:
1. To connect, simply push the tubing into the connector.
2. To disconnect, depress the collet ring with two fingers and withdraw.

Brass Products
Push>Connect

Cartridge

Cartridge body is not Nickel-plated.

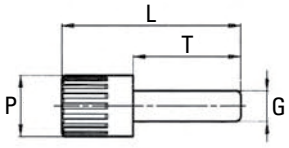




Tube O.D.	Catalog Number	F	G	L	S	H	B
1/8	1161x2	0.34	0.35	0.59	.344	.433	0.14
5/32	1161x2.5	0.34	0.35	0.57	.344	.433	0.14
1/4	1161x4	0.46	0.48	0.65	.470	.472	0.16
5/16	1161x5	0.54	0.56	0.67	.549	.551	0.25
3/8	1161x6	0.62	0.64	0.79	.627	.590	0.32
1/2	1161x8	0.74	0.76	0.83	.746	.629	0.42

Plug

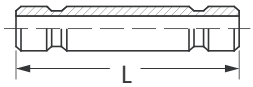
(Plastic)



G Tube O.D.	Catalog Number	L	P	T
1/8	1129x2	1.06	0.24	0.79
5/32	1129x2.5	1.14	0.32	0.79
1/4	1129x4	1.24	0.32	0.89
5/16	1129x5	1.36	0.47	0.96
3/8	1129x6	1.46	0.47	1.06
1/2	1129x8	1.59	0.63	1.12

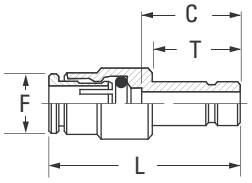
Double Union

Joins Push>Connect Fittings



Tube O.D.	Catalog Number	L
1/8	1105x2	1.28
5/32	1105x2.5	1.28
1/4	1105x4	1.40
5/16	1105x5	1.59
3/8	1105x6	1.81
1/2	1105x8	1.89

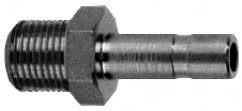
Reducer

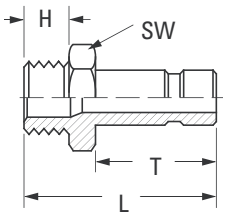


Tube O.D. A	Tube O.D. B	Catalog Number	C	F	L	T
1/8	1/4	1109x2x4	0.61	0.35	1.16	0.71
5/32	1/4	1109x2.5x4	0.61	0.35	1.16	0.71
1/4	3/8	1109x4x6	0.82	0.50	1.46	0.91
1/4	1/2	1109x4x8	0.68	0.50	1.32	0.91
3/8	1/2	1109x6x8	0.79	0.65	1.58	0.94

Brass Products
Push>Connect

Stem Adapter

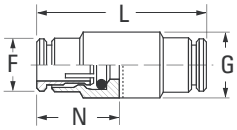




Tube O.D.	Male Pipe	Catalog Number Thread	H	T	L	SW (mm)
1/8	1/8	1180x2	0.37	0.65	1.20	12
1/8	1/4	1180x2x4	0.51	0.65	1.36	14
5/32	1/8	1180x2.5	0.37	0.65	1.20	12
5/32	1/4	1180x2.5x4	0.51	0.65	1.36	14
1/4	1/8	1180x4	0.37	0.71	1.26	12
1/4	1/4	1180x4x4	0.51	0.71	1.42	14
5/16	1/8	1180x5	0.37	0.81	1.36	12
5/16	1/4	1180x5x4	0.51	0.81	1.34	14
3/8	1/4	1180x6	0.51	0.91	1.61	17
3/8	3/8	1180x6x6	0.51	0.91	1.61	19
1/2	3/8	1180x8	0.51	0.94	1.65	19
1/2	1/2	1180x8x8	0.71	0.94	1.87	22

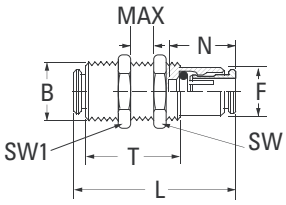
Union

Joins tubing



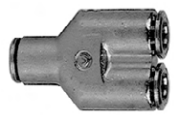
Tube O.D.	Catalog Number	F	G	L	N
1/8	1162x2	0.33	0.35	1.14	0.55
5/32	1162x2.5	0.33	0.35	1.14	0.55
1/4	1162x4	0.46	0.47	1.32	0.64
5/16	1162x5	0.54	0.55	1.46	0.69
3/8	1162x6	0.61	0.66	1.61	0.79
1/2	1162x8	0.72	0.75	1.71	0.83

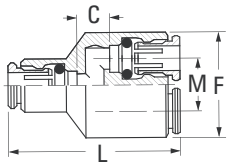
Bulkhead Union



Tube O.D.	Catalog Number	B	F	L	N	MAX (mm)	SW (mm)	SW1	T
1/8	1174x2	M10x1	0.34	1.14	0.55	0.42	14	14	0.91
5/32	1174x2.5	M10x1	0.34	1.14	0.55	0.41	14	14	0.87
1/4	1174x4	M14x1	0.49	1.32	0.64	0.45	17	17	0.93
5/16	1174x5	M16x1	0.56	1.42	0.69	0.45	19	19	0.93
3/8	1174x6	M18x1	0.62	1.61	0.79	0.51	22	22	1.02
1/2	1174x8	M20x1	0.74	1.71	0.83	0.57	24	24	1.08

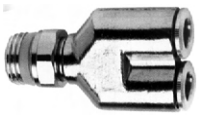
Union "Y"



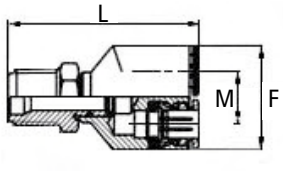


Tube O.D.	Catalog Number	C	F	L	M
1/8	1107x2	0.24	0.83	1.42	0.39
5/32	1107x2.5	0.24	0.83	1.34	0.39
1/4	1107x4	0.24	0.96	1.52	0.49

Swivel Male "Y"



Swivel for installation purposes only

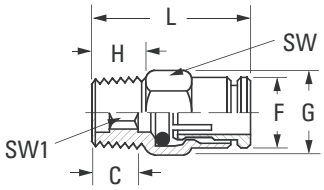


Tube O.D.	Male Pipe Thread	Catalog Number	F	M	L
1/8	10-32*	1108x2A	0.83	0.39	1.04
1/8	1/8	1108x2	0.83	0.39	1.54
5/32	1/8	1108x2.5	0.83	0.39	1.54
1/4	1/8	1108x4	0.96	0.49	1.67

*UNF Thread. Seals with nylon washer (included).

Male Connector

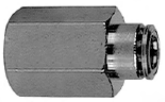
Allen wrench use permits close quarter installation not possible with a standard wrench.

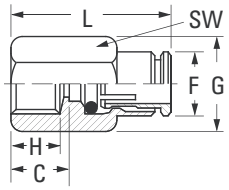


Tube O.D.	Male Pipe Thread	Catalog Number	C	F	G	H	L	SW (mm)	SW1 (mm)
1/8	1/8	1168x2	0.19	0.34	0.55	0.31	0.75	12	2.5
1/8	1/4	1168x2x4	0.35	0.34	0.62	0.47	0.90	14	2.5
5/32	1/8	1168x2.5	0.19	0.34	0.55	0.31	0.74	12	2.5
5/32	1/4	1168x2.5x4	0.35	0.34	0.62	0.49	0.90	14	2.5
1/4	1/8	1168x4	0.28	0.46	0.55	0.31	0.92	12	4
1/4	1/4	1168x4x4	0.40	0.46	0.62	0.49	1.04	14	4
1/4	3/8	1168x4x6	0.42	0.46	0.86	0.49	1.10	19	4
5/16	1/8	1168x5	0.39	0.53	0.62	0.31	1.08	14	5
5/16	1/4	1168x5x4	0.41	0.53	0.62	0.49	1.10	14	6
5/16	3/8	1168x5x6	0.41	0.53	0.86	0.49	1.10	19	6
3/8	1/8	1168x6x2	0.39	0.60	0.79	0.31	1.18	17	4
3/8	1/4	1168x6	0.55	0.60	0.79	0.47	1.34	17	7
3/8	3/8	1168x6x6	0.35	0.60	0.86	0.47	1.14	19	7
3/8	1/2	1168x6x8	0.39	0.60	1.00	0.61	1.16	22	7
1/2	3/8	1168x8	0.48	0.72	0.36	0.49	1.31	19	10
1/2	1/2	1168x8x8	0.42	0.72	1.00	0.61	1.26	22	10

*UNF Thread. Seals with nylon washer (included).

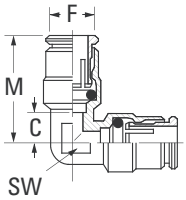
Female Connector





Tube O.D.	Fem. Pipe	Catalog Number Thread	C	F	G	H	L	SW (mm)
1/8	1/8	1166x2	0.39	0.35	0.51	0.34	0.95	12
1/8	1/4	1166x2x4	0.55	0.35	0.65	0.47	1.10	15
5/32	1/8	1166x2.5	0.39	0.35	0.51	0.34	0.95	12
5/32	1/4	1166x2.5x4	0.55	0.35	0.65	0.47	1.10	15
1/4	1/8	1166x4	0.39	0.46	0.51	0.34	1.02	12
1/4	1/4	1166x4x4	0.54	0.47	0.65	0.47	1.18	15
3/8	1/4	1166x6	0.51	0.60	0.73	0.47	1.30	17
3/8	3/8	1166x6x6	0.55	0.60	0.79	0.49	1.34	17

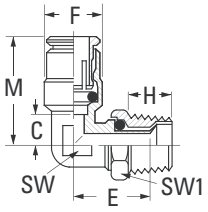
Union Elbow



Tube O.D.	Catalog Number	C	F	M	SW (mm)
1/8	1165x2	0.14	0.35	0.69	8
5/32	1165x2.5	0.14	0.35	0.69	8
1/4	1165x4	0.16	0.50	0.79	9
5/16	1165x5	0.20	0.55	0.89	11
3/8	1165x6	0.26	0.65	1.04	13
1/2	1165x8	0.32	0.77	1.12	15

Brass Products
Push>Connect

Swivel Male Elbow

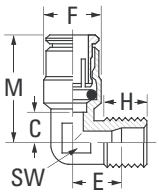


Swivel for installation purposes only

Tube O.D.	Male Pipe Thread	Catalog Number	C	E	F	H	M	SW (mm)	SW1 (mm)
1/8	1/8	1169x2S	0.14	0.65	0.35	0.32	0.69	.32	.47
1/8	1/4	1169x2x4S	0.14	0.69	0.35	0.47	0.70	.32	.55
5/32	1/8	1169x2.5S	0.14	0.65	0.35	0.32	0.69	.32	.47
1/4	1/8	1169x4S	0.16	0.67	0.50	0.32	0.79	.35	.47
1/4	1/4	1169x4x4S	0.16	0.71	0.50	0.47	0.79	.35	.55
1/4	3/8	1169x4x6S	0.16	0.67	0.50	0.47	0.79	.35	.75
5/16	1/8	1169x5S	0.20	0.71	0.55	0.32	0.87	.43	.47
5/16	1/4	1169x5x4S	0.20	0.75	0.55	0.47	0.87	.43	.55
5/16	3/8	1169x5x6S	0.20	0.73	0.55	0.47	0.87	.43	.75
3/8	1/8	1169x6x2S	0.26	0.81	0.65	0.32	1.04	.51	.55
3/8	1/4	1169x6S	0.25	0.85	0.65	0.47	1.04	.51	.55
3/8	3/8	1169x6x6S	0.26	0.83	0.65	0.47	1.04	.51	.75
3/8	1/2	1169x6x8S	0.26	0.91	0.65	0.61	1.04	.51	.87
1/2	1/4	1169x8x4S	0.32	0.91	0.77	0.47	1.12	.59	.67
1/2	3/8	1169x8S	0.32	0.87	0.77	0.47	1.12	.59	.75
1/2	1/2	1169x8x8S	0.32	0.95	0.77	0.61	1.12	.59	.87

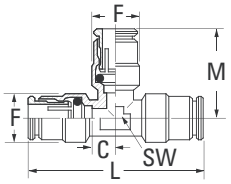
*UNF Thread. Seals with nylon washer (included).

Male Elbow



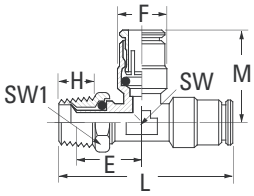
Tube O.D.	Male Pipe	Catalog Number Thread	C	E	F	H	M	SW (mm)
1/4	1/8	1169x4	0.16	0.57	0.50	0.47	0.79	9
1/4	1/4	1169x4x4	0.16	0.47	0.50	0.47	0.79	9
3/8	1/4	1169x6	0.26	0.55	0.65	0.47	1.04	13
3/8	3/8	1169x6x6	0.26	0.51	0.65	0.47	1.04	13

Union Tee



Tube O.D.	Catalog Number	C	F	L	M	SW (mm)
1/8	1164x2	0.14	0.35	1.38	0.69	8
5/32	1164x2.5	0.14	0.35	1.38	0.69	8
1/4	1164x4	0.16	0.50	1.57	0.79	9
5/16	1164x5	0.20	0.55	1.77	0.89	11
3/8	1164x6	0.26	0.65	2.09	1.04	13
1/2	1164x8	0.32	0.77	2.24	1.12	15

Male Run Tee Swivel



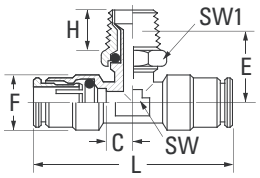
Swivel for installation purposes only

Tube O.D.	Male Pipe Thread	Catalog Number	E	F	H	L	M	SW (mm)	SW1 (mm)
1/8	10-32*	1171x2AS	0.53	0.39	0.18	1.53	0.89	9	8
1/8	1/8	1171x2S	0.65	0.35	0.32	1.54	0.69	8	12
5/32	10-32*	1171x2.5AS	0.53	0.39	0.18	1.50	0.79	9	8
5/32	1/8	1171x2.5S	0.65	0.35	0.32	1.54	0.69	8	12
5/32	1/4	1171x2.5x4S	0.69	0.35	0.26	1.63	0.69	8	14
1/4	1/8	1171x4S	0.67	0.46	0.49	1.65	0.79	9	12
1/4	1/4	1171x4x4S	0.71	0.50	0.32	1.75	0.79	9	14
1/4	3/8	1171x4x6S	0.69	0.50	0.47	1.77	0.79	9	19
3/8	1/4	1171x6S	0.85	0.65	0.47	2.15	1.04	13	14
3/8	3/8	1171x6x6S	0.83	0.65	0.47	2.17	1.04	13	19
3/8	1/2	1171x6x8S	0.91	0.65	0.61	2.28	1.04	13	22
1/2	1/4	1171x8x4S	0.91	0.79	0.47	2.29	1.12	15	13
1/2	3/8	1171x8S	0.87	0.79	0.47	2.29	1.12	15	19
1/2	1/2	1171x8x8S	0.95	0.79	0.61	2.40	1.12	15	22

*UNF Thread. Seals with nylon washer (included).

Brass Products
Push>Connect

Male Branch Tee Swivel

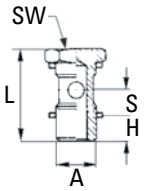


Swivel for installation purposes only

Tube O.D.	Male Pipe Thread	Catalog Number	C	E	F	H	I	SW	SW1
1/8	10-32*	1172x2AS	0.24	0.53	0.39	0.18	1.61	0.35	0.32
1/8	1/8	1172x2S	0.14	0.65	0.35	0.32	1.38	0.32	0.47
5/32	10-32*	1172x2.5AS	0.24	0.56	0.39	0.18	1.57	0.35	0.32
5/32	1/8	1172x2.5S	0.14	0.65	0.35	0.32	1.38	0.32	0.47
5/32	1/4	1172x2.5x4S	0.14	0.67	0.35	0.47	1.38	0.32	0.55
1/4	1/8	1172x4S	0.16	0.67	0.50	0.32	1.57	0.35	0.47
1/4	1/4	1172x4x4S	0.16	0.71	0.50	0.47	1.57	0.35	0.55
1/4	3/8	1172x4x6S	0.16	0.69	0.50	0.47	1.57	0.35	0.75
3/8	1/4	1172x6S	0.26	0.85	0.65	0.47	2.09	0.51	0.55
3/8	3/8	1172x6x6S	0.26	0.83	0.65	0.47	2.09	0.51	0.75
3/8	1/2	1172x6x8S	0.26	0.91	0.65	0.61	2.09	0.51	0.87
1/2	1/4	1172x8x4S	0.32	0.91	0.77	0.47	2.24	0.59	0.67
1/2	3/8	1172x8S	0.32	0.89	0.77	0.47	2.24	0.59	0.75
1/2	1/2	1172x8x8S	0.32	0.95	0.77	0.61	2.24	0.59	0.87

*UNF Thread. Seals with nylon washer (included).

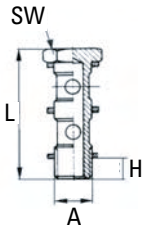
Stud Manifolds



Male Pipe Thread A	Catalog Number	H	L	S	SW
10-32*	1184x1xA	0.16	0.71	0.18	0.32
1/8	1184x1x2	0.24	1.06	0.34	0.55
3/8	1184x1x6	0.35	1.18	0.34	0.75

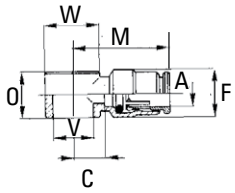
*UNF Thread. Seals with nylon washer (included).

Stud Manifolds



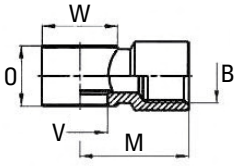
Male Pipe Thread A	Catalog Number	H	L	SW
1/4	1185x2x4	0.32	1.79	0.67

Banjo



Tube O.D. A	Catalog Number	C	F	M	O	V	W
5/32	1181x2.5A	0.20	0.35	0.75	0.35	0.20	0.35
1/8	1181x2x2	0.32	0.39	0.89	0.57	0.39	0.55
1/4	1181x4x2	0.35	0.50	0.98	0.57	0.39	0.55
1/4	1181x4x4	0.43	0.50	1.06	0.57	0.52	0.71

Female Banjo

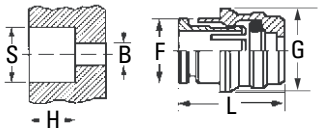


Female Pipe Thread B	Catalog Number	V	O	M	W
10-32*	1183xAxA	10-32	0.35	0.41	0.35
1/8	1183x2x2	1/8	0.57	0.79	0.55
1/4	1183x4x4	1/4	0.57	1.00	0.71
3/8	1183x6x6	3/8	0.57	1.10	0.83

*UNF Thread. Seals with nylon washer (included).

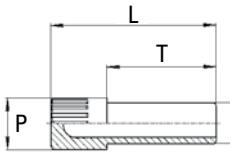
Brass Products
Push>Connect Metric

Cartridge



Tube O.D. (mm)	Catalog Number	F	G	L	S	H	B
5	1161x5M	9.60	10.0	15.5	9.750	11.5	3.5
6	1161x6M	11.8	12.2	16.5	11.95	12.0	4.0
8	1161x8M	13.8	14.2	18.0	13.95	14.0	6.0

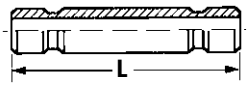
Plug (plastic)



Tube O.D. (mm)	Catalog Number	L	P	T
4	1129x4MRP	29.0	8	20.0
5	1129x5MRP	29.5	8	20.5
6	1129x6MRP	31.5	8	22.5
8	1129x8MRP	34.5	12	24.5
10	1129x10MRP	37.0	12	27.0
12	1129x12MRP	40.5	16	28.5

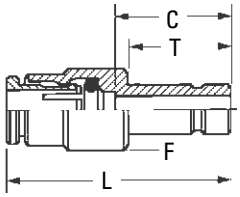
Double Union

Joins Metric Push>Connect fittings



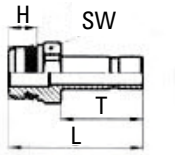
Tube O.D. (mm)	Catalog Number	L
4	1105x4M	32.5
6	1105x6M	35.5
8	1105x8M	40.5
10	1105x10M	46.0

Reducer



Tube O.D. A (mm)	Tube O.D. B (mm)	Catalog Number	C	F	L	T
4	6	1109x4Mx6M	15.5	9	29.5	18.0
6	8	1109x6Mx8M	18.0	13	34.0	20.5
6	10	1109x6Mx10M	20.5	13	36.5	23.0
8	10	1109x8Mx10M	20.5	14	39.0	23.0
8	12	1109x8Mx12M	21.5	14	39.0	24.0

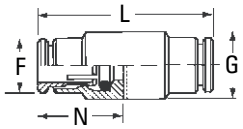
Stem Adapter



Tube O.D. (mm)	BSPP D (mm)	Thd. Size	Catalog Number	H	T	L	SW
4	1/8	1180x4Mx2PP		5.5	16.5	27.8	12
5	1/8	1180x5Mx2PP		5.5	18.0	29.3	12
6	1/8	1180x6Mx2PP		5.5	18.0	29.3	12
6	1/4	1180x6Mx4PP		7.0	18.0	31.0	14
8	1/8	1180x8Mx2PP		5.5	20.5	31.8	12
8	1/4	1180x8Mx4PP		7.0	20.5	33.5	14
10	1/4	1180x10Mx4PP		7.0	23.0	36.0	14
10	3/8	1180x10Mx6PP		8.0	23.0	37.3	19
12	3/8	1180x12Mx6PP		8.0	24.0	38.3	19

Union

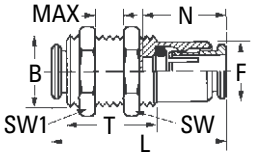
Joins metric tubing



Tube O.D. (mm)	Catalog Number	F	G	L	N
4	1162x4M	8.40	9	29.0	14.0
5	1162x5M	9.80	11	32.0	15.0
6	1162x6M	11.7	12	34.0	15.5
8	1162x8M	13.7	14	37.0	17.5
10	1162x10M	15.4	17	41.5	20.0
12	1162x12M	18.3	19	43.5	21.0

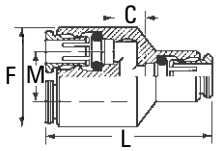
Brass Products
Push>Connect Metric

Bulkhead Union



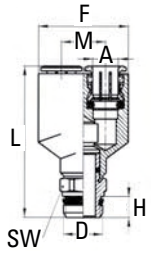
Tube O.D.(mm)	Catalog Number	B	F	L	N	MAX	SW (mm)	SW1 (mm)	T
4	1174x4M	M10x1	8.40	29.0	14.5	10.5	14	14	20.0
5	1174x5M	M12x1	9.80	31.0	15.0	10.5	17	17	20.0
6	1174x6M	M14x1	11.7	33.0	16.0	10.5	17	17	20.0
8	1174x8M	M16x1	13.7	36.0	17.5	11.5	19	19	21.0
10	1174x10M	M18x1	15.4	41.5	20.0	13.0	22	22	23.5
12	1174x12M	M20x1	18.3	43.5	21.0	14.5	24	24	25.0

Union "Y"



Tube O.D. (mm)	Catalog Number	F	C	L	M
4	1107x4M	18.0	5.0	33.0	9.0
6	1107x6M	24.5	7.0	39.0	12.5
8	1107x8M	28.5	9.0	44.0	14.5
10	1107x10M	32.0	15.5	53.5	16.0

Male "Y"

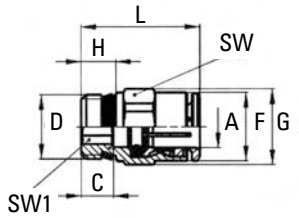


Tube O.D. (mm) A	Thread Size BSP D	Catalog Number	F	H	M	L	SW (mm)
4	1/8	1108x4Mx2PT	18.0	5.5	9	38.0	12
6	1/8	1108x6Mx2PT	24.5	5.5	12.5	41.5	12

*M5x0.8 metric screw thread. Seals with nylon washer (included).

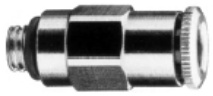
Male Connector (Universal BSPT/BSPP)

Allen wrench use permits close quarter installation not possible with a standard wrench.

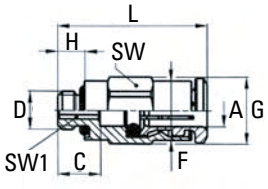


Tube O.D. (mm) A	Thread Size BSP D	Catalog Number	C	F	G	H	L	SW (mm)	SW1 (mm)
4	1/8	1168x4Mx2PT	3.8	8.80	13.2	5.5	18.0	12	2.5
4	1/4	1168x4Mx4PT	6.0	8.80	15.2	7.0	19.5	14	2.5
5	1/8	1168x5Mx2PT	3.8	9.80	13.2	5.5	19.0	12	3.0
5	1/4	1168x5Mx4PT	5.5	9.80	15.2	7.0	20.0	14	3.0
6	1/8	1168x6Mx2PT	5.0	11.7	13.2	5.5	20.5	12	4.0
6	1/4	1168x6Mx4PT	5.5	11.7	15.2	7.0	21.0	14	4.0
8	1/8	1168x8Mx2PT	7.5	13.7	15.2	5.5	25.0	14	5.0
8	1/4	1168x8Mx4PT	6.5	13.7	15.2	7.0	24.0	14	6.0
8	3/8	1168x8Mx6PT	6.5	13.7	20.5	8.0	23.5	19	6.0
10	1/4	1168x10Mx4PT	8.5	16.3	18.5	7.0	28.5	17	7.0
10	3/8	1168x10Mx6PT	5.5	16.3	20.5	8.0	25.5	19	8.0
10	1/2	1168x10Mx8PT	5.0	16.3	24.5	9.0	25.0	22	8.0
12	1/4	1168x12Mx4PT	10.5	18.3	20.5	7.0	31.5	19	7.0
12	3/8	1168x12Mx6PT	9.5	18.3	20.5	8.0	30.5	19	9.0
12	1/2	1168x12Mx8PT	6.0	18.3	24.5	9.0	27.0	22	10.0

Male Connector



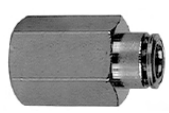
Allen wrench use permits close quarter installation not possible with a standard wrench.

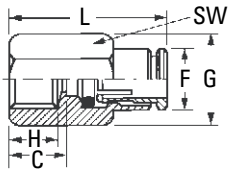


Tube O.D. (mm) A	Thread Size	Catalog Number	C	F	G	H	L	SW (mm)	SW1 (mm)
5	M5*	1168x5Mx5MM	5.5	8.8	9.9	3.5	20.5	9	2
6	M5*	1168x6Mx5MM	5.5	11.7	13.2	3.5	21.5	12	2

*M5x0.8 metric screw thread. Seals with nylon washer (included).

Female Connector (BSPP)



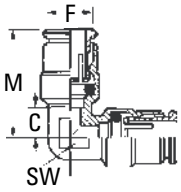


Tube O.D. (mm) A	Thread Size BSPP	Catalog Number	C	F	G	H	L	SW (mm)
4	1/8	1166x4Mx2PP	10.0	9.0	13.0	7.5	24.0	12
4	M5*	1166x4Mx5MM	6.5	7.8	8.8	5.0	20.5	8
6	1/8	1166x6Mx2PP	10.0	11.7	13.0	7.5	26.0	12
6	1/4	1166x6Mx4PP	11.5	11.9	16.5	11.0	27.5	15
8	1/8	1166x8Mx2PP	9.5	13.7	15.2	7.5	27.0	14
8	1/4	1166x8Mx4PP	11.5	13.7	16.5	11.0	29.0	15
10	1/4	1166x10Mx4PP	11.5	15.7	18.5	11.0	31.5	17

*M5x0.8 is M profile thread. Seals with nylon washer (included).

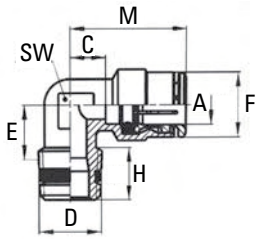
Brass Products
Push>Connect Metric

Union Elbow



Tube O.D. (mm)	Catalog Number	C	F	M	SW (mm)
4	1165x4M	3.5	9.0	17.5	8
5	1165x5M	6.0	11.0	21.0	9
6	1165x6M	4.0	12.7	20.0	9
8	1165x8M	5.0	14.0	22.5	11
10	1165x10M	6.5	16.5	26.5	13
12	1165x12M	7.5	19.5	28.5	15

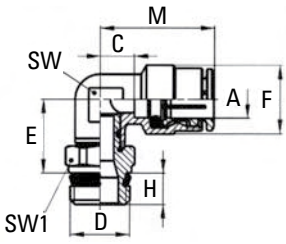
Male Elbow (Universal BSPT/BSPP)



Tube O.D. A (mm)	Thread Size BSP D	Catalog Number	C	E	F	H	M	SW (mm)
4	1/8	1169x4Mx2PT	3.5	8.5	9.0	7.5	17.5	8
4	1/4	1169x4Mx4PT	6.0	11.5	10.0	12	20.0	9
5	1/8	1169x5Mx2PT	6.0	9.5	11.0	7.5	21.0	9
5	1/4	1169x5Mx4PT	6.0	10.5	11.0	11.0	21.0	9
6	1/8	1169x6Mx2PT	4.0	9.0	12.7	7.5	20.0	9
6	1/4	1169x6Mx4PT	4.0	11.5	12.7	12	20.0	9
8	1/8	1169x8Mx2PT	5.0	10.5	14.0	7.5	22.5	11
8	1/4	1169x8Mx4PT	5.0	11.5	14.0	12.5	22.5	11
8	3/8	1169x8Mx6PT	7.5	13.0	15.0	11.5	25.0	12
10	1/4	1169x10Mx4PT	6.5	13.0	16.5	12	26.5	13
10	3/8	1169x10Mx6PT	6.5	12.5	16.5	11.5	26.5	13
12	1/4	1169x12Mx4PT	7.5	14.5	19.5	12	28.5	15
12	3/8	1169x12Mx6PT	7.5	14.5	19.5	12.5	28.5	15

Male Elbow Swivel (Universal BSPT/BSPP)

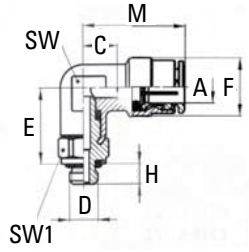
Swivel for installation purposes only



Tube O.D. A (mm)	Thread Size BSP D	Catalog Number	C	E	F	H	M	SW (mm)	SW1 (mm)
4	1/8	1169x4Mx2PTS	3.5	14.5	9.0	5.5	17.5	8	12
4	1/4	1169x4Mx4PTS	3.5	14.5	9.0	7.0	17.5	8	14
5	1/8	1169x5Mx2PTS	6.0	14.5	11.0	5.5	21.0	9	12
5	1/4	1169x5Mx4PTS	6.0	14.5	11.0	7.0	21.0	9	14
6	1/8	1169x6Mx2PTS	4.0	15.0	12.7	5.5	20.0	9	12
6	1/4	1169x6Mx4PTS	4.0	15.0	12.7	7.0	20.0	9	14
8	1/8	1169x8Mx2PTS	5.0	16.0	14.0	5.5	22.5	11	12
8	1/4	1169x8Mx4PTS	5.0	16.0	14.0	7.0	22.5	11	14
8	3/8	1169x8Mx6PTS	5.0	16.5	14.0	8.0	22.5	11	19
10	1/4	1169x10Mx4PTS	6.5	18.5	16.5	7.0	26.5	13	14
10	3/8	1169x10Mx6PTS	6.5	19.0	16.5	8.0	26.5	13	19
10	1/2	1169x10Mx8PTS	6.5	19.5	16.5	9.0	26.5	13	22
12	1/4	1169x12Mx4PTS	7.5	20.0	19.5	7.0	28.5	15	17
12	3/8	1169x12Mx6PTS	7.5	20.0	19.5	8.0	28.5	15	19
12	1/2	1169x12Mx8PTS	7.5	20.5	19.5	9.0	28.5	15	22

Male Elbow Swivel

Swivel for installation purposes only



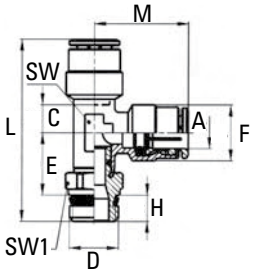
Tube O.D. A (mm)	Thread Size	Catalog Number	C	E	F	H	M	SW (mm)	SW1 (mm)
4	M5*	1169x4Mx5MMS	6	12.5	11.0	4	21	9	8
5	M5*	1169x5Mx5MMS	4	13.0	12.7	4	20	9	10

*M5x0.8 metric screw thread. Seals with nylon washer (included).

Brass Products
Push>Connect Metric

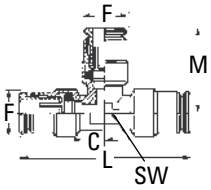
Male Run Tee Swivel (Universal BSPT/BSPP)

Swivel for installation purposes only



Tube O.D. A (mm)	Thd. Size BSP D	Catalog Number	C	E	F	H	I	m	SW (mm)	SW1 (mm)
4	1/8	1171x4Mx2PTS	3.5	14.5	9.0	5.5	37.5	17.5	8	12
5	1/8	1171x5Mx2PTS	6.0	14.5	11.0	5.5	41.0	21.0	9	12
5	1/14	1171x5Mx4PTS	6.0	14.5	11.0	7.0	42.5	21.0	9	14
6	1/8	1171x6Mx2PTS	4.0	15.0	12.7	5.5	40.0	20.0	9	12
6	1/4	1171x6Mx4PTS	4.0	15.0	12.7	7.0	41.5	20.0	9	14
8	3/8	1171x8Mx6PTS	5.0	16.5	14.0	8.0	47.0	22.5	13	19
10	1/4	1171x10Mx4PTS	6.5	18.5	16.5	7.0	52.0	26.5	13	14
10	3/8	1171x10Mx6PTS	6.5	18.5	16.5	8.0	53.5	26.5	15	19
12	3/8	1171x12Mx6PTS	7.5	19.5	19.5	8.0	56.5	28.5	16	19

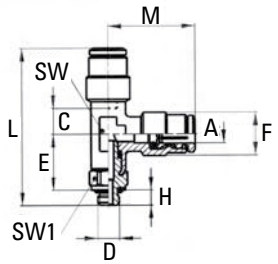
Union Tee



Tube O.D. (mm)	Catalog Number	C	F	L	M	SW (mm)
4	1164x4M	3.5	9.0	35	17.5	8
5	1164x5M	6.0	11.0	42	21.0	9
6	1164x6M	4.0	12.7	40	20.0	9
8	1164x8M	5.0	14.0	45	22.5	11
10	1164x10M	6.5	16.5	53	26.5	13
12	1164x12M	7.5	19.5	57	28.5	15

Male Run Tee Swivel

Swivel for installation purposes only

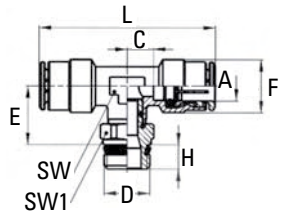


Tube O.D. A (mm)	Thd. Size	Catalog Number	C	E	F	H	I	M	SW (mm)	SW1 (mm)
4	M5*	1171x4Mx5MMS	3.5	12.5	9	4	34	17.5	8	8
5	M5*	1171x5Mx5MMS	6.0	12.5	11	4	37	21.0	9	8

*M5x0.8 metric screw thread. Seals with nylon washer (included).

Male Branch Tee Swivel (Universal BSPT/BSPP)

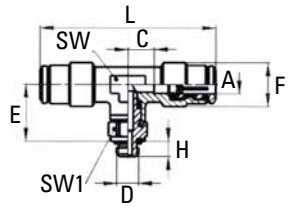
Swivel for installation purposes only



Tube O.D. A (mm)	Thread Size BSP D	Catalog Number	C	E	F	H	I	(mm)	SW (mm)	SW1
4	1/8	1172x4Mx2PTS	3.5	14.5	9.0	5.5	35	8	12	
5	1/8	1172x5Mx2PTS	6.0	14.5	11.0	5.5	42	9	12	
5	1/4	1172x5Mx4PTS	6.0	14.5	11.0	7.0	42	9	14	
6	1/8	1172x6Mx2PTS	4.0	15.0	12.7	5.5	40	9	12	
6	1/4	1172x6Mx4PTS	4.0	15.0	12.7	7.0	40	9	14	
8	1/8	1172x8Mx2PTS	5.0	16.0	14.0	5.5	45	11	12	
8	1/4	1172x8Mx4PTS	5.0	16.0	14.0	7.0	45	11	14	
8	3/8	1172x8Mx6PTS	5.0	16.5	14.0	8.0	45	11	19	
10	1/4	1172x10Mx4PTS	6.5	18.5	16.5	7.0	53	13	14	
10	3/8	1172x10Mx6PTS	6.5	19.0	16.5	8.0	53	13	19	
12	1/4	1172x12Mx4PTS	7.5	20.0	19.5	7.0	57	15	17	
12	3/8	1172x12Mx6PTS	7.5	20.0	19.5	8.0	57	15	19	
12	1/2	1172x12Mx8PTS	7.5	20.5	19.5	9.0	57	15	22	

Male Branch Tee Swivel

Swivel for installation purposes only



Tube O.D. A (mm)	Thread Size	Catalog Number	C	E	F	H	I	SW (mm)	SW1 (mm)
4	M5*	1172x4Mx5MMS	3.5	14.5	9	4	35	8	8

*M5x0.8 metric screw thread. Seals with nylon washer (included).

Brass Products
Push>Connect Flow Controls

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

Note:
We reserve the right to alter these specifications without prior notice.

Right Angle Flow Control and Needle Valves

SCU-MCU

Technical Data

Valve:
Flow Regulator

Regulation:
Adjustable Screw

Material:
Brass; Nickel Plated

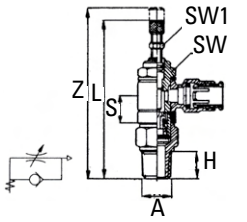
Seals:
Buna-N

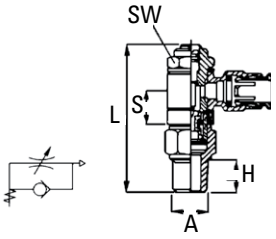
Threads:
10-32 UNF - 1/8 - 1/4 - 3/8 NPTF

Tube Sizes:
1/8 - 5/32 - 1/4 - 3/8

Operating Pressures:
to 150 PSI

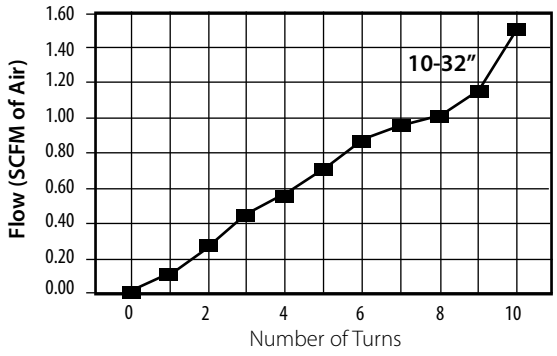
Nominal Diameter:
10-32 UNF = .059 - 1/8 = .078
1/4 = .157 - 3/8 = .275



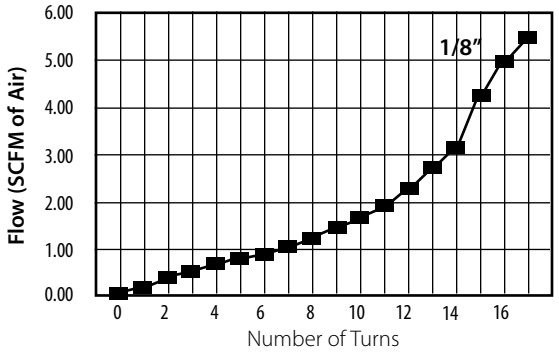


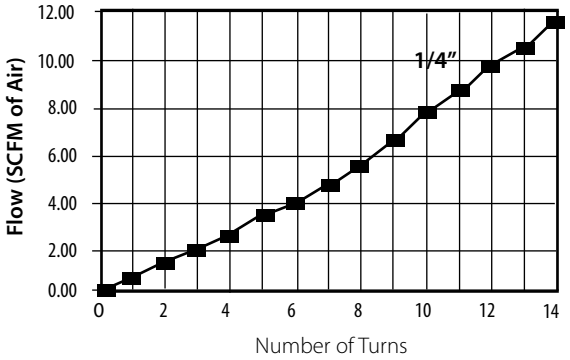
Flow Control Valve Performance

Air flow is determined with 85 PSI at the in port and with 70 PSI at the outlet

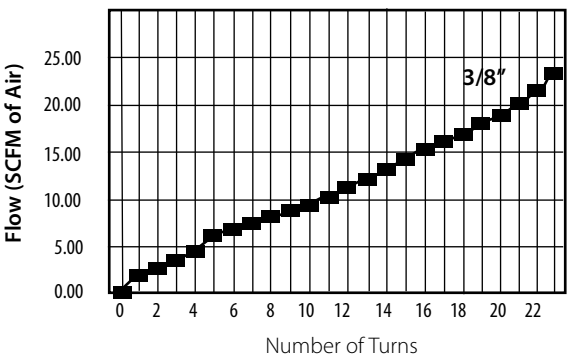


Air flow (SCFM) from B to A
With adjustment open 1.9
With adjustment closed 1.4





Air flow (SCFM) from B to A
With adjustment open 15
With adjustment closed 8

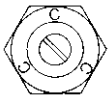


Air flow (SCFM) from B to A
With adjustment open 23
With adjustment closed 13

Brass Products
Push>Connect Flow Controls

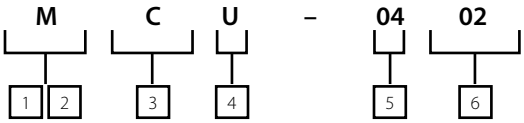
Identification of flow control

These unidirectional flow controllers have been designed as small as possible so as to be mounted directly on valves or cylinders.



SCU
MCU

Coding of Banjo flow controllers



1, 2, **Adjustment**
M=Manual
S=Screwdriver

3, **Assembly**
C=On cylinders

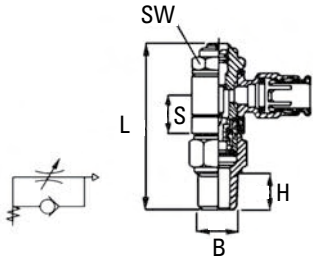
4 **Function**
U= unidirectional (flow control

5 **Port A**

6 **Thread B**

SCU

Thread B

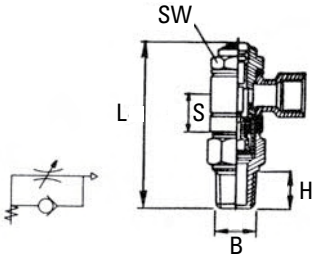


Catalog Number	Tube O.D.	B NPTF	S	H	L	SW (mm)
A555SCUx2.5A*	5/32	10-32	0.22	0.18	1.141	8
A55SCUx2.5x2	5/32	1/8	0.51	0.37	2.000	14
A55SCUx4x2	1/4	1/8	0.51	0.37	2.000	14
A55SCUx4x4	1/4	1/4	0.45	0.51	2.250	17
A55SCUx6x4	3/8	1/4	0.45	0.51	2.250	17
A55SCUx6x6	3/8	3/8	0.48	0.51	2.440	19

*UNF Thread

SCU

Thread B

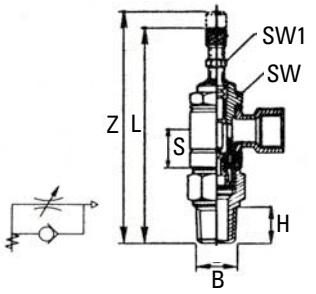


Catalog Number	Female Banjo B Thread	NPTF	S	H	L	SW (mm)
A557SCUx4x4	1/4	1/4	0.45	0.51	2.25	17
A557SCUx6x6	3/8	3/8	0.48	0.51	2.44	19

*UNF Thread

MCU

Thread B



Catalog Number	Banjo Female Thread	B NPTF	S	H	L	Z	SW (mm)	SW1 (mm)
A557MCUx2x2	1/8	1/8	0.51	0.37	2.38	2.56	14	7
A557MCUx6x6	3/8	3/8	0.48	0.51	2.95	3.25	19	10

Brass Products
Push>Connect Plus

Danfoss is proud to announce three design changes to Push>Connect products. The introduction of a low profile, sure-seal design for male NPTF threaded fittings is here. Also, an improved collet design will allow use with all types of tubing from Nylon to 90A durometer Polyurethane, including Polyethylene, and PVC tubing. Lastly, the male swivel design provides greater strength and stability.

Below is a summary of features and benefits for the newly named Push>Connect Plus.

Perfect thread seal:
A captured Teflon® ring around the base of the hex shoulder, seals similar to a reusable (SAE type) seal eliminates thread sealant and loose particles associated with thread sealant.

Lower Profile:
Push>Connect Plus has a lower profile for those tight places. A shorter thread design eliminates exposed threads where dirt and bacteria can collect (ideal for food processing and hygienic applications).

More Versatility:
The new brass collet is designed for use with all types of tubing from Nylon to 90A durometer Polyurethane, including Polyethylene, and PVC tubing.

Super-quick Installations: New short thread length means fewer turns and super-quick installations.

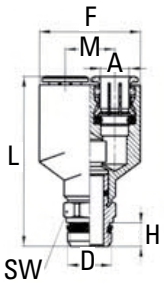
Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

Improved Swivel Design:
Strength and stability have been engineered into the new male swivel.

Universal Thread:
Use with NPT, BSPP, and BSPT ports.

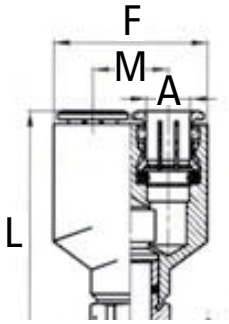
The new part will have a 'P' in the part number to signify the new design. An example of this change is previous #1169x4S becomes #1169Px4S. Current Push>Connect parts with 10-32UNF threads and ending in 'A' (eg.1168x2A) will continue with the current thread design.

Swivel Male "Y"



Tube O.D.	Male Pipe	Catalog Number Thread	F	H	M	L
1/8	1/8	1108Px2S	0.83	0.20	0.39	1.28
5/32	1/8	1108Px2.5S	0.83	0.20	0.39	1.28
1/4	1/8	1108Px4S	0.96	0.20	0.49	1.40

Male Connector



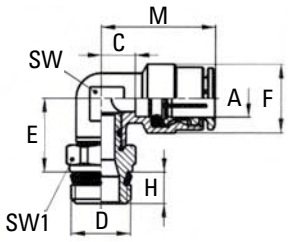
Tube O.D. A	Male Pipe Thread D	Catalog Number	F	G	H	L	SW (mm)	SW1 (mm)
1/8	10-32*	1168Px2A	0.346	0.411	0.177	0.846	9	2.0
1/8	1/8	1168Px2	0.346	0.551	0.200	0.728	12	2.5
1/8	1/4	1168Px2x4	0.346	0.629	0.255	0.807	14	2.5
5/32	10-32*	1168x2.5A	0.346	0.411	0.177	0.807	9	2.0
5/32	1/8	1168Px2.5	0.346	0.551	0.200	0.728	12	2.5
5/32	1/4	1168Px2.5x4	0.346	0.629	0.255	0.807	14	2.5
1/4	10-32*	1168x4A	0.460	0.551	0.177	0.905	12	2.0
1/4	1/8	1168Px4	0.460	0.551	0.200	0.807	12	4.0
1/4	1/4	1168Px4x4	0.460	0.629	0.255	0.846	14	4.0
1/4	3/8	1168Px4x6	0.460	0.866	0.294	0.885	19	4.0
5/16	1/8	1168Px5	0.539	0.629	0.200	0.945	14	5.0
5/16	1/4	1168Px5x4	0.539	0.629	0.255	0.945	14	6.0
5/16	3/8	1168Px5x6	0.539	0.866	0.294	0.924	19	6.0
3/8	1/8	1168Px6x2	0.610	0.776	0.200	1.082	17	5.0
3/8	1/4	1168Px6	0.610	0.776	0.255	1.102	17	7.0
3/8	3/8	1168Px6x6	0.610	0.866	0.294	0.945	19	7.0
3/8	1/2	1168Px6x8	0.610	1.004	0.335	0.984	22	7.0
1/2	3/8	1168Px8	0.720	0.866	0.294	1.161	19	10.0
1/2	1/4	1168Px8x4	0.720	0.866	0.255	1.161	19	7.0
1/2	1/2	1168Px8x8	0.720	1.004	0.335	1.062	22	10.0

*UNF Thread

*Teflon® is a registered trademark of DuPoint used license by Danfoss.

Swivel Male Elbow

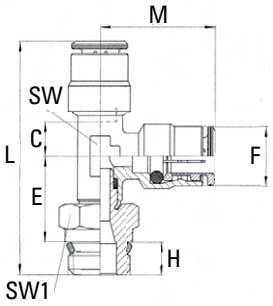
Swivel for installation purposes only



Tube O.D.	Male Pipe Thd.	Catalog Number	C	E	F	H	M	SW (mm)	SW1 (mm)
1/8	1/8	1169Px2S	0.14	0.59	0.35	0.20	0.69	8	12
1/8	1/4	1169Px2x4S	0.14	0.63	0.35	0.26	0.69	8	14
5/32	1/8	1169Px2.5S	0.14	0.59	0.35	0.20	0.69	8	12
5/32	1/4	1169Px2.5x4S	0.14	0.63	0.35	0.26	0.69	8	14
1/4	1/8	1169Px4S	0.16	0.63	0.46	0.20	0.79	9	12
1/4	1/4	1169Px4x4S	0.16	0.65	0.46	0.26	0.79	9	14
1/4	3/8	1169Px4x6S	0.16	0.65	0.46	0.29	0.79	9	19
5/16	1/8	1169Px5S	0.20	0.65	0.54	0.20	0.89	11	12
5/16	1/4	1169Px5x4S	0.20	0.69	0.54	0.26	0.89	11	14
5/16	3/8	1169Px5x6S	0.20	0.69	0.54	0.29	0.89	11	19
3/8	1/8	1169Px6x2S	0.26	0.75	0.64	0.20	1.04	13	14
3/8	1/4	1169Px6S	0.26	0.77	0.64	0.26	1.04	13	14
3/8	3/8	1169Px6x6S	0.26	0.77	0.64	0.29	1.04	13	19
3/8	1/2	1169Px6x8S	0.26	0.79	0.64	0.34	1.04	13	22
1/2	1/4	1169Px8x4S	0.32	0.81	0.72	0.26	1.12	15	17
1/2	3/8	1169Px8S	0.32	0.81	0.72	0.29	1.12	15	19
1/2	1/2	1169Px8x8S	0.32	0.83	0.72	0.36	1.12	15	22

Male Run Tee Swivel

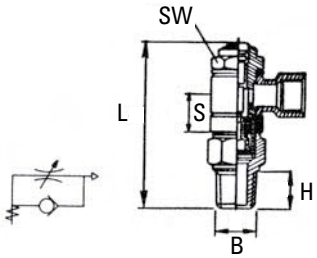
Swivel for installation purposes only



Tube O.D.	Male Pipe Thd.	Catalog Number	C	E	F	H	I	M	SW (mm)	SW1 (mm)
1/8	1/8	1171Px2S	0.14	0.59	0.35	0.20	1.46	0.69	8	12
5/32	1/8	1171Px2.5S	0.14	0.59	0.35	0.20	1.46	0.69	8	12
5/32	1/4	1171Px2.5x4S	0.14	0.63	0.35	0.26	1.57	0.69	8	14
1/4	1/8	1171Px4S	0.16	0.63	0.50	0.20	1.61	0.89	9	12
1/4	1/4	1171Px4x4S	0.16	0.65	0.50	0.26	1.70	0.79	9	14
1/4	3/8	1171Px4x6S	0.16	0.65	0.50	0.30	1.73	0.79	9	19
3/8	1/4	1171Px6S	0.26	0.77	0.65	0.26	2.07	1.04	13	14
3/8	3/8	1171Px6x6S	0.26	0.77	0.65	0.30	2.11	1.04	13	19
3/8	1/2	1171Px6x8S	0.26	0.79	0.65	0.33	2.16	1.04	13	22
1/2	1/4	1171Px8x4S	0.32	0.81	0.77	0.26	2.18	1.12	15	17
1/2	3/8	1171Px8S	0.32	0.81	0.77	0.30	2.22	1.12	15	19
1/2	1/2	1171Px8x8S	0.32	0.83	0.77	0.33	2.28	1.12	15	22

Male Branch Tee Swivel

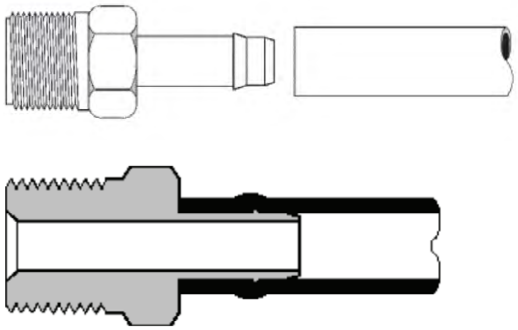
Swivel for installation purposes only

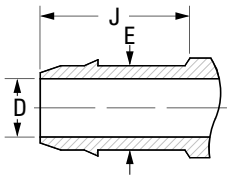


Tube O.D.	Male Pipe Thd.	Catalog Number	C	E	F	H	L	M	SW (mm)	SW1 (mm)
1/8	1/8	1172Px2S	0.14	0.59	0.35	0.20	1.38	8		12
5/32	1/8	1172Px2.5S	0.14	0.59	0.35	0.20	1.38	8		12
5/32	1/4	1172Px2.5x4S	0.14	0.63	0.35	0.26	1.38	8		14
1/4	1/8	1172Px4S	0.16	0.61	0.50	0.20	1.51	9		12
1/4	1/4	1172Px4x4S	0.16	0.65	0.50	0.26	1.51	9		14
1/4	3/8	1172Px4x6S	0.16	0.65	0.50	0.30	1.51	9		19
3/8	1/4	1172Px6S	0.26	0.77	0.65	0.26	2.09	13		14
3/8	3/8	1172Px6x6S	0.26	0.77	0.65	0.30	2.09	13		19
3/8	1/2	1172Px6x8S	0.26	0.79	0.65	0.32	2.09	13		22
1/2	3/8	1172Px8S	0.32	0.81	0.77	0.30	2.24	15		19

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.





Common Dimensions of Barbed End.

Tubing O.D.	D	E	J
5/32	.062	.113	.380
*3/16	.078	.125	.500
1/4	.127	.189	.500
3/8	.196	.270	.500
1/2	.312	.395	.630

*No barb on 3/16" size.

Typical Application:
Temperature control circuits, test apparatus, lubricant, coolant lines, pneumatic circuits, vacuum and fluid systems.

Pressure:
Will withstand burst pressures of plastic tubing.

Vibration:
Excellent resistance.

Temperature Range:
Depends on tubing used.

Material:
CA360 Brass.

Used With:
PT240 Polyethylene tubing. See pages 25-29 for material compatibility and pages 30-32 for plastic tubing.

Advantages:
Quick connecting - no tube preparation. Hand assembly. Low cost one-piece push-on design. Barbed lip provides safe, positive connection. Compact size permits use in extremely tight areas.

Conformance:
An exclusive item with Danfoss. User approvals only.

How to Order:
Individually by catalog number.

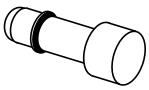
Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice.

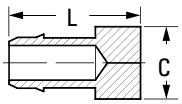
Assembly Instructions:
1. Push the tubing over insert.
2. Bottom the tubing against connector body.

Label Set:
FS-1000 (adhesive)
CL-496 (non-adhesive)

Brass Products
Mini-Barb

Plug

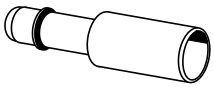


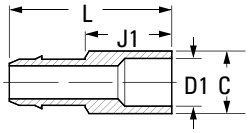


Tubing O.D.	Catalog Number	Dia. C	L
1/4	1073x4	0.31	0.75
3/8	1073x6	0.40	0.75
1/2	1073x8 ♦	0.53	0.88

♦MTO - Made To Order

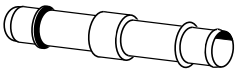
Solder Connector

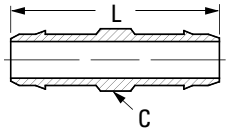




Tubing O.D.	Solder Conn.	Catalog Number	Dia. C	D1	J1	L
1/4	1/4	1079x4x4	5/16	0.25	0.50	1.00

Union

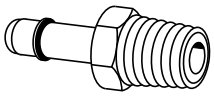


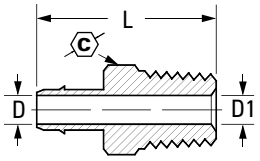


Tubing O.D.	Catalog Number	Dia. C	L
1/4x3/16*	1062x4x3	1/4	1.25
1/4	1062x4	1/4	0.81
1/4	1062x4L	1/4	1.25
3/8x1/4	1062x6x4	5/16	1.19
3/8	1062x6	5/16	1.19
1/2x1/4	1062x8x4 ♦	1/2	1.33
1/2x3/8	1062x8x6	1/2	1.33
1/2	1062x8	1/2	1.45

*No barb on 3/16" end. "L" Suffix designates long Union.
♦MTO - Made To Order

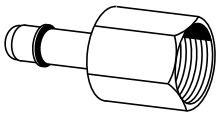
Male Connector

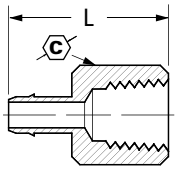




Tubing O.D.	Male Pipe Thread	Catalog Number	C	D	D1 Opt.	L
5/32	1/8	1068x2.5x2	7/16	0.06	0.19	0.98
1/4	1/16	1068x4x1	5/16	0.12	–	1.06
1/4	1/8	1068x4	7/16	0.12	0.19	1.06
1/4	1/4	1068x4x4	9/16	0.12	0.28	1.28
3/8	1/8	1068x6x2	7/16	0.19	–	1.09
3/8	1/4	1068x6	9/16	0.19	0.28	1.28
1/2	3/8	1068x8	11/16	0.31	–	1.38

Female Connector

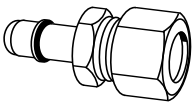


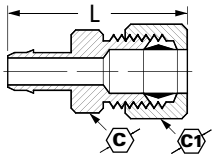


Tubing O.D.	Fem. Pipe Thread	Catalog Number	C	L
1/4	1/8*	1066x4	1/2	1.00
1/4	1/4	1066x4x4	11/16	1.25
3/8	1/4	1066x6 ♦	11/16	1.25

*PTF Short Thread
♦MTO - Made To Order

Compression Connector





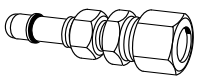
Tubing O.D.	Comp. Tube Size	Catalog Number	C	C1	L
3/16*	1/4	1078x3x4	7/16	1/2	1.29
1/4	1/4	1078x4x4	7/16	1/2	1.29

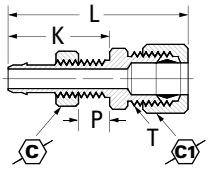
*No Barb on 3/16" end

For replacement nuts and sleeves see page 45.

Brass Products
Mini-Barb

Bulkhead Compression Connector

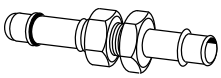


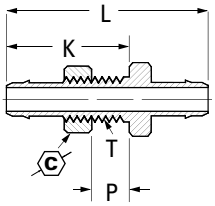


Tubing O.D.	Comp. Tube Size	Catalog Number	C	C1	K	L	Max. P	Thread T
1/4	1/4	1067x4x4	7/16	1/2	0.88	1.66	0.19	5/16-24 UNF

For replacement compression nuts and sleeves, see page 45.

Bulkhead Union

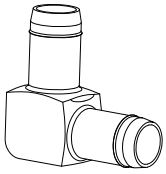


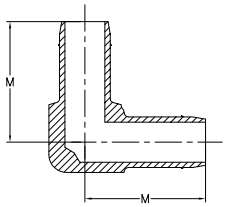


Tubing O.D.	Thread T	Catalog Number	C	K	L	Max. P
1/4	5/16–24 UNF	1074x4	7/16	1.06	1.74	0.31
3/8	3/8–24 UNF	1074x6	1/2	1.06	1.74	0.31

For replacement nuts and sleeves, see page 45 & 46.

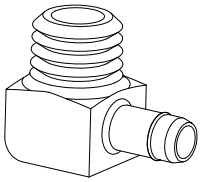
Union Elbow

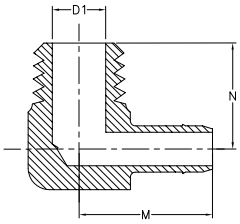




Tubing O.D.	Catalog Number	M
1/4	1065x4	0.70
3/8	1065x6	0.67
1/2	1065x8	0.94

90° Male Elbow

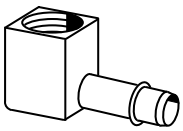


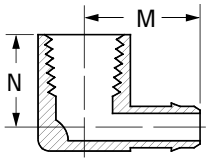


Tubing O.D.	Male Pipe Thread	Catalog Number	D1	M	N
1/4	1/16	1069x4x1	.156	.670	.550
1/4	1/8	1069x4	.250	.720	.630
1/4	1/4*	1069x4x4	.312	.780	.650
3/8	1/8	1069x6x2	.250	.740	.590
3/8	1/4*	1069x6	.312	.780	.620
1/2	3/8*	1069x8	.406	.980	.810

*PTF Short Thread

90° Female Elbow

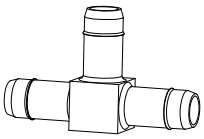


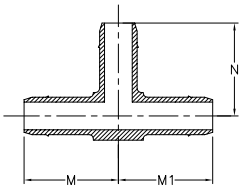


Tubing O.D.	Fem. Pipe Thread	Catalog Number	M	N
1/4	1/8	1070x4	.750	.580
3/8	1/8	1070x6x2	.780	.480
3/8	1/4	1070x6	.840	.800

Brass Products
Mini-Barb

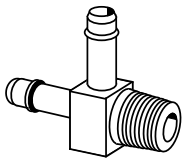
Union Tee

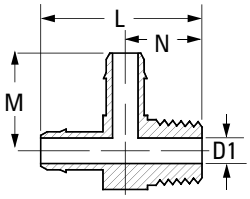




Tubing O.D.	Catalog Number	M	N	M1
1/4	1064x4	0.70	0.70	0.70
3/8x3/8x1/4	1064x6x6x4	0.70	0.74	0.70
3/8	1064x6	0.68	0.67	0.68
3/8x1/2x3/8	1064x6x8x6	0.76	0.75	0.86
1/2x1/2x1/4	1064x8x8x4	0.86	0.80	0.86
1/2x1/2x3/8	1064x8x8x6	0.86	0.76	0.86
1/2	1064x8	0.86	0.86	0.86

Male Run Tee

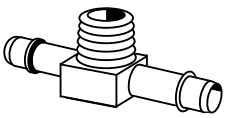


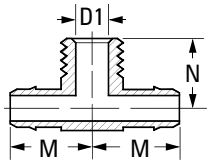


Tubing O.D.	Male Pipe Thread	Catalog Number	D1	L	M	N
1/4	1/8	1071x4	.188	1.21	0.71	0.59

*PTF Short Thread

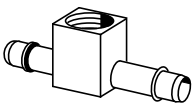
Male Branch Tee

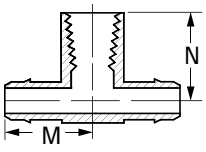




Tubing O.D.	Male Pipe Thread	Catalog Number	D1	M	N
1/4	1/8	1072x4	.188	.720	.590
3/8	1/8	1072x6x2	.188	.720	.590
3/8	1/4	1072x6	.312	.780	.620

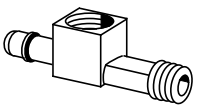
Female Branch Tee

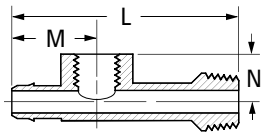




Tubing O.D.	Female Pipe Thread	Catalog Number	M	N
1/4	1/8	1077x4	0.77	0.48

Adapter Tee





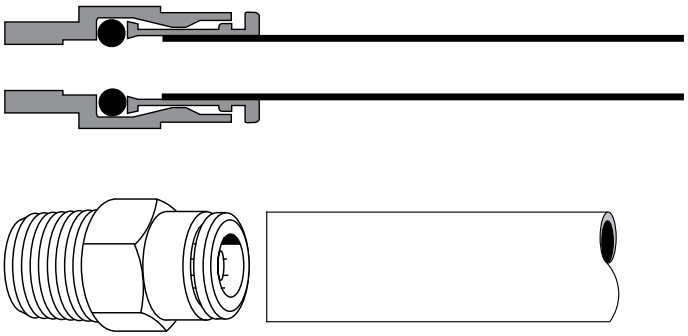
Tubing O.D.	M&F Pipe Thread	Catalog Number	L	M	N
1/4	1/8*	1075x4	2.00	0.75	0.39

*PTF Special Short Thread

Brass Products
Quick>Connect Air Brake - Brass & Composite

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Typical Application:
Air brake systems except where temperatures exceed +200°F or where battery acid can drip on tubing. Not for fuel, water or oil.

Pressure:
Vacuum to 150 psi.

Vibration
Moderate vibration resistance.

Material:

CA360 Brass
(Body & Collet).

EP (Ethylene Propylene) - o-ring.

Used With:
SAE J844 Type A and B.

Temperature Range:
-40°F to +200°F
(-40°C to +93°C)

Advantages:
Easy, fast assembly, one-piece fitting, reusable Field Serviceable (See collet repair kits, page 89).

Used With:
Danfoss Air Brake Tubing.

Conformance:
Meets D.O.T. FMVSS 571.106 and SAE J1131 air brake system performance requirements.

How to Order:
Order individually by catalog number (parts are standard with thread sealant).

Label Set:
FS-3300 (adhesive)
CL-503 (non-adhesive)

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice. Additional information can be found in SAE J2494.

Assembly Instructions:
See following page.

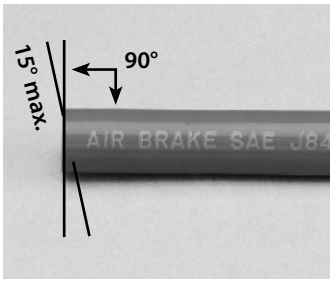
Cartridge Information Encapsulated:
For insertion into single bore cavity in substitution for pipe thread ports. Meets proposed SAE specifications for encapsulated press in style Air Brake connectors.

Note:
Encapsulated Cartridges are specifically designed for installation into a thermoplastic (Nylon/Glass filled Nylon/Acetal) or a soft metal (Aluminum/Brass) cavity. For cavity dimensions contact Danfoss Technical Support at 1-888-258-0222.

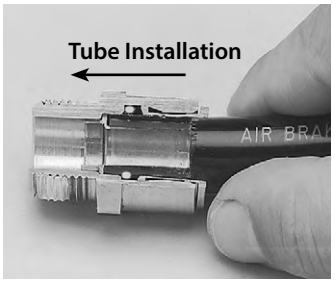
Four-Step Cartridge:
When you clean sheet a component design, the Four-Step Cartridge is an economical substitute for the encapsulated design. Special order only.

Select the design that is right for you. For applications where manifolds (manufactured from aluminum, plastic and brass) and air tanks (manufactured from steel and plastic composites) are used, contact Danfoss Technical Support at 1-888-258-0222 for quotes based on your specific requirements and volumes.

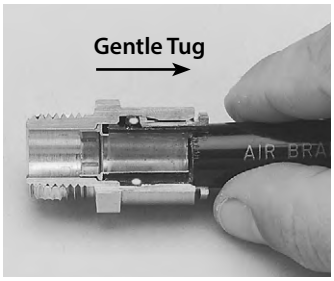
Assembly



1. Using a tube cutter, make a square cut edge (maximum 15° cutting angle allowed).

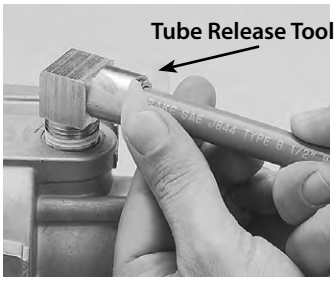


2. Insert tubing straight into connector until a solid stop is felt. The tubing grip and seal (on o-ring) is now accomplished.

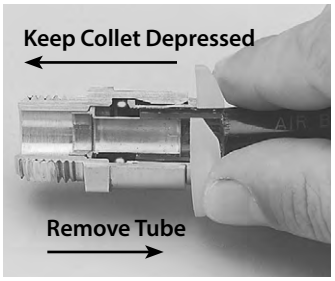


3. Gently tug on tubing to ensure tubing is secure.

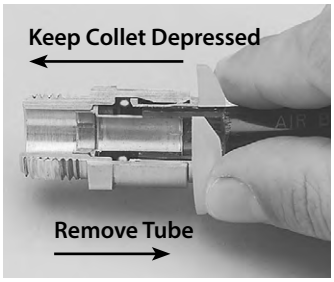
Disassembly



1. Check to be sure there isn't any air pressure.



2. Depress collet head using fingers or tube-release tool to release grip on tubing.

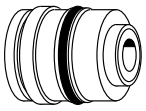


3. With the collet depressed, pull the tubing from the connector.

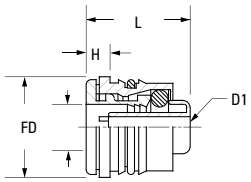
Brass Products
Quick>Connect Air Brake - Brass

Note:
Use with Air Brake Tubing
see page 31.

Encapsulated Cartridge



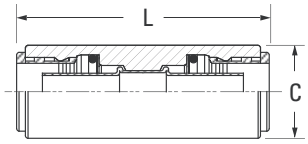
For design installation reference page 79 under Encapsulated heading.



Tube O.D.	Catalog Number	DIA F	L	D1	D	H
5/32	1861x2.5	0.38	0.62	0.12	.165	0.17
3/16	1861x3	0.44	0.62	0.12	.195	0.16
1/4	1861x4	0.56	0.65	0.13	.263	0.17
3/8	1861x6	0.69	0.81	0.22	.388	0.19
1/2	1861x8	0.81	0.83	0.34	.513	0.19
3/4	1861x12	1.12	0.99	0.52	.763	0.24

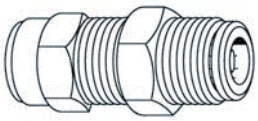
Union
(Ref. SAE No. AA0101)

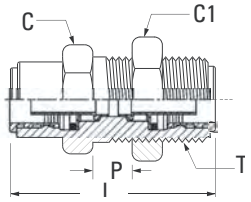
Note: Joins tubing



Tube O.D.	Catalog Number	Dia C	L
5/32	1862x2.5	0.44	1.41
3/16	1862x3	0.44	1.62
1/4	1862x4	0.53	1.62
3/8	1862x6	0.69	1.94
1/2	1862x8	0.83	1.96
5/8	1862x10	0.96	2.51

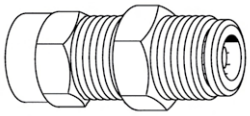
Quick Connect Bulkhead Union
(Ref. SAE No. AA0601)

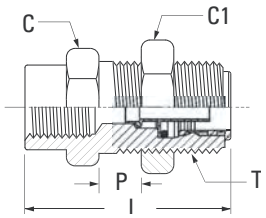




Tube O.D.	Thread T	Catalog Number	Hex C	Hex C1	L	Max P
1/4	9/16–24	1874x4x4	5/8	11/16	1.62	0.47
3/8	3/4–16	1874x6x6	7/8	15/16	1.96	0.66
1/2	7/8–-14	1874x8x8	1	1	2.00	0.83
5/8	1–14	1874x10x10	1	1-1/4	2.42	1.00

Female Bulkhead Union
(Ref. SAE No. AA0603)



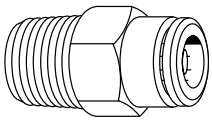


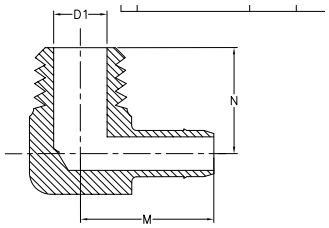
Tube O.D.	Thread T	Female Pipe Thread	Catalog Number	Hex C	Hex C1	L
1/4	9/16–24	1/4	1873x4x4	5/8	11/16	1.45
3/8	3/4–16	3/8	1873x6x6	7/8	15/16	1.59
1/2	1–14	1/2	1873x8x8	1	1-1/4	1.97

Brass Products
Quick>Connect Air Brake - Brass

Note:
Use with Air Brake Tubing
see page 31.

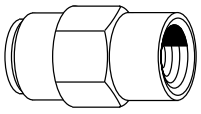
Male Connector
(Ref. SAE No. AA0102)

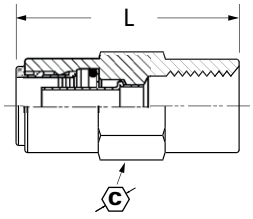




Tube O.D.	Male Pipe Thread	Catalog Number	C	D1	L
5/32	1/16	1868x2.5x13/8	0.09	0.92	
5/32	1/8	1868x2.5	7/16	0.25	0.92
3/16	1/8	1868x3	1/2	0.25	0.92
1/4	1/8	1868x4	9/16	0.19	0.95
1/4	1/4	1868x4x4	9/16	0.34	1.18
1/4	3/8	1868x4x6	11/16	0.41	1.17
3/8	1/8	1868x6x2	11/16	0.19	1.33
3/8	1/4	1868x6	11/16	0.31	1.29
3/8	3/8	1868x6x6	11/16	0.41	1.27
3/8	1/2	1868x6x8	7/8	0.53	1.47
1/2	1/4	1868x8x4	13/16	0.31	1.46
1/2	3/8	1868x8	13/16	0.41	1.35
1/2	1/2	1868x8x8	7/8	0.53	1.50
5/8	3/8	1868x10x6 1	0.41	1.72	
5/8	1/2	1868x10	1	0.53	1.71
3/4	1/2	1868x12	1-1/16	0.53	1.72

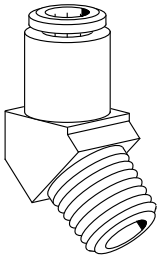
Female Connector
(Ref. SAE No. AA0103)

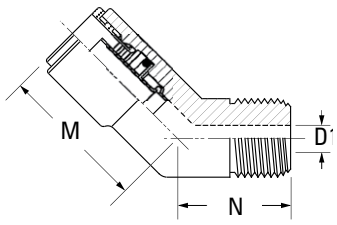




Tube O.D.	Female Pipe Thread	Catalog Number	C	L
1/4	1/8	1866x4	9/16	1.33
1/4	1/4	1866x4x4	11/16	1.58
3/8	1/8	1866x6x2	11/16	1.45
3/8	1/4	1866x6	11/16	1.69
3/8	3/8	1866x6x6	13/16	1.75
1/2	1/4	1866x8x4	13/16	1.66
1/2	3/8	1866x8	13/16	1.73
1/2	1/2	1866x8x8	1	1.97

45° Male Elbow
(Ref. SAE No. AA0302)



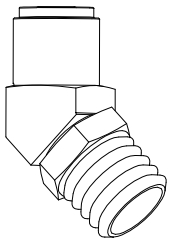


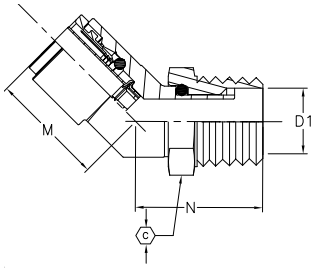
Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	N
1/4	1/8	1880x4	0.19	0.95	0.59
1/4	1/4	1880x4x4	0.31	0.95	0.59
3/8	1/8	1880x6x2	0.25	1.05	0.48
3/8	1/4	1880x6	0.31	1.05	0.69
3/8	3/8	1880x6x6	0.41	1.10	0.63
3/8	1/2	1880x6x8	0.53	1.20	0.70
1/2	1/4	1880x8x4	0.31	1.07	0.88
1/2	3/8	1880x8	0.41	0.99	0.72
1/2	1/2	1880x8x8	0.53	0.99	0.82
5/8	3/8	1880x10x6 0.41	1.13	0.88	
5/8	1/2	1880x10	0.53	1.26	0.92
3/4	1/2	1880x12	0.53	1.16	0.98

Brass Products
Quick>Connect Air Brake - Brass

Note:
Use with Air Brake Tubing
see page 31.

45° Elbow - Swivel Male
(Ref. SAE No. AA03DD)

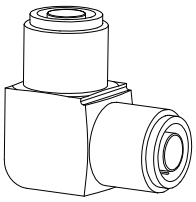


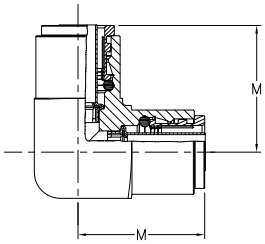


Swivel for installation purposes only.

Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	N	C
1/4	1/8	1880x4S	0.13	0.82	0.60	7/16
1/4	1/4	1880x4x4S	0.22	0.98	0.60	9/16
3/8	1/8	1880x6x2S	0.13	1.20	0.68	7/16
3/8	1/4	1880x6S	0.22	1.20	0.89	9/16
3/8	3/8	1880x6x6S	0.30	1.20	0.97	11/16
1/2	1/4	1880x8x4S	0.23	1.20	0.97	9/16
1/2	3/8	1880x8S	0.30	1.04	1.07	11/16
1/2	1/2	1880x8x8S	0.42	1.08	1.22	7/8

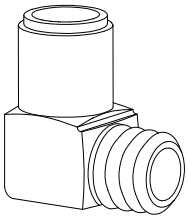
90° Union Elbow
(Ref. SAE No. AA0201)

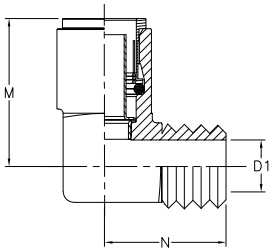




Tube O.D.	Catalog Number	M
1/4	1865x4	0.93
3/8	1865x6	1.15
1/2	1865x8	1.24

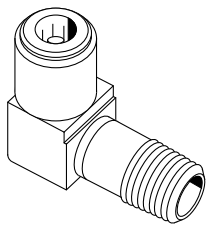
90° Male Elbow
(Ref. SAE No. AA0302)

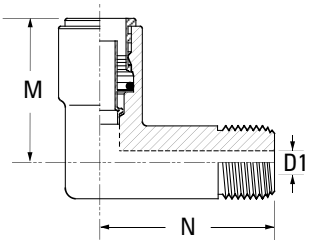




Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	N
5/32	1/16	1869x2.5x10.13	0.75	0.59	
5/32	1/8	1869x2.5	0.19	0.75	0.59
3/16	1/8	1869x3	0.19	0.84	0.69
3/16	1/4	1869x3x4	0.19	0.87	0.81
1/4	1/8	1869x4	0.19	0.92	0.68
1/4	1/4	1869x4x4	0.31	0.92	0.81
1/4	3/8	1869x4x6	0.41	1.03	0.83
3/8	1/8	1869x6x2	0.19	1.08	0.78
3/8	1/4	1869x6	0.31	1.13	0.96
3/8	3/8	1869x6x6	0.41	1.18	0.98
3/8	1/2	1869x6x8	0.53	1.27	1.07
1/2	1/4	1869x8x4	0.31	1.23	1.00
1/2	3/8	1869x8	0.41	1.25	0.98
1/2	1/2	1869x8x8	0.53	1.28	1.11
5/8	3/8	1869x10x6 0.41	1.44	1.09	
5/8	1/2	1869x10	0.53	1.48	1.22

90° Male Elbow Long



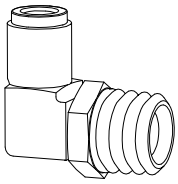


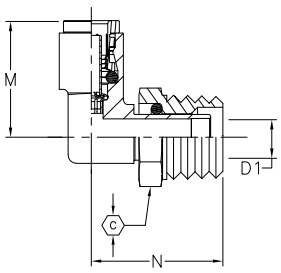
Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	N
3/8	1/4	1869x6L	0.31	1.21	1.55

Brass Products
Quick>Connect Air Brake - Brass

Note:
Use with Air Brake Tubing
see page 31.

90° Swivel Male Elbow
(Ref. SAE No. AA02DD)

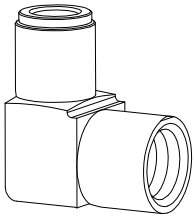


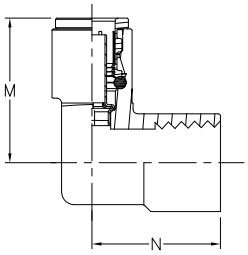


Swivel for installation purposes only.

Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	N	C
1/4	1/8	1869x4S	0.14	0.89	0.88	7/16
1/4	1/4	1869x4x4S	0.23	0.99	1.06	9/16
1/4	3/8	1869x4x6S	0.30	0.99	1.06	11/16
3/8	1/8	1869x6x2S	0.74	1.03	0.97	7/16
3/8	1/4	1869x6S	0.23	1.12	1.14	9/16
3/8	3/8	1869x6x6S	0.30	1.12	1.15	11/16
3/8	1/2	1869x6x8S	0.42	1.18	1.40	7/8
1/2	1/4	1869x8x4S	0.22	1.08	1.20	9/16
1/2	3/8	1869x8S	0.30	1.13	1.27	11/16
1/2	1/2	1869x8x8S	0.42	1.25	1.47	7/8
5/8	3/8	1869x10x6S	0.42	1.35	1.34	11/16
5/8	1/2	1869x10S	0.42	1.38	1.54	7/8

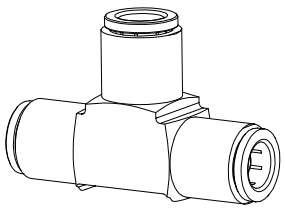
90° Female Elbow
(Ref. SAE No. AA0203)

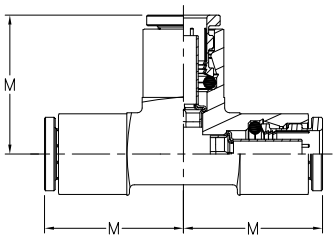




Tube O.D.	Female Pipe Thread	Catalog Number	M	N
1/4	1/8	1870x4	1.03	0.82
1/4	1/4	1870x4x4	1.04	0.76
3/8	1/8	1870x6x2	1.26	0.96
3/8	1/4	1870x6	1.28	1.09
3/8	3/8	1870x6x6	1.21	1.07
1/2	1/4	1870x8x4	1.25	1.11
1/2	3/8	1870x8	1.28	1.11
1/2	1/2	1870x8x8	1.36	1.07

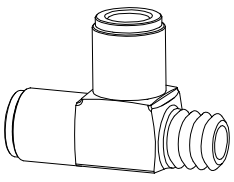
Union Tee
(Ref. SAE No. AA0401)

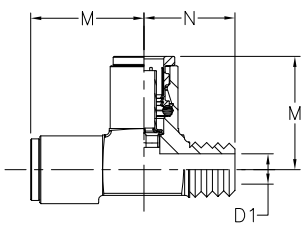




Tube O.D.	Catalog Number	M
1/4	1864x4	0.93
3/8	1864x6	1.15
1/2	1864x8	1.22

Male Run Tee
(Ref. SAE No. AA0424)



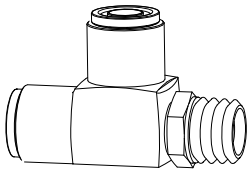


Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	M1	N
1/4	1/8	1871x4	0.23	0.93	0.93	0.68
1/4	1/4	1871x4x4	0.32	0.93	0.93	0.83
3/8	1/4	1871x6	0.31	1.15	1.15	0.90
3/8	3/8	1871x6x6	0.41	1.15	1.14	0.90
3/8x1/4	1/4	1871x6x4x4	0.31	1.14	1.07	0.96
3/8	1/2	1871x6x8	0.53	1.09	1.08	1.11
1/2	3/8	1871x8	0.41	1.09	1.10	1.22

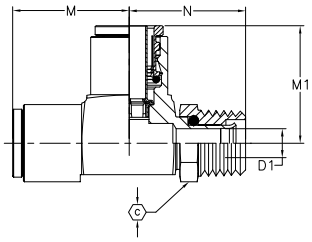
Brass Products
Quick>Connect Air Brake - Brass

Note:
Use with Air Brake Tubing
see page 31.

Swivel Male Run Tee
(Ref. SAE No. AA04EE)

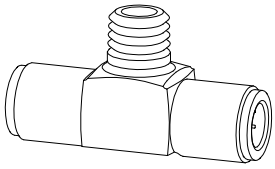


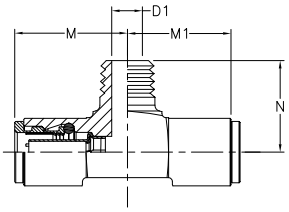
Swivel for installation purposes only.



Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	M1	N	C
1/4	1/8	1871x4S	0.14	0.93	0.93	0.82	7/16
1/4	1/4	1871x4x4S	0.23	0.93	0.93	1.07	9/16
3/8	1/4	1871x6S	0.23	1.15	1.15	1.20	9/16
3/8	3/8	1871x6x6S	0.30	1.15	1.15	1.20	11/16
1/2	1/4	1871x8x4S	0.22	1.21	1.18	1.22	9/16
1/2	3/8	1871x8S	0.30	1.21	1.23	1.34	11/16
1/2	1/2	1871x8x8S	0.42	1.21	1.19	1.42	7/8

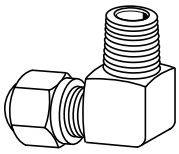
Male Branch Tee
(Ref. SAE No. AA0425)



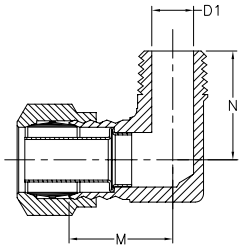


Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	M1	N
3/16	1/8	1872x3	0.19	0.75	0.74	0.64
1/4	1/8	1872x4	0.19	0.93	0.93	0.64
1/4	1/4	1872x4x4	0.31	0.93	0.93	0.83
3/8	1/4	1872x6	0.31	1.15	1.15	0.91
3/8	3/8	1872x6x6	0.31	1.15	1.15	0.91
1/2	1/4	1872x8x4	0.31	1.22	1.22	0.98
1/2	3/8	1872x8	0.41	1.24	1.24	0.99
1/2	1/2	1872x8x8	0.53	1.22	1.22	1.12

Swivel Male Branch Tee
(Ref. SAE No. AA04FF)

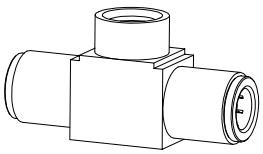


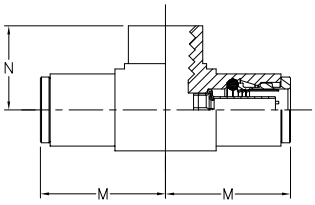
Swivel for installation purposes only.



Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	M1	N	C
1/4	1/8	1872x4S	0.14	0.93	0.93	0.80	7/16
1/4	1/4	1872x4x4S	0.23	0.93	0.93	1.04	9/16
3/8	1/8	1872x6x2S	0.13	1.15	1.15	0.94	7/16
3/8	1/4	1872x6S	0.23	1.15	1.15	1.14	9/16
3/8	3/8	1872x6x6S	0.30	1.15	1.15	1.17	11/16
1/2	1/4	1872x8x4S	0.22	1.23	1.23	1.21	9/16
1/2	3/8	1872x8S	0.30	1.24	1.24	1.24	11/16
1/2	1/2	1872x8x8S	0.42	1.21	1.19	1.42	7/8

Female Branch Tee



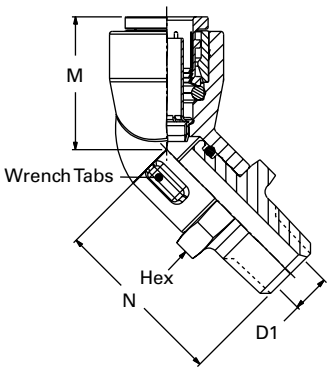


Tube O.D.	Female Pipe Thread	Catalog Number	M	N
3/8	1/4	1877x6	1.19	0.78

Brass Products
Quick > Connect Air Brake - Composite

Note:
Use with Air Brake Tubing
see page 31.

45˚ Q-CAB Connection to Male Pipe

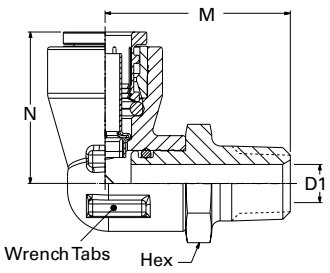


Tube O.D.	Thread Size	45° Male Pipe Part#	D1	M	N	Hex
1/4	1/8-27	217-35004-03	0.19	0.78	1.12	9/16
1/4	1/4-18	217-38404-03	0.28	0.78	1.30	9/16
1/4	3/8-18	217-38604-03	0.41	0.78	1.30	11/16
3/8	1/8-27	217-38206-03	0.19	1.00	1.11	3/4
3/8	1/4-18	217-35006-03	0.28	1.00	1.29	3/4
3/8	3/8-18	217-38606-03	0.41	1.00	1.29	3/4
1/2	1/4-18	217-38408-03	0.28	1.10	1.32	7/8
1/2	3/8-18	217-35008-03	0.41	1.10	1.26	7/8
1/2	1/2-14	217-38808-03	0.53	1.10	1.45	7/8
5/8	3/8-18	217-38610-03	0.41	1.34	1.30	1.0
5/8	1/2-14	217-35010-03	0.53	1.34	1.52	1.0

Special Fittings

Fitting sizes and configurations other than shown above, can be provided. Please contact your Danfoss Area Sales Manager for assistance.

90˚ Q-CAB Connection to Male Pipe

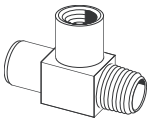


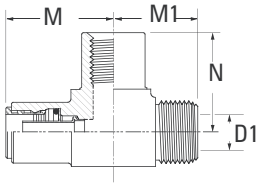
Tube O.D.	Thread Size	90° Male Pipe Part#	D1	M	N	Hex
1/4	1/8-27	217-40004-03	0.19	1.11	0.86	9/16
1/4	1/4-18	217-43404-03	0.28	1.29	0.86	9/16
1/4	3/8-18	217-43604-03	0.41	1.29	0.86	11/16
3/8	1/8-27	217-43206-03	0.19	1.17	1.12	3/4
3/8	1/4-18	217-40006-03	0.28	1.36	1.12	3/4
3/8	3/8-18	217-43606-03	0.41	1.36	1.12	3/4
3/8	1/2-14	217-43806-03	0.53	1.61	1.12	7/8
1/2	1/4-18	217-43408-03	0.28	1.59	1.19	7/8
1/2	3/8-18	217-40008-03	0.41	1.40	1.19	7/8
1/2	1/2-14	217-43808-03	0.53	1.60	1.19	7/8
5/8	3/8-18	217-43610-03	0.41	1.46	1.46	1.0
5/8	1/2-14	217-40010-03	0.53	1.68	1.46	1.0

Brass Products
Quick>Connect Air Brake

Note:
Use with Air Brake Tubing
see page 31.

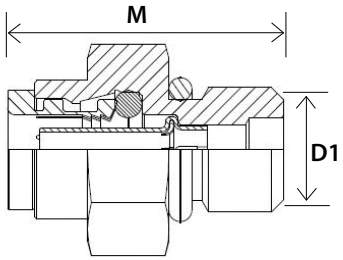
Adapter Tee





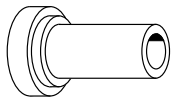
Tube O.D.	Male Pipe Thread	Female Pipe Thread	Catalog Number	D1	M	N	M1
3/8	3/8	1/4	1883x6x6x4	0.41	1.28	1.00	0.95
1/4	1/4	1/4	117-550644-03	0.31	1.62	.94	0.75

Male Metric



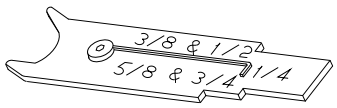
Tube O.D.	Male Pipe Thread	Female Pipe Thread	Catalog Number	D1	M
1/4	M12x1.5	217-2120403	11/16	.34	.94

Plugs, Pressure (Nylon)



Tube O.D.	Catalog Number
1/4	1829x4
3/8	1829x6
1/2	1829x8

1800T Collet Service Tool



The Collet Service Tool, made from sturdy plated steel, is designed to assist in field servicing O-Rings of Q-CAB fittings. Use the half moon radius section to pry up and remove the collet and use the movable piano wire to remove the O-Ring. Notches are used to mark the tubing with insertion depth in five tubing sizes.

1800TRK Tube Release Kit

The 1800TRK tube release kit is designed to ease the removal of tubing from Q-CAB connectors. The individual tools are manufactured of a sturdy engineering plastic. All seven tube sizes currently offered in Q-CAB can be serviced with the five tools that make up the 1800TRK kit.

Collet Repair Kits

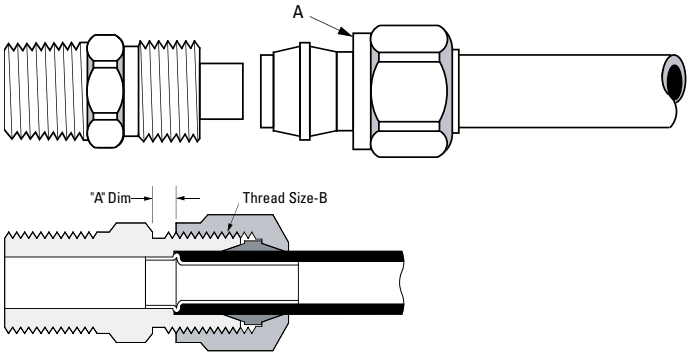
Tube O.D.	Repair Kit Part #
5/32	1800Kx2.5
3/16	1800Kx3
1/4	1800Kx4
3/8	1800Kx6
1/2	1800Kx8
5/8	1800Kx10
3/4	1800Kx12

Consisting of a replacement collet and a replacement o-ring, the collet repair kits provide an opportunity to repair damaged Q-CAB connectors.

Brass Products
Air Brake - Nylon Tubing

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Tube O.D. 1/4	3/8	1/2	5/8	3/4	
Thread Size-B	7/16–24	17/32–24	11/16–20	13/16–18	1–18

Typical Application:
Air brake systems except where temperatures exceed +200°F or where battery acid can drip on tubing.

Pressure:
Maximum operating pressure of 150 psi.

Vibration:
Fair resistance.

Temperature Range:
-40°F to +200°F
(-40°C to +93°C)

Material:
CA360 Brass.

Used With:
Air Brake Tubing. See Page 33

Advantages:
Easy to assemble (no tube preparation or flaring required.) Built in tube support. May be used with copper tubing by replacing nut, sleeve and insert with long nut and spherical sleeve. Insert should be removed for copper tubing use. See page 96 for details.

Conformance:
Meets specifications and standards of SAE and DOT FMVSS 571.106.

How to Order:
For complete assemblies (body, nuts and sleeves), order by catalog number. Example: 1468x4x4. To order body only (less nut and sleeve), add prefix "B" to catalog number and change "14" to "13". Example: B1368x4x4. Nuts, sleeve and insert can be ordered separately by catalog number.

To order complete assembly with pipe sealant (Seal-A-Thread), add suffix "Z" to catalog number. Example: 1468x4x4Z (special order only).

To order complete assembly with gauge ring, add suffix "K" to catalog number. Example: 1468x4x4K (special order only).

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice. Additional information can be found in SAE J246.

Assembly Instructions:
1. Cut tubing to desired length.
2. Slide nut and then sleeve on tubing. Threaded end of nut "A" must face toward connector body.
3. Insert tubing into the pre assembled fitting. Be sure tubing is bottomed in connector.
4. Tighten nut to required torque as indicated on chart. Another check on proper assembly is dimension A also noted on chart. A gauge ring also assures installation to specification. See page 95.

Tube Size	Torque	A Dimension
1/4	85 to 115 in. lbs.	.085/.105
3/8	12 to 17 ft. lbs.	.125/.145
1/2	25 to 33 ft. lbs.	.100/.120
5/8	26 to 35 ft. lbs.	.115/.135
3/4	38 to 50 ft. lbs.	.180/.200

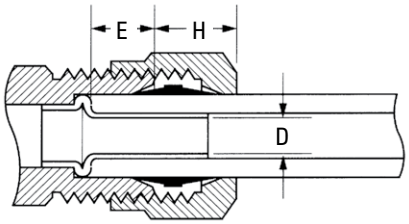
Disassembly:
Remove nut and pull tubing out of connector body. Insert will remain in tubing.

Reassembly:
Push tubing and insert into connector body until it bottoms. Thread nut onto connector body and torque as in Step 4.

Label Set:
FS-900 (adhesive)
CL-497 (non-adhesive)

Brass Products
Air Brake - Nylon Tubing

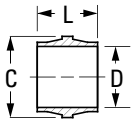
Note:
Use with Air Brake Tubing
see page 31.



Tube O.D.	E Tube Stop	H*	D
1/4	0.20	0.32	.133
3/8	0.26	0.42	.215
1/2	0.39	0.45	.340
5/8	0.39	0.48	.398
3/4	0.51	0.50	.523

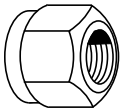
*H is hand tight dimensions.

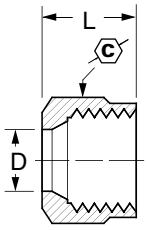
Sleeve
(Ref. SAE No. 100115)



Tube O.D.	Catalog Number	DIA. C	D	L
1/4	1460x4	.359	.256	.300
3/8	1460x6	.479	.384	.390
1/2	1460x8	.625	.509	.430
5/8	1460x10	.745	.635	.480
3/4	1460x12	.922	.760	.530

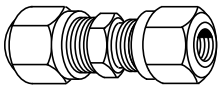
Nut
(Ref. SAE No. 100110)

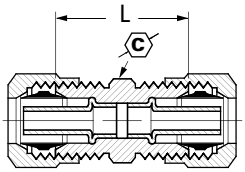




Tube O.D.	Catalog Number	C	D	L
1/4	1461x4	9/16	.256	.450
3/8	1461x6	5/8	.384	.630
1/2	1461x8	13/16	.509	.720
5/8	1461x10	15/16	.634	.770
3/4	1461x12	1-1/8	.760	.810

Union
(Ref. SAE No. 100101BA)



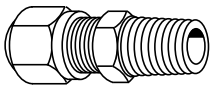


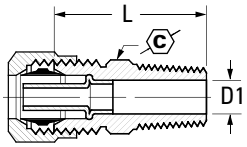
Tube O.D.	Catalog Number	C	L
1/4	1462x4	7/16	0.85
3/8	1462x6	9/16	1.10
1/2	1462x8	11/16	1.31
5/8	1462x10	13/16	1.43
3/4	1462x12	1	1.60

Brass Products
Air Brake - Nylon Tubing

Note:
Use with Air Brake Tubing
see page 31.

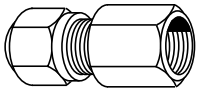
Male Connector
(Ref. SAE No. 100102BA)

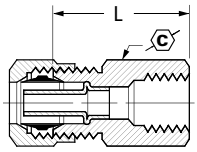




Tube O.D.	Male Pipe Thread	Catalog Number	C	D1	L
1/4	1/16	1468x4x1	7/16	.125	.90
1/4	1/8	1468x4	7/16	.188	.88
1/4	1/4	1468x4x4	9/16	.188	1.09
1/4	3/8	1468x4x6	11/16	.188	1.12
3/8	1/8	1468x6x2	9/16	.188	1.02
3/8	1/4	1468x6	9/16	.312	1.20
3/8	3/8	1468x6x6	11/16	.312	1.23
3/8	1/2	1468x6x8	7/8	.312	1.42
1/2	1/4	1468x8x4	11/16	.312	1.32
1/2	3/8	1468x8	11/16	.406	1.32
1/2	1/2	1468x8x8	7/8	.406	1.51
1/2	3/4	1468x8x12 1-1/16	.406	1.57	
5/8	3/8	1468x10x6 13/16	.406	1.38	
5/8	1/2	1468x10	7/8	.531	1.57
5/8	3/4	1468x10x12	1-1/16	.750	1.63
3/4	1/2	1468x12	1	.531	1.67
3/4	3/4	1468x12x12	1-1/16	.660	1.70

Female Connector
(Ref. SAE No. 100103BA)

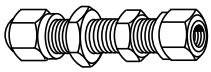


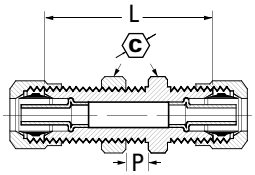


Tube O.D.	Fem. Pipe Thread	Catalog Number	C	L
1/4	1/8	1466x4	9/16	0.85
3/8	1/8	1466x6x2 ♦	9/16	1.01
3/8	1/4	1466x6	11/16	1.19
3/8	3/8	1466x6x6	7/8	1.19
1/2	3/8	1466x8	7/8	1.28

♦MTO - Made To Order

Bulkhead Union

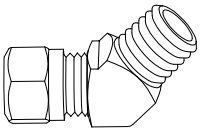


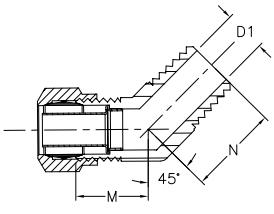


Tube O.D.	Catalog Number	C	L	Max. P
1/4	1474x4	9/16	1.38	0.25
3/8	1474x6	11/16	1.62	0.25
1/2	1474x8 ♦	13/16	1.88	0.25

♦MTO - Made To Order

45° Male Elbow
(Ref. SAE No. 100302BA)



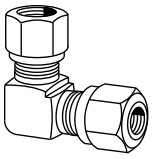


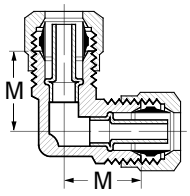
Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	N
1/4	1/8	1480x4	.188	0.50	0.64
1/4	1/4	1480x4x4	.312	0.61	0.86
3/8	1/4	1480x6	.312	0.72	0.86
3/8	3/8	1480x6x6	.406	0.76	0.95
1/2	1/4	1480x8x4	.312	0.85	0.95
1/2	3/8	1480x8	.406	0.85	0.95
1/2	1/2	1480x8x8	.531	0.88	1.17
5/8	1/2	1480x10	.531	0.95	1.17

Brass Products
Air Brake - Nylon Tubing

Note:
Use with Air Brake Tubing
see page 31.

Union Elbow
(Ref. SAE No. 100201BA)

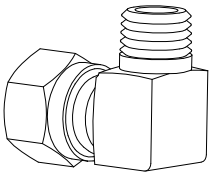


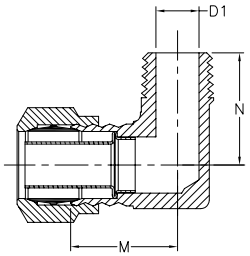


Tube O.D.	Catalog Number	M
1/4	1465x4 ♦	0.63
3/8	1465x6 ♦	0.80
1/2	1465x8 ♦	0.94
5/8	1465x10 ♦	1.10

♦MTO - Made To Order

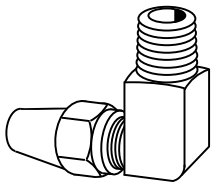
90° Male Elbow
(Ref. SAE No. 100202BA)

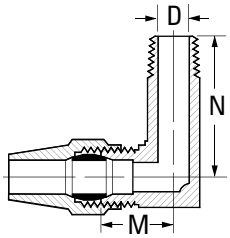




Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	N
1/4	1/8	1469x4	.188	0.63	0.67
1/4	1/4	1469x4x4	.312	0.69	0.88
1/4	3/8	1469x4x6	.406	0.74	0.87
3/8	1/8	1469x6x2	.188	0.73	0.75
3/8	1/4	1469x6	.312	0.80	0.93
3/8	3/8	1469x6x6	.406	0.85	0.92
3/8	1/2	1469x6x8	.562	0.95	1.11
1/2	1/4	1469x8x4	.313	0.87	1.00
1/2	3/8	1469x8	.407	0.94	1.00
1/2	1/2	1469x8x8	.531	1.04	1.19
5/8	3/8	1469x10x6 .406	1.01	1.06	
5/8	1/2	1469x10	.531	1.10	1.25
5/8	3/4	1469x10x12	.750	1.21	1.30
3/4	1/2	1469x12	.531	1.20	1.34

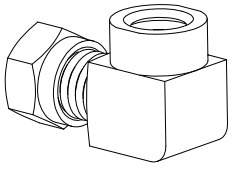
90° Male Elbow - Long
(Ref. SAE No. 100202BA)

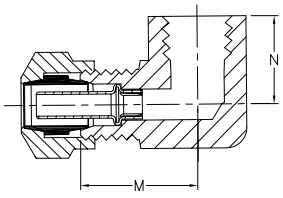




Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	N
3/8	14	1469x6L	.312	0.80	1.44
1/2	3/8	1469x8L	.406	0.94	1.38

90° Female Elbow
(Ref. SAE No. 100203BA)





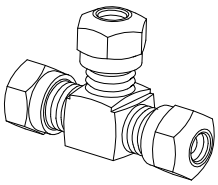
Tube O.D.	Fem. Pipe Thread	Catalog Number	M	N
1/4	1/8	1470x4	0.72	0.54
3/8	1/4	1470x6 ♦	0.90	0.78
1/2	3/8	1470x8 ♦	1.04	0.83

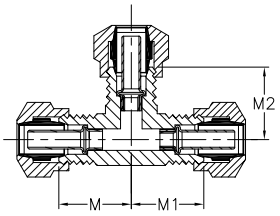
♦MTO - Made To Order

Brass Products
Air Brake - Nylon Tubing

Note:
Use with Air Brake Tubing
see page 31.

Union Tee
(Ref. SAE No. 100401BA)

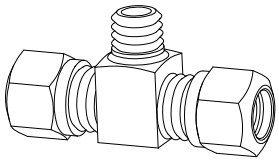


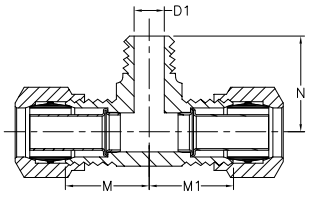


Dimensions read left, right, center.

Tube O.D.	Catalog Number	M	M1	M2
1/4	1464x4	0.64	0.64	0.64
3/8x3/8x1/4	1464x6x6x4	0.72	0.72	0.69
3/8	1464x6	0.80	0.80	0.80
1/2x1/2x3/8	1464x8x8x6	0.86	0.86	0.85
1/2	1464x8	0.94	0.94	0.94

Male Branch Tee
(Ref. SAE No. 100425BA)

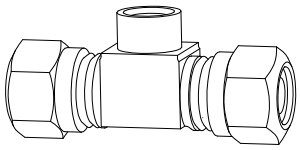


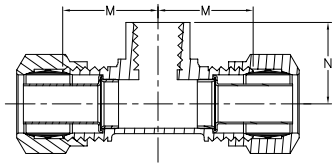


Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	M1	N
1/4	1/8	1472x4	.188	0.63	0.63	0.67
3/8x1/4	1/4	1472x6x4x4	.312	0.82	0.69	0.93
3/8	1/8	1472x6x6x2 ♦	.188	0.73	0.73	0.75
3/8	1/4	1472x6	.312	0.82	0.82	0.93
3/8	3/8	1472x6x6x6	.406	0.85	0.85	0.92
1/2x3/8	3/8	1472x8x6x6	.406	0.94	0.85	1.00
1/2	1/4	1472x8x8x4	.312	0.94	0.94	1.00
1/2	3/8	1472x8	.406	0.94	0.94	1.00

♦MTO - Made To Order

Female Branch Tee

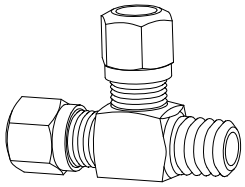


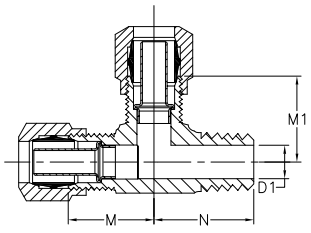


Tube O.D.	Fem. Pipe Thread	Catalog Number	M	N
3/8	1/4	1477x6	0.90	0.78
1/2	1/4	1477x8x8x4 ♦	0.97	0.83
5/8	1/4	1477x10x10x4	1.04	0.89

♦MTO - Made To Order

Male Run Tee
(Ref. SAE No. 100424BA)





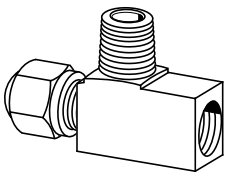
Tube O.D.	Male Pipe Thread	Catalog Number	D1	M	M1	N
1/4	1/8	1471x4	.188	0.64	0.64	0.67
3/8x1/4	1/4	1471x6x4x4	.312	0.80	0.69	0.93
3/8	1/4	1471x6	.312	0.80	0.80	0.93
3/8	3/8	1471x6x6x6	.406	0.85	0.85	0.92
1/2	3/8	1471x8 ♦	.406	0.94	0.94	1.10

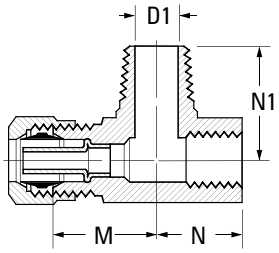
♦MTO - Made To Order

Brass Products
Air Brake - Nylon Tubing

Note:
Use with Air Brake Tubing
see page 31.

Adapter Tee

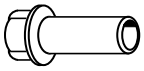


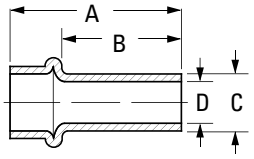


Tube O.D.	Fem. Pipe Thread	Male Pipe Thread	Catalog Number		D1	M	N	N1
3/8	1/4	1/4	1482x6x4x4	♦	.312	0.88	0.75	0.94

♦MTO - Made To Order

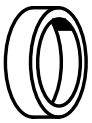
Insert
(Brass)





Tube O.D.	Catalog Number	A	B	C	D
1/4	1484x4	0.64	0.46	.163	.133
3/8	1484x6	0.76	0.58	.245	.215
1/2	1484x8	0.94	0.76	.370	.340
5/8	1484x10	1.06	0.84	.434	.398
3/4	1484x12	1.21	1.00	.559	.523

Gauge Ring



Nut screwed to Gauge Ring assures installation to specifications.

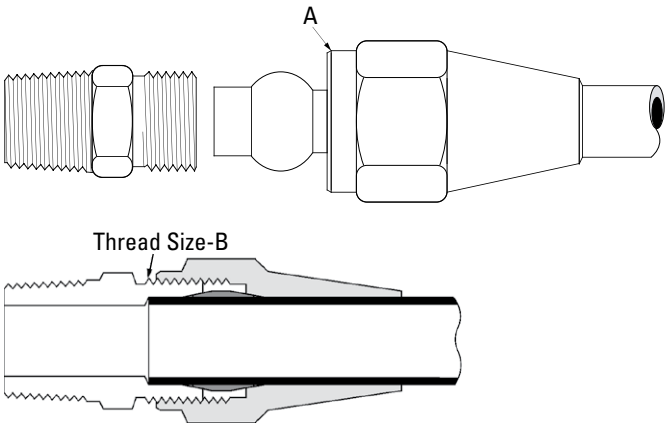
Tube O.D.	Catalog Number	L
1/4	1485x4	.085/.105
3/8	1485x6	.125/.145
1/2	1485x8	.100/.120
5/8	1485x10	.115/.135
3/4	1485x12	.180/.200

Brass Products

Air Brake - Copper Tubing

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Tube O.D.	1/4	3/8	1/2	5/8	3/4	1
Thread Size-B	7/16–24	17/32–24	11/16–20	13/16–18	1–18	1-1/4-16

Typical Application:
Air brake systems.

Pressure:
Maximum operating pressure of 150 psi.

Vibration:
Fair resistance.

Temperature Range:
-65°F to +250°F (-53°C to +121°C) with copper tubing.

Material:
CA360 Brass.

Used With:
Copper tubing in air brake systems.

Advantages:
Easy to assemble (no flaring). May be used with nylon tubing by replacing long nut and spherical sleeve with insert, rigid sleeve and nut.

Conformance:
Meets specifications and standards of SAE and DOT.

How to Order:
For complete assemblies (body, nuts and sleeves), order by catalog number. Example: 1368x4. To order body only (less nut and sleeve), add prefix "B" to catalog number. Example: B1368x4. Nuts and sleeve can be ordered separately by catalog number.

To order complete assembly with pipe sealant (Seal-A-Thread), add suffix "Z" to catalog number. Example: 1368x4Z (special order only).

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice. Additional information can be found in SAE J246.

Assembly Instructions:

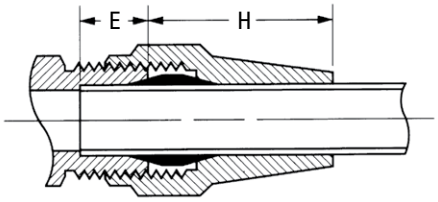
1. Cut tubing to desired length. Make sure all burrs are removed and the ends are cut square.
2. Slide nut and then sleeve on tubing. Threaded end of nut "A" must face toward connector body.
3. Insert tubing into connector. Be sure tubing is bottomed on fitting shoulder.
4. Thread nut onto connector body until it is hand tight.
5. From that point, tighten with a wrench the number of turns indicated in the chart below.

Tube Size	Additional Number Of Turns From Hand Tight
1/4, 3/8	1-3/4
1/2, 5/8, 3/4	3-1/4

Label Set:
FS-800 (adhesive)
CL-491 (non-adhesive)

Brass Products

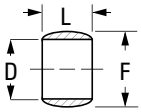
Air Brake - Copper Tubing



H is hand tight dimensions.

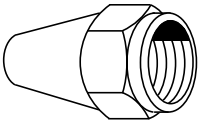
Tube O.D.	E Tube Depth H	
1/4	0.25	0.58
3/8	0.31	0.87
1/2	0.44	0.95
5/8	0.44	1.05
3/4	0.56	1.25

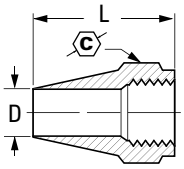
Sleeve
(Ref. SAE No. 120115)



Tube O.D.	Catalog Number	D	F	L
1/4	1360x4	.255	.322	.250
3/8	1360x6	.382	.461	.313
1/2	1360x8	.507	.594	.375
5/8	1360x10	.632	.734	.438
3/4	1360x12	.758	.874	.500

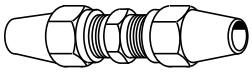
Nut
(Ref. SAE No. 120111)

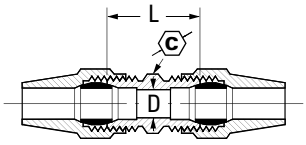




Tube O.D.	Catalog Number	C	D	L
1/4	1361x4	9/16	.256	0.75
3/8	1361x6	5/8	.384	1.13
1/2	1361x8	13/16	.509	1.25
5/8	1361x10	15/16	.634	1.38
3/4	1361x12	1-1/8	.760	1.56

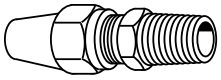
Union
(Ref. SAE No. 120101BA)

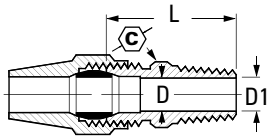




Tube O.D.	Catalog Number	C	D	L
1/4	1362x4	7/16	.188	0.85
3/8	1362x6	9/16	.312	1.10
1/2	1362x8	11/16	.406	1.31
5/8	1362x10	13/16	.531	1.43
3/4	1362x12	1	.656	1.60
1	1362x16	1-1/4	.875	1.78

Male Connector
(Ref. SAE No. 120102BA)



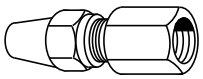


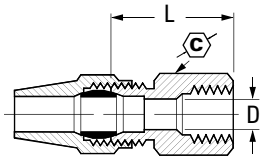
Tube O.D.	Male Pipe Thread	Catalog Number	C	D	D1	L
1/4	1/8	1368x4	7/16	.188	.188	0.88
1/4	1/4	1368x4x4	9/16	.188	.188	1.09
3/8	1/8	1368x6x2	9/16	.312	.188	1.02
3/8	1/4	1368x6	9/16	.312	.312	1.20
3/8	3/8	1368x6x6	11/16	.312	.406 opt.	1.23
3/8	1/2	1368x6x8	7/8	.312	.531 opt.	1.42
1/2	1/4	1368x8x4	11/16	.406	.312	1.32
1/2	3/8	1368x8	11/16	.406	.406	1.32
1/2	1/2	1368x8x8	7/8	.406	.531 opt.	1.51
5/8	3/8	1368x10x6	13/16	.531	.406	1.38
5/8	1/2	1368x10	7/8	.531	.531	1.57
3/4	1/2	1368x12	1	.656	.531	1.67
3/4	3/4	1368x12x12	1-1/16	.656	.719 opt.	1.70

Brass Products

Air Brake - Copper Tubing

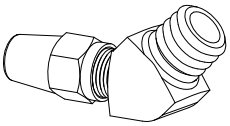
Female Connector
(Ref. SAE No. 120103BA)

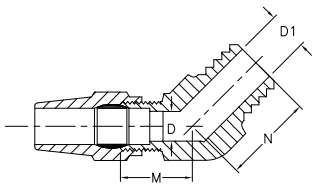




Tube O.D.	Fem. Pipe Thread	Catalog Number	C	D	L
3/8	1/4	1366x6	11/16	.312	1.19
3/8	3/8	1366x6x6	7/8	.312	1.19
1/2	3/8	1366x8	7/8	.406	1.28

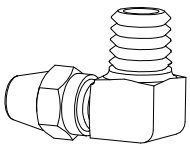
45° Male Elbow
(Ref. SAE No. 120302BA)

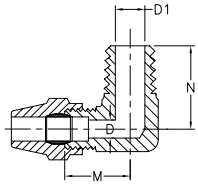




Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
3/8	1/4	1380x6	.312	.312	0.72	0.86
3/8	3/8	1380x6x6	.312	.406	0.76	0.95
1/2	3/8	1380x8	.409	.406	0.85	0.95
5/8	1/2	1380x10	.534	.531	0.95	1.17

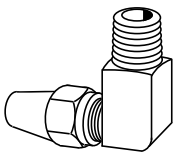
90° Male Elbow
(Ref. SAE No. 120202BA)

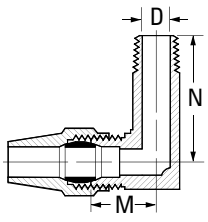




Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
1/4	1/8	1369x4	.188	.188	0.63	0.67
1/4	1/4	1369x4x4	.190	.312	0.69	0.88
3/8	1/8	1369x6x2	.312	.188	0.73	0.75
3/8	1/4	1369x6	.317	.312	0.80	0.93
3/8	3/8	1369x6x6	.317	.406	0.85	0.92
3/8	1/2	1369x6x8	.317	.562	0.95	1.11
1/2	1/4	1369x8x4	.409	.313	0.87	1.00
1/2	3/8	1369x8	.409	.409	0.94	1.00
1/2	1/2	1369x8x8	.409	.531	1.04	1.19
5/8	3/8	1369x10x6	.534	.406	1.01	1.06
5/8	1/2	1369x10	.534	.531	1.10	1.25

90° Male Elbow - Long





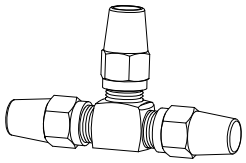
Tube O.D.	Male Pipe Thread	Catalog Number	D	M	N
3/8	1/4	1369x6L	.312	0.81	1.44
1/2	3/8	1369x8L	.406	1.25	1.38

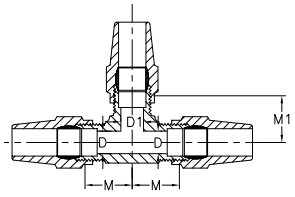
Brass Products

Air Brake - Copper Tubing

Union Tee

(Ref. SAE No. 120401BA)

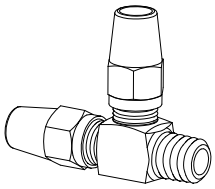


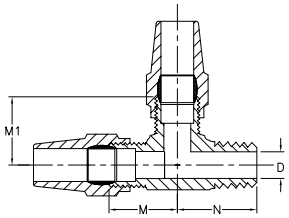


Tube O.D.	Catalog Number	M	M1	D	D1
3/8	1364x6	0.80	0.80	.314	.314
1/2	1364x8	0.94	0.94	.406	.406

Male Run Tee

(Ref. SAE No. 120424BA)

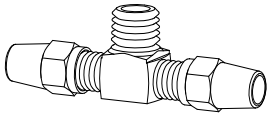


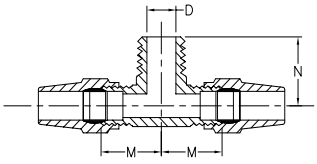


Tube O.D.	Male Pipe Thread	Catalog Number	D	M	M1	N
3/8	1/4	1371x6	.312	0.80	0.80	0.93
3/8	3/8	1371x6x6x6	.406	0.85	0.85	0.92

Male Branch Tee

(Ref. SAE No. 120425BA)



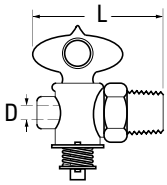


Tube O.D. A	Tube O.D. B	Male Pipe Thread	Catalog Number	D	M	N
3/8	3/8	1/4	1372x6	.312	0.82	0.93
3/8	3/8	3/8	1372x6x6x6	.406	0.85	0.92
1/2	1/2	3/8	1372x8	.406	0.94	1.00

Brass Products

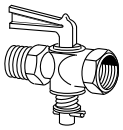
Air Brake - Copper Tubing

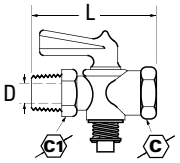
Draincock



Male Pipe Thread	Catalog Number	D	L
1/4	W15310	.188	1.56

Shut Off Valve



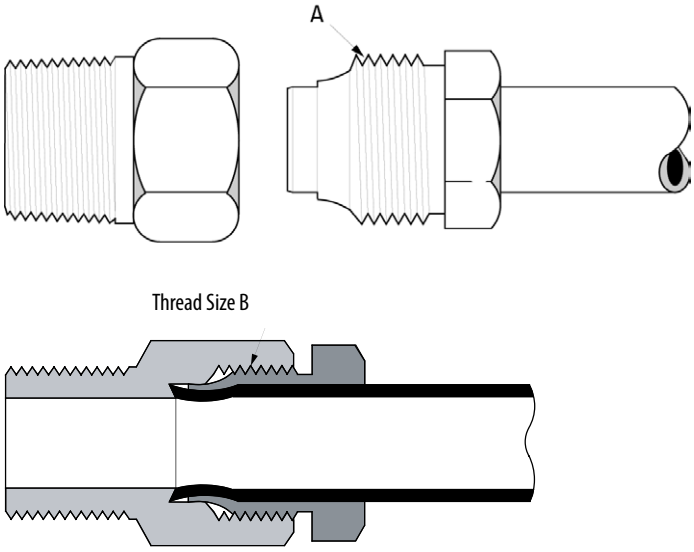


Male Pipe Thread	Fem. Pipe Thread	Catalog Number	C	C1	D	L
1/4	1/4	W20332	5/8	3/4	.218	1.81

Rating: 125 psi with one 1/4" bubble in 5 seconds permissible key leakage.

Brass Products
Threaded Sleeve

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.



Tube O.D. 1/8	3/16	1/4	5/16	3/8	
Thread Size-B	5/16–24	3/8–24	7/16–24	1/2–20	9/16–20

Typical Application:
Oil, air, water and lubrication systems.

Pressure:
Operating pressure of 500 psi for 1/8" to 1/4" sizes, 250 psi for 5/16" and 3/8" sizes.

Vibration:
Fair resistance.

Temperature Range:
-65°F to +250°F (-53°C to +121°C) range at maximum operating pressures.

Material:
CA360 Brass.

Used With:
Aluminum and copper tubing. Not recommended for steel tubing.

Advantages:
Easy to assemble, no flaring. Two (2) piece construction.

Conformance:
Meets ASA and ASME specifications.

How to Order:
Order individually by catalog number.

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice.

Assembly Instructions:
1. Cut tubing to desired length.
2. Slide nut on end of tube. Threaded end "A" of nut must face toward connector.

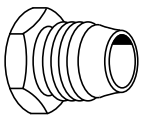
Note:
The lead end of nut incorporates the sleeve as a single piece.

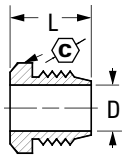
3. Insert tube into connector body. Be sure tube is bottomed on connector shoulder.
4. Lubricate threads and assemble nut to connector body.
5. From that point, tighten Tighten nut, hand tight. From hand tight, tighten with a wrench 1-1/2 additional turns to form proper seal.

Brass Products

Threaded Sleeve

Nut

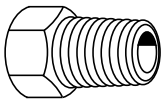


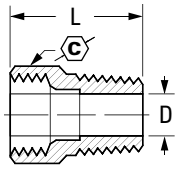


Tube O.D.	Catalog Number	C	D	L
1/8	6100x2	3/8	.130	0.50
3/16	6100x3	7/16	.193	0.53
1/4	6100x4	1/2	.255	0.56
5/16	6100x5 ♦	9/16	.318	0.61
3/8	6100x6 ♦	5/8	.380	0.61

♦MTO - Made To Order

Male Connector

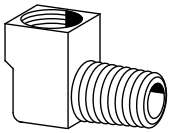


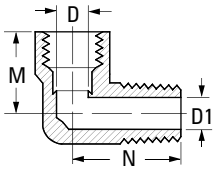


Tube O.D.	Male Pipe Thread	Catalog Number	C	D	L
1/8	1/8	6200x2	7/16	.078	0.62
1/8	*	6200x2x21	7/16	.080	0.62
3/16	1/8	6200x3	7/16	.141	0.69
1/4	1/8	6200x4	1/2	.188	0.75
5/16	1/8	6200x5 ♦	9/16	.219	0.89
3/8	1/4	6200x6 ♦	5/8	.312	0.97

*Thread Size 1/4-28 Tapered Male Thread.
♦MTO - Made To Order

Male Elbow



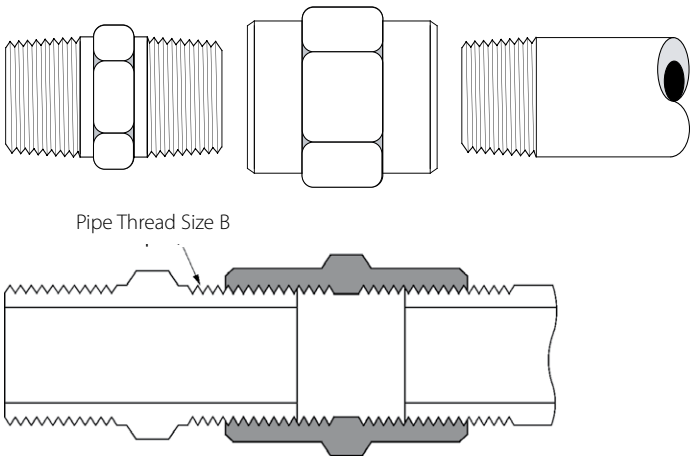


Tube O.D.	Male Pipe Thread	Catalog Number	D	D1	M	N
1/8	1/8	6400x2	.073	.125	0.50	0.66
1/8	*	6400x2x21	.078	.080	0.50	0.52
3/16	1/8	6400x3	.141	.156	0.56	0.62
1/4	1/8	6400x4	.188	.188	0.52	0.62

*Thread Size 1/4-28 Tapered Male Thread.

Brass Products
Pipe

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.



Pipe Size	1/16	1/8	1/4	3/8	1/2	3/4	
Thread Size-B		1/16–27	1/8–27	1/4–18	3/8–18	1/2–14	3/4–14

Typical Application:
Grease, refrigeration, instrumentation and hydraulic systems. Fuel, LP and natural gas available on special order.

Pressure:
Operating pressure up to 1200 psi.

Vibration:
Fair resistance.

Temperature Range:
-65°F to +250°F
(-53°C to +121°C).

Material:
CA360 Brass.

Used With:
Brass, bronze and iron pipe.

Advantages:
Dryseal pipe threads (NPTF). Large range of sizes and configurations.

Conformance:
Listed by Underwriters Laboratories (available on special order) for fuel equipment, refrigeration and gas. Meets specifications and standards of ASA, ASME and SAE.

How to Order:
Order individually by catalog number. Example: 3325x4. To order with pipe sealant (Seal-A-Thread), add a "Z" suffix to the catalog number. (Special order only). Example: 3325x4Z.

Note:
Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice. Additional information can be found in SAE J530 Automotive Pipe Fittings and SAE J531 Drain Plugs.

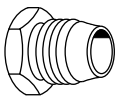
Assembly Instructions:
1. Tighten approximately 2-1/2 turns past hand tight.
2. Connectors with Seal-A-Thread tighten two turns past hand tight. Brittle materials require special cautions.

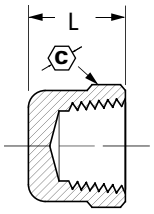
Label Set:
W-8022 (adhesive)
CL-490 (non-adhesive)

Brass Products

Pipe

Cap

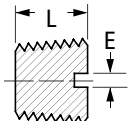




Fem. Pipe Thread	Catalog Number	C	L
1/8*	3129x2	9/16	.50
1/4*	3129x4	11/16	.59
3/8*	3129x6	13/16	.68

*PTF Short Thread

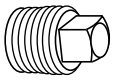
Slotted Plug

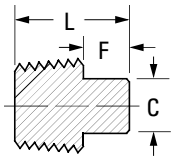


Male Pipe Thread	Catalog Number	E	L
1/8*	3150x2	.05	.28
1/4*	3150x4	.08	.42
3/8*	3150x6	.09	.43

*PTF Short Thread

Square Head Plug

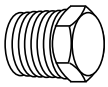


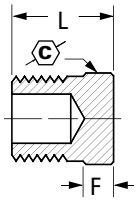


Male Pipe Thread	Catalog Number	Square C	F	L
1/8*	3151x2	.28	.24	.58
1/4*	3151x4	.37	.29	.74
3/8*	3151x6	.43	.32	.82
1/2*	3151x8	.56	.39	.99
3/4*	3151x12	.62	.43	1.12

*PTF Short Thread

Hex Head Plug

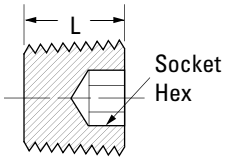




Male Pipe Thread	Catalog Number	C	F	L
1/8*	3152x2	7/16	.19	.57
1/4*	3152x4	9/16	.18	.62
3/8*	3152x6	11/16	.22	.72
1/2*	3152x8	7/8	.22	.78
3/4**	3152x12	1-1/16	.25	.88

*PTF Short Thread
**PTF Special Short Thread

Hex Socket Plug

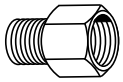


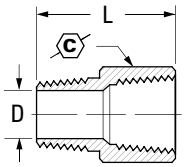
Male Pipe Thread	Catalog Number	Socket Hex	L
1/8	3153x2	3/16	.270
1/4	3153x4 ♦	1/4	.410
3/8	3153x6 ♦	5/16	.410
1/2	3153x8 ♦	3/8	.540

♦MTO - Made To Order

Adapter

(Ref. SAE No. 130139)





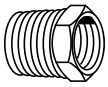
Fem. Pipe Thread	Male Pipe Thread	Catalog Number	C	D	L
1/8	1/8	3200x2	9/16	.219	.88
1/4	1/8	3200x4x2	3/4	.219	1.06
1/4	1/4	3200x4	3/4	.312	1.25
3/8	1/4	3200x6x4	7/8	.312	1.25
3/8	3/8	3200x6	7/8	.438	1.25
1/2	3/8	3200x8x6	1-1/16	.438	1.47
3/4	3/8	3200x12x6 1-1/4	.438	1.59	
3/4	1/2	3200x12x8 1-1/4	.562	1.69	

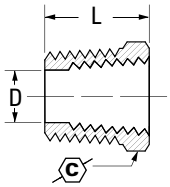
Brass Products

Pipe

Bushing

(Ref. SAE No. 130140)

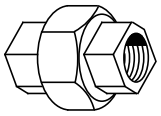


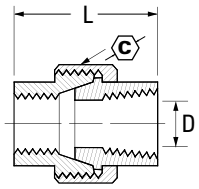


Male Pipe Thread	Fem. Pipe Thread	Catalog Number	C	D	L
1/4*	1/8	3220x4x2	5/8	.339	0.59
3/8	1/8	3220x6x2	11/16	.328	0.75
3/8*	1/4	3220x6x4	11/16	.438	0.69
1/2*	1/8	3220x8x2	7/8	.530**	0.75
1/2*	1/4	3220x8x4	7/8	.438**	0.75
1/2*	3/8	3220x8x6	7/8	.562	0.75
3/4*	3/8	3220x12x6	1-1/8	.562	0.88
3/4*	1/2	3220x12x8	1-1/8	.703	0.88

*PTF Short Thread **Optional Counterbore

Union



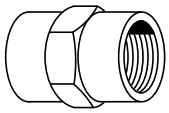


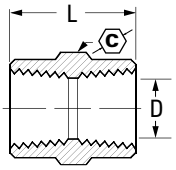
Fem. Pipe Thread	Catalog Number	C	D	L
1/4*	3250x4	1-1/16	.438	1.31
1/2	3250x8	1-9/16	.703	1.81

*PTF Short Thread

Coupling

(Ref. SAE No. 130138)

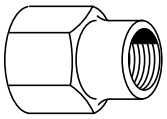


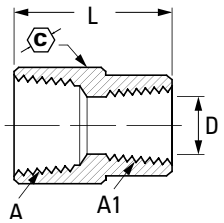


Fem. Pipe Thread	Catalog Number	C	D	L
1/16	3300x1	7/16	.339	0.75
1/8	3300x2	9/16	.339	0.75
1/4	3300x4	3/4	.438	1.12
3/8	3300x6	7/8	.578	1.12
1/2	3300x8	1-1/16	.703	1.50
3/4	3300x12	1-1/4	.906	1.53

Reducer Coupling

(Ref. SAE No. 130138)





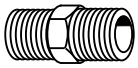
Fem. Pipe Thread A	Fem. Pipe Thread A1	Catalog Number	C	D	L
1/4	1/8	3300x4x2	3/4	.339	0.96
3/8	1/8	3300x6x2	7/8	.339	0.94
3/8	1/4	3300x6x4	7/8	.438	1.16
1/2	3/8	3300x8x6	1-1/16	.562	1.38

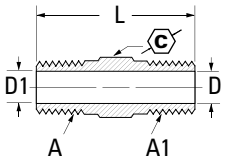
Brass Products

Pipe

Hex Nipple

(Ref. SAE No. 130137)

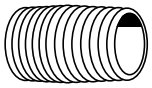


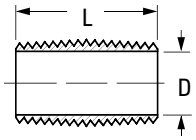


Male Pipe Thread A	Male Pipe Thread A1	Catalog Number	C	D	D1	L
1/16	1/16	3325x1	3/8	.125	.125	.978
1/8	1/16	3325x2x1	7/16	.230	.156	.955
1/8	1/8	3325x2	7/16	.219	.219	0.97
1/4	1/8	3325x4x2	9/16	.219	.219*	1.19
1/4	1/4	3325x4	9/16	.312	.312	1.38
3/8	1/8	3325x6x2	11/16	.219	.438	1.22
3/8	1/4	3325x6x4	11/16	.312	.438	1.41
3/8	3/8	3325x6	11/16	.438	.438	1.41
1/2	1/2	3325x8	7/8	.562	.562	1.81
3/4	3/4	3325x12	1-1/16	.750	.750	1.94

*Optional .312 Counterbore on 1/4" side.

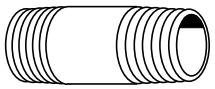
Close Nipple

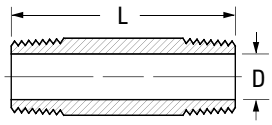




Male Pipe Thread	Catalog Number	D	L
1/8	3326x2	.281	0.75
1/4	3326x4	.375	0.88
3/8	3326x6	.500	1.00
1/2	3326x8	.625	1.12
3/4	3326x12	.750	1.38

Long Nipple





Male Pipe Thread	Catalog Number	D	L
1/8	3327x2	.281	1.50
1/8	3328x2	.281	2.00
1/8	3329x2	.281	2.50
1/8	3330x2	.281	3.00
1/8	3331x2 ♦	.281	3.50
1/4	3327x4	.375	1.50
1/4	3328x4	.375	2.00
1/4	3329x4	.375	2.50
1/4	3330x4	.375	3.00
1/4	3331x4	.375	3.50
3/8	3327x6	.480	1.50
3/8	3328x6	.490	2.00
3/8	3329x6	.480	2.50
3/8	3330x6	.480	3.00
3/8	3331x6 ♦	.480	3.50
1/2	3328x8	.625	2.00
1/2	3329x8	.625	2.50
1/2	3330x8	.625	3.00
3/4	3328x12 ♦	.750	2.00
3/4	3329x12	.750	2.50

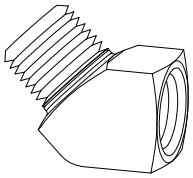
♦MTO - Made To Order

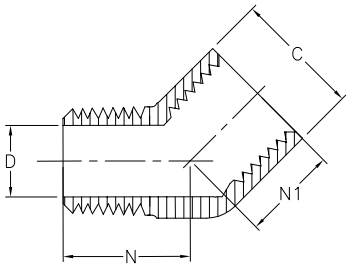
Brass Products

Pipe

45° Street Elbow

(Ref. SAE No. 130339)

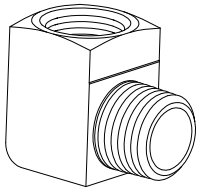


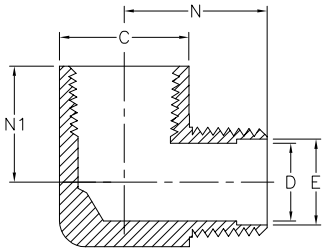


Male Pipe Thread	Fem. Pipe Thread	Catalog Number	C	D	N	N1
1/8	1/8	3350x2	9/16	.219	0.50	0.38
1/4	1/4	3350x4	11/16	.312	0.74	0.56
3/8	3/8	3350x6	13/16	.438	0.78	0.56
1/2	1/2	3350x8	1	.562	1.00	0.75
3/4	3/4	3350x12	1-1/4	.750	1.06	0.75

90° Street Elbow

(Ref. SAE No. 130239)





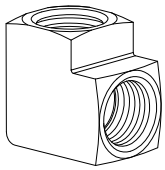
Fem. Pipe Thread	Male Pipe Thread	Catalog Number	C	D	E	N	N1
1/8	1/8	3400x2	9/16	.219	0.25	0.66	0.47
1/8*	1/8**	3400x2W	1/2	.188	0.25	0.57	0.34
1/4	1/8	3400x4x2	11/16	.219	–	0.72	0.53
1/4*	1/4**	3400x4W	11/16	.266	0.36	0.78	0.45
1/4	1/4	3400x4	11/16	.312	–	0.91	0.72
3/8	3/8	3400x6	13/16	.438	–	0.98	0.72
1/2	1/2	3400x8	1	.562	–	1.25	1.04
3/4	3/4	3400x12	1-1/4	.750	–	1.38	1.12

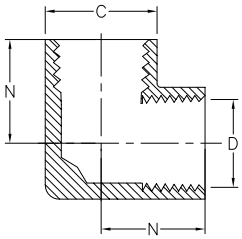
*PTF short thread.
**PTF special short thread.

Brass Products

Pipe

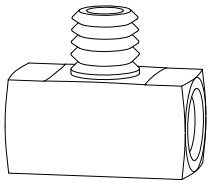
90° Elbow
(Ref. SAE No. 130238)

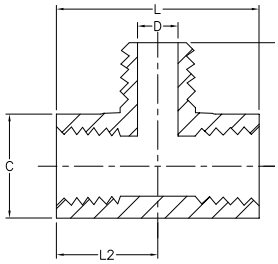




Fem. Pipe Thread	Catalog Number	C	D	N
1/8	3500x2	9/16	.339	0.55
1/4	3500x4	11/16	.438	0.78
3/8	3500x6	3/4	.562	0.84
1/2	3500x8	1	.703	1.09
3/4	3500x12	1-1/4	.891	1.16

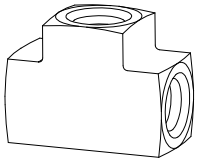
Male Branch Tee
(Ref. SAE No. 130425)

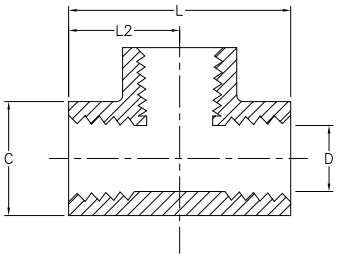




Fem. Pipe Thread	Male Pipe Thread	Catalog Number	C	D	L	L2	N
1/8	1/8	3600x2	9/16	.219	1.10	0.55	0.67
1/4	1/4	3600x4	11/16	.312	1.56	0.78	0.91
3/8	3/8	3600x6	13/16	.438	1.68	0.84	0.97
1/2	1/2	3600x8	1	.562	2.18	1.09	1.25
3/4	3/4	3600x12	1-1/4	.750	2.32	1.16	1.38

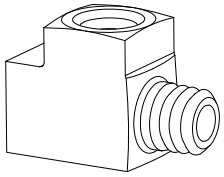
Tee
(Ref. SAE No. 130438)

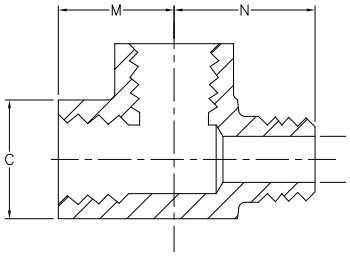




Fem. Pipe Thread	Catalog Number	C	D	L	L2
1/8	3700x2	9/16	.339	1.10	0.55
1/4	3700x4	11/16	.438	1.56	0.78
3/8	3700x6	13/16	.562	1.68	0.84
1/2	3700x8	1	.703	2.18	1.09
3/4	3700x12	1-1/4	.906	2.32	1.16

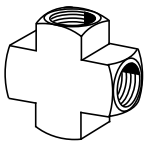
Male Run Tee
(Ref. SAE No. 130424)

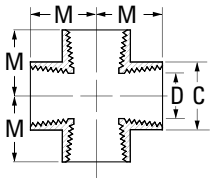




Fem. Pipe Thread	Male Pipe Thread	Catalog Number	C	D	M	N
1/8	1/8	3750x2	9/16	.219	0.55	0.67
1/4	1/4	3750x4	11/16	.312	0.78	0.92
3/8	3/8	3750x6	13/16	.438	0.84	0.97
1/2	1/2	3750x8	1	.562	1.09	1.27
3/4	3/4	3750x12	1-1/4	.750	1.16	1.38

Cross



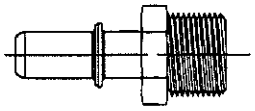


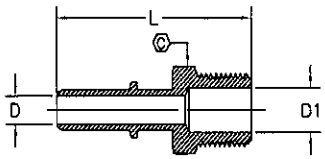
Fem. Pipe Thread	Catalog Number	C	D	M
1/8	3950x2	1/2	.339	0.50
1/4	3950x4	11/16	.438	0.75
3/8	3950x6	7/8	.562	0.81
1/2	3950x8	1	.703	1.09

Brass Products

Pipe

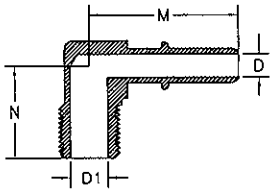
Straight
SAE J2044





Male Pipe Thread	Catalog Number	D	D1	C	L
1/8-27	FF3959-0204B	.15	.19	7/16	1.78
1/8-27	FF3959-0205B	.19	.19	7/16	1.79
1/4-18	FF3959-0406B	.26	.26	9/16	2.00
3/8-18	FF3959-0606B	.26	.41	11/16	2.03
3/8-18	FF3959-0608B	.33	.41	11/16	2.25
1/2-14	FF3959-0806B	.26	.53	7/8	2.28
1/2-14	FF3959-0808B	.33	.53	7/8	2.50
1/2-14	FF3959-0810B	.45	.53	7/8	2.50

90° Elbow
SAE J2044

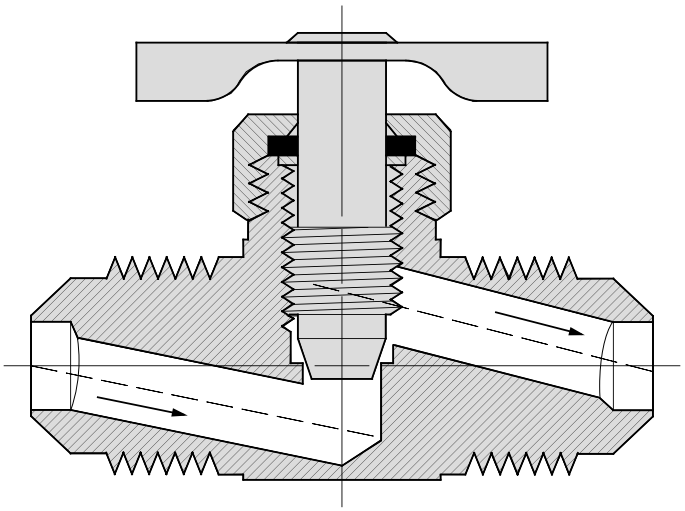


Male Pipe Thread	Catalog Number	D	D1	M	N
1/827	FF3960-01-0204B	.15	.19	1.50	.73
3/818	FF3960-01-0606B	.26	.41	1.62	1.00
3/818	FF3960-01-0608B	.33	.41	1.80	1.00
1/214	FF3960-01-0808B	.33	.53	1.89	1.20
1/214	FF3960-01-0810B	.45	.53	1.94	1.22
1/827	FF3960-0205B	.20	.19	1.65	.73

Brass Products
Needle Valves

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 5.



Typical Application:
Instrumentation, hydraulic and pneumatic systems.

Pressure:
150 psi maximum. (Does not include plastic tubing.)

Temperature Range:
-65°F to +250°F (-53°C to +121°C) with metal tubing. For valves using compatible tubing, refer to the tubing temperature range.

Material:
Brass bodies, steel handles except where noted. Polyline valves have brass bodies and brass handles.

Used With:
Copper, aluminum, steel and plastic tubing where applicable.

Advantages:
Metal-to-metal seat, with fine thread screw down, enables valves to seat positively, adjust easily and hold to any amount of flow up to capacity of the valve.

Conformance:
Designed for automotive and industrial use. Not intended for natural gas, LPG, nuclear or aircraft applications.

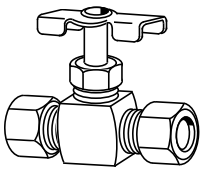
How to Order:
Order valve body, nuts and sleeves by catalog number. Order valve with Selfalign nuts and sleeves by adding suffix "S". Example: A6763 becomes A6763S. Order valves less nuts and sleeves by adding prefix "B". Example: A6763 becomes B6763.

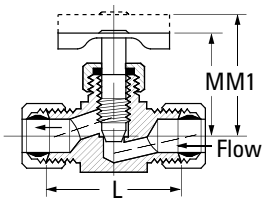
Assembly Instructions:
Install with the pressure against the seat. Inspection of a straight valve discloses one opening to be higher than the other. Pressure should always be directed against the seat in angle valves, not the stem threads.

Brass Products

Needle Valves

Compression Double

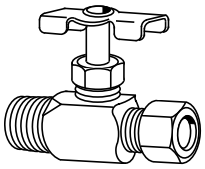


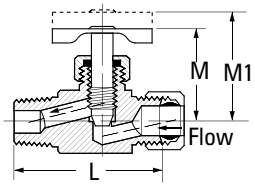


Tube O.D.	Catalog Number	L	M	M1
3/16	A6763	1.06	0.88	1.03
1/4	A6765	1.13	0.88	1.03
1/4	A6765S	1.13	0.88	1.03
5/16	A6770	1.13	0.88	1.03
3/8	A6775	1.50	1.13	1.31

"S" suffix designates Selfalign with nuts and sleeves.

Compression Straightway

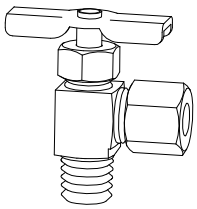


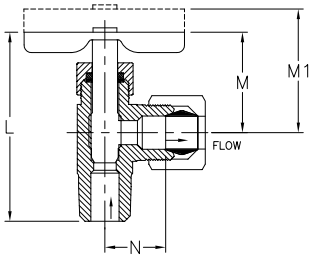


Tube O.D.	Male Pipe Thread	Catalog Number	L	M	M1
3/16	1/8	A6690	1.16	0.88	1.03
3/16	1/8	A6690S	1.16	0.88	1.03
1/4	1/8	A690	1.19	0.88	1.03
1/4	1/8	A690S	1.19	0.88	1.03
5/16	1/8	A660	1.18	0.90	1.05
5/16	1/4	A6755	1.28	0.91	1.09
5/16	1/4	A6755S	1.28	0.91	1.09
3/8	1/4	A6760	1.82	1.31	1.46
3/8	1/4	A6760S	1.82	1.31	1.46

"S" suffix designates Selfalign with nuts and sleeves.

Compression Angle

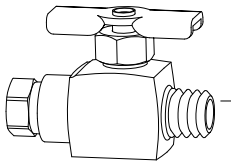


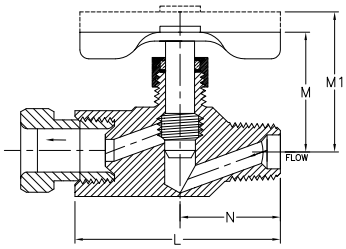


Tube O.D.	Male Pipe Thread	Catalog Number	L	M	M1	N
3/16	1/8	A6845	1.50	0.82	1.07	0.50
1/4	1/8	A555	1.53	0.83	1.05	0.61
1/4	1/8	A555S	1.53	0.83	1.05	0.53
5/16	1/8	A655	1.56	0.84	1.09	0.52
5/16	1/4	A6855	1.73	0.92	1.28	0.69
5/16	1/4	A6855S	1.73	0.92	1.28	0.69
3/8	1/4	A6860	1.64	0.83	1.28	0.78
3/8	1/4	A6860S	1.64	0.83	1.28	0.78

"S" suffix designates Selfalign with nuts and sleeves.

Inverted Straightway





Tube O.D.	Male Pipe Thread	Catalog Number	L	M	M1	N
1/4	1/8	B735	1.41	0.84	1.01	0.72

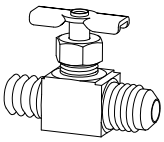
"B" prefix designates less inverted nut.

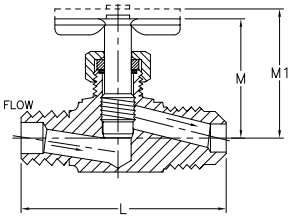
For replacement nut use 105x4.
See page 35.

Brass Products

Needle Valves

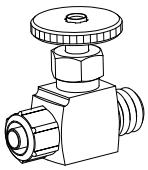
SAE 45° Flare Straightway

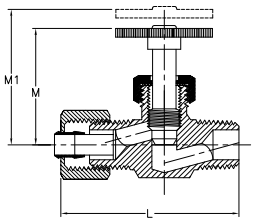




Tube O.D.	Male Pipe Thread	Catalog Number	L	M	M1
5/16	1/8	630	1.38	0.95	1.13

Polyline Straightway



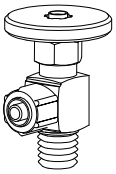


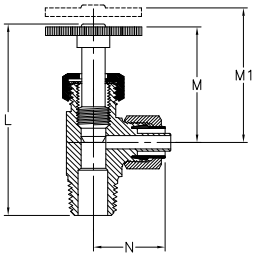
Tube O.D.	Male Pipe Thread	Catalog Number	L	M	M1
1/4	1/8	A690P	1.19	0.86	1.01
3/8	1/4	A6760P	1.50	1.18	1.33

Temperature Range:
-40°F to +150°F with plastic sleeve.

For replacement Polyline nuts and sleeves, see page 57.

Polyline Angle



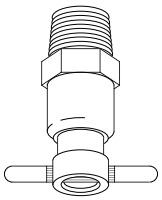


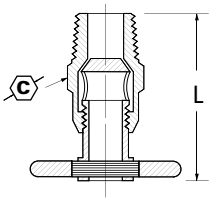
Tube O.D.	Male Pipe Thread	Catalog Number	L	M	M1	N
1/4	1/8	A555P	1.50	0.82	1.04	0.69
1/4	1/4	A556P	1.70	0.84	1.06	0.56
3/8	1/4	A6860P	1.85	0.99	1.44	0.88

Temperature Range:
-40°F to +150°F with plastic sleeve.

For replacement Polyline nuts and sleeves, see page 57.

Internal Seat Drain Valve

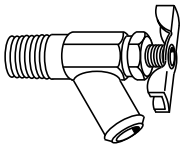


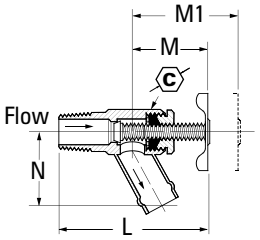


Male Pipe Thread	Catalog Number	C	L
1/8	1424A	1/2	1.219
1/4	1425A	9/16	1.313
3/8	1426A	11/16	1.688

Brass Products
Drain Cocks

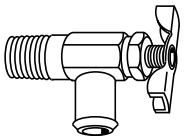
Hose to Pipe
(Steel Body)

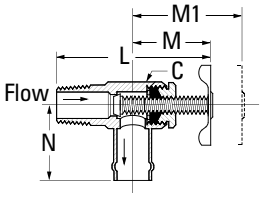




Hose Size	Male Pipe Thread	Catalog Number	C	L	M	M1	N
5/8	3/8	211273A	11/16	2.85	1.41	1.91	1.30

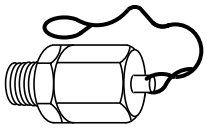
Hose to Pipe
(Steel Body)





Hose I.D.	Male Pipe Thread	Catalog Number	Square C	L	M	M1	N
5/8	3/8	211280A	11/16	2.85	1.10	1.47	1.19

Air Tank Drain Valve



Pull cable sideways.

Male Pipe Thread	Cable Length	Catalog Number
1/4	7"	1421-7
1/4	18"	1421-18
1/4	24"	1421-24
1/4	32"	1421-32
1/4	60"	1421-60
1/4	60"	1421-60A*

*No loop on cable end.

Typical Application:
Used extensively in the trucking industry for cooling and fuel line applications.

Material:
Forged brass bodies, steel handles.

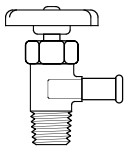
Pressure Range:
200 psi maximum.

Temperature:
-40°F to +250°F
(-40°C to +121°C)

Conformance:
Designed for trucking use. Not intended for natural gas, LPG, nuclear or aircraft applications.

Note:
Buna-N o-ring sealed;

Truck Valve



Hose I.D.	Pipe Thread	Catalog Number
3/8	3/8	7506

Brass Products
Plastic Drain Cocks

Material:
Nylon 6 Fiber Reinforced.

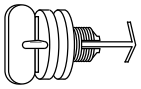
Pressure Range:
Up to 25 psi.

Used With
Automotive Radiators**:**

Temperature:
-50°F to +180°F
(-46°C to +82°C)

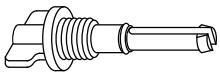
Conformance:
Designed for automotive use.
Not intended for
natural gas, LPG, nuclear
or aircraft applications.

M10x1.25



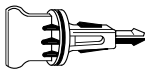
Thread	Catalog Number
M10x1.25	118

Ford



Thread	Catalog Number
M14x2.0	124

Chrysler



Thread	Catalog Number
Captive	110

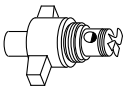
M12x1.25

Thread	Catalog Number
M12x1.25	114

M12x1.5

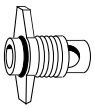
Thread	Catalog Number
M12x1.5	119

Chrysler



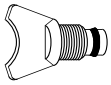
Thread	Catalog Number
5/8–18	125

GM



Thread	Catalog Number
Oversized	111

M14x1.25

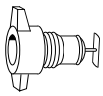


Thread	Catalog Number
M14x1.25	115

Ford and Mazda

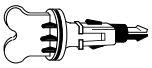
Thread	Catalog Number
M10x1.25	121

Chrysler



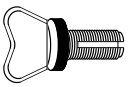
Thread	Catalog Number
5/8–18	126

Ford (Long)



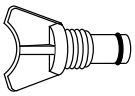
Thread	Catalog Number
Captive	112

M10x1.25



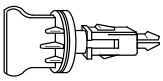
Thread	Catalog Number
M10x1.25	116

M14x2.0



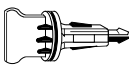
Thread	Catalog Number
M14x2.0	122

GM



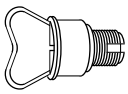
Thread	Catalog Number
Captive	127

Ford (Short)



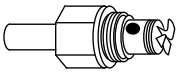
Thread	Catalog Number
Captive	113

M14x1.25



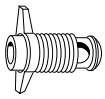
Thread	Catalog Number
M14x1.25	117

Chrysler



Thread	Catalog Number
5/8–18	123

GM



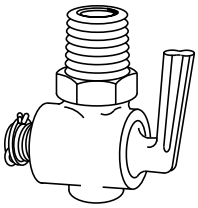
Thread	Catalog Number
1/2–18	128

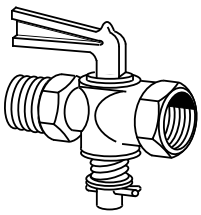
Brass Products

Ground Plug & Multiple Shut-Offs

Note:
For additional technical questions, contact Technical Support at 1-888-258-0222.

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 5.





Pressure Range:
30 psi working pressure, except where noted.

Used With:
Copper, aluminum, steel and plastic tubing where applicable.

Material:
Brass bodies and handles.

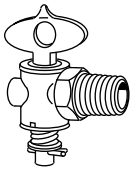
Temperature:
-65°F to +250°F (-53°C to +121°C) with metal tubing. For use with plastic tubing, refer to the tubing temperature range.

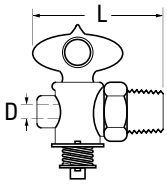
Conformance:
Designed for automotive or industrial use. Not intended for natural gas, LPG, nuclear or aircraft applications, except as noted.

Ordering Information:
Order valve body, nut and sleeves by catalog number. Order valves with Selfalign nuts and sleeves by adding suffix "S". Example: A694S. Order valves less nut and sleeve by adding prefix "B". Example: B694.

Note:
Ground Plug Drains and Shut-Offs use a universal lubricant satisfactory for use with most common fluids. However the lubricant may wash out at higher pressures or with some exotic fluids.

Draincock



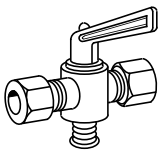


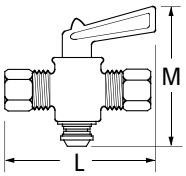
Ratings:
Valves are designed to hold air pressure of 125 psi with one 1/4" bubble in 5 seconds permissible key leakage.

Male Pipe Thread	Catalog Number	D	L
1/4	W15310	.188	1.56

Brass Products
Ground Plug & Multiple Shut-Offs

Compression Double

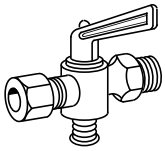


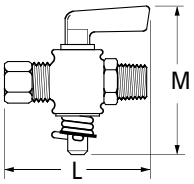


Tube O.D.	Catalog Number	L	M
1/4	A6769	2.12	1.88
1/4	A6769S	2.12	1.88
5/16	A6774	2.19	1.88
3/8	A6779	2.25	1.88
3/8	A6779S	2.25	1.88

"S" suffix designates Selfalign with Nuts and Sleeves.

Compression Straightway

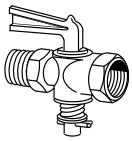


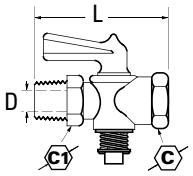


Tube O.D.	Male Pipe Thread	Catalog Number	L	M
1/4	1/8	A694	2.19	1.88
1/4	1/8	A694S	2.19	1.88
1/4	1/4	A6754	2.19	1.88
1/4	1/4	A6754S	2.19	1.88
5/16	1/8	A664	2.19	1.88
5/16	1/4	A6759	2.25	1.88
3/8	1/4	A6764	2.38	1.88
3/8	1/4	A6764S	2.38	1.88

"S" suffix designates Selfalign with Nuts and Sleeves.

Truck Shut Off Male to Female Pipe





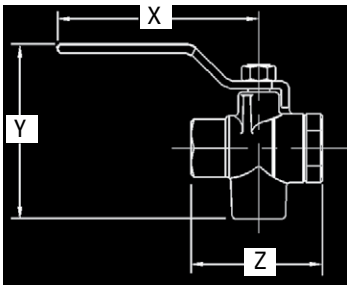
Male Pipe Thread	Female Pipe Thread	Catalog Number	C	C1	L	D
1/4	1/4	W20332	5/8	3/4	1.81	.218

Ratings:
Valves are designed to hold air pressure of 125 psi with one 1/4" bubble in 5 seconds permissible key leakage.

Brass Products

Brass Ball Valves

Forged Body Brass 3-Way Ball Valve



Part No.	Connections	Size	X	Y	Z
FF90587-04	F x F x F NPT	1/4″	3.20	3.12	2.25
FF90587-06	F x F x F NPT	3/8″	3.20	3.12	2.25
FF90587-08	F x F x F NPT	1/2″	3.20	3.12	2.25

Features/Benefits

- Forged brass body
- Blowout proof stem
- Chrome plated ball
- Double o-ring stem seal - never needs tightening
- Floating ball design
- Standard steel handle

Applications

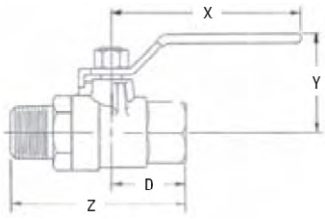
- Vacuum service
- Industrial service
- Machine/engine coolant
- Center off position
- Diverter valve

Service

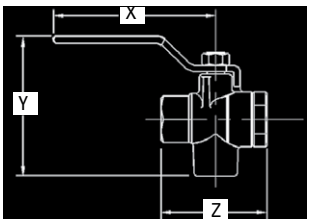
- Working pressure: 500 psig bottom inlet@ 70ºF; 100 psig side inlets
- Temperature range: -40ºF + 300ºF
- Orifice diameters: 1/4″ = .440″, 3/8″ = .500″, 1/2″ = .500″
- Vacuum rating: Full
- For: Water, oils and gases

Note: Not steam rated.

Forged Body Brass Ball Valve



Part No.	Connections	Size	X	Y	Z	D
FF90588-04	M x F NPT	1/4″	3.70	2.38	2.75	1.13
FF90588-06	M x F NPT	3/8″	3.70	2.38	2.75	1.13
FF90588-08	M x F NPT	1/2″	3.70	2.38	2.75	1.13
FF90588-12	M x F NPT	3/4″	3.80	2.72	3.40	1.43
FF90588-16	M x F NPT	1″	4.50	3.00	4.00	1.71
FF90588-20	M x F NPT	1-1/4″	6.22	3.01	4.05	1.83
FF90588-24	M x F NPT	1-1/2″	6.22	3.24	4.35	2.01
FF90588-32	M x F NPT	2″	6.22	3.52	5.13	2.38



Part No.	Connections	Size	X	Y	Z
FF90589-04	F x F x F NPT	1/4″	3.70	2.38	2.25
FF90589-06	F x F x F NPT	3/8″	3.70	2.38	2.25
FF90589-08	F x F x F NPT	1/2″	3.70	2.38	2.25
FF90589-12	F x F x F NPT	3/4″	3.80	2.72	2.98
FF90589-16	F x F x F NPT	1″	4.50	3.00	3.34
FF90589-20	F x F x F NPT	1-1/4″	6.20	3.78	3.65
FF90589-32	F x F x F NPT	2″	6.20	4.75	4.76

Features/Benefits

- Forged brass body
- Blowout proof stem
- Chrome plated brass ball
- Double o-ring stem seal
- Tamper proof design
- Floating ball design
- Standard steel handle
- 1/4 turn - full on/off

Applications

- Vacuum service
- Industrial service
- Machine/engine coolant
- Water service
- Fuel tank - gasoline/ diesel

Service

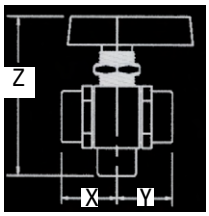
- Working pressure: 600 psig WOG @ 70ºF
- Temperature range: -40ºF + 300ºF
- Orifice diameters: 1/4″=.44″, 3/8″=.50″, 1/2″=.50″, 3/4″=.69, 1″=.88, 1-1/4″= 1.18, 1-1/2″=1.57, 2″= 1.89
- Vacuum rating: Full
- For: Water, oils and gases

Note: Not steam rated.

Brass Products

Brass Ball Valves

Brass Instrumentation 3-Way Ball Valve



Part No.	Connections	Size	X	Y	Z
FF90597-02	F x F NPT	1/8"	0.92	0.92	2.12
FF90597-04	F x F NPT	1/4"	0.92	0.92	2.12
FF90597-06	F x F NPT	3/8"	1.10	1.10	2.59
FF90597-08	F x F NPT	1/2"	1.19	1.19	2.59
FF90598-02	Compression	1/8"	0.92	0.92	2.12
FF90598-04	Compression	1/4"	0.92	0.92	2.12
FF90598-06	Compression	3/8"	1.10	1.10	2.59
FF90598-08	Compression	1/2"	1.19	1.19	2.59

Features/Benefits

- Brass bar stock body
- Blowout proof stem
- Nickel plated ball
- Viton stem seal
- Double o-ring stem seal - never needs tightening
- Metal retainer seal
- Center off position
- Seals: Ball seats = teflon, stem seals = 2 o-rings (Viton & Buna-n)

Applications

- Vacuum service
- Industrial service
- Center off position
- Water service
- Panel mounting

Services

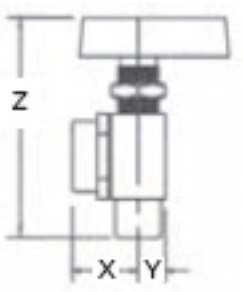
- Working pressure: 1/8" & 1/4"=1500 psig @ 70oF 3/8" & 1/2"= 1,000 psig @ 70ºF (side port inlet) 1000 psig (bottom port inlet)
- Temperature range: -40ºF + 300ºF
- Orifice diameters: 1/8" & 1/4"=.250" 3/8" & 1/2"=.340"
- Vacuum rating: Full
- For: Water, oils and gases
- Panel mount hole size: 9/16" ID

Note: Not steam rated.

Brass Products

Brass Ball Valves

Brass Instrumentation 2-Way 90 Degree Ball Valve



Part No.	Connections	Size	X	Y	Z
FF90595-02	F x F NPT	1/8"	0.92	0.38	2.12
FF90595-04	F x F NPT	1/4"	0.92	0.38	2.12
FF90595-06	F x F NPT	3/8"	1.10	0.75	2.59
FF90595-08	F x F NPT	1/2"	1.19	0.75	2.59
FF90596-02	Compression	1/8"	0.92	0.38	2.12
FF90596-04	Compression	1/4"	0.92	0.38	2.12
FF90596-06	Compression	3/8"	1.10	0.75	2.59
FF90596-08	Compression	1/2"	1.19	0.75	2.59

Features/Benefits

- Brass bar stock body
- Blowout proof stem
- Nickel plated brass ball
- Double o-ring stem seal
- Metal retainer seal
- 90º configuration eliminates fittings
- Seals: Ball seats = teflon, stem seals = 2 o-rings (Viton & Buna-n)

Applications

- Vacuum service
- Industrial service
- Water service
- Panel mount

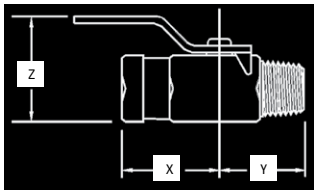
Service

- Working pressure: 1/8" & 1/4"=1500 psig @ 70ºF 3/8" & 1/2"= 1,000 psig @ 70ºF (side port inlet) 1000 psig (bottom port inlet)
- Temperature range: -40ºF + 300ºF
- Orifice diameters: 1/8" & 1/4"=.250" 3/8" & 1/2"=.340"
- Vacuum rating: Full
- For: Water, oils and gases
- Panel mount hole size: 9/16" ID

Note: Not steam rated.

Brass Products
Brass Ball Valves

Brass Mini-Instrumentation 2-Way 90 Ball Valve



Part No.	Connections	Size	X	Y	Z
FF90590-02	M x F NPT	1/8"	1.13	0.75	1.25
FF90590-04	M x F NPT	1/4"	1.13	0.81	1.25
FF90591-02	M x M NPT	1/8"	1.13	0.75	1.25
FF90591-04	M x M NPT	1/4"	1.13	0.81	1.25
FF90592-02	F x F NPT	1/8"	1.13	0.75	1.25
FF90592-04	F x F NPT	1/4"	1.13	0.85	1.25

Features/Benefits

- Brass bar stock body
- Blowout proof stem
- Nickel plated ball
- Viton stem seal
- Standard metal handle
- Floating ball design
- 1/4 turn - full on/off

Applications

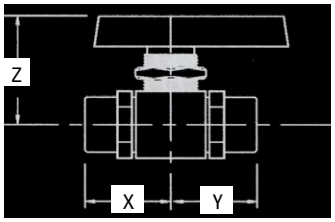
- Vacuum service
- Industrial service
- Coolant service
- Water service
- Compact shut off installations
- Low cost instrumentation
- Hose shut off

Service

- Working pressure: 1,000 psig WOG @ 70ºF
- Temperature range: -40ºF + 300ºF
- Orifice diameters: 1/8" & 1/4"=.250"
- Vacuum rating: Full
- For: Water, oils and gases

Note: Not steam rated.

Brass Instrumentation 2-Way Ball Valve



Part No.	Connections	Size	X	Y	Z
FF90593-02	F x F NPT	1/8"	0.92	0.92	1.25
FF90593-04	F x F NPT	1/4"	0.92	0.92	1.25
FF90593-06	F x F NPT	3/8"	1.10	1.10	1.42
FF90593-08	F x F NPT	1/2"	1.19	1.90	1.42
FF90594-02	Compression	1/8"	0.92	0.92	1.25
FF90594-04	Compression	1/4"	0.92	0.92	1.25
FF90594-06	Compression	3/8"	1.10	1.10	1.42
FF90594-08	Compression	1/2"	1.46	1.46	1.42

Features/Benefits

- Brass bar stock body
- Blowout proof stem
- Nickel plated ball
- Viton stem seal
- Metal retainer seal
- Seals: Ball seats = teflon, stem seals = 2 o-rings (Viton & Buna-n)

Applications

- Vacuum service
- Industrial service
- Water service
- Panel mounting

Service

- Working pressure: 1/8" & 1/4"=1500 psig @ 70ºF 3/8" & 1/2"=1000 psig @ 70ºF

Service (cont)

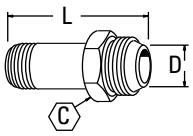
- Temperature range: -40ºF + 300ºF
- Orifice diameters: 1/8" & 1/4"=.250" 3/8" & 1/2"=.375"
- Vacuum rating: Full
- For: Water, oils and gases
- Panel mount hole size: 9/16" ID

Note: Not steam rated.

Brass Products
Special Adapters

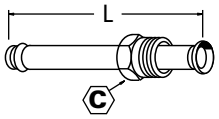
⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Turbocharger Discharge Connector



Male Straight Pipe Thread	Male Catalog Thread	Number	C	D	L
1 AC-811 30° Flare Tube	3/4	1408	1-3/8	.719	3.25

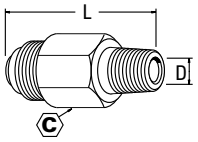
Transmission Oil Coolant Line Adapter



Tube O.D.	Inverted Nut	Catalog Number	C	L
5/16	5/16	1428	1/2	4.50
3/8	3/8	1429	5/8	4.50

Truck Oil Line Extended SAE 45° Flare Fitting

(Replaces Roto Master No. 10-35)



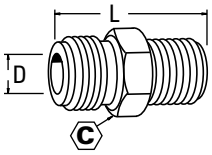
SAE 45° Tube Size	Male Pipe Thread	Catalog Number	C	D	L
3/8	1/4	1432	5/8	.282	1.90

Brass Products

Special Adapters

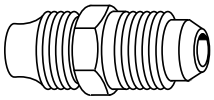
⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Fuel Line Adapter



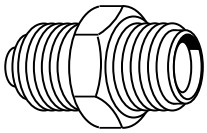
Inverted Male	Male Pipe Thread	Catalog Number	C	D	L
1/2-20	1/8	1514	1/2	.219	0.90

AC Type Adapter



Tube O.D.	S.A.E. 45° Tube Size	Catalog Number	C	D	L
1/4	1/4	1521	7/16	.188	1.09

Adapter SAE 45° Flare to Inv. Flare



SAE 45° Tube Size	Inverted Male	Catalog Number	C	D	L
1/4	3/16	1518	7/16	.189	1.03
1/4	1/4	1522	7/16	.189	1.03
3/8	5/16	1553	5/8	.234	1.34
3/8	3/8	1563	5/8	.282	1.38
3/8	7/16	1554	11/16	.282	1.40

Brass Products
Special Adapters

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

Special Steel Bushing

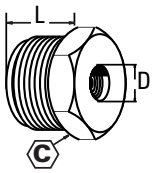
Male Thread	Female Pipe Thread	Catalog Number	C	D	L
1-1/16-16UN-2A	1/8	7977	1-1/8	.328	.94
1-1/16-16UN-2A	3/8	7978	1-1/8	.562	.94

Male JIC 37° Flare to Metric O-Ring Port Adapter

Steel (with o-ring)

Application:
GM power steering with Saginaw steering and rack and pinion steering systems.

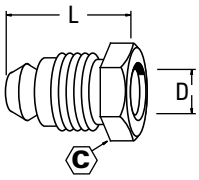
Includes O-Ring.



Tube O.D.	Thread B	Catalog Number	C	D	L
3/8	M14x1.5	M41157x6x14	3/4	.266	1.62
3/8	M16x1.5	M41157x6x16	3/4	.266	1.62
3/8	M18x1.5	M41157x6x18	3/4	.266	1.62

Ford Nut

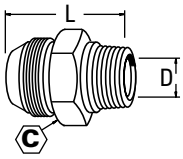
For use with 1513 (Nut similar to 59x4 for 3/16" tube, use 6100x3)



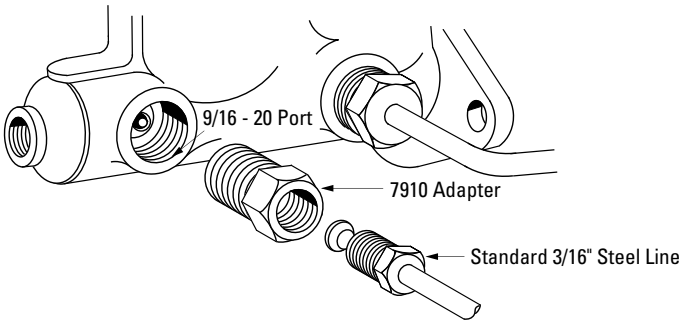
Tube Size	Thread Size	Catalog Number	C	D	L
1/4	1/2-20	59x4	1/2	.258	0.64

AC8111 (Steel) Connector

Application:
PTT Thread 30° tube to male pipe adapter for diesel engines.



Tube Size	Male Pipe	Catalog Number	C	D	L
1 (1-5/16–14)	1	C9200	1-3/8	.844	2.04
1 (1-5/16–14)	3/4	C9240	1-3/8	.800	1.84



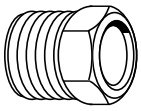
Adapters can be used to adapt standard steel brake lines to the different size ports used in dual master cylinders. The tube O.D. is the outside diameter of the steel brake line. Thread size can be determined by measuring with a U.S. or Metric screw pitch gauge. See pages 14 to 18.

Standard Invented Flare Tube And Thread Size

Tube Size	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4	7/8	1
Thread Size	5/16–28	3/8–24	7/16–24	1/2–20	5/8–18	11/16–18	3/4–18	7/8–18	1-1/16–16	1-3/16–16	1-5/16–16

Standard Tube Nut

(Steel)

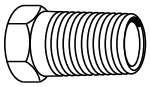


Tube Size	Catalog Number
1/8	105x2
3/16	105x3
1/4	105x4
5/16	105x5
3/8	105x6
3/8	105x6x7*
7/16	105x7
1/2	105x8
5/8	105x10
3/4	105x12
7/8	105x14
1	105x16

*11/16–18 Thread

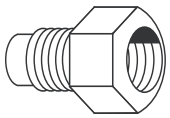
Long Tube Nut

(Steel)



Tube O.D.	Thread Size	Catalog Number
3/16	3/8–24	7896x3
1/4	7/16–24	7896x4

Dual Master Cylinder Adapter



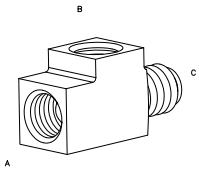
Inverted Male Thread	Inverted Female Thread	Catalog number
(Exceptions Noted)	(Exceptions Noted)	
7/16–20	1/4	7732*
5/16	3/16	7817*
5/16	1/4	7727*
5/16	5/16	1074*

† Seat may be used for 3/16", 1/4", 5/16" Tube Connection with 1/2-20 Thread.
*Seals On Hex Face (E)

Brass Products

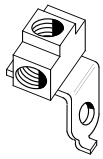
Hydraulic Brake Products

Towed Trailer Brake Tee



Inverted Seat A	B	Male Thread C	Catalog Number
3/16 (3/8–24)	3/16 (3/8–24)	3/16 inv. (3/8–24)	7900
3/16 (9/16–18)	3/16 (3/8–24)	3/16 inv. (9/16–18)	7933
3/16 (9/16–20)	3/16 (3/8–24)	3/16 inv. (9/16–20)	7905
1/4 (7/16–24)	3/16 (3/8–24)	1/4 inv. (7/16–24)	7901
1/4 (7/16–24)	1/4 (7/16–24)	1/4 inv. (7/16–24)	7898

Strap Tee Assembly

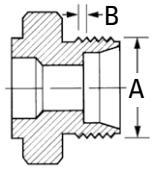


Inv. Seat	Bolt Hole	Catalog Number
1/4 (3)	11/32	7765*

*Has flat strap

Metric Hydraulic Brake Products

How to Measure Metric Threads



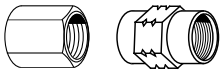
Metric threads are measured and specified by the thread diameter in millimeters and the pitch in millimeters per thread.

If dimension "A" is 22mm and dimension "B" (crest to crest distance) is 1.5mm, then the metric thread size is M22 x 1.5.

Brass Products

Hydraulic Brake Products

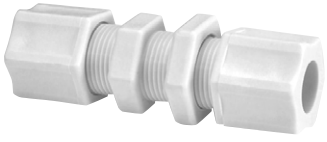
Brake Line Unions for Domestic and Imported Vehicles



Description	Catalog No.
3/16" line to 3/16" line (3/8–24 thread), (Standard Flare) 'S' Series	302x3
1/4" line to 1/4" (7/16–24 thread), (Standard Flare) 'S' Series	302x4
5/16" line to 5/16" line (1/2–20 thread), (Standard Flare) 'S' Series	302x5
3/8" line to 3/8" line (5/8–18 thread), (Standard Flare) 'S' Series	302x6
Japanese line to Japanese line (10–1.0mm thread), (Standard Flare) 'SJ' Series (Brass)	7934A

Plastic Products
Molded Compression Tube Products

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.



Molded Compression Tube Products

Sizes:
Available in sizes 1/8" through 3/4" tube OD (7/8" tube OD and metric tube sizes available on request from Technical Support at 1-888-258-0222.

Materials:
Molded as standard in two materials: nylon and polypropylene

Nylon characteristics:
- good resistance to organic solvents, oils, and gasoline
- excellent impact resistance
- tolerant to repeated steam for wash down and longtime weathering
- F.D.A. and N.S.F. listed
- operating temperatures -40°F to 200°F (-40°C to 93°C) – not to exceed temperature specification of tubing

Polypropylene characteristics:
- good chemical and corrosion resistance
- opaque
- 20% glass filled
- N.S.F. listed
- operating temperatures -30°F to 200°F (-34°C to 93°C) – not to exceed temperature specification of tubing

Available on request in two materials: Celcon®* (acetal copolymer) or KYNAR®** (polyvinylidene fluoride)

Styles:
Available in two standard styles:

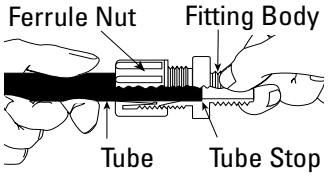
Ferrule Nut (integral nut and sleeve for soft tubing to 50 PSI♦)
- features ferrule and nut molded as a single part, eliminating the need for a two-piece assembly

Gripper Nut with separate plastic sleeve (for sure-grip with plastic tubing up to 220 PSI♦)
- for higher pressure applications

Features and Benefits:
- leak-free performance
- high integrity in both mechanical and acoustical vibrations
- ten styles and over 400 part number configurations to meet your needs
- easy assembly – no special tools or tube preparation necessary
- reliability in side-loaded applications allows for compact plumbing
- For use with PT200, PT240, and TP160 plastic tubing
- connectors come fully assembled – for your convenience
- very low resistance to media flow resulting from material and internal surfaces
- no metal parts to corrode or present a safety hazard with aggressive chemicals
- ISO 9001 Certified

* Celcon is a registered trademark of Ticona.
** KYNAR is a registered trademark of Elf Atochem North America, Inc.
♦ Operating temperatures of Danfoss connectors are regulated by ambient and fluid temperatures, type of fluid being carried, tubing type and conditions of mechanical abuse. Pressures in excess of above specifications in all connector sizes should be tested by the customer in the particular application.

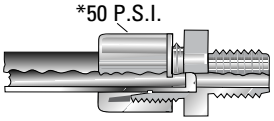
Assembly Instructions



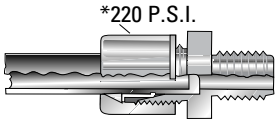
Maximum Operating Pressure:
Ferrule Nut series = 50 psi max

Gripper Nut series = 220 PSI max

Operating pressures of Danfoss molded compression products are regulated by ambient and fluid temperatures, type of fluid being carried, tubing type and conditions of mechanical abuse. Pressures in excess of above specifications in all fitting sizes should be tested by the customer for their particular application.



Ferrule nut with integral sleeve low pressure application soft plastic tubing



Ferrule nut with plastic gripper for use with plastic tubing for sure grip

Used with:
Plastic tubing: TP160, PT200, and PT240.

Tube inserts are recommended for optimal performance with PT200 tubing.

Temperature Range:
Nylon = -40°F to +200°F (-40°C to +93°C)

Polypropylene = -30°F to +200°F (-34°C to +93°C)

Assembly Instructions Continued

Ranges are at maximum operating pressures (refer to tubing temperature range). The overlap of temperature ranges of the individual components will decide the actual temperature range of the assembly.

Assembly Instructions:

- Cut tubing to desired length; be sure the tube end is cut properly (maximum 10° cutting angle allowed).
- Insert the tubing through the back of the nut all the way through the nut assembly to the tube stop in the connector body (see illustration). If the tubing does not enter the nut easily, loosen the nut one turn and then insert the tubing all the way to the tube stop in the fitting body.
- Turn the nut to hand-tight.
- Tighten the nut an additional 2 to 2-1/2 turns past hand-tight or until the nut bottoms against the connector body, whichever comes first.
- All nuts must be retightened when the system reaches projected operating temperature.

Ordering Information

Molded compression connector are available in nylon and in polypropylene. They are also available by special order in KYNAR** (polyvinylidene fluoride) or Celcon* (acetal copolymer). To order fittings in KYNAR or Celcon, call Technical Support at 1-888-258-0222. Refer to Chemical Resistance Chart, pages 22-26. For detailed information on chemical compatibility, call Technical Support at1-888-258-0222. General material characteristics are as follows:

Nylon, F.D.A. and N.S.F. listed, has good resistance to organic solvents, oils and gasoline. Good strength at high temperatures. Cold and hot-water applications. Longtime weathering resistance. Good impact resistance, both single and repeated. Not recommended for use with bleach, acids, or chlorine.

Polypropylene, N.S.F. listed, has good chemical resistance. Withstands continuous temperatures up to 215°F (not to exceed temperature specification of tubing). Unaffected by most weak acids, alkalies, alcohols and ketones. Do not use with oxidants or strong acids or in continuous sunlight. 20% glass filled for improved stiffness.

KYNAR, an F.D.A. and N.S.F. listed polyvinylidene fluoride, has outstanding chemical resistance for handling highly corrosive fluids.

Celcon, an acetal copolymer, N.S.F. listed and U.S.D.A. and F.D.A. listed for coffee, milk and antibiotics, has high tensile strength and good impact resistance over a broad temperature range. Translucent white color. Not affected by continuous hot-water service and works smoothly with metal tubing. Celcon cannot be recommended for continuous exposure to solutions with a chlorine concentration greater than 1 ppm. Suggested maximum continuous-use temperature is 220°F in air and 180°F in water (not to exceed temperature specification of tubing). Unaffected by most inorganics, except sulfuric, nitric and hydrochloric acids. Should not be continuously exposed to sunlight.

Most connectors can be ordered with a GRIPPER style nut. Fittings with a GRIPPER style nut are capable of handling greater pressure than those with standard style nut.

For ordering connectors with 'GRIPPER' nut, add 'G' to the end of the part number (example: 1568x4x4G or 1568Px4x4G). Some connectors are NOT available with the GRIPPER style nut, while others are ONLY available with the GRIPPER style nut. For more information, call Technical Support at 1-888-258-0222.

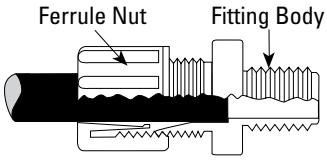
Note:
It is not necessary to disassemble the connector for assembly. Merely insert tubing to stop and tighten compression nut.

* Celcon is a registered trademark of Ticona.
** KYNAR is a registered trademark of Elf Atochem North America, Inc.

Plastic Products
Molded Compression Tube Products

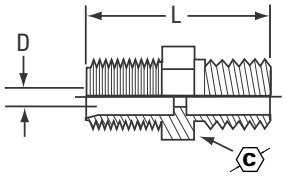
• Not available with GRIPPER style nut
▪ Sold Only with GRIPPER style nut

To order with 'GRIPPER' nut, add 'G' to the end of the part # (Except where noted!) Example: 1568x4x4G or 1568Px4x4G



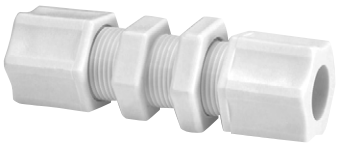
Tube O.D.	1/8 (125)	1/4 (.250)	5/16 (.312)	3/8 (.375)	1/2 (.500)	5/8 (.625)	3/4 (.750)
Tube Thread Size	5/16–24	7/16–20	1/2–20	5/8–20	3/4–20	7/8–20	1-1/16–20

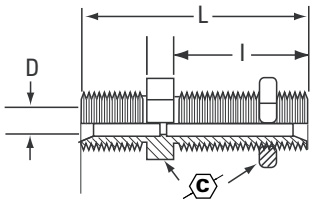
Male Connector



Tube O.D.	Male Pipe Thread	Catalog Number Nylon	Catalog Number Polypropylene	L	D	C
1/4	1/8	1568x4	1568Px4	0.99	0.26	5/8
1/4	1/8	1568x4G	1568Px4G	0.99	0.26	5/8
1/4	1/4	1568x4x4	1568Px4x4	1.17	0.26	5/8
1/4	1/4	1568x4x4G	1568Px4x4G	1.17	0.26	5/8
1/4	3/8	1568x4x6G ▪	1568Px4x6	1.20	0.26	13/16
5/16	1/8		1568Px5	1.00	0.32	11/16
5/16	1/4	1568x5x4	1568Px5x4	1.19	0.32	11/16
3/8	1/8	1568x6x2	1568Px6x2	1.14	0.38	13/16
3/8	1/8		1568Px6x2G	1.14	0.38	13/16
3/8	1/4	1568x6	1568Px6	1.30	0.38	13/16
3/8	1/4	1568x6G	1568Px6G	1.30	0.38	13/16
3/8	3/8	1568x6x6	1568Px6x6	1.34	0.38	13/16
3/8	3/8	1568x6x6G		1.34	0.38	13/16
3/8	1/2	1568x6x8	1568Px6x8	1.59	0.38	59/64
3/8	1/2	1568x6x8G	1568Px6x8G	1.59	0.38	59/64
1/2	1/8	1568x8x2G ▪		1.23	0.51	15/16
1/2	1/4	1568x8x4	1568Px8x4	1.42	0.51	15/16
1/2	1/4		1568Px8x4G	1.42	0.51	15/16
1/2	3/8	1568x8	1568Px8	1.47	0.51	15/16
1/2	3/8	1568x8G	1568Px8G	1.47	0.51	15/16
1/2	1/2	1568x8x8	1568Px8x8	1.61	0.51	15/16
5/8	3/8	1568x10x6G ▪		1.50	0.63	1-1/16
5/8	1/2	1568x10G ▪	1568Px10G ▪	1.66	0.63	1-1/16
3/4	3/4	1568x12x12G ▪	1568Px12x12G ▪	1.92	0.76	1-5/16

Bulkhead Union



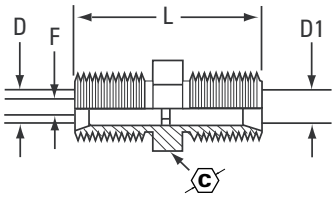


Tube O.D.	Catalog Number Nylon	Catalog Number Polypropylene	L	I	D	C
1/4	1574x4		1.45	0.88	0.26	5/8
3/8	1574x6	1574Px6	1.78	1.03	0.38	13/16
1/2	1574x8		1.89	1.04	0.51	15/16
3/4	1574x12G ▪	1574Px12G ▪	2.41	1.35	0.76	1-5/16

Plastic Products
Molded Compression Tube Products

• Not available with GRIPPER style nut
▪ Sold Only with GRIPPER style nut

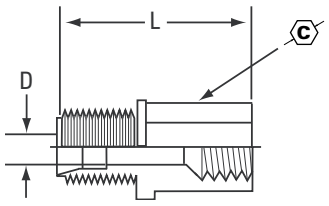
Union Connector



Tube O.D.	Catalog Number Nylon	Catalog Number Polypropylene	L	F	C
1/4	1562x4	1562Px4	0.98	0.23	5/8
1/4	1562x4G	1562Px4G	0.98	0.23	5/8
5/16	1562x5		1.03	0.28	11/16
5/16	1562x5G	1562Px5G	1.03	0.28	11/16
3/8	1562x6	1562Px6	1.23	0.30	13/16
3/8	1562x6G	1562Px6G	1.23	0.30	13/16
1/2	1562x8	1562Px8	1.44	0.48	15/16
1/2		1562Px8G	1.44	0.48	15/16
5/8	1562x10G ▪	1562Px10G ▪	1.50	0.50	1-1/16
3/4	1562x12G ▪	1562Px12G ▪	1.75	0.64	1-5/16

Tube O.D.	Tube O.D.	Catalog Number Nylon	Catalog Number Polypropylene	L	D	C	D1
1/4	1/8		1562Px4x2•	0.92	0.26	5/8	0.13
5/16	1/4	1562x5x4•		1.00	0.32	11/16	0.26
3/8	1/4	1562x6x4G		1.19	0.38	13/16	0.26
1/2	3/8		1562Px8x6	1.33	0.51	15/16	0.38
5/8	1/2		1562Px10x8G ▪	1.47	0.63	1-1/16	0.51

Female Connector

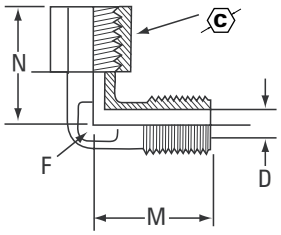


Tube O.D.	Female Pipe Thread	Catalog Number Nylon	Catalog Number Polypropylene	L	D	C
1/4	1/8	1566x4		0.92	0.23	9/16
1/4	1/8	1566x4G		0.92	0.23	9/16
1/4	1/4	1566x4x4	1566Px4x4	1.09	0.22	11/16
1/4	1/4	1566x4x4G		1.09	0.22	11/16
5/16	1/4	1566x5x4		1.22	0.28	11/16
5/16	1/4	1566x5x4G		1.22	0.28	11/16
3/8	1/4	1566x6		1.20	0.36	11/16
3/8	3/8	1566x6x6	1566Px6x6	1.20	0.36	13/16
3/8	3/8	1566x6x6G		1.20	0.36	13/16
3/8	1/2	1566x6x8	1566Px6x8	1.27	0.34	1-3/64
3/8	1/2	1566x6x8G	1566Px6x8G	1.27	0.34	1-3/64
1/2	3/8	1566x8		1.23	0.47	13/16
1/2	3/8	1566x8G		1.23	0.47	13/16
1/2	1/2	1566x8x8	1566Px8x8	1.30	0.48	15/16

Plastic Products
Molded Compression Tube Products

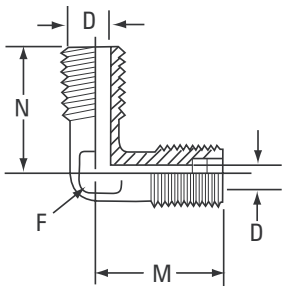
• Not available with GRIPPER style nut
▪ Sold Only with GRIPPER style nut

Female Elbow



Tube O.D.	Female Pipe Thread	Catalog Number Nylon	Catalog Number Polypropylene	M	N	D	C	Across Flats F
1/4	1/8	N/A		0.81	.75	0.26	35/64	25/64
1/4	1/4	1570x4x4		0.81	.97	0.26	11/16	13/32
5/16	1/4	1570x5x4G ▪	1570Px5x4G ▪	0.94	1.00	0.32	11/16	7/16
3/8	3/8	1570x6x6	1570Px6x6	0.91	1.03	0.38	13/16	9/16

Male Elbow

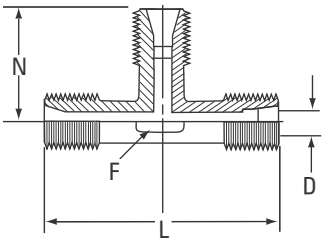


Tube O.D..	Male Pipe Thd.	Catalog Number Nylon	Catalog number Polypropylene	M	N	D	D1	Across Flats F
1/8	1/8		1569Px2•	0.56	0.63	0.11	0.20	1/4
1/4	1/8	1569x4		0.81	0.81	0.22	0.25	3/8
1/4	1/8	1569x4G		0.81	0.81	0.22	0.25	3/8
1/4	1/4	1569x4x4		0.81	1.02	0.22	0.28	3/8
1/4	1/4	1569x4x4G	1569Px4x4G	0.81	1.02	0.22	0.28	3/8
1/4	3/8	1569x4x6		0.84	1.09	0.23	0.38	9/16
3/8	1/4	1569x6	1569Px6	0.94	1.03	0.30	0.31	37/64
3/8	1/4	1569x6G	1569Px6G	0.94	1.03	0.30	0.31	37/64
3/8	3/8	1569x6x6	1569Px6x6	0.94	1.09	0.34	0.38	9/16
3/8	3/8	1569x6x6G		0.94	1.09	0.34	0.38	9/16
1/2	1/4	1569x8x4G ▪		1.06	1.09	0.39	0.31	11/16
1/2	3/8	1569x8	1569Px8	1.09	1.13	0.39	0.31	11/16
1/2	3/8	1569x8G		1.09	1.13	0.39	0.31	11/16
1/2	1/2	1569x8x8	1569Px8x8	1.09	1.28	0.47	0.36	11/16
1/2	1/2	1569x8x8G	1569Px8x8G	1.09	1.28	0.47	0.36	11/16
5/8	1/2	1569x10G ▪	1569Px10G ▪	1.25	1.44	0.52	0.50	13/16

Plastic Products
Molded Compression Tube Products

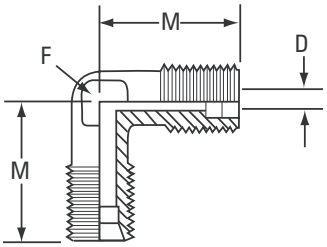
• Not available with GRIPPER style nut
■ Sold Only with GRIPPER style nut

Union Tee



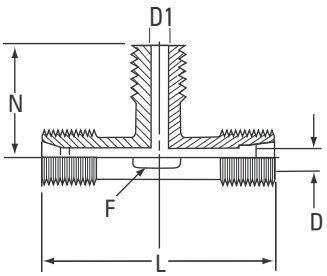
Tube O.D.	Catalog Number Nylon	Catalog Number Polypropylene	L	D	N	Across Flats F
1/8	1564x2•		1.11	0.11	0.52	1/4
1/4	1564x4	1564Px4	1.44	0.22	0.72	23/64
1/4	1564x4G		1.44	0.22	0.72	23/64
5/16	1564x5G	1564Px5G	1.61	0.28	0.83	7/16
3/8	1564x6	1564Px6	1.91	0.30	0.97	17/32
3/8		1564Px6G	1.91	0.30	0.97	17/32
1/2	1564x8	1564Px8	2.13	0.48	1.03	11/16
1/2	1564x8G		2.13	0.48	1.03	11/16
5/8	1564x10G ■		2.56	0.50	1.25	13/16
3/4	1564x12G ■		3.11	0.62	1.56	1-1/16

Union Elbow



Tube O.D.	Catalog Number Nylon	Catalog Number Polypropylene	M	D	Flats F	Across
1/4	1565x4	–		0.81	0.22	3/8
1/4	1565x4G	–		0.81	0.22	3/8
3/8	1565x6	1565Px6		0.94	0.34	9/16
3/8	1565x6G	1565Px6G	0.94	0.34	9/16	
1/2	1565x8	1565Px8		1.06	0.39	43/64
1/2	1565x8G	–		1.06	0.39	43/64
5/8	1565x10G ■	–		1.25	0.52	13/16

Male Branch Tee

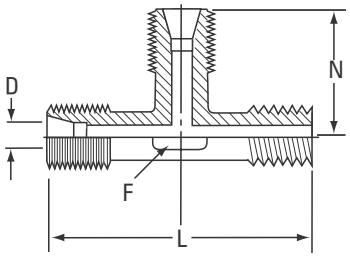


Tube O.D.	Male Pipe Thd.	Catalog Number Nylon	L	D	N	D1	Across Flats F
1/4	1/8	1572x4	1.45	0.22	0.75	0.25	3/8
1/4	1/8	1572x4G	1.45	0.22	0.75	0.25	3/8
1/4	1/4	1572x4x4x4	1.45	0.22	0.92	0.31	3/8
1/4	1/4	1572x4x4x4G	1.45	0.22	0.92	0.31	3/8
5/16	1/4	1572Px5x5x4	1.61	0.30	0.98	0.31	27/64
3/8	3/8	1572x6x6x6	1.91	0.36	1.11	0.38	1/2
1/2	1/2	1572x8x8x8	2.19	0.48	1.31	0.48	5/8

Plastic Products
Molded Compression Tube Products

• Not available with GRIPPER style nut
▪ Sold Only with GRIPPER style nut

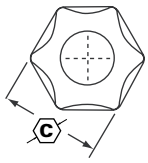
Male Run Tee

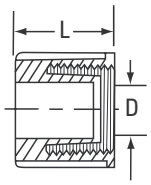


Tube O.D.	Male Pipe Thd.	Catalog Number Nylon	Catalog Number Polypropylene	L	D	N	Across Flats F
1/4	1/8	1571x4		1.47	.22	.73	3/8
1/4	1/4	1571x4x4x4		1.67	.22	.72	23/64
1/4	1/4	1571x4x4x4G		1.67	.22	.72	23/64
5/16	1/4	1571x5x4x5G ▪	1571Px5x4x5	1.81	.28	.81	7/16
3/8	3/8	1571x6x6x6	1571Px6x6x6	2.03	.34	.97	1/2
1/2	3/8	1571x8		2.27	.47	1.11	5/8
1/2	3/8		1571Px8G	2.27	.47	1.11	5/8
1/2	1/2	1571x8x8x8G ▪		2.41	.47	1.11	39/64
3/4	1/2	N/A	1571Px12G ▪	3.17	.64	1.55	1-1/16

Compression Nut

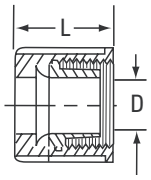
Ferrule Nuts with Integral Sleeve





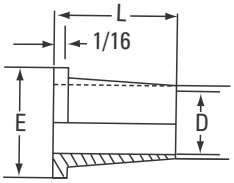
Tube O.D.	Catalog Number Nylon	C	L	D
1/4	1561x4	5/8	0.63	0.26
5/16	1561x5	11/16	0.69	0.32
3/8	1561x6	13/16	0.75	0.38
1/2	1561x8	15/16	0.88	0.51

With Plastic Gripper



Tube O.D.	Catalog Number Nylon	Catalog Number Polypropylene		C	L	D
1/4	1561x4G			5/8	0.69	0.26
3/8	1561x6G			13/16	0.73	0.38
1/2	1561x8G	1561Px8G	15/16	0.88	0.51	

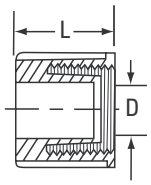
Insert

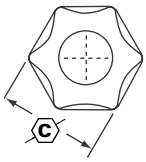


Tube O.D.	Catalog Number Nylon	E	L	D
1/4	1584x4	0.25	0.38	0.12
5/16	1584x5	0.31	0.40	0.14
3/8	1584x6	0.37	0.50	0.20
1/2	1584x8	0.49	0.56	0.30

Plastic Products
Molded Compression Tube Products

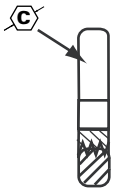
Cap Nut





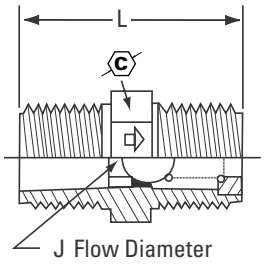
Tube O.D.	Catalog Number Nylon	Catalog Number Polypropylene	L	C
1/8	1529x2		0.52	7/16
1/4	1529x4	1529Px4	0.63	5/8
3/8	1529x6		0.73	13/16
1/2	1529x8	1529Px8	0.88	15/16

Bulkhead Nut



Tube O.D.	Catalog Number Nylon	Catalog Number Polypropylene	C
1/4	1502x4		5/8
5/16		1502Px5	11/16
3/8	1502x6		13/16

KYNAR Check Valve



Male Pipe Size N.P.T.F.	Catalog Number KYNAR Only	L	J	C	
1/8	1531x2	1.00	0.09	7/16	
1/4	1531x4	1.41	0.19	5/8	
3/8	1531x6	1.50	0.25	13/16	
1/2	1531x8	1.81	0.34	15/16	

KYNAR Check Valve Features and Benefits:**

- Viton® "O" Ring
- Stainless Ball & Spring
- Zero Leakage
- Maximum Operating Temp.180°F @ 220 PSI
- Cracking Pressure 1 to 2.5 PSI

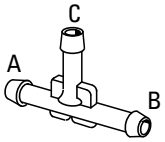
Viton is a registered trademark of DuPont Dow Elastomers

** KYNAR is a registered trademark of Elf Atochem North America, Inc.

Plastic Products

⚠ Refer to safety information regarding proper selection of tubing and tube connectors on page 3.

3 Way Tee

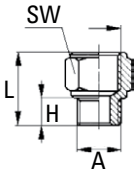


Tube i.d. A	Tube i.d. B	Tube i.d. C	Catalog Number
3/8	3/16	3/8	1944

Brass-Nickel Plated
BSPP Products

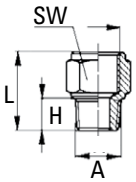
⚠ Refer to safety information on page 3.

BSPP Male To NPTF Female Adapter



Male BSPP	Female NPTF Thread	Catalog Number	H	L	SW (mm)
1/8	1/8	1150x2x2PP	0.27	0.67	14
1/4	1/4	1150x4x4PP	0.32	0.91	17
3/8	3/8	1150x6x6PP	0.35	0.96	22
1/2	1/2	1150x8x8PP	0.39	1.16	27

BSPP Female To NPTF Male Adapter



Male BSPP	Female NPTF Thread	Catalog Number	H	L	SW (mm)
M5*	10-32†	1100x5MMxA	0.18	0.47	8
1/8	1/8	1100x2PPx2	0.37	0.77	14
1/4	1/4	1100x4PPx4	0.51	1.06	17
3/8	3/8	1100x6PPx6	0.51	1.08	19

*M5 has 0.8mm Thread Pitch. M5 seals with nylon washer, included.
†UNF thread

Related Products
Assembly & Tool Cutting Equipment

⚠ **Caution:** Sharp blade! Keep hands and fingers away from cutting surface!

T-150 Utility Tube Cutter

Need to cut stainless steel tubing? This cutting tool is for you. It features an enclosed feed screw to eliminate clogging and jamming. Grooved rolls for close to flare cuts and a fold away reamer.

Capacity:

1/8" to 1⅛" O.D. Cuts hard and soft copper, aluminum, brass, carbon steel and stainless steel tubing.

Spare Parts:

T-1422R Replacement Cutting Wheel

Air Brake Products & Measuring Kits

⚠ Refer to safety information on page 3.

Thread Measuring Kit

Danfoss Part # FT1341

Measuring tube and pipe fitting threads can be a most difficult task if not completely understood. Tools needed include a thread pitch gauge, calipers and seat angle gauges. To aid you, Danfoss has a kit to fit your needs.

This handy kit includes:

- Thread Pitch Gauge (American and metric)
- Inside/Outside Caliper (inches and millimeters)
- 2 Seat Angle Gauges (37°/45° and a 12°/30°)
- International Measuring and Identification Guide and Instruction Booklet
- Carrying Case for Easy and Convenient Storage

Related Products
Tube Cutting Equipment

⚠ Refer to safety information on page 3.

Plastic Tube Cutter

Weatherhead Part # T-135
Danfoss Part # FT1356

An economical alternative to quality tube and hose cutting. This versatile tool is lightweight and durable for long service life.

Replacement Blade:
Weatherhead=T-135B
Danfoss=FT1356-2-1

Capacity:
Up to 1" I.D.

Note:
Not for use with wire-reinforced hose.

T-191 Plastic Tube and Hose Cutter

A tool designed to be small, only 2-7/8" long. The versatile T-191 offers quick and clean square cuts on 1/16" to 1/2" O.D. plastic tubing and non-wire reinforced hose. The T-191 can be either bench or wall mounted and offers the safety of closing automatically when not in use.

Spare Parts:
T-191B Replacement Blade (one per package)

Related Products
Tube Bending Tools

⚠ Refer to safety information on page 3.

Spring Tube Benders

Low cost, tube bending spring operates perfectly in hand bending copper, aluminum and other thin-walled tubing.

Bends are true with minimum tubewall collapsing. Belled at one end to facilitate removal. Bright-plated spring wire finish.

Catalog Number	Tubing (O.D.) (Inches)	Length (Inches)	Weight
T-105	5/16	10	4 ozs.
T-106	3/8	10	5 ozs.
T-108	1/2	12	8 ozs.

⚠ Refer to safety information on page 3.

T-345K Tube Cutting and Flaring Kit

Tube flaring and cutting has just become a little easier with the convenient T-345K Tube Flaring and Cutting Kit.

This kit features a quality-made Double Flaring Tool offering accurate single flares between 3/16" and 5/8" O.D. tubing. Double flares between 3/16" and 1/2" O.D. tubing.

Check these features:

- Hardened, smooth cone for fast, accurate 45° flares.
- Single and double flare capability.
- Clamp screw for easy clamping and removal of tubes.
- Flaring Bar installed from either side of yoke.
- Flares soft copper, brass, aluminum and mild steel (JIC and Bundy) tubing.

T-345K
Components can be ordered separately:

T-345
45° Flaring Tool, Double Flare Adapters and Plastic Box

T-150

1/8" to 1-1/8" Tube Cutter

T-1422R

T-150 Spare Cutting Wheel

Double Flare Adapters

Catalog Number	Tube O.D.
T-346x3	3/16"
T-346x4	1/4"
T-346x5	5/16"
T-346x6	3/8"
T-346x8	1/2"

Related Products
Label Sets & Bags

⚠ Refer to safety information on page 3.

Label Sets

Full assortment available. Each label contains catalog number, illustration, size data and color coding for quick, positive identification of parts. Labels slide easily into slots on drawers and dividers.

Catalog Number	Description
CL-490	Standard brass products, drain and shut-off cocks.
CL-491	Air brake products for copper tubing.
CL-492	Hydraulic brake products.
CL-494	Master Set - contains one each of CL-490, CL-491, CL-492.
CL-496	Mini-Barb products.
CL-497	Air brake products for nylon tubing.
CL-498	Polyline products.
CL-499	Push>Connect
CL-500	Selfalign
CL-503	QCAB products

Self-Adhesive Label Sets

Labels are printed on self-adhesive stock for quick application. Each label contains an illustration of the part along with the catalog number and size information.

Catalog Number	Description
FS-800	Air brake products for copper tubing
FS-900	Air brake products for nylon tubing
FS-1000	Mini-Barb products
FS-2100	Polyline products
FS-3300	QCAB products
W-8022	Standard brass products and drain-shut-off valve

Plastic Bags

Danfoss heavy-duty plastic bags for brass products come in sizes 5"x6", 6"x10", and 8"x12". The bags include convenient spaces for labeling.

Catalog Number	Description	Qty.
5x6 PB	Plastic Bag	100
6x10 PB	Plastic Bag	100
8x12 PB	Plastic Bag	100

Related Products
Cabinets & Assortments

C-40X – The sturdy C-40X cabinet contains 40 heavy-duty drawers that can be divided into two, three, or four compartments providing space for a large selection of hose ends and adapters. It has mounting holes for the T-420, ET1187, and ET1000 crimp machines. **Dimensions: 46-1/2"H x 40"W; 26" Deep at base, 18" Deep at top. Weight: 228 lbs.**

C-15X – The rugged C-15X contains 15 extra large drawers that may be divided into two or three sections for those large, difficult to store items. **Dimensions: 13 -5/8"H x 30 -1/4"W; 14-3/8" Deep. Weight: 45 lbs.**

C-63X - This stock cabinet containing 63 drawers, which can be divided into two or three sections, is a nice addition to any store front. **Dimensions: 25"H x 30 -1/4"W; 9-1/4" Deep. Weight: 61 lbs.**

FC-16X - The FC-16X contains 16 clear poly drawers that can be divided into two or three sections. **Dimensions: 11-3/4"H x 16 -1/8"W; 9" Deep. Weight: 13 lbs.**

FH-135X - The sturdy FH-135X cabinet contains 50 heavy-duty drawers that can be divided into one, two, or three compartments allowing ample space for a large selection of hose ends and adapters. It includes mounting holes for the ET1187 and ET1000 crimp machines.
Dimensions: 46-1/2"H x 33" W; 14-1/2" Deep. Weight: 115 lbs.

TC-20 - The TC-20 cabinet provides easy access to all your tooling needs. This collet cabinet fits Danfoss' core tooling products. Standard holes fit the ET425 series collets. Inserts are provided to fit the ET313 series collets. **Dimensions: 28-1/2"H x 26-1/2" W; 12-3/4" Deep. Weight: 37.5 lbs.**

HD-1X - The HD-1X cabinet offers the ideal solution for keeping 50-foot lengths of hose off the floor. Vertical slots in the cabinet keep hoses organized and clean. Consider bolting a C-15X stocking cabinet on top of the HD-1X to keep an inventory of hose ends readily available. Internal dimensions have changed from 7 narrow 4.3" sections to 5 wider 6.14" sections to accommodate larger hose sizes. **Dimensions: 36"H x 31" W; 24" Deep. Weight: 83 lbs.**

C-632X - The C-632X consists of the CB-63X cabinet base, the C-15X cabinet, and two C-63X cabinets. This cabinet is a space saving, efficient addition to the modern store with a lobby type sales area. It requires a minimum amount of space, but does a maximum job merchandising a wide variety of products in 126 clear drawers. An additional 15 large, high impact drawers located in the bottom section provide ample space for large or heavy items. **Dimensions: 68-1/2"H x 30" W; 15" Deep. Weight: 167 lbs.**

Related Products
Assortments

CA-632 Brass Products Assortment and Cabinet

The CA-632 assortment combines a lobby display unit and an assortment of fast moving brass products with coverage for most any application. This space saving assortment includes color coded, illustrated, labels for quick identification by customers of standard products, as well as fuel line, carburetion, metric and domestic hydraulic brake and thermoplastic brass fittings in 240 configurations and sizes. Be a supplier to auto dealers, brake specialists, RV shops, plant maintenance shops, truck and bus fleets, contractors, marinas, loggers, shipyards, fishing fleets, farmers and self installers for their brass requirements. Contents of this assortment may vary as new products are introduced and stock changes in popularity.

Contents only: CA-632CO & C-632X
Brass Cabinet Only (2 C-63X, 1 C-15X, 1 CB-63X)

Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.
05703B-102	5	202x4	10	3220x4x2	20	3400x6	5	49x4x4	5	66x2	10
05704B-102	10	202x4x4	10	3220x6x2	10	3400x8	5	49x5	10	66x3	10
05704B-104	5	202x5	10	3220x6x4	10	3500x2	10	49x5x4	5	66x4	10
05704B-C02	5	202x5x4	10	3220x8x2	5	3500x4	10	49x6	10	66x6	5
05705B-102	10	202x6	10	3220x8x4	10	3600x2	5	49x8	5	68x2	10
05705B-104	5	202x6x2	5	3220x8x6	5	3600x4	5	60x2	50	68x3	10
05705B-C02	10	2030x4	10	3220x12x6	2	3700x2	10	60x3	50	68x4	10
05705B-C04	10	2030x44	10	3220x12x8	2	3700x4	5	60x4	50	68x4x4	10
05705B-1560	10	2030x5	10	3300x2	10	3700x6	5	60x5	50	68x5	10
05705B-1561	10	2030x6	10	3300x4	10	3750x2	5	60x6	50	68x5x4	10
05706B-102	10	2030x8	5	3300x4x2	10	3750x4	5	60x8	20	68x6	10
05706B-104	10	252x3	10	3300x6	5	402x3	10	60x10	10	68x6x2	10
05706B-106	5	252x4	10	3300x6x4	5	402x4	10	61x2	10	68x6x6	5
05706B-C02	5	302x3	10	3300x8	5	402x4x4	5	61x3	20	68x8	5
05706B-C04	5	302x4	10	3300x8x6	5	402x5	10	61x4	20	69x2	10
05706B-1568	5	302x5	10	3325x2	10	402x5x4	10	61x5	20	69x3	10
05706B-1570	5	302x6	5	3325x4	10	402x6	10	61x6	10	69x4	10
100x3	10	3129x2	5	3325x4x2	5	41x3	10	61x8	10	69x4x4	10
100x4	10	3150x2	10	3325x6	5	41x4	10	6100x2	10	69x5	10
100x5	10	3150x4	10	3325x6x4	5	41x5	10	6100x3	10	69x5x4	10
100x6	10	3151x2	10	3326x2	10	41x6	10	6100x4	10	69x6	10
105x2	10	3151x4	10	3326x4	10	41x8	5	62x2	10	69x6x2	5
105x3	20	3151x6	10	3326x6	10	42x4	5	62x3	10	69x6x6	5
105x4	20	3151x8	5	3326x8	5	42x6	5	62x4	10	69x8	5
105x5	20	3152x2	10	3327x2	10	48x3	10	62x5	10	7896x3	5
105x6	10	3152x4	10	3327x4	5	48x4	10	62x6	10	7896x4	5
131x3	10	3152x6	10	3328x2	10	48x4x4	10	62x8	5	7934A	5
131x4	10	3152x8	5	3328x4	5	48x5	10	62x10	1	C-632X	1
131x5	10	3152x12	2	3328x6	5	48x5x4	10	6200x2	10	CL-490	1
131x6	10	3200x2	10	3350x2	5	48x6	10	6200x3	10		
1538	10	3200x4	5	3350x4	5	48x6x2	5	6200x4	10		
1539	10	3200x4x2	10	3350x6	5	48x6x6	5	6205-004	10		
1540	10	3200x6x4	5	3400x2	10	48x8	5	64x4	5		
202x3	10	3200x8x6	5	3400x4	10	49x4	10	64x6	5		

Related Products
Assortments

AB-45 • Air Brake Fittings Assortment

This assortment of draincocks, shutoffs, and air brake fittings for use with 1/4", 3/8", and 1/2" copper tubing is a must for jobbers and fleet service shops. Provides excellent coverage for air brake tube and hose service requirements. The large plastic drawers and the illustrated labels for the 15 drawer cabinet included in the assortment make positive part selection simple and quick.

Part Number	Qty.
1360x6	20
1360x8	20
1360x10	10
1360x12	10
1361x6	20
1361x8	5
1361x10	5
1362x4	5
1362x6	10
1362x8	5
1362x10	5
1368x6	10
1368x6x2	5
1368x6x6	5
1368x8	5
1368x10	5
1369x4x4	5
1369x6	10
1369x8	5
1380x6	5
1390x6	5
1391x6	5

Part Number	Qty.
33806-A	20
33806-B	5
33806B-Y06	2
33806B-Y24	5
33806B-Y28	5
33806B-Y34	5
33806B-Y38	5
C-15X	1
FS-800	1
W05465	5
W14630	10
W15310	5
W76150	5
W79850	3
W79851	3

Related Products
Assortments

AB-1400 • Air Brake Fittings Assortment

The AB-1400 contains DOT approved brass air brake fittings for servicing nylon brake and secondary air lines. Selecting the proper fittings from the 63-drawer cabinet included with the assortment is easy. Clear, wide plastic drawers with color-coded labels make identification of shapes and sizes quick and simple. Order Danfoss air brake tubing to complete your nylon air brake line service center.

Part Number	Qty.
1460x4	10
1460x6	20
1460x8	10
1460x10	10
1460x12	10
1461x4	5
1461x6	10
1461x8	5
1461x10	5
1461x12	5
1462x4	5
1462x6	10
1462x8	5
1462x10	4
1462x12	2
1464x6	5
1464x8	5
1466x6	5
1466x6x6	5
1466x8	5
1468x4	5
1468x4x4	5
1468x6	10
1468x6x2	5
1468x8	5
1468x10	5
1468x12	4
1469x4	5

Part Number	Qty.
1469x4x4	5
1469x6	10
1469x6L	5
1469x6x2	5
1469x6x6	5
1469x8	5
1469x8x4	5
1469x10	5
1469x10x6	4
1469x12	4
1471x4	5
1471x6	5
1472x6	5
1472x8	5
1480x6	5
1480x6x6	5
1480x8	5
1480x10	4
1484x4	20
1484x6	20
1484x8	20
1484x10	10
1484x12	10
C-63X	1
CL-497	1

AB-140 • 1400 Series Air Brake Fittings Assortment

This assortment of 1/4", 3/8", and 1/2" air brake fittings designed for use with Danfoss air brake tubing provides the coverage needed for service work by fleets, repair shops, and farm implement dealers. The DOT-approved air brake fittings are easily selected from the cabinet with 16 plastic drawers and color-coded labels included in the assortment.

Part Number	Qty.
1460x4	20
1460x6	20
1460x8	20
1461x4	10
1461x6	10
1461x8	5
1462x4	5
1462x6	10
1462x8	4
1468x4	10
1468x6	10
1468x8	5
1469x4	5
1469x6	5

Part Number	Qty.
1469x8	5
1484x4	20
1484x6	20
1484x8	20
CL-16-3	1
FC-16X	1
W15310	5

Related Products
Assortments

SA-1 • Secondary Air Systems Kit

Ideal for fleet repair shops, truck dealers, garages and truck stops. SA-1 contains an assortment of popular 1/8" and 1/4" brass fittings plus 200' of Danfoss air brake tubing. The 1/8" fittings are Danfoss SELFALIGN® and 1/4" fittings are Danfoss 1400 series air brake. The sturdy box keeps the tubing and fittings together for quick and easy servicing of the tubing used on shifters, PTO's, wipers, horns, remote air, instrumentation, etc. All of the parts are organized at your finger tips. The SA-1 is a must for all vehicle air system maintenance facilities.

Size
15" wide, 3-1/2" high, 14-1/2" deep.

Part Number	Qty.
1460x4	10
1461x4	5
1462x4	2
1464x4	1
1468x4	2
1468x4x1	2
1468x4x4	2
1469x4	2
1469x4x4	2
1484x4	5
601x2	10

Part Number	Qty.
611x2	5
621x2	2
661x2	2
681x2	2
681x2x1	2
691x2	2
691x2x1	2
BF-40X	1
4245-0220-0100	100'
4249-0410-0100	100'

Related Products
Assortments

QC-180

The QC-180 contains tube unions, male connectors, swivel male 45° elbow, male 90° elbows, and repair kits in popular 1/4", 3/8", and 1/2" tube sizes designed for DOT Truck and Trailer Air Brake System needs (see complete listing at right in table). The QCAB fittings are field proven with over millions of miles of leak free performance. Their design can save up to 75 percent of the assembly time over conventional compression fittings. These fittings are contained in a case measuring 1-3/4" x 6-3/4" x 1-3/4".

Component Part No.	Qty.
1862x4	2
1869x8x8	1
1862x6	2
1880x4x4	2
1862x8	2
1880x6x6	2
1868x2.5	2
1880x8x8	1
1868x3	2
1800Kx4	2
1868x4x4	2
1800Kx6	2

Component Part No.	Qty.
1868x6x6	2
1800Kx8	2
1868x8x8	2
1800TRK	1
1869x4x4	2
BF-40X	1

QC-1800

This assortment contains a solid inventory of popular Danfoss QCAB fittings designed for DOT Truck and Trailer Air Brake System needs (see complete listing at right in table). The QCAB fittings are field proven with over millions of of leak free performance. Their design can save up to 75 percent of the assembly time over conventional compression fittings.

Component Part No.	Qty.
1800Kx2.5	4
1862x10	2
1868x12	2
1874x6x6	1
1800Kx3	4
1868x2.5x1	5
1869x4	5
1874x8x8	1
1800Kx4	4
1868x2.5	5
1869x4x4	5
1880x4x4	5
1800Kx6	4
1868x3	5
1869x6	5
1880x6x6	5
1800Kx8	4
1868x4	5
1869x8	5
1880x8x8	5
1800Kx10	2
1868x4x4	5
1869x8x8	5
1880x10	2

Component Part No.	Qty.
1800Kx12	2
1868x6	5
1869x10	2
1880x12	2
1862x2.5	2
1868x6x6	5
1869x4S	5
1800T	1
1868x8	5
1869x4x4S	5
CL-503	1
1862x4	5
1868x8x8	5
1869x6S	5
FC-16X	1
1862x6	5
1868x10x6	2
1869x8S	5
T-191	1
1862x8	5
1868x10	2
1874x4x4	1

Related Products
Assortments

Brass Products Assortment

Weatherhead Part # CA-631

This merchandiser will help you organize your brass products in an attractive 63 drawer cabinet. It includes a stock of the 100 fastest moving brass products to better service your customers. To expand, divide the clear, easy to inventory, super sized plastic drawers in half or thirds with plastic dividers provided. Illustrated, color-coded labels in a wide range of connector types provide instant identification of drawer contents. Your lobby and sales will be improved with this modern display set up on a gondola or shelf. Contents may vary as new numbers become available and popularity changes.

CA-631 Contents

Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.
105x3	20	302x6	5	3220x4x2	20	3327x4	5	48x5x4	10	62x4	10
105x4	20	402x4	10	3220x6x2	10	3328x2	5	48x6	10	62x5	10
105x5	20	402x5	10	3220x6x4	10	3328x4	5	48x6x6	5	62x6	10
105x6	10	402x6	10	3220x8x2	5	3350x2	5	49x4	5	68x2	10
131x3	10	3150x2	5	3220x8x4	10	3350x4	5	49x6	10	68x3	10
131x4	10	3150x4	5	3220x8x6	5	3400x2	10	60x2	50	68x4	10
131x5	10	3151x2	10	3300x2	10	3400x4	10	60x3	50	68x4x4	10
131x6	10	3151x4	10	3300x4	10	3400x6	5	60x4	50	68x5	10
202x3	10	3151x6	10	3300x4x2	10	3700x2	10	60x5	50	68x5x4	10
202x4	10	3151x8	10	3300x6	5	3700x4	5	60x6	50	68x6	10
202x4x4	10	3152x2	10	3300x6x4	5	3750x4	5	61x2	10	68x6x2	10
202x5	10	3152x4	10	3325x2	10	3750x6	2	61x3	10	69x4	10
202x5x4	10	3152x6	10	3325x4	10	41x4	10	61x4	10	69x6	10
202x6	5	3152x8	5	3326x2	10	41x6	10	61x5	10	C-63X	1
302x3	10	3200x2	5	3326x4	10	48x4	10	61x6	10	CL-490	1
302x4	10	3200x4x2	10	3326x6	10	48x4x4	10	62x2	10		
302x5	10	3200x6x4	5	3327x2	5	48x5	10	62x3	10		

Brass Products Assortment

Weatherhead Part # FC-161

The brass products assortment contains the fastest moving SAE 45° Flare, Inverted Flare, Compression and Pipe catalog numbers to give your customers maximum coverage at a low cost. Nuts, sleeves and unions make an ideal stock for any small repair, auto, boat, lawn mower, or fixit shop. Cabinet includes 16 clear plastic drawers and color-coded labels for easy identification. The cabinet fits on any shelf and goes to work immediately.

FC-161 Contents

Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.
105x3	10	3151x2	2	402x4	2	49x5	2	61x6	5	69x5	2
105x4	10	3151x4	2	402x5	2	49x6	2	62x3	5	69x6	2
105x5	10	3220x4x2	5	41x4	2	60x3	20	62x4	5	CL-16-1	1
105x6	5	3220x6x4	5	41x5	2	60x4	20	62x5	5	FC-16X	1
202x4	2	3300x2	5	41x6	2	60x5	20	62x6	5		
202x5	2	3300x4	2	48x4	2	60x6	20	68x4	2		
302x3	5	3400x2	5	48x5	2	61x3	10	68x5	2		
302x4	5	3400x4	5	48x6	2	61x4	10	68x6	2		
302x5	2	402x3	2	49x4	2	61x5	10	69x4	2		

Related Products
Assortments

Push>Connect Products Assortment

Weatherhead Part # PC-48

Danfoss PUSH > CONNECT products are designed for quick assembly without the need for a wrench. Ideal for pneumatic applications where space is tight. Then product is also easily disconnected; simply depress the collet ring with two fingers and withdraw the tube. The PC-48 and FT1613 provides the 48 most popular PUSH > CONNECT products in a compact, handy plastic box to make your assortment organized and accessible.

PC-48 Contents

Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.	Catalog Number	Qty.
1162x2	5	1165x6	5	1168x2.5x4	5	1168x6x6	5	1169x4x6S	5	1172x4x4S	5
1162x4	5	1165x8	2	1168x2x4	5	1168x6x8	2	1169x6S	5	1174x2	5
1162x6	5	1166x4	5	1168x4	5	1168x8	5	1169x6x6S	5	1174x4	5
1164x2.5	5	1166x4x4	5	1168x4A	5	1168x8x8	2	1169x8S	2	CL-499	1
1164x4	5	1166x6	5	1168x4x4	5	1169x2.5S	5	1169x8x4S	2	FC-16X	1
1164x6	5	1166x6x6	2	1168x4x6	5	1169x2S	5	1171x4S	5		
1164x8	2	1168x2	2	1168x5	5	1169x2x4S	5	1171x4x4S	5		
1165x2.5	5	1168x2.5	5	1168x5x4	5	1169x4S	5	1171x6S	5		
1165x4	5	1168x2.5A	5	1168x6	5	1169x4x4S	5	1172x4S	5		

Certification
ISO & QS Certifications

Danfoss Hydraulics - Brass Products

Facility	Registration	Registrar Number	Product Responsibility
Cleveland, TN	ISO9002	SGSUS98/1495	Distribution of Danfoss Product

Conversion
Conversion Chart

Inches Fractions	Decimals	MM
–	.0004	0.0100
–	.0040	0.1000
–	.0100	0.2500
1/64	.0156	0.3970
–	.0197	0.5000
–	.0295	0.7500
1/32	.0313	0.7940
–	.0394	1.0000
3/64	.0469	1.1910
–	.0590	1.5000
1/16	.0620	1.5880
5/64	.0781	1.9840
–	.0787	2.0000
3/32	.0940	2.3810
–	.0984	2.5000
7/64	.1090	2.7780
–	.1181	3.0000
1/8	.1250	3.1750
–	.1378	3.5000
9/64	.1410	3.5720
5/32	.1560	3.9690
–	.1575	4.0000
11/64	.1720	4.3660
–	.1770	4.5000
3/16	.1875	4.7630
–	.1969	5.0000
13/64	.2030	5.1590
–	.2165	5.5000
7/32	.2190	5.5560
15/64	.2340	5.9530
–	.2362	6.0000
1/4	.2500	6.3500
–	.2559	6.5000
17/64	.2656	6.7470
–	.2756	7.0000
9/32	.2810	7.1440
–	.2953	7.5000
19/64	.2970	7.5410
5/16	.3120	7.9380

Inches Fractions	Decimals	MM
–	.3150	8.0000
21/64	.3280	8.3340
–	.3350	8.5000
11/32	.3440	8.7310
–	.3543	9.0000
23/64	.3590	9.1280
–	.3740	9.5000
3/8	.3750	9.5250
25/64	.3910	9.9220
–	.3937	10.0000
13/32	.4060	10.3190
–	.4130	10.5000
27/64	.4220	10.7160
–	.4331	11.0000
7/16	.4380	11.1130
29/64	.4530	11.5090
15/32	.4690	11.9060
–	.4724	12.0000
31/64	.4840	12.3030
–	.4920	12.5000
1/2	.5000	12.7000
–	.5118	13.0000
33/64	.5156	13.0970
17/32	.5310	13.4940
35/64	.5470	13.8910
–	.5512	14.0000
9/16	.5630	14.2880
–	.5710	14.5000
37/64	.5790	14.6840
–	.5906	15.0000
19/32	.5940	15.0810
39/64	.6090	15.4780
5/8	.6250	15.8750
–	.6299	16.0000
41/64	.6406	16.2720
–	.6496	16.5000
21/32	.6560	16.6690
–	.6693	17.0000
43/64	.6720	17.0660

Inches Fractions	Decimals	MM
11/16	0.6875	17.4630
45/64	0.7030	17.8590
–	0.7087	18.0000
23/32	0.7190	18.2560
–	0.7283	18.5000
47/64	0.7340	18.6530
–	0.7480	19.0000
3/4	0.7500	19.0500
49/64	0.7656	19.4470
25/32	0.7810	19.8440
–	0.7874	20.0000
51/64	0.7970	20.2410
13/16	0.8125	20.6380
–	0.8268	21.0000
53/64	0.8280	21.0340
27/32	0.8440	21.4310
55/64	0.8590	21.8280
–	0.8662	22.0000
7/8	0.8750	22.2250
57/64	0.8906	22.6220
–	0.9055	23.0000
29/32	0.9062	23.0190
59/64	0.9220	23.4160
15/16	0.9375	23.8130
–	0.9449	24.0000
61/64	0.9530	24.2090
31/32	0.9690	24.6060
–	0.9843	25.0000
63/64	0.9844	25.0030
1	1.0000	25.4000
–	1.0236	26.0000
1-1/32	1.0312	26.1940
1-1/16	1.0620	26.9880
–	1.0630	27.0000
1-3/32	1.0940	27.7810
–	1.1024	28.0000
1-1/8	1.1250	28.5750
–	1.1417	29.0000
1-5/32	1.1560	29.3690

Inches Fractions	Decimals	MM
–	1.1811	30.0000
1-3/16	1.1875	30.1630
1-7/32	1.2190	30.9560
–	1.2205	31.0000
1-1/4	1.2500	31.7500
–	1.2598	32.0000
1-9/32	1.2810	32.5440
–	1.2992	33.0000
1-5/16	1.3120	33.3380
–	1.3386	34.0000
1-11/32	1.3440	34.1310
1-3/8	1.3750	34.9250
–	1.3779	35.0000
1-13/32	1.4060	35.7190
–	1.4173	36.0000
1-7/16	1.4380	36.5130
–	1.4567	37.0000
1-15/32	1.4690	37.3060
–	1.4961	38.0000
1-1/2	1.5000	38.1000
1-17/32	1.5310	38.8940
–	1.5354	39.0000
1-9/16	1.5620	39.6880
–	1.5748	40.0000
1-19/32	1.5940	40.4810
–	1.6142	41.0000
1-5/8	1.6250	41.2750
–	1.6535	42.0000
1-31/32	1.6562	42.0690
1-11/16	1.6875	42.8630
–	1.6929	43.0000
1-23/32	1.7190	43.6560
–	1.7323	44.0000
1-3/4	1.7500	44.4500
–	1.7717	45.0000
1-25/32	1.7810	45.2440
–	1.8110	46.0000
1-13/16	1.8125	46.0380
1-27/32	1.8440	46.8310

Conversion
Conversion Chart

Inches Fractions	Decimals	MM
–	1.8504	47.0000
1-7/8	1.8750	47.6250
–	1.8898	48.0000
1-29/32	1.9062	48.4190
–	1.9291	49.0000
1-15/16	1.9375	49.2130
–	1.9685	50.0000
1-31/32	1.9690	50.0060
2	2.0000	50.8000
–	2.0079	51.0000
2-1/32	2.0313	51.5940
–	2.0472	52.0000
2-1/16	2.0620	52.3880
–	2.0866	53.0000
2-3/32	20.9400	53.1810
2-1/8	2.1250	53.9750
–	2.1260	54.0000
2-5/32	2.1560	54.7690
–	2.1650	55.0000
2-3/16	2.1875	55.5630
–	2.2047	56.0000
2-7/32	2.2190	56.3560
–	2.2440	57.0000
2-1/4	2.2500	57.1500
2-9/32	2.2810	57.9440
–	2.2835	58.0000
2-5/16	2.3120	58.7380
–	2.3228	59.0000
2-11/32	2.3440	59.5310
–	2.3622	60.0000
2-3/8	2.3750	60.3250
–	2.4016	61.0000
2-13/32	2.4060	61.1190
2-7/16	2.4380	61.9130
–	2.4409	62.0000
2-15/32	2.4690	62.7060
–	2.4803	63.0000

Inches Fractions	Decimals	MM
2-1/2	2.5000	63.5000
–	2.5197	64.0000
2-17/32	2.5310	64.2940
–	2.5590	65.0000
2-9/16	2.5620	65.0880
2-19/32	2.5940	65.8810
–	2.5984	66.0000
2-5/8	2.6250	66.6750
–	2.6380	67.0000
2-21/32	2.6560	67.4690
–	2.6772	68.0000
2-11/16	2.6875	68.2630
–	2.7165	69.0000
2-23/32	2.7190	69.0560
2-3/4	2.7500	69.8500
–	2.7559	70.0000
2-25/32	2.7810	70.6439
–	2.7953	71.0000
2-13/16	2.8125	71.4376
–	2.8346	72.0000
2-27/32	2.8440	72.2314
–	2.8740	73.0000
2-7/8	2.8750	73.0250
2-29/32	2.9062	73.8190
–	2.9134	74.0000
2-15/16	2.9375	74.6130
–	2.9527	75.0000
2-31/32	2.9690	75.4060
–	2.9921	76.0000
3	3.0000	76.2000
3-1/32	3.0312	76.9940
–	3.0315	77.0000
3-1/16	3.0620	77.7880
–	3.0709	78.0000
3-3/32	3.0940	78.5810
–	3.1102	79.0000
3-1/8	3.1250	79.3750

Inches Fractions	Decimals	MM
–	3.1496	80.0000
3-5/32	3.1560	80.1690
3-3/16	3.1875	80.9630
–	3.1890	81.0000
3-7/32	3.2190	81.7560
–	3.2283	82.0000
3-1/4	3.2500	82.5500
–	3.2677	83.0000
3-9/32	3.2810	83.3440
–	3.3071	84.0000
3-5/16	3.3120	84.1377
3-11/32	3.3440	84.9314
–	3.3464	85.0000
3-3/8	3.3750	85.7250
–	3.3858	86.0000
3-13/32	3.4060	86.5190
–	3.4252	87.0000
3-7/16	3.4380	87.3130
–	3.4646	88.0000
3-15/32	3.4690	88.1060
3-1/2	3.5000	88.9000
–	3.5039	89.0000
3-17/32	3.5310	89.6940
–	3.5433	90.0000
3-9/16	3.5620	90.4877
–	3.5827	91.0000
3-19/32	3.5940	91.2810
–	3.6220	92.0000
3-5/8	3.6250	92.0750
3-21/32	3.6560	92.8960
–	3.6614	93.0000
3-11/16	3.6875	93.6630
–	3.7008	94.0000
3-23/32	3.7190	94.4560
–	3.7401	95.0000
3-3/4	3.7500	92.2500
–	3.7795	96.0000

Inches Fractions	Decimals	MM
3-25/32	3.7810	96.0440
3-13/16	3.8125	96.8380
–	3.8189	97.0000
3-26/32	3.8440	97.6310
–	3.8583	98.0000
3-7/8	3.8750	98.4250
–	3.8976	99.0000
3-29/32	3.9062	99.2190
–	3.9370	100.0000
3-15/16	3.9375	100.0130
3-31/32	3.9690	100.8060
–	3.9764	101.0000
4	4.0000	101.6000
4-1/16	4.0620	103.1880
4-1/8	4.1250	104.7750
–	4.1338	105.0000
4-3/16	4.1875	106.3630
4-1/4	4.2500	107.9500
4-5/16	4.3120	109.5380
–	4.3307	110.0000
4-3/8	4.3750	111.1250
4-7/16	4.4380	112.7130
4-1/2	4.5000	114.3000
–	4.5275	115.0000
4-9/16	4.5620	115.8880
4-5/8	4.6250	117.4750
4-11/16	4.6875	119.0630
–	4.7244	120.0000
4-3/4	4.7500	120.6500
4-13/16	4.8125	122.2380
4-7/8	4.8750	123.8250
–	4.9212	125.0000
4-15/16	4.9375	125.4130
5	5.0000	127.0000

Glossary
Alpha/Numeric

A:

abrasion: external damage to a hose assembly caused by its being rubbed on a foreign object; a wearing away by friction.

ABS: Air-Brake Swivel

absorption: regarding hose, the process of taking in fluid. Hose materials are often compared with regard to relative rates and total amounts of absorption as they pertain to specific fluids.

acid resistant: having the ability to withstand the action of identified acids within specified limits of concentration and temperature.

adapter, adaptor:

1. connectors of various sizes and materials used to change an end connector from one type to another type or one size to another. (i.e., a male SAE to male pipe adapter is often attached to a female SAE to create a male end union connector);
2. the grooved portion of a cam & groove coupling.

adhesion: the strength of bond between cured rubber surfaces or between a cured rubber surface and a non-rubber surface.

adhesive: a material which, when applied, will cause two surfaces to adhere.

ambient/atmospheric conditions: The surrounding conditions, such as temperature, pressure, and corrosion, to which a hose assembly is exposed.

anchor: a restraint applied to eliminate motion and restrain forces.

anodize, anodized: an electrolytic process used to deposit protective or cosmetic coatings in a variety of colors on metal, primarily used with aluminum.

ANSI: American National Standards Institute.

Application working pressure: unique to customer's application. See pressure, working.

assembly: a general term referring to any hose coupled with end connectors of any style attached to one or both ends.

ASTM: American Society for Testing and Materials.

axial movement: compression or elongation along the longitudinal axis.

B:

barb: the portion of a connector (coupling) that is inserted into the hose, usually comprised of two or more radial serrations or ridges designed to form a redundant seal between the hose and connector.

barbed and ferrule connector: a two-piece hose connector comprised of a barbed insert (nipple), normally with peripheral ridges or backward-slanted barbs, for inserting into a hose and a ferrule, usually crimped or swaged.

bend radius: the radius of a bent section of hose measured to the innermost surface of the curved portion.

bend radius, minimum: the smallest radius at which hose or tubing can be used. For Metal Hose: the radius of a bend measured to the hose centerline, as recommended by the manufacturer.

bore:

1. an internal cylindrical passageway, as of a tube, hose or pipe;
2. the internal diameter of a tube, hose, or pipe.

braid: the woven portion of a hose used as reinforcement to increase pressure rating and add hoop strength. Various materials such as polyester, cotton or metal wire are used. A hose may have one or more braids, outside or between layers of hose material.

braided ply: a layer of braided reinforcement.

brand: a mark or symbol identifying or describing a product and/or manufacturer, that is embossed, inlaid or printed.

brass: a family of copper/zinc alloys.

brazing: a process of joining metals using a non-ferrous filler metal having a melting point that is lower than the "parent metals" to be joined, typically over +800ºF.

bronze: an alloy of copper, tin and zinc.

BSPP/BSPT: British Standard Pipe Parallel / British Standard Pipe Tapered. See Connector/Coupling - Pipe Thread Connectors.

C:

chalking: the formation of a powdery surface condition due to disintegration of surface binder or elastomer by weathering or other destructive environments.

chemical compatibility: the relative degree to which a material may contact another without corrosion, degradation or adverse change of properties.

chemical resistance: the ability of a particular polymer, rubber compound, or metal to exhibit minimal physical and/or chemical property changes when in contact with one or more chemicals for a specified length of time, at specified concentrations, pressure, and temperature.

cold flexibility: relative ease of bending while being exposed to specified low temperature.

combustible liquid: a combustible liquid is one having a flash point at or above +100°F (37.8°C).

compound: the mixture of rubber or plastic and other materials, which are combined to give the desired properties when, used in the manufacture of a product.

compression connector: see connector/coupling - Compression

conductive: the ability to transfer electrical potential.

configuration: the combination of connectors on a particular assembly.

core: the inner portion of a hose, usually referring to the material in contact with the medium.

corrosion: the process of material degradation by chemical or electrochemical means.

corrosion resistance: ability of metal components to resist oxidation.

coupling: a frequently used alternative term for hose end connector.

cover: the outer component usually intended to protect the carcass of a product.

CPE: chlorinated polyethylene, a rubber elastomer.

cracking: a sharp break or fissure in the surface, generally caused by strain and environmental conditions.

D:

date code: any combination of numbers, letters, symbols or other methods used by a manufacturer to identify the time of manufacture of a product.

deburr: to remove ragged edges from the inside diameter of a hose end.

design factor: a ratio used to establish the working pressure of the hose, based on the burst strength of the hose.

DOT: Department of Transportation.**DIN:** Deutsche Industrie Norme.

durometer: an instrument for measuring the hardness of rubber and plastic compounds.

E:

eccentricity: the condition resulting from the inside and outside diameters not having a common center.

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effusion: the escape, usually of gases, through a material. See permeation.

elastic limit: the limiting extent to which a body may be deformed and yet return to its original shape after removal of the deforming force.

elastomer: any one of a group of polymeric materials, usually designated thermoset, such as natural rubber, or thermoplastic, which will soften with application of heat.

elongation: the increase in length expressed numerically as a percentage of the initial length.

endurance test: a service or laboratory test, conducted to product failure, usually under normal use conditions.

extrude/extruded/ extrusion: forced through the shaping die of an extruder; extrusion may have a solid or hollow cross section.

F:

fabricator: the producer of hose and tubing assemblies.

fatigue: the weakening or deterioration of a material occurring when a repetitious or continuous application of stress causes strain, which could lead to failure.

FDA: United States Food and Drug Administration.

connector/coupling: a device attached to the end of the hose to facilitate connection. The following is only a partial

list of types of connectors available:

Compression Connector- a connector style that seals on a mating tube by compressing an internal ferrule against the tube O.D.

Field Attachable Connector a connector designed to be attached to hose without crimping or swaging. This connector is not always a reusable type connector.

Inverted Flare Connector a connector consisting of a male or female nut, trapped on a tube by flaring the end of the tube material to either 37° or 45°.

JIC Connectors - joint Industrial Council (no longer in existence). An engineering group that established an industry standard connector design incorporating a 37° mating surface, male and female styles. These standards are now governed by SAE.

O-ring Connectors - a connector that seals by means of an elastomeric ring of a specified material.

Pipe Thread Connectors -

NPT - National Pipe Taper.Pipe thread per ANSI B1.20.1

NPTF - National Pipe Tapered for Fuels. (Same as above except dry-seal per ANSI B1.20.3)

NPSH - National Pipe Straight Hose per ANSI B1.20.7

NPSM - National Pipe Straight Mechanical. Straight thread per ANSI B1.20.1

NPSL - National Pipe Straight Loose fit per ANSI B1.20.1

BSPP, BSPT - British Standard Pipe, Parallel, British Standard Pipe Taper. BS21

Quick Connect Connector - a connector designed to quickly connect and disconnect. These connectors come in many styles and types.

Tube Connector - a hose connector of which the mating end conforms to a tube diameter. The mate or male end of a compression connector.

Flammable gases/liquid/media: a flammable gas, including liquefied gas, is one having a closed cup flash point below +100ºF (+37.8ºC) and a vapor pressure greater than 25 psi. (174.2 KPa).

flow rate: a volume of media being conveyed in a given time period.

fluid: a gas or liquid medium.

G:

GPM: gallons per minute.

H:

heat resistance: the property or ability to resist the deteriorating effects of elevated temperatures.

hose: a flexible conduit consisting of a tube, reinforcement, and usually an outer cover.

hydrostatic testing: the use of liquid pressure to test a hose or hose assembly for leakage, twisting, and/or hose change-in-length.

Hytrel: a DuPont registered trademark.

I:

I.D.: the abbreviation for inside diameter.

identification yarn: a yarn of single or multiple colors, usually embedded in the hose wall, used to identify the manufacturer.

ISO: International Organization for Standardization.

J:

JIC: see connector/coupling-JIC.

K:

kinking: a temporary or permanent distortion of the hose induced by bending beyond the minimum bend radius.

L:

layline: the line of printed information that runs parallel on the side of a manufactured hose giving details such as part number, PSI rating, hose size and manufacturing data.

layer: a single thickness of rubber or fabric between adjacent parts.

loop installation: the assembly is installed in a loop or "U" shape, and is most often used when frequent and/or large amounts of motion are involved.

LPG, LP Gas: the abbreviation for liquefied petroleum gas.

M:

MAWP: see pressure, maximum allowable working.

manufacturer's identification: a code symbol used on or in some hose to indicate the manufacturer.

media, medium: the substance(s) being conveyed through a system.

N:

NAHAD: the abbreviation for the National Association of Hose & Accessories Distributors.

Neoprene: a registered trademark of DuPont.

nipple: the internal member or portion of a hose connector.

nitrile rubber (NB/Buna-N): a family of acrylonitrile elastomers used extensively for industrial hose.

nominal: a size indicator for reference only.

nomograph: a chart used to compare hose size to flow rate to recommended velocity.

non-conductive: the inability to transfer an electrical charge.

NPT/NPTF: abbreviation for national pipe threads. See connector/coupling - Pipe Thread Connectors.

nylon: a family of polyamide materials.

O:

OAL: see overall length

O.D.: the abbreviation for outside diameter.

OE/OEM: original equipment manufacturer.

oil resistance: the ability of the materials to withstand exposure to oil.

oil swell: the change in volume of a rubber article resulting from contact with oil.

operating conditions: the pressure, temperature, motion, and environment to which a hose assembly is subjected.

overall length (OAL): the total length of a hose assembly,

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which consists of the free hose length plus the length of the coupling(s).

oxidation: the reaction of oxygen on a material, usually evidenced by a change in the appearance or feel of the surface or by a change in physical properties.

ozone cracking: the surface cracks, checks or crazing caused by exposure to an atmosphere containing ozone.

ozone resistance: the ability to withstand the deteriorating effects of ozone (generally cracking).

P:

permanent connector: the type of connector which, once installed, may not be removed for re-use.

permeation: the process of migration of a substance into and through another, usually the movement of a gas into and through a hose material; the rate of permeation is specific to the substance, temperature, pressure and the material being permeated.

plating: a material, usually metal, applied to another metal by electroplating, for the purpose of reducing corrosion; typically a more noble metal such a zinc is applied to steel.

ply: an individual layer in hose construction.

polymer: a macromolecular material formed by the chemical combination of monomers, having either the same or different chemical compositions.

pressure: force ÷ unit area. For purposes of this document, refers to PSIG (pounds per square inch gauge).

pressure drop: the measure of pressure reduction or loss over a specific length of hose.

pressure, burst: the pressure at which rupture occurs.

pressure, working: the maximum pressure to which a hose will be subjected, including the momentary surges in pressure, which can occur during service. Abbreviated as WP.

psi (PSI): pounds per square inch.

PTFE: polytetrafluoroethylene, a high molecular weight fluoroplastic polymer with carbon atoms shielded by fluorine atoms having very strong inter atomic bonds, giving it chemical inertness.

Push>Connect: (Push>Connect Metric, Push>Connect Flow Controls, Push>Connect Plus) A Reusable, easy to assemble connector recommended on compressed air, lubrication, and pneumatic instrumentation applications. Use with approved tubing material.

PVC: polyvinyl chloride. A low cost thermoplastic material typically used in the manufacture of industrial hoses. The operating temperature range is -500ºF to +1750ºF (-295.5ºC to +954.4ºC).

Q:

Quick>Connect: A reusable easy to assemble air brake connector used on NT100 series tubing. This connector meets D.O.T. performance requirements.

R:

reinforcement: the strengthening members, consisting of either fabric, cord, and/or metal, of a hose. See ply.

reusable connector/coupling: see connector/coupling, Field Attachable Connectors.

S:

SAE: Society of Automotive Engineers.

shank: that portion of a connector, which is inserted into the bore of a hose.

specification: a document setting forth pertinent details of a product.

spring guard: a helically wound component applied internally or externally to a hose assembly, used for strain relief, abrasion resistance, collapse resistance.

standard: a document, or an object for physical comparison, for defining product characteristics, products, or processes, prepared by a consensus of a properly constituted group of those substantially affected and having the qualifications to prepare the standard for use.

stem: see nipple.

surge (spike): a rapid and transient rise in pressure.

swelling: an increase in volume or linear dimension of a specimen immersed in liquid or exposed to a vapor.

T:

Teflon®: a registered trademark of DuPont used under license by Danfoss. See PTFE, FEP and PFA.

tube: the innermost continuous all-rubber or plastic element of a hose.

tube connector: see connector/coupling-Tube.

tubing: a non-reinforced, homogeneous conduit, generally of circular cross-section.

V:

vacuum resistance: the measure of a hoses ability to resist negative gauge pressure.

vibration: amplitude motion occurring at a given frequency.

viscosity: the resistance of a material to flow.

W:

weathering: the surface deterioration of a hose cover during outdoor exposure, as shown by checking, cracking, crazing and chalking.

working temperature: the temperature range of the application, may include the temperature of the fluid conveyed or the environmental conditions the assembly is exposed to in use.

WP: the abbreviation for working pressure.

The preceding Glossary of Terms, as utilized in the hose industry, includes some definitions from The Hose Handbook, published by the Rubber Manufacturers Association.

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